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# Inductive proximity sensors

## XS range

## Catalogue



Simply easy!™



Telemecanique



# Inductive proximity sensors

## XS range

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## Inductive proximity sensors

XS range

## General purpose

Cylindrical type	Standard range	
	Flush mountable	
	Sensing distance Sn (mm)	
Diameter	Diameter	
Short case	Supply	10
	3-wire --- (PNP/NPN)	M12
	2-wire ---	M18
Long case	Supply	M30
	3-wire --- (PNP/NPN)	
	2-wire ---	
	2-wire ~	
Function	NO	
	NC	
Connection	Pre-cabled (L = 2 m) (1)	
	M8 connector, 3-pin (3-wire ---)	
	M12 connector	
	1/2"-20UNF connector	
	Remote connector	
Degree of protection		
Special temperatures		
	- 40 °C, + 70 °C	
	- 25 °C, + 85° C	
Type reference		
	XS506	XS508
	XS512	XS518
	XS530	
Pages	22 to 31	

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Degree of protection		
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	3-wire --- (PNP/NPN)	M12
	2-wire ---	M18
Long case	Supply	M30
	3-wire --- (PNP/NPN)	
	2-wire ---	
	2-wire ~	
Function	NO	

(1) Also available in lengths of 5 and 10 m, depending on model

(2) Product availability depending on model; please consult our Customer Care Centre.



# Inductive proximity sensors

## XS range

General purpose

Block type	Standard range					Standard and increased ranges				
	Flush mountable					Flush mountable				
Sensing distance Sn (mm)	8 x 22 x 8					8 x 22 x 8				
	15 x 32 x 8					15 x 32 x 8				
	26 x 26 x 13					26 x 26 x 13				
	40 x 40 x 15					40 x 40 x 15				
Supply	3-wire --- (PNP/NPN)					3-wire --- (PNP/NPN)				
	2-wire ---					2-wire ---				
	NO					NO				
	NC					NC				
Function	NO					NO				
	NC					NC				
	NO + NC					NO + NC				
	NO/NC					NO/NC				
Connection	Pre-cabled (L = 2 m) (1)					Pre-cabled (L = 2 m) (1)				
	M8 connector, 3-pin (3-wire ---)					M8 connector, 3-pin (3-wire ---)				
	M12 connector					M12 connector				
	1/2"-20UNF connector					1/2"-20UNF connector				
	Screw terminals					Screw terminals				
	Remote connector					Remote connector				
	M8					M8				
Degree of protection	M12					M12				
	1/2"-20 UNF					1/2"-20 UNF				
Special temperatures	Other remote connectors available					Other remote connectors available				
	-40 °C, + 70 °C					-40 °C, + 70 °C				
Type reference	-25 °C, + 85 °C					-25 °C, + 85 °C				
	XS7J					XS7C2, XS7C4, XS8C2 and XS8C4				
Pages	46					50 and 52				

Block type	Standard range					Standard and increased ranges				
	Flush mountable					Flush mountable				
Sensing distance Sn (mm)	8 x 22 x 8					8 x 22 x 8				
	15 x 32 x 8					15 x 32 x 8				
	26 x 26 x 13					26 x 26 x 13				
	40 x 40 x 15					40 x 40 x 15				
Supply	3-wire --- (PNP/NPN)					3-wire --- (PNP/NPN)				
	2-wire ---					2-wire ---				
	NO					NO				
	NC					NC				
Function	NO					NO				
	NC					NC				
	NO + NC					NO + NC				
	NO/NC					NO/NC				
Connection	Pre-cabled (L = 2 m) (1)					Pre-cabled (L = 2 m) (1)				
	M8 connector, 3-pin (3-wire ---)					M8 connector, 3-pin (3-wire ---)				
	M12 connector					M12 connector				
	1/2"-20UNF connector					1/2"-20UNF connector				
	Screw terminals					Screw terminals				
	Remote connector					Remote connector				
	M8					M8				
Degree of protection	M12					M12				
	1/2"-20 UNF					1/2"-20 UNF				
Special temperatures	Other remote connectors available					Other remote connectors available				
	-40 °C, + 70 °C					-40 °C, + 70 °C				
Type reference	-25 °C, + 85 °C					-25 °C, + 85 °C				
	XS7J					XS7C2, XS7C4, XS8C2 and XS8C4				
Pages	46					50 and 52				



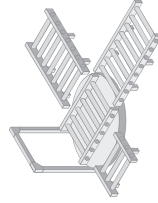
# Inductive proximity sensors

XS range  
General purpose

Sensor type: flush and non flush mountable		Multivoltage sensors		Sensors with 2 complementary outputs		Plastic case sensors		Basic	
		With short-circuit protection		Solid-state PNP or NPN NO + NC outputs		Solid-state PNP + NPN, NO or NC programmable outputs		For chemical processing, marine applications	
									
Sensing distance Sn (mm)	Flush mountable	2 ... 10	1.5 ... 15	2 ... 10	1.5 ... 15	2.5 ... 15	1.5 ... 15	2.5 ... 15	1.5 ... 15
	Non flush mountable	4 ... 15	2.5 ... 15	4 ... 15	2.5 ... 15	2.5 ... 15	2.5 ... 15	2.5 ... 15	2.5 ... 15
Diameter		Threaded: M12, M18, M30	Plain: Ø 6.5 Threaded: M8, M12, M18, M30	Threaded: M12, M18, M30			Threaded: M8, M12, M18, M30		Threaded: M8, M12, M18, M30
Case material		Nickel plated brass	Nickel plated brass or stainless steel or plastic	Nickel plated brass or plastic			Nickel		Nickel
Supply	---	—	●	●			●		●
	~	—	—	—			—		—
	~	—	—	—			—		—
Function	NO	—	—	—			—		—
	NC	—	—	—			●		●
	NO + NC	—	●	—			—		—
Connection	NO/NC	—	—	● programmable			—		—
	Pre-cabled (L = 2 m) (1)	●	●	●			●		●
	M8 connector, 3-pin (3-wire ---)	—	—	—			—		—
Degree of protection	M12 connector	—	●	●			—		—
	1/2"-20UNF connector	—	—	—			—		—
	Remote connector	—	—	—			—		—
		Remote connectors available: M8, M12, M18, screw terminal, 7/8", DIN: please consult our Customer Care Centre				Remote connectors available: M8, M12, M18, screw terminal, 7/8", DIN: please consult our Customer Care Centre		Remote connectors available: M8, M12, M18, screw terminal, 7/8", DIN: please consult our Customer Care Centre	
		IP 67, IP 68 or IP 69K depending on model				IP 67 or IP 68 depending on model		IP 67 or IP 68 depending on model	
Special temperatures	—40 °C, + 70 °C	Add the suffix TF to the end of the reference (2)				Add the suffix TF to the end of the reference (2)		Add the suffix TF to the end of the reference (2)	
	—25 °C, + 85 °C	Add the suffix TT to the end of the reference (2)				Add the suffix TT to the end of the reference (2)		Add the suffix TT to the end of the reference (2)	
Type reference		XS1M XS2M	XS1●●●●C410 XS4P●●●C410 XS1●●●B3PC●	XS1M●●●KP340 XS2M●●●KP340 XS4P●●●KP340			XS4P XS1 XS2		XS1 XS2
Pages		54	56 and 60	62			64		64



Applications



Conveying

Sensor type: flush and non flush mountable
--

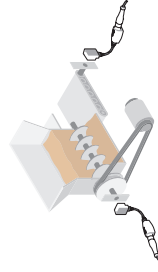
Developed in accordance with the needs expressed by our customers, these sensors provide a complete solution for specific application functions: rotation monitoring, selective detection, analogue control, etc.

Adjustable range sensors
--------------------------



Sensing dist. Sn (mm)	Flush mountable
	Non flush mountable
Form	Cylindrical
	Block (W x H x D) dimensions in mm
Case material	
Supply	--- ~ ~
Function	NO NC NO + NC NO/NC
Connection	Pre-cabled (L = 2 m) (2) M8 connector, 3-pin (--- 3-wire)

3...11 (1)	15	25	60
5...18 (1)	—	—	—
M12 x 54 M18 x 67 M30 x 71	—	—	—
—	26 x 26 x 13	40 x 40 x 15	80 x 80 x 26
Nickel plated brass	PBT	PBT	PBT
•	•	•	•
—	—	—	—
—	•	•	•
•	•	•	•
•	•	•	•
—	—	—	—
—	—	—	—
—	•	•	•
—	•	•	—



Detection of underspeed, shaft overload

Sensors for rotation monitoring
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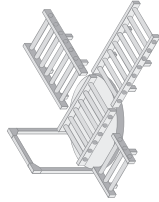


10	10...15 (1)	0.2...10
10	10...15 (1)	0.4...15
M30 x 81	—	Threader M18, M3
—	26 x 26 x 13 40 x 40 x 15	—
Metal	PBT	Metal or
•	•	•
—	—	—
•	•	—
—	—	—
•	•	—
—	—	—
•	—	•
—	—	—



Inductive proximity sensors  
XS range  
Applications

Applications



Conveying

Robotics

Assembly

Sensor type: flush and non flush mountable
--

Sensors for conveying and material handling applications			
Cylindrical, stainless steel 303	12 x 40 x 26 format	80 x 80 x 40 format, increased range	

Developed in accordance with the needs expressed by our customers, these sensors provide a complete solution for specific application functions: rotation monitoring, selective detection, analogue control, etc.



Sensing dist. Sn (mm)	Flush mountable
Form	Non flush mountable
	Cylindrical
	Block (W x H x D) dimensions in mm

3, 6, 10 or 20 (1)	2	50
6, 10, 20 or 40 (1)	4	42
Threaded: M8, M12, M18, M30	–	–
–	12 x 40 x 26	80 x 80 x 40

Case material	
Supply	---
	~
	~
Function	NO
	NC
	NO + NC
	NO/NC

Stainless steel 303	Plastic	Plastic
•	•	•
–	–	–
–	•	–
•	•	•
–	•	–
–	•	–
–	–	–

Connection	Pre-cabled (L = 2 m) (2)
	M8 connector, 3-pin (--- 3-wire)
	M12 connector

–	•	–
–	•	–
•	–	•

Sensors for welding machine applications	
Cylindrical, stainless steel 303	



6 or 10 (1)	5, 10
–	–
Threaded: M12, M18	Threaded
–	–

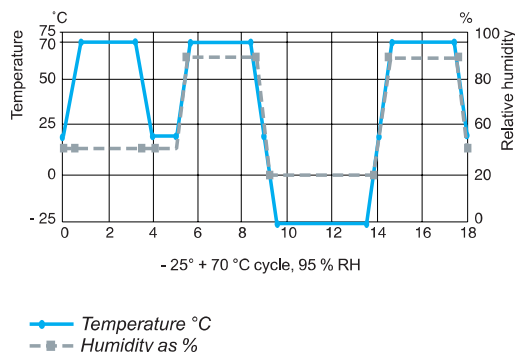
Stainless steel 303	Metal
•	•
–	–
–	–
•	–
–	–
–	–
–	•

–	•
–	–
•	•



### Standards and certifications

#### Parameters related to the environment



### Recommendations

The sensors detailed in this catalogue are designed for use in standard industrial applications relating to presence detection. These sensors do not incorporate the required redundant electrical circuit enabling their usage in safety applications. For safety applications, please consult our website: [www.tesensors.com](http://www.tesensors.com)

### Quality control

**Our inductive proximity sensors are subject to special precautions in order to guarantee their reliability in the most arduous industrial environments.**

#### ■ Qualification

- The product characteristics stated in this catalogue are subject to a **qualification procedure** carried out in our laboratories.
- In particular, the products are subjected to **climatic cycle** tests for 3000 hours whilst powered-up to verify their ability to maintain their characteristics over time.

#### ■ Production

- The electrical characteristics and sensing distances at both ambient temperature and extreme temperatures are 100% checked.
- Products are randomly selected during the course of production and subjected to **monitoring tests** relating to all their qualified characteristics.

#### ■ Customer returns

If, in spite of all these precautions, defective products are returned to us, they are subject to **systematic analysis** and **corrective actions** are implemented to eliminate the risks of the fault recurring.

### Conformity to standards

**All Telemecanique Sensors brand inductive proximity sensors conform to and are tested in accordance with the recommendations of standard IEC 60947-5-2.**

### Mechanical shock resistance

The sensors are tested in accordance with standard IEC 60068-2-27, 50 gn, duration 11 ms.

### Vibration resistance

The sensors are tested in accordance with standard IEC 60068-2-6, amplitude  $\pm 2$  mm,  $f = 10 \dots 55$  Hz, 25 gn at 55 Hz.

### Resistance to the environment

- Please refer to the characteristics pages for the various sensors.
- **IP 67:** protection against the effects of immersion.  
Test conforming to IEC 60529: sensor immersed for 30 minutes in 1 m of water. No deterioration in either operating or insulation characteristics is permitted.
- **IP 68:** protection against prolonged immersion.  
Sensor immersed for 336 hours in 40 metres of water at 50 °C. No deterioration in either operating or insulation characteristics is permitted. Telemecanique Sensors with an IP 68 degree of protection are ideal for use in the most arduous conditions, such as machine tools, automatic car washers.
- **IP 69K:** protection against the effects of high pressure cleaning. Adherence to standard DIN 40050 which stipulates that the product must withstand a water jet at a pressure of 90 bar and temperature of +80 °C for 3 minutes. No deterioration in either operating or insulation characteristics is permitted.

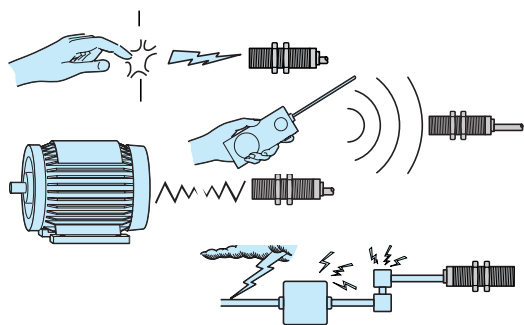
### Resistance to electromagnetic interference

- Electrostatic discharges  
~ and ~ versions: level 4 immunity (15 kV).  
**IEC 61000-4-2**
- Radiated electromagnetic fields (electromagnetic waves)  
---, ~ and ~ versions: level 2 (3 V/m) or level 3 (10 V/m) immunity. **IEC 61000-4-3**
- Fast transients (motor start/stop interference)  
--- version: level 3 immunity (1 kV).  
~ and ~ versions: level 4 immunity (2 kV) except Ø 8 mm model (level 2). **IEC 61000-4-4**
- Impulse voltage  
---, ~ and ~ versions: level 3 immunity (2.5 kV) except Ø 8 mm and smaller models (level 1 kV).  
**IEC 60947-5-2**

### Resistance to chemicals in the environment

- Owing to the very wide range of chemicals encountered in industry, it is very difficult to give general guidelines common to all sensors.
- To ensure lasting efficient operation, it is essential that any chemicals coming into contact with the sensors will not affect their casing and, in doing so, prevent their reliable operation.
- Cylindrical and flat plastic case sensors offer excellent overall resistance to:
  - chemical products such as salts, aliphatic and aromatic oils, petroleum, acids and diluted bases. For alcohols, ketones and phenols, preliminary tests should be made relating to the nature and concentration of the liquid.
  - food and beverage industry products such as animal or vegetable based products (vegetable oils, animal fat, fruit juice, dairy proteins, etc.).

In all cases, the materials selected (see product characteristics) provide satisfactory compatibility in most industrial environments (for further information, please consult our Customer Care Centre).



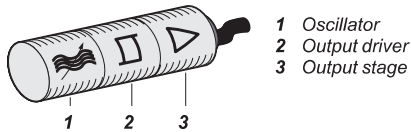
### Insulation

### Class 2 devices

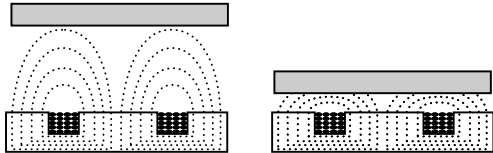
Electrical insulation conforming to standards IEC 61140 and NF C 20-030 relating to means of protection against electric shock.



### Principle of inductive detection



Composition of an inductive proximity sensor



Detection of a metal object

### Operating principle

■ An inductive proximity sensor is solely for the detection of metal objects. It basically comprises an oscillator whose windings constitute the sensing face. An alternating magnetic field is generated in front of these windings.

- When a metal object is placed within the magnetic field generated by the sensor, the resulting currents induced form an additional load and the oscillations cease. This causes the output driver to operate and, depending on the sensor type, a normally open (NO) or normally closed (NC) output signal is produced.

### Inductive proximity detection

- Inductive proximity sensors enable the detection, without physical contact, of metal objects.
- Their range of applications is very extensive and includes:
  - monitoring the position of machine parts (cams, end stops, etc.),
  - counting the presence of metal objects, etc.

### Advantages of inductive detection

- No physical contact with the object to be detected, thus avoiding wear and enabling detection of fragile objects, freshly painted objects, etc.
- High operating rates. Fast response.
- Excellent resistance to industrial environments (robust products, fully encapsulated in resin).
- Solid-state technology: no moving parts, therefore service life of sensor not related to number of operating cycles.

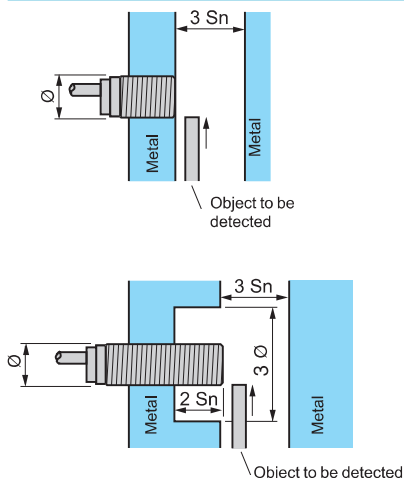
### Flush mountable using teach mode sensors

- The flush mountable sensors using teach mode are suitable for all metal environments (flush mountable or non flush mountable) since they ensure a maximum sensing distance, even if there is a metal background. Precise detection of the position of the object can be obtained using the teach mode. For further information, see page 70.

### LED indicator

	Sortie NO	Sortie NC
<p>No object present</p>	<p>LED </p> <p>Output state </p>	<p>LED </p> <p>Output state </p>
<p>Object present</p>	<p>LED </p> <p>Output state </p>	<p>LED </p> <p>Output state </p>

### Mounting sensors on a metal support



### Output LED

All Telemecanique Sensors inductive proximity sensors incorporate an output state LED indicator.

The flush mountable sensors using teach mode are fitted with a green LED that indicates "Power on" and also assists the user during setting-up (teach mode).

### Flush mountable in metal

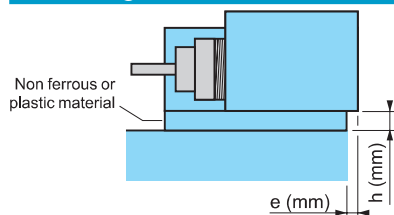
- No side clearance required.
- All flush mountable sensors using teach mode also enable detection of an object against a metal background. For further information, see pages 70 and 71.

### Sensors not suitable for flush mounting in metal

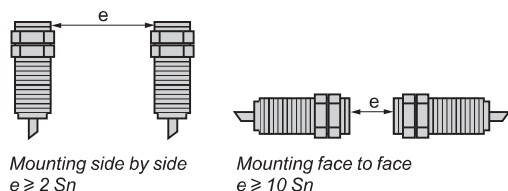
- Side clearance required. Sensing distance greater than that for a standard flush mountable model.
- Flush mountable sensors using teach mode eliminate the need for side clearance. For further information, see pages 70 and 71.



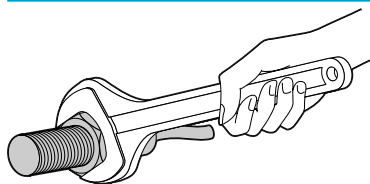
### Mounting sensors on a metal support



### Mounting distance between sensors



### Tightening torque for cylindrical type sensors



### Mounting using fixing clamp

- Standard flush mountable models:  $e = 0$ ,  $h = 0$
- Standard non flush mountable models
  - $\varnothing 6.5 / 8 / 12$  mm:  $e = 0$ ,  $h = 0$
  - $\varnothing 18$  mm: if  $h = 0$ ,  $e \geq 5$ ;  $e = 0$ ,  $h \geq 3$ .
  - $\varnothing 30$  mm: if  $h = 0$ ,  $e \geq 8$ ;  $e = 0$ ,  $h \geq 4$ .
- Flush mountable sensors using teach mode:  $e = 0$ ,  $h = 0$

### Standard sensors

If 2 standard sensors are mounted too close to each other they are likely to lock in the "detection state" due to interference between their respective oscillating frequencies. To avoid this condition, the minimum mounting distances stated for the sensors should be adhered to or, alternatively, sensors with staggered oscillating frequencies should be used.

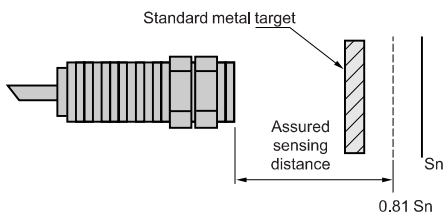
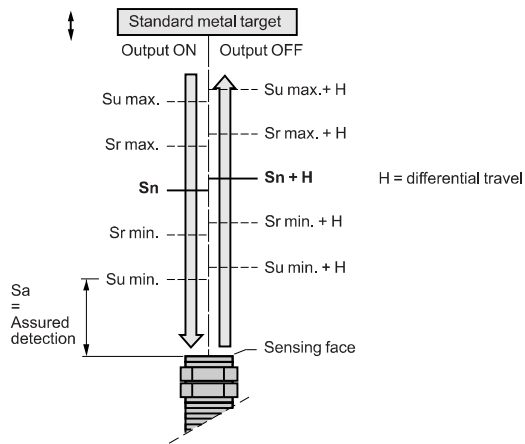
### Staggered frequency sensors

For applications where the minimum recommended mounting distances for standard sensors cannot be achieved, it is possible to overcome this restraint by using staggered frequency sensors. Please consult our Customer Care Centre. In this case, a staggered frequency sensor is mounted adjacent to or opposite each standard sensor.

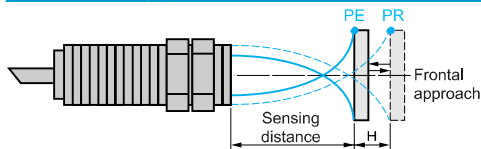
Maximum tightening torque for the various sensor case materials						
Brass			Stainless steel		Plastic	
	XS1●●B●		XS1●●		XS2●●AA	
	XS2●●B●		XS2●●		XS4P●	
	XS5●●B●		XS5●●B●			
	XS6●●B●		XS6●●B●			
	XSAV●		XS9●●R/S			
Diameter of sensor	Maximum tightening torque					
mm	N.m	lb-in	N.m	lb-in	N.m	lb-in
Ø 5	1.6	14.16	2	17.70	—	—
Ø 8	5	44.25	9	79.65	1	8.85
Ø 12	6	53.10	30	265.52	2	17.70
Ø 18	15	132.76	50	442.54	5	44.25
Ø 30	40	354.03	100	885.07	20	177.01



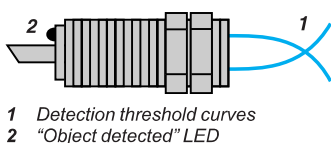
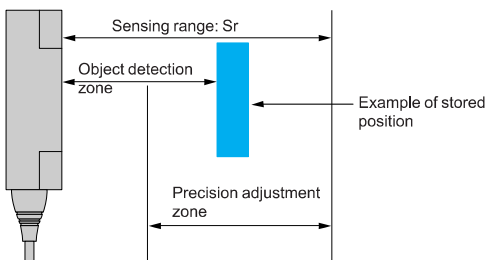
### Sensing distance



### Terminology



PE = pick-up point, the object is detected  
PR = drop-out point, the object is no longer detected



1 Detection threshold curves  
2 "Object detected" LED

### Definitions

In order to ensure that customers can make reliable product comparisons and selection, the standard IEC 60947-5-2 defines various sensing distances, such as:

- **Nominal sensing distance ( $S_n$ )**  
The rated operating distance for which the sensor is designed. It does not take into account any variations (manufacturing tolerances, temperature, voltage).
- **Effective sensing distance ( $S_r$ )**  
The effective sensing distance is measured at the rated voltage ( $U_n$ ) and the rated ambient temperature ( $T_n$ ). It must be between 90% and 110% of the nominal sensing distance ( $S_n$ ):  $0.9 S_n \leq S_r \leq 1.1 S_n$ .
- **Usable sensing distance ( $S_u$ )**  
The usable sensing distance is measured at the limits of the permissible variations in the ambient temperature ( $T_a$ ) and the supply voltage ( $U_b$ ). It must be between 90% and 110% of the effective sensing distance:  $0.9 S_r \leq S_u \leq 1.1 S_r$ .
- **Assured operating distance ( $S_a$ )**  
This is the operating zone of the sensor. The assured sensing distance is between 0 and 81% of the nominal sensing distance ( $S_n$ ):  $0 \leq S_a \leq 0.9 \times 0.9 \times S_n$ .

### Standard metal target

The standard IEC 60947-5-2 defines the standard metal target as a square mild steel (Fe 360) plate, 1 mm thick.

The side dimension of the plate is either equal to the diameter of the circle engraved on the sensing face of the sensor or 3 times the nominal sensing distance ( $S_n$ ).

### Differential travel

The differential travel ( $H$ ), or hysteresis, is the distance between the operating point, as the standard metal target moves towards the sensor, and the release point, as it moves away. This hysteresis is essential for the stable operation of the sensor.

### Repeat accuracy

The repeat accuracy ( $R$ ) is the repeatability of the sensing distance between successive operations. Readings are taken over a period of time whilst the sensor is subjected to voltage and temperature variations: 8 hours, 10 to 30 °C,  $U_n \pm 5\%$ .

It is expressed as a percentage of the effective sensing distance  $S_r$ .  
For all XS sensors, the repeat accuracy is 3 %.

### Detection zone and precision adjustment zone

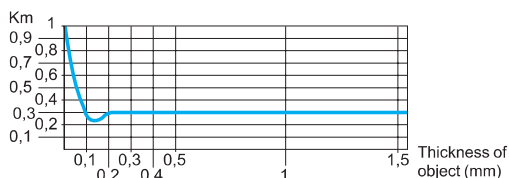
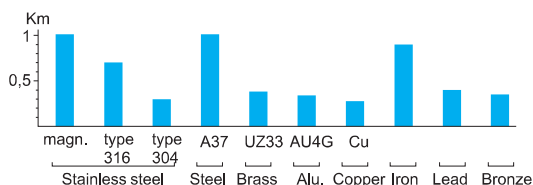
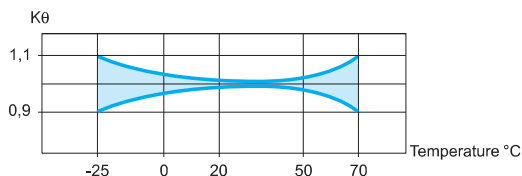
- Flush mountable sensors using teach mode, due to adjustment of sensitivity whilst teaching, enable the position of an object to be detected as it approaches from the front or side. The teach mode can be used when the object is located in the zone known as the "precision adjustment zone". When the object approaches from the front, the detection zone of the object ranges from the stored position down to zero.

### Operating zone

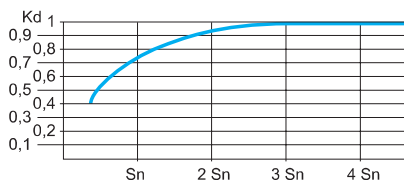
- The operating zone relates to the area in front of the sensing face in which the detection of a metal object is certain. The values stated in the characteristics relating to the various types of sensor are for steel objects of a size equal to the sensing face of the sensor. For objects of a different nature (smaller than the sensing face of the sensor, other metals, etc.), it is necessary to apply a correction coefficient.



### Correction coefficients to apply to the assured operating distance



Typical curve for a **copper** object used with a Ø 18 mm cylindrical sensor



Typical curve for a **steel** object used with a cylindrical sensor

### Calculation examples

### Assured operating distance of a sensor

In practice, most objects to be detected are generally made of steel and are of a size equal to, or greater, than the sensing face of the sensor.

For the calculation of the assured operating distance for different operating conditions, one must take into account the correction coefficients that influence it.

*The curves indicated are purely representative of typical curves. They are only given as a guide to the approximate usable sensing distance of a proximity sensor for a given application.*

### Influence of ambient temperature

Apply a correction coefficient  $K_\theta$ , determined from the curve shown opposite.

### Material of object to be detected

Apply a correction coefficient  $K_m$ , determined from the diagram shown opposite.

The fixed sensing distance models for ferrous/non ferrous (Fe/NFe) materials enable the detection of different objects at a fixed distance, irrespective of the type of material.

Special case of a very thin object made of a non ferrous material.

### Size of object to be detected

Apply a correction coefficient  $K_d$ , determined from the curve shown opposite.

When calculating the sensing distance for the selection of a sensor, make the assumption that  $K_d = 1$ .

### Variation of supply voltage

In all cases, apply the correction coefficient  $K_t = 0.9$ .

### Correction of the sensing distance of a sensor

Sensor with nominal sensing distance  $S_n = 15$  mm.

Ambient temperature variation 0 to + 20 °C.

Object material and size: steel, 30 x 30 x 1 mm thick.

The assured sensing distance  $S_a$  is determined using the formula:

$$S_a = S_n \times K_\theta \times K_m \times K_d \times K_t = 15 \times 0.98 \times 1 \times 0.95 \times 0.9$$

i.e.  $S_a = 12.5$  mm.

### Selecting a sensor for a given application

Application characteristics:

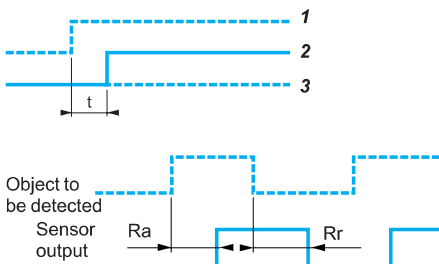
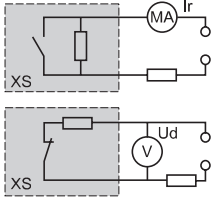
- object material and size: iron ( $K_m = 0.9$ ), 30 x 30 mm,
- temperature: 0 to 20 °C ( $K_\theta = 0.98$ ),
- object detection distance: 3 mm  $\pm$  1.5 mm, i.e.  $S_a$  max. = 4.5 mm,
- assume  $K_d = 1$ .

$$\text{A sensor must be selected for which } S_n \geq \frac{S_a}{K_\theta \times K_m \times K_d \times K_t} = \frac{4.5}{0.98 \times 0.9 \times 1 \times 0.9}$$

i.e.  $S_n \geq 5.7$  mm



### Specific aspects of electronic sensors



### Supply

### Terminology

- Residual current ( $I_r$ )
  - The residual current ( $I_r$ ) corresponds to the current flowing through the sensor when in the "open" state.
  - Characteristic of 2-wire type proximity sensors.

- Voltage drop ( $U_d$ )
  - The voltage drop ( $U_d$ ) corresponds to the voltage drop at the sensor's terminals when in the "closed" state (value measured at nominal current rating of sensor).

- First-up delay
  - The first-up delay corresponds to the time ( $t$ ) between the connection of the power supply to the sensor and its fully operational state.

- 1 Supply voltage  $U$  on
- 2 Sensor operational at state 1
- 3 Sensor at state 0

- Response time
  - Response time ( $R_a$ ): the time delay between the object to be detected entering the sensor's operating zone and the subsequent change of output state. This parameter limits the speed and size of the object.
  - Recovery time ( $R_r$ ): the time delay between an object to be detected leaving the sensor's operating zone and the subsequent change of output state. This parameter limits the interval between successive objects.

### Sensors for AC circuits ( $\sim$ and $\approx$ models)

Check that the voltage limits of the sensor are compatible with the nominal voltage of the AC supply used.

### Sensors for DC circuits

- **DC source:** check that the voltage limits of the sensor and the acceptable level of ripple are compatible with the supply used.
- **AC source** (comprising transformer, rectifier, smoothing capacitor): the supply voltage must be within the operating limits specified for the sensor.

Where the voltage is derived from a single-phase AC supply, the voltage must be rectified and smoothed to ensure that:

- the peak voltage of the DC supply is lower than the maximum voltage rating of the sensor.

Peak voltage = nominal voltage  $\times \sqrt{2}$

- the minimum voltage of the supply is greater than the minimum voltage rating of the sensor, given that :

$$\Delta V = (I \times t) / C$$

$$\Delta V = \text{max. ripple: } 10 \% (V),$$

$I$  = anticipated load current (mA),

$t$  = period of 1 cycle (10 ms full-wave rectified for a 50 Hz supply frequency),

$C$  = capacitance ( $\mu F$ ).

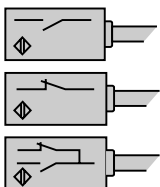
As a general rule, use a transformer with a lower secondary voltage ( $U_e$ ) than the required DC voltage ( $U$ ).

#### Example:

$\sim 18 V$  to obtain  $\approx 24 V$ ,

$\sim 36 V$  to obtain  $\approx 48 V$ .

### Outputs



### Output signal (contact logic)

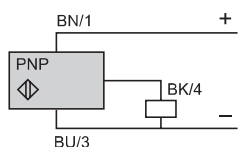
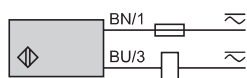
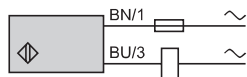
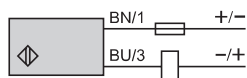
- Normally open (NO)
  - Corresponds to a sensor whose output changes to the closed state when an object is present in the operating zone.
- Normally closed (NC)
  - Corresponds to a sensor whose output changes to the open state when an object is present in the operating zone.
- Complementary outputs (NO + NC)
  - Corresponds to a sensor with a normally closed output and a normally open output.



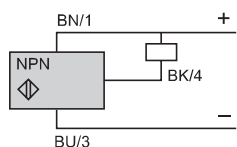
# Inductive proximity sensors

## XS range

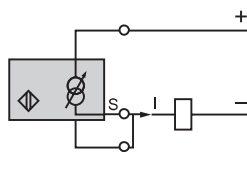
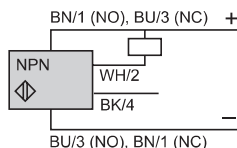
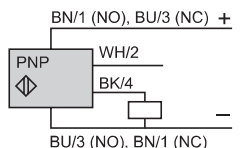
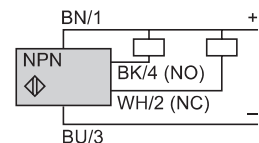
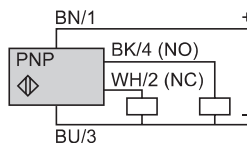
### Outputs (continued)



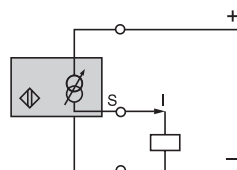
NO output



NO output



2-wire connection



3-wire connection

### 2-wire type, non polarised NO or NC output

#### Specific aspects

These sensors are wired in series with the load to be switched.

As a consequence, they are subject to:

- a residual current in the open state (current flowing through the sensor in the "open" state),
- A voltage drop in the closed state (voltage drop across the sensor's terminals in the "closed" state).

#### Advantages

- Only 2 leads to be wired: these sensors can be wired in series in the same way as mechanical limit switches,
- They can be connected to either positive (PNP) or negative (NPN) logic PLC inputs,
- No risk of incorrect connections.

#### Operating precautions

- Check the possible effects of residual current and voltage drop on the actuator or input connected,
- For sensors that do not have overload and short-circuit protection (AC or AC/DC symbol), it is essential to connect a 0.4 A "quick-blow" fuse in series with the load.

### 3-wire type, NO or NC output, PNP or NPN

#### Specific aspects

- These sensors comprise 2 wires for the DC supply and a 3rd wire for the output signal,
- PNP type: switching the positive side to the load,
- NPN type: switching the negative side to the load.

#### Advantages

- Protection against supply reverse polarity,
- Protection against overload and short-circuit,
- No residual current, low voltage drop.

### 4-wire type, complementary NO and NC outputs, PNP or NPN

#### Advantages

- Protection against supply reverse polarity (+/-).
- Protection against overload and short-circuit.

### 4-wire type, multifunction, programmable NO or NC output, PNP or NPN

#### Advantages

- Protection against supply reverse polarity (+/-).
- Protection against overload and short-circuit.

### Specific output signals, analogue type

These sensors convert the approach of a metal object towards the sensing face into an output current variation which is proportional to the distance between the object and the sensing face.

Two models available:

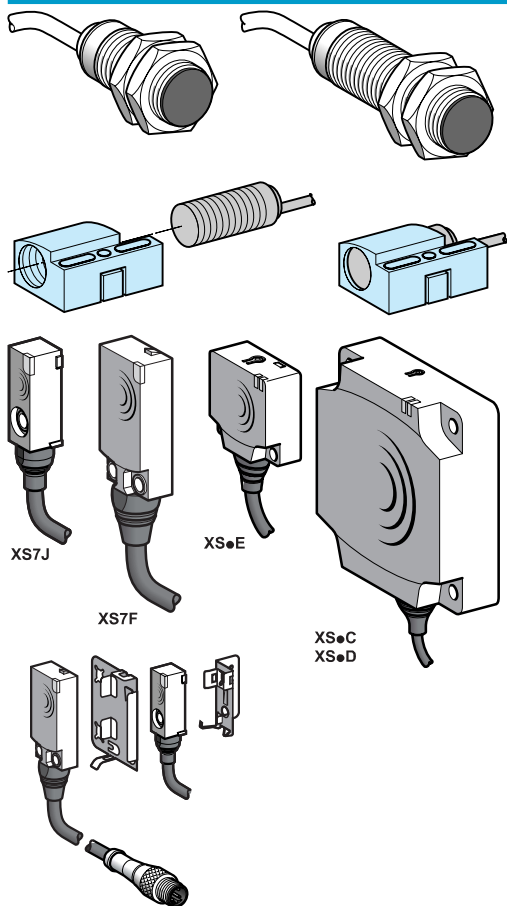
- 0...10 V (0...10 mA) output for 3-wire connection,
- 4-20 mA output for 2-wire connection.



# Inductive proximity sensors

## XS range

### Features of the various models



### Types of case

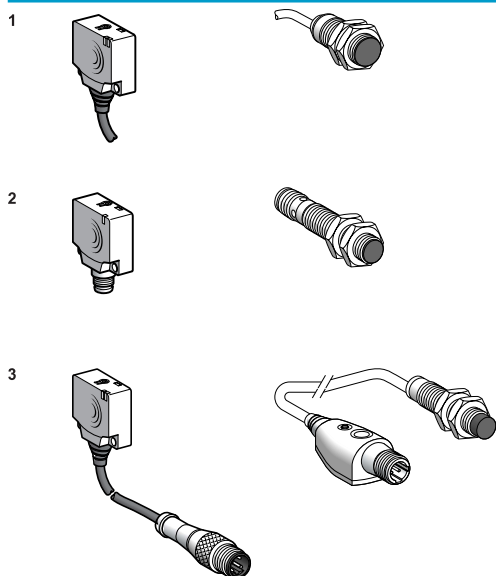
#### ■ Cylindrical case

- Fast installation and setting-up.
- Short case and long case, 2-wire --- and 3-wire --- versions available.
- Pre-cabled (moulded cable) and various integral connector (M8, M12, 7/8", M18) and remote connector (on flying lead) versions available.
- Small size facilitates mounting in locations with restricted access.
- **Interchangeability**, provided by indexed **fixing clamp**: when assembled, becomes similar to a block type sensor.

#### ■ Flat case

- Reduced size (sensor volume divided by 8).
- Fast installation by mounting on clip-on brackets.
- Precision detection with the flush mountable sensors using teach mode (see page 70).

### Electrical connection



### Connection methods

**1 Pre-cabled:** factory fitted moulded cable, good protection against splashing liquids (IP 68). Example: machine tool.

**2 Connector:** easy installation and maintenance (IP 67).

**3 Remote connector:** easy installation and maintenance (IP 68 at sensor level and IP 67 at remote connector level).

### Wiring advice

#### ■ Length of cable

- No limitation up to 200 m or up to a line capacitance of < 100 nF (characteristics of sensor remain unaffected).
- In this case, it is important to take into account the voltage drop on the line.

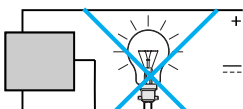
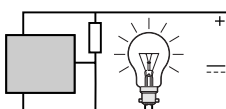
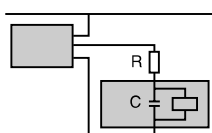
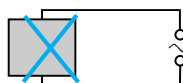
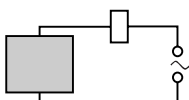
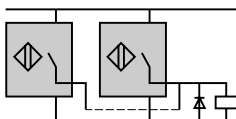
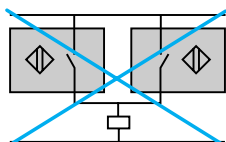
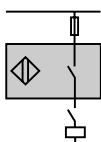
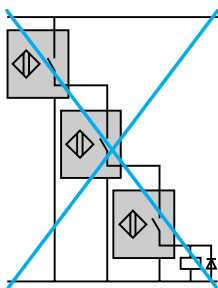
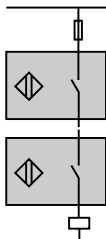
#### ■ Separation of control and power circuit wiring

- The sensors are immune to electrical interference encountered in normal industrial conditions.
- Where extreme conditions of electrical "noise" could occur (large motors, spot welders, etc.), it is advisable to protect against transients in the normal way:
  - suppress interference at source,
  - separate power and control wiring from each other,
  - smooth the supply,
  - limit the length of cable.

#### ■ Connect the sensor with supply switched off.



### Setting-up precautions



### Connection in series

#### 2-wire type sensors

- The following points should be taken into account:
    - Series wiring is only possible using sensors with wide voltage limits.
- Based on the assumption that each sensor has the same residual current value, each sensor, in the open state, will share the supply voltage, i.e.

$$U_{\text{sensor}} = \frac{U_{\text{(supply)}}}{n \text{ sensors}}$$

$U_{\text{sensor}}$  and  $U_{\text{supply}}$  must remain within the sensor's voltage limits.

- If only one sensor in the circuit is in the open state, it will be supplied at a voltage almost equal to the supply voltage.
- When in the closed state, a small voltage drop is present across each sensor. The resultant loss of voltage at the load will be the sum of the individual voltage drops and therefore, the load voltage should be selected accordingly.

#### 3-wire type sensors

This connection method is not recommended.

- Correct operation of the sensors cannot be assured and, if this method is used, tests should be made before installation.
- The following points should be taken into account:
  - Sensor 1 carries the load current in addition to the no-load current consumption values of the other sensors connected in series. For certain models, this connection method is not possible unless a current limiting resistor is used.
  - When in the closed state, a small voltage drop is present across each sensor. The load should therefore be selected accordingly.
  - As sensor 1 closes, sensor 2 does not operate until a certain time (t) has elapsed (corresponding to the first-up delay) and likewise for the following sensors in the sequence.
  - The use of "flywheel" diodes is recommended when an inductive load is being switched.

### Sensors and devices in series with an external mechanical contact

#### 2 and 3-wire type sensors

- The following points should be taken into account:
  - When the mechanical contact is open, the sensor is not supplied.
  - When the contact closes, the sensor does not operate until a certain time (t) has elapsed (corresponding to the first-up delay).

### Connection in parallel

#### 2-wire type sensors

**This connection method is not recommended.**

- Should one of the sensors be in the closed state, the sensor in parallel will be "shorted-out" and no longer supplied.
- As the first sensor passes into the open state, the second sensor will become energised and will be subject to its first-up delay.
- This configuration is only permissible where the sensors will be working alternately.
- This method of connection can lead to irreversible damage of the units.

#### 3-wire type sensors

- No specific restrictions. The use of "flywheel" diodes is recommended when an inductive load (relay) is being switched.

### AC supply

■ **2-wire type sensors cannot be connected directly to an AC supply.**

- This would result in immediate destruction of the sensor and considerable danger to the user.
- An appropriate load (refer to the instruction sheet supplied with the sensor) must always be connected in series with the sensor.

### Capacitive load ( $C > 0.1 \mu\text{F}$ )

- On power-up, it is necessary to limit (by resistor) the charging current of the capacitive load C.
- The voltage drop in the sensor can also be taken into account by subtracting it from the supply voltage for the calculation of R.

$$R = \frac{U_{\text{supply}}}{I_{\text{max. (sensor)}}$$

### Load comprising an incandescent lamp

- If the load comprises an incandescent lamp, the cold state resistance can be 10 times lower than the hot state resistance. This can cause very high current levels on switching. Fit a pre-heat resistor in parallel with the sensor.

$$R = \frac{U^2}{P} \times 10, \quad U = \text{supply voltage and } P = \text{lamp power}$$



### Fast trouble shooting guide

Problem	Possible causes	Remedy
The sensor's output will not change state when a metal object enters the detection zone	On a flush mountable sensor using teach mode: setting-up or programming error.	<ul style="list-style-type: none"> <li>■ After a RESET, follow the environment teach mode procedure. Refer to instruction sheet supplied with sensor.</li> </ul>
	Output stage faulty or complete failure of the sensor or the short-circuit protection has tripped.	<ul style="list-style-type: none"> <li>■ Check that the sensor is compatible with the supply being used.</li> <li>■ Check the load current characteristics:               <ul style="list-style-type: none"> <li>□ if load current <math>I \geq</math> maximum switching capacity, an auxiliary relay, of the CAD N type for example, should be interposed between the sensor and the load,</li> <li>□ if <math>I \leq</math> maximum switching capacity, check for wiring faults (short-circuit).</li> </ul> </li> <li>■ In all cases, a 0.4 A "quick-blow" fuse should be fitted in series with the sensor.</li> </ul>
	Wiring error	<ul style="list-style-type: none"> <li>■ Check that the wiring conforms to the wiring shown on the sensor label or instruction sheet.</li> </ul>
	Supply fault	<ul style="list-style-type: none"> <li>■ Check that the sensor is compatible with the supply (<math>\sim</math> or <math>\text{---}</math>).</li> <li>■ Check that the supply voltage is within the voltage limits of the sensor. Remember that with a rectified, smoothed supply, <math>U_{\text{peak}} = U_{\text{nominal}} \times \sqrt{2}</math> with a ripple voltage <math>\leq 10\%</math>.</li> </ul>
False or erratic operation, with or without the presence of a metal object in the detection zone	On flush mountable sensor using teach mode: setting-up or programming error.	<ul style="list-style-type: none"> <li>■ After a RESET, follow the environment teach mode procedure. Refer to instruction sheet supplied with sensor.</li> </ul>
	Influence of background or metal environment	<ul style="list-style-type: none"> <li>■ Refer to the instruction sheet supplied with the sensor. For sensors with adjustable sensitivity, reduce the sensing distance.</li> </ul>
	Sensing distance poorly defined for the object to be detected	<ul style="list-style-type: none"> <li>■ Apply the correction coefficients.</li> <li>■ Realign the system or run the teach mode again.</li> </ul>
	Influence of transient interference on the supply lines	<ul style="list-style-type: none"> <li>■ Ensure that any DC supplies, when derived from rectified AC, are correctly smoothed (<math>C &gt; 400 \mu\text{F}</math>).</li> <li>■ Separate AC power cables from low-level DC cables (24 V low level).</li> <li>■ Where very long distances are involved, use suitable cable: screened and twisted pairs of the correct cross-sectional area.</li> </ul>
	Equipment prone to emitting electromagnetic interference	<ul style="list-style-type: none"> <li>■ Position the sensors as far away as possible from any sources of interference.</li> </ul>
	Response time of the sensor too slow for the particular object being detected	<ul style="list-style-type: none"> <li>■ Check the suitability of the sensor for the position or size of the object to be detected.</li> <li>■ If necessary, select a sensor with a higher switching frequency.</li> </ul>
	Influence of high temperature	<ul style="list-style-type: none"> <li>■ Eliminate sources of radiated heat or protect the sensor casing with a heat shield.</li> <li>■ Realign, having adjusted the temperature around the fixing support.</li> </ul>
No detection following a period of service	Vibration, shock	<ul style="list-style-type: none"> <li>■ Realign the system.</li> <li>■ Replace the support or protect the sensor.</li> </ul>

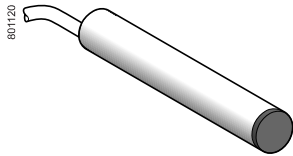


# Inductive proximity sensors

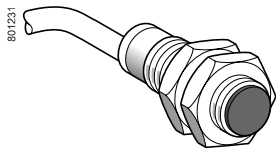
XS range, general purpose

Cylindrical, standard range, flush mountable

Three-wire DC, solid-state output



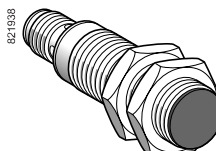
XS506B1●●L2



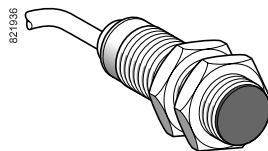
XS508B1●●L2



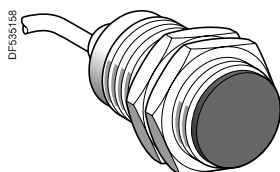
XS512B1●●M12



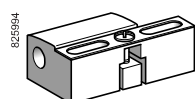
XS518B1●●M12



XS518B1●●●L2



XS530B1●●L2



XSZB1●●

## Sensors, 3-wire 12-24 V, short case model

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg	
Ø 6.5, plain						
1.5	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS506B1PAL2</b>	0.035	
			M8 connector	<b>XS506B1PAM8</b>	0.025	
			M12 connector	<b>XS506B1PAM12</b>	0.025	
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS506B1NAL2</b>	0.035	
			M8 connector	<b>XS506B1NAM8</b>	0.025	
			M12 connector	<b>XS506B1NAM12</b>	0.025	
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS506B1PBL2</b>	0.035	
			M8 connector	<b>XS506B1PBM8</b>	0.025	
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS506B1NBL2</b>	0.035	
M8 connector			<b>XS506B1NBM8</b>	0.025		
Ø 8, threaded M8 x 1						
1.5	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS508B1PAL2</b>	0.035	
			M8 connector	<b>XS508B1PAM8</b>	0.025	
			M12 connector	<b>XS508B1PAM12</b>	0.025	
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS508B1NAL2</b>	0.035	
			M8 connector	<b>XS508B1NAM8</b>	0.025	
			M12 connector	<b>XS508B1NAM12</b>	0.025	
		NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS508B1PBL2</b>	0.035
				M8 connector	<b>XS508B1PBM8</b>	0.025
				M12 connector	<b>XS508B1PBM12</b>	0.025
	NPN		Pre-cabled (L = 2 m) (1)	<b>XS508B1NBL2</b>	0.035	
			M8 connector	<b>XS508B1NBM8</b>	0.025	
			M12 connector	<b>XS508B1NBM12</b>	0.025	
	Ø 12, threaded M12 x 1					
	2	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS512B1PAL2</b>	0.075
				M12 connector	<b>XS512B1PAM12</b>	0.035
NPN			Pre-cabled (L = 2 m) (1)	<b>XS512B1NAL2</b>	0.075	
			M12 connector	<b>XS512B1NAM12</b>	0.035	
NC		PNP	Pre-cabled (L = 2 m) (1)	<b>XS512B1PBL2</b>	0.075	
			M12 connector	<b>XS512B1PBM12</b>	0.035	
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS512B1NBL2</b>	0.075	
			M12 connector	<b>XS512B1NBM12</b>	0.035	
			Ø 18, threaded M18 x 1			
5	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS518B1PAL2</b>	0.120	
			M12 connector	<b>XS518B1PAM12</b>	0.060	
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS518B1NAL2</b>	0.120	
			M12 connector	<b>XS518B1NAM12</b>	0.060	
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS518B1PBL2</b>	0.120	
			M12 connector	<b>XS518B1PBM12</b>	0.060	
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS518B1NBL2</b>	0.120	
			M12 connector	<b>XS518B1NBM12</b>	0.060	
			Ø 30, threaded M30 x 1.5			
10	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS530B1PAL2</b>	0.205	
			M12 connector	<b>XS530B1PAM12</b>	0.145	
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS530B1NAL2</b>	0.205	
			M12 connector	<b>XS530B1NAM12</b>	0.145	
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS530B1PBL2</b>	0.205	
			M12 connector	<b>XS530B1PBM12</b>	0.145	
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS530B1NBL2</b>	0.205	
			M12 connector	<b>XS530B1NBM12</b>	0.145	

## Accessories (2)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 6.5 (plain)	<b>XSZB165</b>	0.005
	Ø 8	<b>XSZB108</b>	0.006
	Ø 12	<b>XSZB112</b>	0.006
	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

(1) For a 5 m cable replace L2 by L5; for a 10 m cable replace L2 by L10. Please consult our Customer Care Centre for availability.

Example: **XS508B1PAL2** becomes **XS508B1PAL5** with a 5 m cable.

(2) For more information, see page 118.

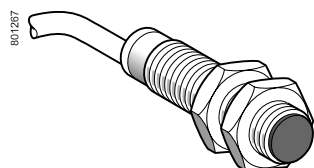


# Inductive proximity sensors

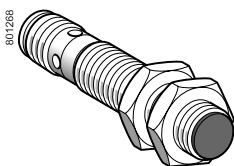
XS range, general purpose

Cylindrical, standard range, flush mountable

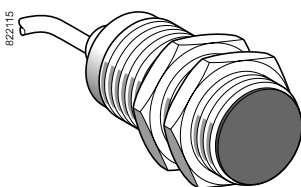
Three-wire DC, solid-state output



XS500BL00L2



XS500BL00M12



XS530BL00L2

## Sensors, 3-wire 12-48 V, long case model

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Ø 8, threaded M8 x 1</b>					
1.5	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS508BLPAL2</b>	0.035
			M12 connector	<b>XS508BLPAM12</b>	0.025
	NPN	PNP	Pre-cabled (L = 2 m) (1)	<b>XS508BLNAL2</b>	0.035
			M12 connector	<b>XS508BLNAM12</b>	0.025
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS508BLPBL2</b>	0.035
			M12 connector	<b>XS508BLPBM12</b>	0.025
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS508BLNBL2</b>	0.035
			M12 connector	<b>XS508BLNBM12</b>	0.025

### Ø 12, threaded M12 x 1

2	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS512BLPAL2</b>	0.075
			M12 connector	<b>XS512BLPAM12</b>	0.035
	NPN	PNP	Pre-cabled (L = 2 m) (1)	<b>XS512BLNAL2</b>	0.075
			M12 connector	<b>XS512BLNAM12</b>	0.035
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS512BLPBL2</b>	0.075
			M12 connector	<b>XS512BLPBM12</b>	0.035
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS512BLNBL2</b>	0.075
			M12 connector	<b>XS512BLNBM12</b>	0.035

### Ø 18, threaded M18 x 1

5	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS518BLPAL2</b>	0.120
			M12 connector	<b>XS518BLPAM12</b>	0.060
	NPN	PNP	Pre-cabled (L = 2 m) (1)	<b>XS518BLNAL2</b>	0.120
			M12 connector	<b>XS518BLNAM12</b>	0.060
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS518BLPBL2</b>	0.120
			M12 connector	<b>XS518BLPBM12</b>	0.060
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS518BLNBL2</b>	0.120
			M12 connector	<b>XS518BLNBM12</b>	0.060

### Ø 30, threaded M30 x 1.5

10	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS530BLPAL2</b>	0.205
			M12 connector	<b>XS530BLPAM12</b>	0.145
	NPN	PNP	Pre-cabled (L = 2 m) (1)	<b>XS530BLNAL2</b>	0.205
			M12 connector	<b>XS530BLNAM12</b>	0.145
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS530BLPBL2</b>	0.205
			M12 connector	<b>XS530BLPBM12</b>	0.145
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS530BLNBL2</b>	0.205
			M12 connector	<b>XS530BLNBM12</b>	0.145

## Accessories (2)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 6.5 (plain)	<b>XSZB165</b>	0.005
	Ø 8	<b>XSZB108</b>	0.006
	Ø 12	<b>XSZB112</b>	0.006
	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

(1) For a 5 m cable replace L2 by **L5**; for a 10 m cable replace L2 by **L10**. Please consult our Customer Care Centre for availability.

Example: **XS508BLPAL2** becomes **XS508BLPAL5** with a 5 m cable.

(2) For more information, see page 118.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, standard range, flush mountable

Three-wire DC, solid-state output


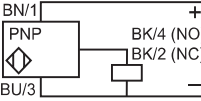
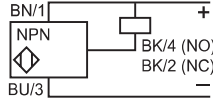

Characteristics					
Sensor type			XS5●●B1●●M8, XS5●●B1●●M12 XS5●●BL●●M8, XS5●●BL●●M12		XS5●●B1●●L2 XS5●●BL●●L2
Product certifications			UL, CSA, CE, E2		
Connection	Connector		M8 on Ø 6.5 and Ø 8, M12 on Ø 8, Ø 12, Ø 18 and Ø 30		–
	Pre-cabled		–		Length: 2 m
Operating zone	Ø 6.5 and Ø 8	mm	0...1.2		
	Ø 12	mm	0...1.6		
	Ø 18	mm	0...4		
	Ø 30	mm	0...8		
Differential travel		%	1...15 of effective sensing distance (Sr)		
Degree of protection	Conforming to IEC 60529		IP 65 and IP 67		IP 65 and IP 68, double insulation □ (except Ø 6.5 and Ø 8: IP 67)
	Conforming to DIN 40050		IP 69K for Ø 12 to Ø 30		
Storage temperature		°C	-40...+85		
Operating temperature		°C	-25...+70		
Materials	Case		Nickel plated brass (except XS506 and XS508: stainless steel, grade 303)		
	Sensing face		PPS		
	Cable		–		PvR 3 x 0.34 mm² except <b>XS506</b> and <b>XS508</b> : 3 x 0.11 mm²
Vibration resistance	Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 50 Hz)		
Shock resistance	Conforming to IEC 60068-2-27		50 gn, duration 11 ms		
Output state indication			Yellow LED: 4 viewing ports at 90°		Yellow LED: annular
Rated supply voltage		V	⎓ 12...48 for XS5●●BL ⎓ 12...24 for XS5●●B1 with protection against reverse polarity		
Voltage limits (including ripple)		V	⎓ 10...58 for XS5●●BL ⎓ 10...36 for XS5●●B1		
Switching capacity		mA	≤ 200 with overload and short-circuit protection		
Voltage drop, closed state		V	≤ 2		
Current consumption, no-load		mA	≤ 10		
Maximum switching frequency	XS506, XS508, XS512	Hz	5000		
	XS518	Hz	2000		
	XS530	Hz	1000		
Delays	First-up	ms	≤ 10		
	Response	ms	≤ 0.1: <b>XS506, XS508</b> and <b>XS512</b> ≤ 0.15: <b>XS518</b> ≤ 0.3: <b>XS530</b>		
	Recovery	ms	≤ 0.1: <b>XS506, XS508</b> and <b>XS512</b> ≤ 0.35: <b>XS518</b> ≤ 0.7: <b>XS530</b>		



# Inductive proximity sensors

XS range, general purpose  
Cylindrical, standard range, flush mountable  
Three-wire DC, solid-state output

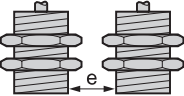
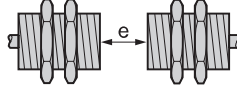
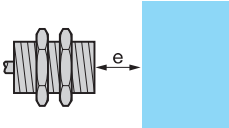
## Wiring schemes

Connector	Pre-cabled	PNP	NPN
M8			
M12			
	BU: Blue BN: Brown BK: Black		
			

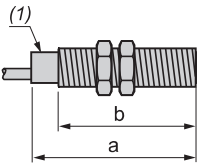
For M8 connector, NO and NC outputs on terminal 4

## Setting-up

### Minimum mounting distances (mm)

			
Flush mountable sensors	Side by side	Face to face	Facing a metal object
Ø 6.5	$e \geq 3$	$e \geq 18$	$e \geq 4.5$
Ø 8	$e \geq 3$	$e \geq 18$	$e \geq 4.5$
Ø 12	$e \geq 4$	$e \geq 24$	$e \geq 6$
Ø 18	$e \geq 10$	$e \geq 60$	$e \geq 15$
Ø 30	$e \geq 20$	$e \geq 120$	$e \geq 30$

## Dimensions



(1) LED

Sensors		Pre-cabled (mm)		M8 connector (mm)		M12 connector (mm)	
Short case model		a	b	a	b	a	b
Ø 6.5	XS506B1	34	—	42	—	45	—
Ø 8	XS508B1	34	25	42	27	45	23
Ø 12	XS512B1	37	25	—	—	50	30
Ø 18	XS518B1	39	28	—	—	50	28
Ø 30	XS530B1	43	32	—	—	54	32
Sensors		Pre-cabled (mm)		M12 connector (mm)			
Long case model		a	b	a	b		
Ø 8	XS508BL	51	42	61	40		
Ø 12	XS512BL	53	42	61	42		
Ø 18	XS518BL	62	52	74	52		
Ø 30	XS530BL	62	52	74	52		

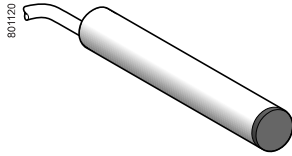


# Inductive proximity sensors

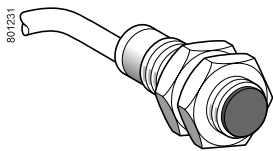
XS range, general purpose

Cylindrical, standard range, flush mountable

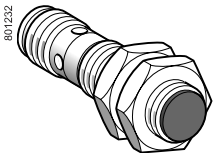
Two-wire DC



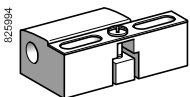
XS506BS●●L2



XS512BS●●L2



XS5●●BS●●M12



XSZB1●●

## Sensors, 2-wire 12-24 V, short case model

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
<b>Ø 6.5, plain</b>				
1.5	NO terminals 1 & 4 (2)	Pre-cabled (L = 2 m) (1)	<b>XS506BSCAL2</b>	0.035
		Remote M12 connector	<b>XS506BSCAL01M12</b>	0.050
	NC	Pre-cabled (L = 2 m) (1)	<b>XS506BSCBL2</b>	0.035
<b>Ø 8, threaded M8 x 1</b>				
1.5	NO terminals 1 & 4 (2)	Pre-cabled (L = 2 m) (1)	<b>XS508BSCAL2</b>	0.035
		Remote M12 connector	<b>XS508BSCAL01M12</b>	0.050
		Remote M12 connector	<b>XS508BSCAL08M12</b>	0.050
	NC	Pre-cabled (L = 2 m) (1)	<b>XS508BSCBL2</b>	0.035
		Remote M12 connector	<b>XS508BSCBL01M12</b>	0.050
<b>Ø 12, threaded M12 x 1</b>				
2	NO	Pre-cabled (L = 2 m) (1)	<b>XS512BSDAL2</b>	0.075
		M12 connector	<b>XS512BSDAM12</b>	0.035
	NO terminals 1 & 4 (2)	M12 connector	<b>XS512BSCAM12</b>	0.035
		Remote M12 connector	<b>XS512BSCAL08M12</b>	0.060
	NC	Pre-cabled (L = 2 m) (1)	<b>XS512BSDBL2</b>	0.075
		M12 connector	<b>XS512BSDBM12</b>	0.035
<b>Ø 18, threaded M18 x 1</b>				
5	NO	Pre-cabled (L = 2 m) (1)	<b>XS518BSDAL2</b>	0.120
		M12 connector	<b>XS518BSDAM12</b>	0.060
	NO terminals 1 & 4 (2)	M12 connector	<b>XS518BSCAM12</b>	0.060
		Remote M12 connector	<b>XS518BSCAL08M12</b>	0.085
	NC	Pre-cabled (L = 2 m) (1)	<b>XS518BSDBL2</b>	0.120
		M12 connector	<b>XS518BSDBM12</b>	0.060
<b>Ø 30, threaded M30 x 1.5</b>				
10	NO	Pre-cabled (L = 2 m) (1)	<b>XS530BSDAL2</b>	0.205
		M12 connector	<b>XS530BSDAM12</b>	0.145
	NO terminals 1 & 4 (2)	M12 connector	<b>XS530BSCAM12</b>	0.145
		Remote M12 connector	<b>XS530BSCAL08M12</b>	0.170
	NC	Pre-cabled (L = 2 m) (1)	<b>XS530BSDBL2</b>	0.205
		M12 connector	<b>XS530BSDBM12</b>	0.145

## Accessories (3)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 6.5 (plain)	<b>XSZB165</b>	0.005
	Ø 8	<b>XSZB108</b>	0.006
	Ø 12	<b>XSZB112</b>	0.006
	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

(1) For a 5 m cable replace L2 by **L5**; for a 10 m cable replace L2 by **L10**. Please consult our Customer Care Centre for availability.

Example: XS508BSCAL2 becomes **XS508BSCAL5** with a 5 m cable.

(2) The NO output is connected to terminals 1 and 4 of the M12 connector.

(3) For more information, see page 118.

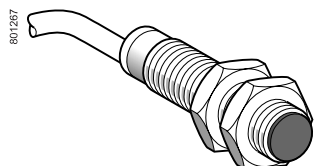


# Inductive proximity sensors

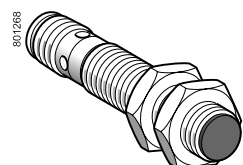
XS range, general purpose

Cylindrical, standard range, flush mountable

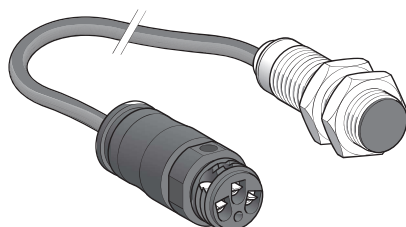
Two-wire DC



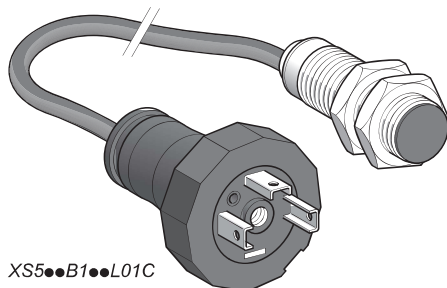
XS500B100L2



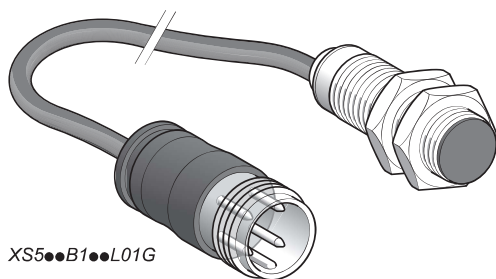
XS500B100M12



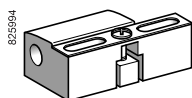
XS500B100L01B (2)



XS500B100L01C



XS500B100L01G



XSZB100

## Sensors, 2-wire 12-48 V, long case model

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
<b>Ø 8, threaded M8 x 1</b>				
1.5	NO	Pre-cabled (L = 2 m) (1)	XS508B1DAL2	0.035
		Remote M12 connector	XS508B1DAL08M12	0.050
		M12 connector	XS508B1DAM12	0.025
	NO terminals 1 & 4 (3)	M12 connector	XS508B1CAM12	0.025
		Remote M12 connector	XS508B1CAL08M12	0.050
	NC	Pre-cabled (L = 2 m) (1)	XS508B1DBL2	0.035
		M12 connector	XS508B1DBM12	0.025
<b>Ø 12, threaded M12 x 1</b>				
2	NO	Pre-cabled (L = 2 m) (1)	XS512B1DAL2	0.075
		Remote 7/8" connector	XS512B1DAL08U78	0.050
		M12 connector	XS512B1DAM12	0.035
	NO terminals 1 & 4 (3)	M12 connector	XS512B1CAM12	0.035
		Remote M12 connector	XS512B1CAL08M12	0.060
	NC	Pre-cabled (L = 2 m) (1)	XS512B1DBL2	0.075
		M12 connector	XS512B1DBM12	0.035
		Remote M12 connector	XS512B1DBL08M12	0.060
<b>Ø 18, threaded M18 x 1</b>				
5	NO	Pre-cabled (L = 2 m) (1)	XS518B1DAL2	0.120
		Low temperature version (-40 °C)	XS518B1DAL2TF (5)	0.120
		Remote screw terminal connector (2)	XS518B1DAL01B	0.085
	NO terminals 1 & 4 (3)	Remote EN 175301-803-A connector	XS518B1DAL01C	0.085
		Remote M18 connector	XS518B1DAL01G	0.085
		M12 connector	XS518B1DAM12	0.060
	NO terminals 1 & 4 (3)	M12 connector	XS518B1CAM12	0.060
		Remote M12 connector	XS518B1CAL08M12	0.085
		Remote M12 connector	XS518B1CAL08M12	0.085
	NC	Pre-cabled (L = 2 m) (1)	XS518B1DBL2	0.120
		M12 connector	XS518B1DBM12	0.060
		Remote M12 connector	XS518B1DBL08M12	0.085
		Remote screw terminal connector (2)	XS518B1DBL01B	0.120
<b>Ø 30, threaded M30 x 1.5</b>				
10	NO	Pre-cabled (L = 2 m) (1)	XS530B1DAL2	0.205
		Low temperature version (-40 °C)	XS530B1DAL2TF (5)	0.205
		M12 connector	XS530B1DAM12	0.145
	NO terminals 1 & 4 (3)	Remote screw terminal connector (2)	XS530B1DAL01B	0.205
		Remote EN 175301-803-A connector	XS530B1DAL01C	0.205
		Remote M18 connector	XS530B1DAL01G	0.205
	NO terminals 1 & 4 (3)	M12 connector	XS530B1CAM12	0.145
		Remote M12 connector	XS530B1CAL08M12	0.170
		Remote M12 connector	XS530B1CAL08M12	0.170
	NC	Pre-cabled (L = 2 m) (1)	XS530B1DBL2	0.205
		M12 connector	XS530B1DBM12	0.145
		Remote screw terminal connector (2)	XS530B1DBL01B	0.205

## Accessories (4)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 8	XSZB108	0.006
	Ø 12	XSZB112	0.006
	Ø 18	XSZB118	0.010
	Ø 30	XSZB130	0.020

(1) For a 5 m cable replace L2 by L5; for a 10 m cable replace L2 by L10. Please consult our Customer Care Centre for availability.

Example: XS508B1DAL2 becomes XS508B1DAL5 with a 5 m cable.

(2) Protective cable gland included with sensor.

(3) The NO output is connected to terminals 1 and 4 of the M12 connector.

(4) For more information, see page 118.

(5) For a 5 m cable replace L2 by L5. Please consult our Customer Care Centre for availability.

Example: XS518B1DAL2TF becomes XS518B1DAL5TF with a 5 m cable.

For a PUR cable, replace the letter L by P in the reference.

Example: XS518B1DAL2TF becomes XS518B1DAP2TF.

For a 5 m PUR cable, replace P2 by P5.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, standard range, flush mountable

Two-wire DC

Characteristics				
Sensor type			XS5●●B1●●M12, XS5●●BS●●M12	XS5●●B1D●L2, XS5●●BS●●L2
Product certifications			UL, CSA, CE	
Connection	Connector		M12	—
	Pre-cabled		—	Length: 2 m
	Remote connector		M12 (L01M12), screw terminal (L01B), EN 175301-803-A (L01C) and M18 (L01G) remote connectors on 0.15 m flying lead M12 (L08M12) and 7/8" (L08U78) remote connectors on 0.80 m flying lead	
Operating zone	Ø 6.5	mm	0...1.2	
	Ø 8	mm	0...1.2	
	Ø 12	mm	0...1.6	
	Ø 18	mm	0...4	
	Ø 30	mm	0...8	
Differential travel			%	1...15 of effective sensing distance (Sr)
Degree of protection	Conforming to IEC 60529		IP 65 and IP 67	IP 65 and IP 68, double insulation □ (except Ø 6.5 and Ø 8: IP 67)
Storage temperature			°C	-40...+85
Operating temperature			°C	-25...+70; TF products: -40...+70
Materials	Case		Nickel plated brass (except XS506 and XS508B1: stainless steel, grade 303)	
	Sensing face		PPS	
	Cable		—	PvR 2 x 0.34 mm² (except XS506 and XS508: 2 x 0.11 mm²) PUR available (1)
Vibration resistance	Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27		50 gn, duration 11 ms	
Output state indication			Yellow LED: 4 viewing ports at 90°	Yellow LED: annular
Rated supply voltage			V	--- 12...48 non polarised for XS5●●B1● --- 12...24 non polarised for XS5●●BS (except Ø 6.5 short and Ø 8 short: polarised) with protection against reverse polarity
Voltage limits (including ripple)			V	--- 10...58 for XS5●●B1● --- 10...36 for XS5●●BS
Switching capacity			mA	1.5...100 with overload and short-circuit protection
Voltage drop, closed state			V	≤ 4.2
Residual current, open state			mA	≤ 0.5
Maximum switching frequency	XS506, XS508	Hz	1000 for XS5●●BS, 1400 for XS5●●B1●	
	XS512	Hz	1000	
	XS518	Hz	1200	
	XS530	Hz	1300	
Delays	First-up	ms	≤ 10	
	Response	ms	≤ 0.5: XS506, XS508 and XS512 ≤ 0.6: XS518 ≤ 0.6: XS530	
	Recovery	ms	≤ 0.2 (except XS530 ≤ 0.4)	

(1) For PUR cable, replace the letter L in the reference by P. Example: XS506BSCAL2 becomes XS506BSCAP2 with a PUR cable.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, standard range, flush mountable

Two-wire DC

## Wiring schemes

### Connector

M12



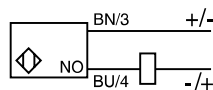
### Pre-cabled

BU: Blue  
BN: Brown

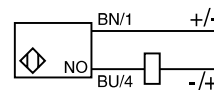
### 2-wire $\overline{\text{---}}$ non polarised

#### NO output

XS5●●B●DA●●●

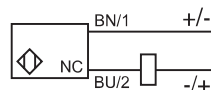


XS5●●B1CA●●●



#### NC output

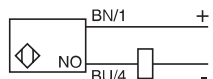
XS5●●B●DB●●●



### 2-wire $\overline{\text{---}}$ polarised

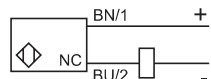
#### NO output

XS5●●BSCA●●●



#### NC output

XS5●●BSCB●●●

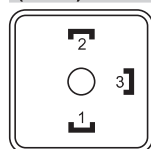


## Remote connectors L01B, L01C, L01G, U78

### Screw terminal (L01B)

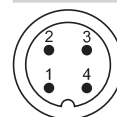
The terminal numbering differs according to the version (2-wire  $\overline{\text{---}}$ , 3-wire  $\overline{\text{---}}$ , 2-wire  $\sim$ ).

### EN 175301-803-A (L01C)

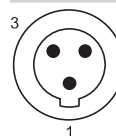


The NO or NC outputs are connected to terminal 2.

### M18 (L01G)



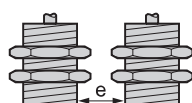
### 7/8" (U78)



Terminal 1: not connected  
Terminal 2: +/–  
Terminal 3: +/–

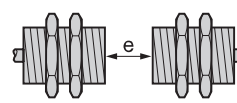
## Setting-up

### Minimum mounting distances (mm)



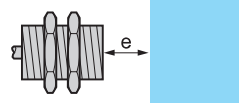
#### Side by side

Ø 6.5	$e \geq 3$
Ø 8	$e \geq 3$
Ø 12	$e \geq 4$
Ø 18	$e \geq 10$
Ø 30	$e \geq 20$



#### Face to face

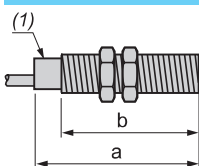
$e \geq 18$
$e \geq 18$
$e \geq 24$
$e \geq 60$
$e \geq 120$



#### Facing a metal object

$e \geq 4.5$
$e \geq 4.5$
$e \geq 6$
$e \geq 15$
$e \geq 30$

## Dimensions



(1) LED

Sensors		Pre-cabled (mm)		M8 connector (mm)		M12 connector (mm)	
Short case model		a	b	a	b	a	b
Ø 6.5	XS506BS	33	–	42	–	45	–
Ø 8	XS508BS	33	25	42	26	45	24
Ø 12	XS512BS	35	25	–	–	50	30
Ø 18	XS518BS	40	28	–	–	50	28
Ø 30	XS530BS	44	32	–	–	55	32
Sensors		Pre-cabled (mm)		M12 connector (mm)			
Long case model		a	b	a	b		
Ø 8	XS508B1	51	42	62	40		
Ø 12	XS512B1	54	42	61	42		
Ø 18	XS518B1	56	44	64	44		
Ø 30	XS530B1	54	42	72	41		

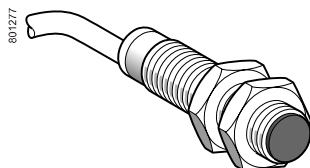


# Inductive proximity sensors

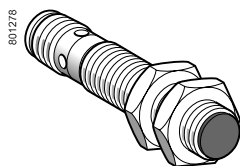
XS range, general purpose

Cylindrical, standard range, flush mountable

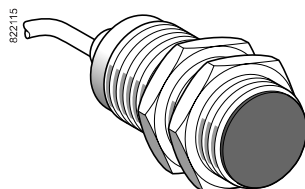
Two-wire AC or DC <sup>(1)</sup>



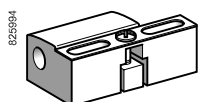
XS512B1MAL2



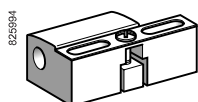
XS512B1MAU20



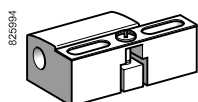
XS518B1MAL2



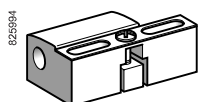
XS530B1MAL2



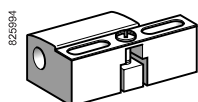
XS530B1MAU20



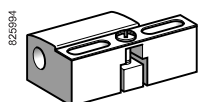
XS530B1MBL2



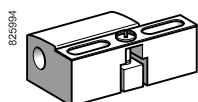
XS530B1MBU20



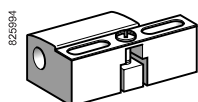
XS530B1MAU20



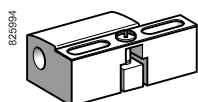
XS530B1MBL2



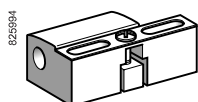
XS530B1MBU20



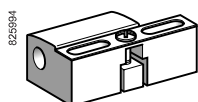
XS530B1MAU20



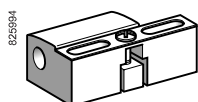
XS530B1MBL2



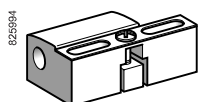
XS530B1MBU20



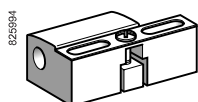
XS530B1MAU20



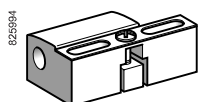
XS530B1MBL2



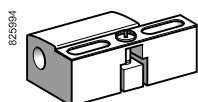
XS530B1MBU20



XS530B1MAU20



XS530B1MBL2



XS530B1MBU20

## Sensors, 2-wire ~ 24-240 V, long case model

Ø 12, threaded M12 x 1

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
2	NO	Pre-cabled (L = 2 m) (2)	<b>XS512B1MAL2</b>	0.075
		1/2"-20 UNF connector	<b>XS512B1MAU20</b>	0.025
	NC	Pre-cabled (L = 2 m) (2)	<b>XS512B1MBL2</b>	0.075
		1/2"-20 UNF connector	<b>XS512B1MBU20</b>	0.025

Ø 18, threaded M18 x 1

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
5	NO	Pre-cabled (L = 2 m) (2)	<b>XS518B1MAL2</b>	0.100
		1/2"-20 UNF connector	<b>XS518B1MAU20</b>	0.060
	NC	Pre-cabled (L = 2 m) (2)	<b>XS518B1MBL2</b>	0.100
		1/2"-20 UNF connector	<b>XS518B1MBU20</b>	0.060

Ø 30, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
10	NO	Pre-cabled (L = 2 m) (2)	<b>XS530B1MAL2</b>	0.205
		1/2"-20 UNF connector	<b>XS530B1MAU20</b>	0.145
	NC	Pre-cabled (L = 2 m) (2)	<b>XS530B1MBL2</b>	0.205
		1/2"-20 UNF connector	<b>XS530B1MBU20</b>	0.145

## Accessories <sup>(3)</sup>

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 12	<b>XSZB112</b>	0.006
	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

(1) Ø8 plastic, double insulation version available (see page 64).

(2) For a 5 m cable replace L2 by **L5**; for a 10 m cable replace L2 by **L10**. Please consult our Customer Care Centre for availability.

Example: **XS512B1MAL2** becomes **XS512B1MAL5** with a 5 m cable.

(3) For more information, see page 118.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, standard range, flush mountable


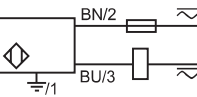
Two-wire AC or DC

## Characteristics

Sensor type		XS5●●B1M●U20	XS5●●B1M●L2
Product certifications		UL, CSA, Cc	
Connection	Connector	1/2"-20 UNF	—
	Pre-cabled	—	Length: 2 m
Operating zone	Ø 12	mm	0...1.6
	Ø 18	mm	0...4
	Ø 30	mm	0...8
Differential travel		%	1...15 of effective sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP 65 and IP 67	IP 65 and IP 68, double insulation □
	Conforming to DIN 40050	IP 69K	
Storage temperature		°C	-40...+85
Operating temperature		°C	-25...+70
Materials	Case	Nickel plated brass	
	Sensing face	PPS	
	Cable	—	PvR 2 x 0.34 mm²
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED: 4 viewing ports at 90°	Yellow LED: annular
Rated supply voltage		V	~ or --- 24...240 (~ 50/60 Hz)
Voltage limits (including ripple)		V	~ or --- 20...264
Switching capacity	XS512B1M●●●	mA	5...200 (1)
	XS518B1M●●●, XS530B1M●●●	mA	~ 5...300 or --- 5...200 (1)
Voltage drop, closed state		V	≤ 5.5
Residual current, open state		mA	≤ 0.8
Maximum switching frequency	XS512B1●●●, XS518B1M●●●	Hz	~ 25 or --- 1000
	XS530B1M●●●	Hz	~ 25 or --- 500
Delays	First-up	ms	≤ 20 XS512B1M●●● ≤ 25 XS518B1M●●● and XS530B1M●●●
	Response	ms	≤ 0.5
	Recovery	ms	≤ 0.2 XS512B1M●●● ≤ 0.5 XS518B1M●●● ≤ 2 XS518B1M●●●

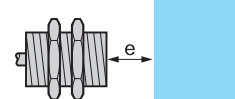
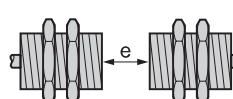
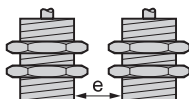
(1) It is essential to connect a 0.4 A "quick-blow" fuse in series with the load.

## Wiring schemes

Connector	Pre-cabled	2-wire ~ or ---
1/2"-20 UNF	BU: Blue BN: Brown	NO or NC output
		
~: 2 ⚡: 1 ~: 3		⚡: on connector models only

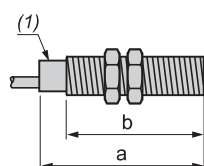
## Setting-up

### Minimum mounting distances (mm)



Sensor	Side by side	Face to face	Facing a metal object
Ø 12	e ≥ 8	e ≥ 48	e ≥ 12
Ø 18	e ≥ 16	e ≥ 100	e ≥ 25
Ø 30	e ≥ 30	e ≥ 180	e ≥ 45

## Dimensions



(1) LED

Sensor	XS6		Connector (mm)	
	Pre-cabled (mm)		a	b
XS512B1M	53	42	62	42
XS518B1M	62	52	73	52
XS530B1M	62	52	73	52

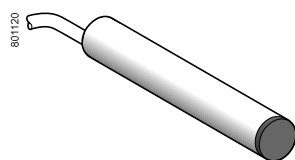


# Inductive proximity sensors

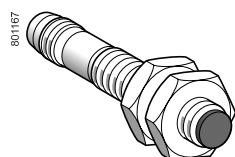
XS range, general purpose

Cylindrical, increased range, flush mountable

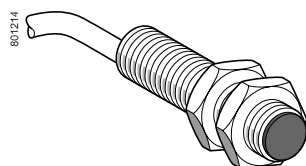
Three-wire DC, solid-state output



XS106B3●●L2



XS108B3●●M8



XS112B3●●L2

## Sensors, 3-wire 12-24 V, short case model

Sensing distance (Sn) mm	Function	Output	Connection	Sold in lots of	Unit reference	Weight kg
Ø 6.5, plain						
2.5	NO	PNP	Pre-cabled (L = 2 m) (1)	1	XS106B3PAL2	0.060
			M8 connector	1	XS106B3PAM8	0.030
			M12 connector	1	XS106B3PAM12	0.050
			Pre-cabled (L = 2 m)	20	XS106B3PAL2TQ	0.980
			M8 connector	20	XS106B3PAM8TQ	0.320
		NPN	Pre-cabled (L = 2 m)	1	XS106B3NAL2	0.060
	M8 connector		1	XS106B3NAM8	0.030	
	NC	PNP	Pre-cabled (L = 2 m) (1)	1	XS106B3PBL2	0.060
			M8 connector	1	XS106B3PBM8	0.030
		NPN	Pre-cabled (L = 2 m) (1)	1	XS106B3NBL2	0.060
			M8 connector	1	XS106B3NBM8	0.030
Ø 8, threaded M8 x 1						
2.5	NO	PNP	Pre-cabled (L = 2 m) (1)	1	XS108B3PAL2	0.070
			M8 connector	1	XS108B3PAM8	0.030
			M12 connector	1	XS108B3PAM12	0.060
			Pre-cabled (L = 2 m)	20	XS108B3PAL2TQ	1.120
			M8 connector	20	XS108B3PAM8TQ	0.460
			M12 connector	20	XS108B3PAM12TQ	0.940
		NPN	Pre-cabled (L = 2 m) (1)	1	XS108B3NAL2	0.070
			M8 connector	1	XS108B3NAM8	0.030
			M12 connector	1	XS108B3NAM12	0.060
			Pre-cabled (L = 2 m)	20	XS108B3NAL2TQ	1.120
			M8 connector	20	XS108B3NAM8TQ	0.460
			NC	PNP	Pre-cabled (L = 2 m) (1)	1
	M8 connector	1			XS108B3PBM8	0.030
	M12 connector	1			XS108B3PBM12	0.060
	NPN	Pre-cabled (L = 2 m) (1)		1	XS108B3NBL2	0.070
		M8 connector		1	XS108B3NBM8	0.030
		M12 connector		1	XS108B3NBM12	0.060
	Ø 12, threaded M12 x 1					
4	NO	PNP	Pre-cabled (L = 2 m) (1)	1	XS112B3PAL2	0.090
			M12 connector	1	XS112B3PAM12	0.030
			Pre-cabled (L = 2 m)	20	XS112B3PAL2TQ	1.600
			M12 connector	20	XS112B3PAM12TQ	0.470
		NPN	Pre-cabled (L = 2 m) (1)	1	XS112B3NAL2	0.090
			M12 connector	1	XS112B3NAM12	0.030
			Pre-cabled (L = 2 m)	20	XS112B3NAL2TQ	1.600
			M12 connector	20	XS112B3NAM12TQ	0.470
	NC	PNP	Pre-cabled (L = 2 m) (1)	1	XS112B3PBL2	0.090
			M12 connector	1	XS112B3PBM12	0.030
		NPN	M12 connector	20	XS112B3PBM12TQ	0.470
			Pre-cabled (L = 2 m) (1)	1	XS112B3NBL2	0.090
M12 connector	1	XS112B3NBM12	0.030			

(1) For a 5 m long cable replace L2 by L5. Please consult our Customer Care Centre for availability.

Example: XS106B3PAL2 becomes **XS106B3PAL5** with a 5 m cable.

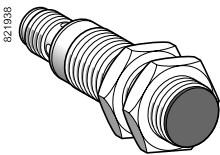


# Inductive proximity sensors

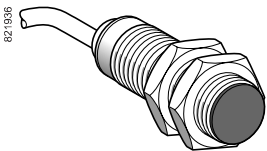
XS range, general purpose

Cylindrical, increased range, flush mountable

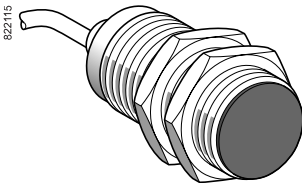
Three-wire DC, solid-state output



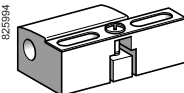
XS118B3●●M12



XS118B3●●L2



XS130B3●●L2



XSZB1●●

## Sensors, 3-wire 12-24 V, short case model (continued)

Sensing distance (Sn) mm	Function	Output	Connection	Sold in lots of	Unit reference	Weight kg
Ø 18, threaded M18 x 1						
8	NO	PNP	Pre-cabled (L = 2 m) (1)	1	XS118B3PAL2	0.110
			M12 connector	1	XS118B3PAM12	0.060
			Pre-cabled (L = 2 m)	20	XS118B3PAL2TQ	2.000
			M12 connector	20	XS118B3PAM12TQ	1.140
	NPN	NPN	Pre-cabled (L = 2 m) (1)	1	XS118B3NAL2	0.110
			M12 connector	1	XS118B3NAM12	0.060
			Pre-cabled (L = 2 m)	20	XS118B3NAL2TQ	2.000
			M12 connector	20	XS118B3NAM12TQ	1.140
	NC	PNP	Pre-cabled (L = 2 m) (1)	1	XS118B3PBL2	0.110
			M12 connector	1	XS118B3PBM12	0.060
		NPN	Pre-cabled (L = 2 m) (1)	1	XS118B3NBL2	0.110
			M12 connector	1	XS118B3NBM12	0.060

## Ø 30, threaded M30 x 1.5

15	NO	PNP	Pre-cabled (L = 2 m) (1)	1	XS130B3PAL2	0.180
			M12 connector	1	XS130B3PAM12	0.130
			Pre-cabled (L = 2 m)	20	XS130B3PAL2TQ	3.360
			M12 connector	20	XS130B3PAM12TQ	2.000
	NPN	NPN	Pre-cabled (L = 2 m) (1)	1	XS130B3NAL2	0.180
			M12 connector	1	XS130B3NAM12	0.130
			Pre-cabled (L = 2 m)	20	XS130B3NAL2TQ	2.000
			M12 connector	20	XS130B3NAM12TQ	2.000
	NC	PNP	Pre-cabled (L = 2 m) (1)	1	XS130B3PBL2	0.180
			M12 connector	1	XS130B3PBM12	0.130
		NPN	Pre-cabled (L = 2 m) (1)	1	XS130B3NBL2	0.180
			M12 connector	1	XS130B3NBM12	0.130

## Accessories (2)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 6.5 (plain)	XSZB165	0.005
	Ø 8 (M8 x1)	XSZB108	0.006
	Ø 12 (M12 x1)	XSZB112	0.006
	Ø 18 (M18 x1)	XSZB118	0.010
	Ø 30 (M30 x 1.5)	XSZB130	0.020

(1) For a 5 m cable, replace L2 by L5. Please consult our Customer Care Centre for availability.  
Example: XS118B3PAL2 becomes XS118B3PAL5 with a 5 m cable.

(2) For more information, see page 118.

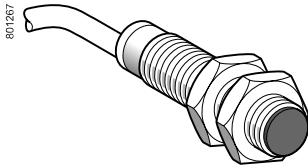


# Inductive proximity sensors

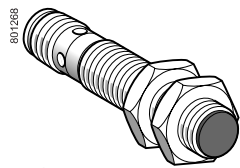
XS range, general purpose

Cylindrical, increased range, flush mountable

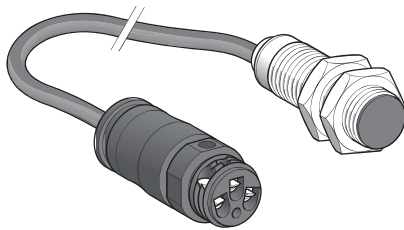
Three-wire DC, solid-state output



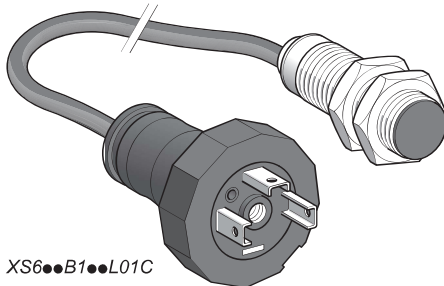
XS600B100L2



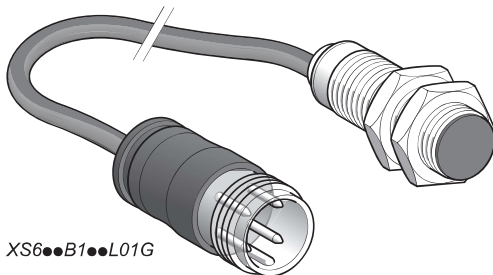
XS600B100M12



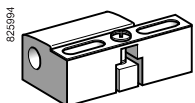
XS600B100L01B (2)



XS600B100L01C



XS600B100L01G



XSZB000

## Sensors, 3-wire 12-48 V, long case model

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg	
Ø 8, threaded M8 x 1						
2.5	NO	PNP	Pre-cabled (L = 2 m) (1)	XS608B1PAL2	0.035	
			M8 connector	XS608B1PAM8	0.015	
			M12 connector	XS608B1PAM12	0.015	
		NPN	Pre-cabled (L = 2 m) (1)	XS608B1NAL2	0.035	
			M8 connector	XS608B1NAM8	0.015	
			M12 connector	XS608B1NAM12	0.015	
	NC	PNP	Pre-cabled (L = 2 m) (1)	XS608B1PBL2	0.035	
			M8 connector	XS608B1PBM8	0.015	
			M12 connector	XS608B1PBM12	0.015	
		NPN	Pre-cabled (L = 2 m) (1)	XS608B1NBL2	0.035	
			M8 connector	XS608B1NBM8	0.015	
			M12 connector	XS608B1NBM12	0.015	
Ø 12, threaded M12 x 1						
4	NO	PNP	Pre-cabled (L = 2 m) (1)	XS612B1PAL2	0.075	
			M12 connector	XS612B1PAM12	0.020	
		NPN	Pre-cabled (L = 2 m) (1)	XS612B1NAL2	0.075	
			M12 connector	XS612B1NAM12	0.020	
	NC	PNP	Pre-cabled (L = 2 m) (1)	XS612B1PBL2	0.075	
			M12 connector	XS612B1PBM12	0.020	
		NPN	Pre-cabled (L = 2 m) (1)	XS612B1NBL2	0.075	
			M12 connector	XS612B1NBM12	0.020	
Ø 18, threaded M18 x 1						
8	NO	PNP	Pre-cabled (L = 2 m) (1)	XS618B1PAL2	0.100	
			M12 connector	XS618B1PAM12	0.040	
			Remote screw terminal connector	XS618B1PAL01B (2)	0.100	
			Remote EN 175301-803-A connector	XS618B1PAL01C	0.100	
			Remote M18 connector	XS618B1PAL01G	0.100	
			NPN	Pre-cabled (L = 2 m) (1)	XS618B1NAL2	0.100
				M12 connector	XS618B1NAM12	0.040
				Remote screw terminal connector	XS618B1NAL01B (2)	0.100
		NC	PNP	Pre-cabled (L = 2 m) (1)	XS618B1PBL2	0.100
				M12 connector	XS618B1PBM12	0.040
				Remote screw terminal connector	XS618B1PBL01B (2)	0.100
			NPN	Pre-cabled (L = 2 m) (1)	XS618B1NBL2	0.100
				M12 connector	XS618B1NBM12	0.040
	Ø 30, threaded M30 x 1.5					
	15	NO	PNP	Pre-cabled (L = 2 m) (1)	XS630B1PAL2	0.205
				M12 connector	XS630B1PAM12	0.145
				Remote screw terminal connector	XS630B1PAL01B (2)	0.205
				Remote EN 175301-803-A connector	XS630B1PAL01C	0.205
				Remote M18 connector	XS630B1PAL01G	0.205
NPN				Pre-cabled (L = 2 m) (1)	XS630B1NAL2	0.205
				M12 connector	XS630B1NAM12	0.145
				Remote screw terminal connector	XS630B1NAL01B (2)	0.205
NC			PNP	Pre-cabled (L = 2 m) (1)	XS630B1PBL2	0.205
				M12 connector	XS630B1PBM12	0.145
				Remote EN 175301-803-A connector	XS630B1PBL01C	0.205
			NPN	Pre-cabled (L = 2 m) (1)	XS630B1NBL2	0.205
				M12 connector	XS630B1NBM12	0.145

## Accessories (3)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 8	XSZB108	0.006
	Ø 12	XSZB112	0.006
	Ø 18	XSZB118	0.010
	Ø 30	XSZB130	0.020

(1) For a 5 m long cable replace L2 by L5; for a 10 m long cable replace L2 by L10. Please consult our Customer Care Centre for availability.

Example: XS608B1PAL2 becomes XS608B1PAL5 with a 5 m cable.

(2) Protective cable gland included with sensor.




# Inductive proximity sensors

XS range, general purpose

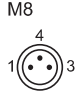

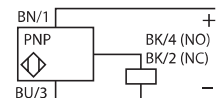
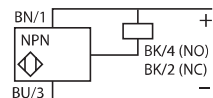
Cylindrical, increased range, flush mountable

Three-wire DC, solid-state output

Characteristics				
Sensor type		XS1/XS6●●B●●M8	XS1/XS6●●B●●M12	XS1/XS6●●B●●L2
Product certifications		UL, CSA, C€, E2		
Connection	Connector	M8	M12	—
	Pre-cabled	—	—	Length 2 m
	Remote connector	Screw terminal (L01B), EN 175301-803-A (L01C) and M18 (L01G) remote connectors on 0.15 m flying lead		
Operating zone (1)	Ø 6.5 and Ø 8	mm	0...2	
	Ø 12	mm	0...3.2	
	Ø 18	mm	0...6.4	
	Ø 30	mm	0...12	
Differential travel		%	1...15 of effective sensing distance (Sr)	
Degree of protection	Conforming to IEC 60529	IP 65 and IP 67  IP 65 and IP 68, double insulation  except Ø 6.5 and Ø 8: IP 67		
	Conforming to DIN 40050	IP 69K		
Storage temperature		°C	-40...+85	
Operating temperature		°C	-25...+70	
Materials	Case	Nickel plated brass (except Ø 6.5 and Ø 8: stainless steel, grade 303)		
	Sensing face	PPS		
	Cable	—  PvR 3 x 0.34 mm² except Ø 6.5 and 8: 3 x 0.11 mm²		
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)		
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms		
Output state indication		Yellow LED, 4 viewing ports at 90°  Yellow LED, annular		
Rated supply voltage		V	XS1: --- 12...24 with protection against reverse polarity XS6: --- 12...48 with protection against reverse polarity	
Voltage limits (including ripple)		V	XS1: --- 10...36; XS6: --- 10...58	
Switching capacity		mA	≤ 200 with overload and short-circuit protection	
Voltage drop, closed state		V	≤ 2	
Current consumption, no-load		mA	≤ 10	
Maximum switching frequency	Ø 6.5, Ø 8 and Ø 12	Hz	2500	
	Ø 18	Hz	1000	
	Ø 30	Hz	500	
Delays	First-up	ms	≤ 10	
	Response	ms	≤ 0.2 for Ø 6.5, Ø 8 and Ø 12, ≤ 0.3 for Ø 18, ≤ 0.6 for Ø 30	
	Recovery	ms	≤ 0.2 for Ø 6.5, Ø 8 and Ø 12, ≤ 0.7 for Ø 18, ≤ 1.4 for Ø 30	

(1) Detection curves, see page 122.

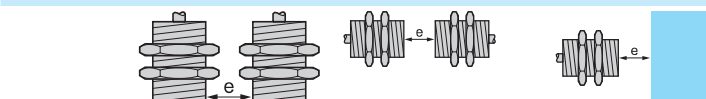
## Wiring schemes

Connector (1)	Pre-cabled
 	BU: Blue BN: Brown BK: Black
<b>PNP</b> 	<b>NPN</b> 

For M8 connector, NO and NC outputs on terminal 4

## Setting-up

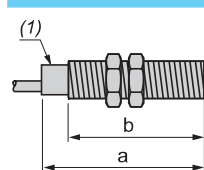
Minimum mounting distances (mm)



Sensors	Side by side	Face to face	Facing a metal object
Ø 6.5	e ≥ 5	e ≥ 30	e ≥ 8
Ø 8	e ≥ 5	e ≥ 30	e ≥ 8
Ø 12	e ≥ 8	e ≥ 48	e ≥ 12
Ø 18	e ≥ 16	e ≥ 100	e ≥ 25
Ø 30	e ≥ 30	e ≥ 180	e ≥ 45

(1) For pin arrangement of remote connectors L01B, L01C and L01G, see page 29.

## Dimensions



(1) LED

Sensors		Pre-cabled (mm)		M8 connector (mm)		M12 connector (mm)	
Short case model		a	b	a	b	a	b
Ø 6.5	XS106B3	34	—	42	—	45	—
Ø 8	XS108B3	34	25	42	27	45	23
Ø 12	XS112B3	35	25	—	—	50	30
Ø 18	XS118B3	39	28	—	—	50	28
Ø 30	XS130B3	43	32	—	—	55	32
Sensors		Pre-cabled (mm)		M8 connector (mm)		M12 connector (mm)	
Long case model		a	b	a	b	a	b
Ø 8	XS608B1	51	42	58	43	61	40
Ø 12	XS612B1	53	42	—	—	61	42

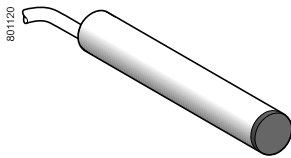


# Inductive proximity sensors

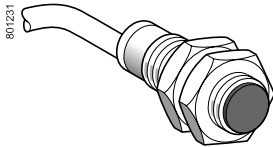
XS range, general purpose

Cylindrical, increased range, flush mountable

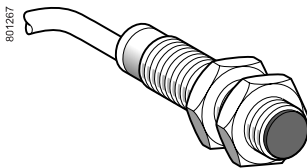
Two-wire DC, solid-state output



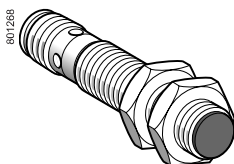
XS606B3●●L2



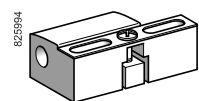
XS612B3●●L2



XS6●●B1●●L2



XS6●●B1●●M12



XSZB1●●

## Sensors, 2-wire 12-24 V, short case model

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
Ø 6.5, plain				
2.5	NO	Pre-cabled (L = 2 m) (1)	XS606B3CAL2	0.060
		Remote M12 connector	XS606B3CAL01M12	0.070
	NC	Pre-cabled (L = 2 m) (1)	XS606B3CBL2	0.060
Ø 8, threaded M8 x 1				
2.5	NO	Pre-cabled (L = 2 m) (1)	XS608B3CAL2	0.070
		Remote M12 connector	XS608B3CAL01M12	0.070
	NC	Pre-cabled (L = 2 m) (1)	XS608B3CBL2	0.070
		Remote M12 connector	XS608B3CBL01M12	0.070
Ø 12, threaded M12 x 1				
4	NO	Pre-cabled (L = 2 m) (1)	XS612B3DAL2	0.090
		M12 connector	XS612B3DAM12	0.030
	NC	Pre-cabled (L = 2 m) (1)	XS612B3DBL2	0.090
		M12 connector	XS612B3DBM12	0.030
Ø 18, threaded M18 x 1				
8	NO	Pre-cabled (L = 2 m) (1)	XS618B3DAL2	0.110
		M12 connector	XS618B3DAM12	0.060
	NC	Pre-cabled (L = 2 m) (1)	XS618B3DBL2	0.110
		M12 connector	XS618B3DBM12	0.060
Ø 30, threaded M30 x 1.5				
15	NO	Pre-cabled (L = 2 m) (1)	XS630B3DAL2	0.180
		M12 connector	XS630B3DAM12	0.130
	NC	Pre-cabled (L = 2 m) (1)	XS630B3DBL2	0.180
		M12 connector	XS630B3DBM12	0.180

## Sensors, 2-wire 12-48 V, long case model

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
Ø 6.5, plain				
2.5	NO	Pre-cabled (L = 2 m) (1)	XS606B1DAL2	0.060
	NC	Pre-cabled (L = 2 m) (1)	XS606B1DBL2	0.060
Ø 8, threaded M8 x 1				
2.5	NO	Pre-cabled (L = 2 m) (1)	XS608B1DAL2	0.035
		M12 connector	XS608B1DAM12	0.015
	NC	Pre-cabled (L = 2 m) (1)	XS608B1DBL2	0.035
		M12 connector	XS608B1DBM12	0.015
Ø 12, threaded M12 x 1				
4	NO	Pre-cabled (L = 2 m) (1)	XS612B1DAL2	0.180
		M12 connector	XS612B1DAM12	0.020
	NC	Pre-cabled (L = 2 m) (1)	XS612B1DBL2	0.075
		M12 connector	XS612B1DBM12	0.020
Ø 18, threaded M18 x 1				
8	NO	Pre-cabled (L = 2 m) (1)	XS618B1DAL2	0.100
		M12 connector	XS618B1DAM12	0.040
	NC	Pre-cabled (L = 2 m) (1)	XS618B1DBL2	0.100
		M12 connector	XS618B1DBM12	0.040
Ø 30, threaded M30 x 1,5				
15	NO	Pre-cabled (L = 2 m) (1)	XS630B1DAL2	0.205
		M12 connector	XS630B1DAM12	0.145
	NC	Pre-cabled (L = 2 m) (1)	XS630B1DBL2	0.205
		M12 connector	XS630B1DBM12	0.145

## Accessories (2)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 6.5 (plain)	XSZB165	0.005
	Ø 8 (M8 x1)	XSZB108	0.006
	Ø 12 (M12 x1)	XSZB112	0.006
	Ø 18 (M18 x1)	XSZB118	0.010
	Ø 30 (M30 x 1.5)	XSZB130	0.020

(1) For a 5 m cable, replace L2 by L5. Please consult our Customer Care Centre for availability.

Example: XS606B3CAL 2 becomes XS606B3CAL5 with a 5 m cable.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, increased range, flush mountable


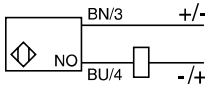
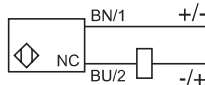
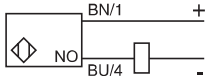
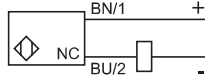
Two-wire DC, solid-state output

## Characteristics

Sensor type		XS6●●B3●●M12 XS6●●B1D●M12	XS6●●B3●●L2 XS6●●B1D●L2
Product certifications		UL, CSA, CEC	
Connection	Connector	M12 or remote M12 connector (L01M12) on 0.15 m flying lead	
	Pre-cabled	Length 2 m	
Operating zone (1)	Ø 6.5 and Ø 8	mm	0...2
	Ø 12	mm	0...3.2
	Ø 18	mm	0...6.4
	Ø 30	mm	0...12
Differential travel		%	1...15 of effective sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP 65 and IP 67	
	Conforming to DIN 40050	IP 69K	
Storage temperature		°C	-40...+85
Operating temperature		°C	-25...+70
Materials	Case	Nickel plated brass (except XS606B1D or XS608B1D: stainless steel, grade 303)	
	Sensing face	PPS	
	Cable	PvR 2 x 0.34 mm <sup>2</sup> except Ø 6.5 and Ø 8: 2 x 0.11 mm <sup>2</sup>	
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED, 4 viewing ports at 90°	
Rated supply voltage		V --- 12...48 non polarised for XS6●●B1D --- 12...24 non polarised for XS6●●B3● (except Ø 6.5 short and Ø 8 short: polarised), with protection against reverse polarity	
Voltage limits (including ripple)		V --- 10...58 for XS6●●B1D --- 10...36 for XS6●●B3●	
Switching capacity		mA ≤ 100 with overload and short-circuit protection	
Voltage drop, closed state		V ≤ 4.2	
Residual current, open state		mA ≤ 0.5 mA	
Maximum switching frequency	Ø 6.5, Ø 8	Hz	1400 for XS6●●B1D, 1100 for XS6●●B3●
	Ø 12	Hz	1300
	Ø 18	Hz	1500
	Ø 30	Hz	800
Delays	First-up	ms	≤ 10
	Response	ms	≤ 0.5
	Recovery	ms	≤ 0.2 for Ø 6.5, Ø 8 and Ø 12; 0.3 for Ø 18; 0.6 for Ø 30

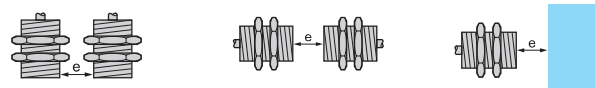
(1) Detection curves, see page 122.

## Wiring schemes

M12 connector	Pre-cabled
	BU: Blue BN: Brown
2-wire --- non polarised	
NO output	NC output
	
2-wire --- polarised	
XS6●●B3CA	XS6●●B3CB
	

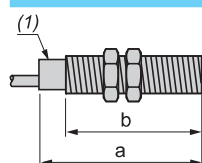
## Setting-up

Minimum mounting distances (mm)



Sensors	Side by side	Face to face	Facing a metal object
Ø 6.5	e ≥ 5	e ≥ 30	e ≥ 8
Ø 8	e ≥ 5	e ≥ 30	e ≥ 8
Ø 12	e ≥ 8	e ≥ 48	e ≥ 12
Ø 18	e ≥ 16	e ≥ 100	e ≥ 25
Ø 30	e ≥ 30	e ≥ 180	e ≥ 45

## Dimensions



(1) LED

Sensors		Pre-cabled (mm)		M12 connector (mm)	
Short case model		a	b	a	b
Ø 6.5	XS606B3C	33	—	—	—
Ø 8	XS608B3C	33	25	—	24
Ø 12	XS612B3D	35	25	50	30
Ø 18	XS618B3D	40	28	50	28
Ø 30	XS630B3D	44	32	55	32
Long case model		a	b	a	b
Ø 6.5	XS606B1D	50	—	—	—
Ø 8	XS608B1D	51	42	62	40
Ø 12	XS612B1D	53	42	61	42

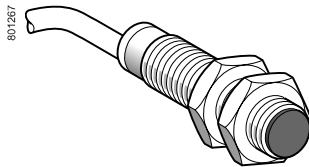


# Inductive proximity sensors

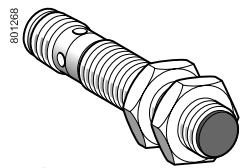
XS range, general purpose

Cylindrical, increased range, flush mountable

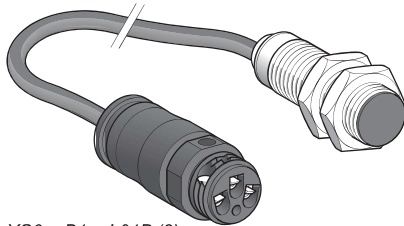
Two-wire AC or DC <sup>(1)</sup>



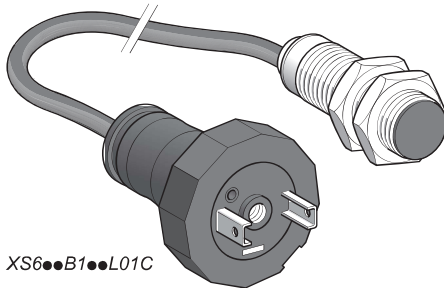
XS612B1MAL2



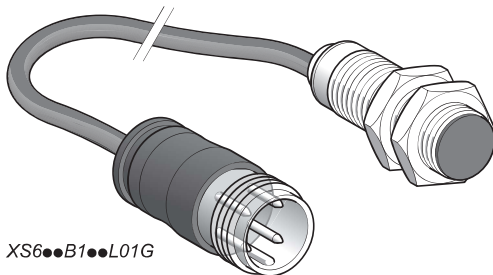
XS618B1MAU20



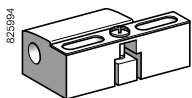
XS618B1MAL01B (3)



XS618B1MAL01C



XS618B1MAL01G



XSZB112

## Sensors, 2-wire $\approx$ 24-240 V, long case model

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
<b>Ø 12, threaded M12 x 1</b>				
4	NO	Pre-cabled (L = 2 m) (2)	<b>XS612B1MAL2</b>	0.075
		1/2"-20 UNF connector	<b>XS612B1MAU20</b>	0.025
	NC	Pre-cabled (L = 2 m) (2)	<b>XS612B1MBL2</b>	0.075
		1/2"-20 UNF connector	<b>XS612B1MBU20</b>	0.025

<b>Ø 18, threaded M18 x 1</b>				
8	NO	Pre-cabled (L = 2 m) (2)	<b>XS618B1MAL2</b>	0.100
		1/2"-20 UNF connector	<b>XS618B1MAU20</b>	0.060
		Remote screw terminal connector	<b>XS618B1MAL01B (3)</b>	0.100
		Remote EN 175301-803-A connector	<b>XS618B1MAL01C</b>	0.100
	NC	Remote M18 connector	<b>XS618B1MAL01G</b>	0.100
		Pre-cabled (L = 2 m) (2)	<b>XS618B1MBL2</b>	0.100
		1/2"-20 UNF connector	<b>XS618B1MBU20</b>	0.060
		Remote screw terminal connector	<b>XS618B1MBL01B (3)</b>	0.100
		Remote EN 175301-803-A connector	<b>XS618B1MBL01C</b>	0.100
		Remote M18 connector	<b>XS618B1MBL01G</b>	0.100

<b>Ø 30, threaded M30 x 1.5</b>				
15	NO	Pre-cabled (L = 2 m) (2)	<b>XS630B1MAL2</b>	0.205
		1/2"-20 UNF connector	<b>XS630B1MAU20</b>	0.145
		Remote screw terminal connector	<b>XS630B1MAL01B (3)</b>	0.205
		Remote EN 175301-803-A connector	<b>XS630B1MAL01C</b>	0.205
	NC	Remote M18 connector	<b>XS630B1MAL01G</b>	0.205
		Pre-cabled (L = 2 m) (2)	<b>XS630B1MBL2</b>	0.205
		1/2"-20 UNF connector	<b>XS630B1MBU20</b>	0.145
		Remote screw terminal connector	<b>XS630B1MBL01B (3)</b>	0.205
		Remote EN 175301-803-A connector	<b>XS630B1MBL01C</b>	0.205

## Accessories (4)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 12	<b>XSZB112</b>	0.006
	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

(1) Ø8 plastic, double insulation version available (see page 64).

(2) For a 5 m cable replace L2 by **L5**; for a 10 m cable replace L2 by **L10**. Please consult our Customer Care Centre for availability.

Example: XS612B1MAL2 becomes **XS612B1MAL5** with a 5 m cable.

(3) Protective cable gland included with sensor.

(4) For more information, see page 118.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, increased range, flush mountable

Two-wire AC or DC


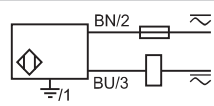
## Characteristics

Sensor type		XS6...B1M...U20	XS6...B1M...L...
Product certifications		UL, CSA, CEC	
Connection	Connector	1/2" - 20 UNF	—
	Pre-cabled	—	Length 2 m
	Remote connector	Screw terminal (L01B), EN 175301-803-A (L01C) and M18 (L01G) remote connectors on 0.15 m flying lead	
Operating zone (1)	Ø 12	mm	0... 3.2
	Ø 18	mm	0... 6.4
	Ø 30	mm	0... 12
Differential travel		%	1...15 of effective sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP 65, IP 67	IP 65 and IP 68, double insulation □
	Conforming to DIN 40050	IP 69K	
Storage temperature		°C	-40...+85
Operating temperature		°C	-25...+70
Materials	Case	Nickel plated brass	
	Sensing face	PPS	
	Cable	PvR 2 x 0.34 mm <sup>2</sup>	
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED: annular on pre-cabled version Yellow LED with 4 viewing ports at 90° on connector version	
Rated supply voltage		V	≈ 24...240 (~ 50/60 Hz)
Voltage limits (including ripple)		V	≈ 20...264
Switching capacity	XS612B1M...	mA	5...200 (2)
	XS618B1M...	mA	~ 5...300 or ≈ 5...200 (2)
	XS630B1M...	mA	
Voltage drop, closed state		V	≤ 5.5
Residual current, open state		mA	≤ 0.8
Maximum switching frequency (DC/AC)	Ø 12	Hz	≈ 1000 / ~ 25
	Ø 18	Hz	≈ 1000 / ~ 25
	Ø 30	Hz	≈ 500 / ~ 25
Delays	First-up	ms	≤ 25 for Ø 18 and Ø 30; ≤ 20 for Ø 12
	Response	ms	≤ 0.5
	Recovery	ms	≤ 0.2 for Ø 12; ≤ 0.5 for Ø 18; ≤ 2 for Ø 30

(1) Detection curves, see page 122.

(2) It is essential to connect a 0.4 A "quick-blow" fuse in series with the load.

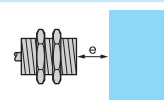
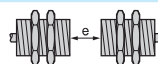
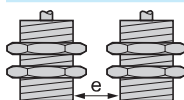
## Wiring schemes

Connector (1)	Pre-cabled	2-wire ~ or --- NO or NC output
1/2"-20 UNF 	BU: Blue BN: Brown	
⚡: on 1/2"-20UNF connector models only		

(1) For pin arrangement of remote connectors L01B, L01C and L01G, see page 29.

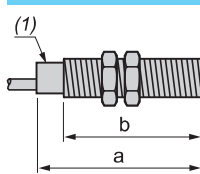
## Setting-up

### Minimum mounting distances (mm)



Sensors	Side by side	Face to face	Facing a metal object
Ø 12	e ≥ 8	e ≥ 48	e ≥ 12
Ø 18	e ≥ 16	e ≥ 100	e ≥ 25
Ø 30	e ≥ 30	e ≥ 180	e ≥ 45

## Dimensions



Sensors		Pre-cabled (mm)		Connector (mm)	
		a	b	a	b
Ø 12	XS612B1M...	53	42	61	42
Ø 18	XS618B1M...	62	52	73	52
Ø 30	XS630B1M...	62	52	73	52

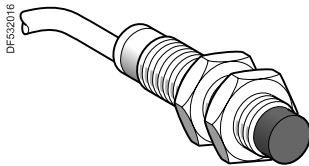


# Inductive proximity sensors

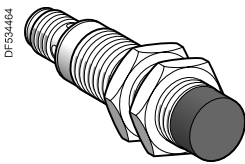
XS range, general purpose

Cylindrical, increased range, non flush mountable

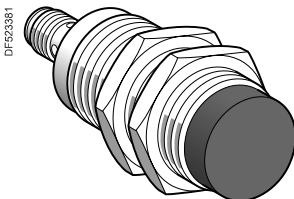
Three-wire DC, solid-state output



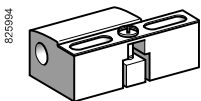
XS612B4●●L2



XS618B4●●M12



XS630B5●●M12



XSZB●●●

## Sensors, 3-wire 12...48 V, long case model

### Ø 8, threaded M8 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
4	NO	PNP	Pre-cabled (L = 2 m)	<b>XS608B4PAL2</b>	0.035
			M8 connector	<b>XS608B4PAM8</b>	0.015
			M12 connector	<b>XS608B4PAM12</b>	0.015
		NPN	Pre-cabled (L = 2 m)	<b>XS608B4NAL2</b>	0.035
			M8 connector	<b>XS608B4NAM8</b>	0.015
			M12 connector	<b>XS608B4NAM12</b>	0.015
	NC	PNP	Pre-cabled (L = 2 m)	<b>XS608B4PBL2</b>	0.035
			M8 connector	<b>XS608B4PBM8</b>	0.015
			M12 connector	<b>XS608B4PBM12</b>	0.015
		NPN	Pre-cabled (L = 2 m)	<b>XS608B4NBL2</b>	0.035
			M8 connector	<b>XS608B4NBM8</b>	0.015
			M12 connector	<b>XS608B4NBM12</b>	0.015

### Ø 12, threaded M12 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
7	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS612B4PAL2</b>	0.075
			M12 connector	<b>XS612B4PAM12</b>	0.020
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS612B4NAL2</b>	0.075
			M12 connector	<b>XS612B4NAM12</b>	0.020
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS612B4PBL2</b>	0.075
			M12 connector	<b>XS612B4PBM12</b>	0.020
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS612B4NBL2</b>	0.075
			M12 connector	<b>XS612B4NBM12</b>	0.020

### Ø 18, threaded M18 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
12	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS618B4PAL2</b>	0.100
			M12 connector	<b>XS618B4PAM12</b>	0.040
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS618B4NAL2</b>	0.100
			M12 connector	<b>XS618B4NAM12</b>	0.040
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS618B4PBL2</b>	0.100
			M12 connector	<b>XS618B4PBM12</b>	0.040
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS618B4NBL2</b>	0.100
			M12 connector	<b>XS618B4NBM12</b>	0.040

### Ø 30, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
30	NO	PNP	Pre-cabled (L = 2 m) (1)	<b>XS630B5PAL2</b>	0.205
			M12 connector	<b>XS630B5PAM12</b>	0.145
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS630B5NAL2</b>	0.205
			M12 connector	<b>XS630B5NAM12</b>	0.145
	NC	PNP	Pre-cabled (L = 2 m) (1)	<b>XS630B5PBL2</b>	0.205
			M12 connector	<b>XS630B5PBM12</b>	0.145
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS630B5NBL2</b>	0.205

## Accessories (2)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 8	<b>XSZB108</b>	0.004
	Ø 12	<b>XSZB112</b>	0.006
	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

(1) For a 5 m long cable replace L2 by L5; for a 10 m long cable replace L2 by L10. Please consult our Customer Care Centre for availability.

Example: XS612B4PAL2 becomes **XS612B4PAL5** with a 5 m cable.





# Inductive proximity sensors

XS range, general purpose

Cylindrical, increased range, non flush mountable

Three-wire DC, solid-state output

Characteristics			
Sensor type		XS6●●B●●●M8	XS6●●B●●●M12
Product certifications		UL, CSA, C€, E2	
Connection	Connector	M8	M12
	Pre-cabled	—	—
Operating zone	Ø 8	mm	0...3.2
	Ø 12	mm	0...5.6
	Ø 18	mm	0...9.6
	Ø 30	mm	0...24
Differential travel		%	1...15 of effective sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP 65 and IP 67	
	Conforming to DIN 40050	IP 69K	
Storage temperature		°C	-40...+85
Operating temperature		°C	-25...+70
Materials	Case	Nickel plated brass, stainless steel grade 303 for XS608	
	Sensing face	PPS	
	Cable	—	
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED: 4 viewing ports at 90°	
Rated supply voltage		V	— 12...48 with protection against reverse polarity
Voltage limits (including ripple)		V	— 10...58
Switching capacity		mA	≤ 200 with overload and short-circuit protection
Voltage drop, closed state		V	≤ 2
Current consumption, no-load		mA	≤ 10
Maximum switching frequency	XS608B4●●●● and XS612B4●●●●	Hz	2500
	XS618B4●●●●	Hz	1000
	XS630B5●●●●	Hz	500
Delays	First-up	ms	≤ 10 for Ø 8, Ø 12 and Ø 18; ≤ 15 for Ø 30
	Response	ms	≤ 0.2 for Ø 8 and Ø 12; ≤ 0.3 for Ø 18; ≤ 0.6 for Ø 30
	Recovery	ms	≤ 0.2 for Ø 8 and Ø 12; ≤ 0.7 for Ø 18; ≤ 1.4 for Ø 30

Wiring schemes			
Connector	Pre-cabled	PNP	NPN
<b>M8</b> 	<b>M12</b> 	BU: Blue BN: Brown BK: Black	BU/3 BN/1 BK/4 (NO) BK/2 (NC)

## Setting-up

### Minimum mounting distances (mm)

	Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 8	e ≥ 24	e ≥ 40	e ≥ 12	d ≥ 24, h ≥ 8
Ø 12	e ≥ 48	e ≥ 84	e ≥ 21	d ≥ 36, h ≥ 12
Ø 18	e ≥ 72	e ≥ 144	e ≥ 36	d ≥ 54, h ≥ 18
Ø 30	e ≥ 300	e ≥ 300	e ≥ 90	d ≥ 90, h ≥ 35

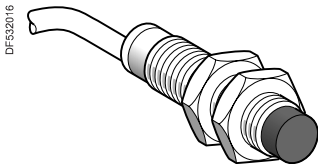
Dimensions

XS6	Pre-cabled (mm)			M8 Connector (mm)			M12 Connector (mm)		
	a	b	c	a	b	c	a	b	c
Ø 8	51	38	4	58	39	4	61	36	4
Ø 12	54	42	5	—	—	—	66	42	5
Ø 18	60	44	8	—	—	—	72	44	8
Ø 30	66	41	13	—	—	—	74	41	13

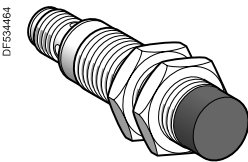


# Inductive proximity sensors

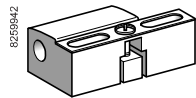
XS range, general purpose  
Cylindrical, increased range, non flush mountable  
Three-wire DC, solid-state output



XS212B4●●L●



XS218B4●●M12



XSZB1●●

Sensors, 3-wire 12-24 V, short case model					
Ø 12, threaded M12 x 1					
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
8	NO	PNP	Pre-cabled (L = 2 m)	XS212B4PAL2	0.086
			Pre-cabled (L = 5 m)	XS212B4PAL5	0.160
			M12 connector	XS212B4PAM12	0.032
		NPN	Pre-cabled (L = 2 m)	XS212B4NAL2	0.086
			M12 connector	XS212B4NAM12	0.032
			NC	PNP	Pre-cabled (L = 2 m)
	M12 connector	XS212B4PBM12			0.032
	NPN	Pre-cabled (L = 2 m)		XS212B4NBL2	0.086
		Ø 18, threaded M18 x 1			
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
16	NO	PNP	Pre-cabled (L = 2 m)	XS218B4PAL2	0.105
			Pre-cabled (L = 5 m)	XS218B4PAL5	0.190
			M12 connector	XS218B4PAM12	0.052
		NPN	Pre-cabled (L = 2 m)	XS218B4NAL2	0.105
			M12 connector	XS218B4NAM12	0.052
			NC	PNP	Pre-cabled (L = 2 m)
M12 connector	XS218B4PBM12	0.052			
Accessories (1)					
Description		For use with sensors		Reference	Weight kg
Fixing clamps		Ø 12		XSZB112	0.006
		Ø 18		XSZB118	0.010

(1) For further information, see page 118.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, increased range, non flush mountable

Three-wire DC, solid-state output

## Characteristics

Sensor type		XS21●B4●●M12	XS21●B4●●L●
Product certifications		UL, CSA, C€, E2	
Connection	Connector	M12	—
	Pre-cabled	—	Length: 2 or 5 m
Operating zone	Ø 12	mm	0...6.4
	Ø 18	mm	0...12.8
Differential travel		%	1...15 of effective sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP 65 and IP 67	
	Conforming to DIN 40050	IP 69K	
Storage temperature		°C	-40...+85
Operating temperature		°C	-25...+70
Materials	Case	Brass	
	Sensing face	PPS	
	Cable	—	PvR 3 x 0.34 mm <sup>2</sup>
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED, 4 viewing ports at 90°	Yellow LED, annular
Rated supply voltage		V	12...24 with protection against reverse polarity
Voltage limits (including ripple)		V	10...36
Switching capacity		mA	≤ 200 with overload and short-circuit protection
Voltage drop, closed state		V	≤ 2
Current consumption, no-load		mA	≤ 10
Maximum switching frequency	XS212B4●●●●	Hz	2000
	XS218B4●●●●	Hz	1000
Delays	First-up	ms	≤ 15
	Response	ms	≤ 0.2 for Ø 12 ≤ 0.3 for Ø 18
	Recovery	ms	≤ 0.2 for Ø 12 ≤ 0.7 for Ø 18

## Wiring schemes

Connector	Pre-cabled	PNP	NPN
M12 	BU: Blue BN: Brown BK: Black		

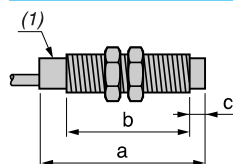
## Setting-up

### Minimum mounting distances (mm)

<b>Side by side</b>	<b>Face to face</b>	<b>Facing a metal object</b>	<b>Mounted in a metal support</b>
Ø 12	e ≥ 100	e ≥ 120	d ≥ 36, h ≥ 15
Ø 18	e ≥ 120	e ≥ 200	e ≥ 48

## Dimensions

	Pre-cabled (mm)			M12 connector (mm)		
	a	b	c	a	b	c
Ø 12	37	20	5	51	26	5
Ø 18	41	21	8	51	21	8



(1) LED

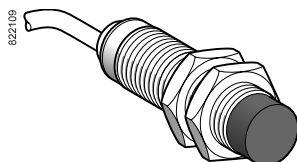


# Inductive proximity sensors

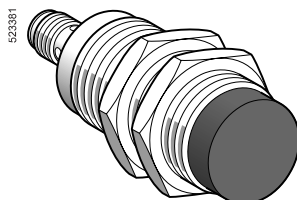
XS range, general purpose

Cylindrical, increased range, non flush mountable

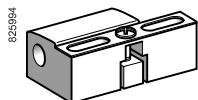
Two-wire AC or DC



XS618B4M12



XS630B4M20



XSZB130

## Sensors, 2-wire $\sim$ 24... 240 V, long case model

### Ø 18, threaded M18 x 1

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
12	NO	Pre-cabled (L = 2 m) (1)	<b>XS618B4MAL2</b>	0.120
		1/2"-20 UNF connector	<b>XS618B4MAU20</b>	0.060
	NC	Pre-cabled (L = 2 m) (1)	<b>XS618B4MBL2</b>	0.120
		1/2"-20 UNF connector	<b>XS618B4MBU20</b>	0.060

### Ø 30, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
22	NO	Pre-cabled (L = 2 m) (1)	<b>XS630B4MAL2</b>	0.205
		1/2"-20 UNF connector	<b>XS630B4MAU20</b>	0.145
	NC	Pre-cabled (L = 2 m) (1)	<b>XS630B4MBL2</b>	0.205
		1/2"-20 UNF connector	<b>XS630B4MBU20</b>	0.145

## Accessories (2)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

(1) For a 5 m cable replace L2 by **L5**; for a 10 m cable replace L2 by **L10**.

Example: XS618B4MAL2 becomes **XS618B4MAL5** with a 5 m cable.

(2) For more information, see page 118.







# Inductive proximity sensors

XS range, general purpose, standard range

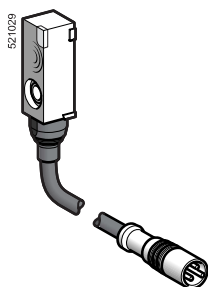
Flat format, flush mountable

Two-wire DC

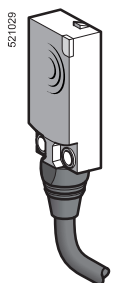
Three-wire DC, solid-state output



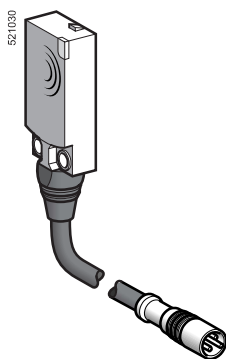
XS7J1A1●●L2



XS7J1A1●●L01M8



XS7F1A1●●L2



XS7F1A1●●L01M8

## Flat, 8 x 22 x 8 mm format <sup>(1)</sup> <sup>(2)</sup>

### Three-wire ---

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
2.5	NO	PNP	Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7J1A1PAL2</b>	0.060
			Remote M8 connector on 0.15 m flying lead	<b>XS7J1A1PAL01M8</b>	0.040
	NPN	PNP	Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7J1A1NAL2</b>	0.060
			Remote M8 connector on 0.15 m flying lead	<b>XS7J1A1NAL01M8</b>	0.040
	NC	PNP	Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7J1A1PBL2</b>	0.060
			Remote M8 connector on 0.15 m flying lead	<b>XS7J1A1PBL01M8</b>	0.040
		NPN	Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7J1A1NBL2</b>	0.060
			Remote M8 connector on 0.15 m flying lead	<b>XS7J1A1NBL01M8</b>	0.040

### Two-wire ---

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
2.5	NO		Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7J1A1DAL2</b>	0.050
			Remote M8 connector on 0.15 m flying lead	<b>XS7J1A1DAL01M8</b>	0.035
	NC		Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7J1A1DBL2</b>	0.050
			Remote M8 connector on 0.15 m flying lead	<b>XS7J1A1DBL01M8</b>	0.035

## Flat, 15 x 32 x 8 mm format <sup>(1)</sup>

### Three-wire ---

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
5	NO	PNP	Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7F1A1PAL2</b>	0.065
			Remote M8 connector on 0.15 m flying lead	<b>XS7F1A1PAL01M8</b>	0.045
	NPN	PNP	Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7F1A1NAL2</b>	0.065
			Remote M8 connector on 0.15 m flying lead	<b>XS7F1A1NAL01M8</b>	0.045
	NC	PNP	Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7F1A1PBL2</b>	0.065
			Remote M8 connector on 0.15 m flying lead	<b>XS7F1A1PBL01M8</b>	0.045
		NPN	Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7F1A1NBL2</b>	0.065
			Remote M8 connector on 0.15 m flying lead	<b>XS7F1A1NBL01M8</b>	0.045

### Two-wire ---

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
5	NO		Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7F1A1DAL2</b>	0.055
			Remote M8 connector on 0.15 m flying lead	<b>XS7F1A1DAL01M8</b>	0.045
	NC		Pre-cabled (L = 2 m) <sup>(3)</sup>	<b>XS7F1A1DBL2</b>	0.055
			Remote M8 connector on 0.15 m flying lead	<b>XS7F1A1DBL01M8</b>	0.045

<sup>(1)</sup> For accessories, see page 118.

<sup>(2)</sup> Sensors **XS7J** include a fixing clamp with screw.

<sup>(3)</sup> For a 5 m long cable replace L2 by **L5**; for a 10 m long cable replace L2 by **L10**.

Example: **XS7J1A1PAL2** becomes **XS7J1A1PAL5** with a 5 m long cable.



# Inductive proximity sensors

XS range, general purpose, standard range

Flat format, flush mountable

Two-wire DC

Three-wire DC, solid-state output

## Characteristics

Sensor type		XS7J●●●●●L01M8	XS7F●●●●●L01M8	XS7J●●●●●L2, XS7F●●●●●L2
Product certifications		CE	UL, CSA, CE	
Connection	Connector	Remote M8 connector on 0.15 m flying lead		—
	Pre-cabled	—		Length: 2 m
Operating zone	XS7J	mm	0...2	
	XS7F	mm	0...4	
Differential travel		%	1...15 of effective sensing distance (Sr)	
Degree of protection	Conforming to IEC 60529		IP 67 (XS7J), IP 68 (XS7F)	
Storage temperature		°C	-40...+85	
Operating temperature		°C	-25...+70	
Materials	Case		PBT	
	Cable		PvR 3 x 0.11 mm <sup>2</sup> or 2 x 0.11 mm <sup>2</sup> (XS7F: 2 or 3 x 0.34 mm <sup>2</sup> )	
Vibration resistance	Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27		50 gn, duration 11 ms	
Output state indication			Yellow LED	
Rated supply voltage		V	— 12...24 with protection against reverse polarity	
Voltage limits (including ripple)		V	— 10...36	
Current consumption, no-load	3-wire	mA	≤ 10	
Residual current, open state	2-wire	mA	≤ 0.5	
Switching capacity	3-wire	mA	100 with overload and short-circuit protection	
	2-wire	mA	1.5...100 with overload and short-circuit protection	
Voltage drop, closed state	3-wire	V	≤ 2	
	2-wire	V	≤ 4	
Maximum switching frequency	3-wire	kHz	2	
	2-wire	kHz	4 for XS7J, 5 for XS7F	
Delays	First-up	ms	Three-wire: 5	
		ms	Two-wire: 10 XS7J, 5 XS7F	
	Response	ms	Three-wire: 0,1	
		ms	Two-wire: 0,5 XS7J, 5 XS7F	
	Recovery	ms	Three-wire: 0,1	
		ms	Two-wire: 1 XS7J, 5 XS7F	

## Wiring schemes

Connector	Pre-cabled	PNP NO or NC	NPN NO or NC	2-wire NO
M8 	BU: Blue BN: Brown BK: Black			
				2-wire NC 

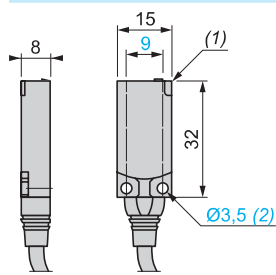
## Setting-up

### Minimum mounting distances (mm)

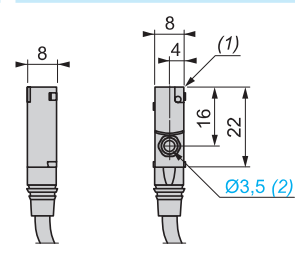
<b>Side by side</b>	<b>Face to face</b>	<b>Facing a metal object</b>
XS7J e ≥ 7.5	e ≥ 20	e ≥ 7.5
XS7F e ≥ 15	e ≥ 40	e ≥ 15

## Dimensions

### XS7F



### XS7J





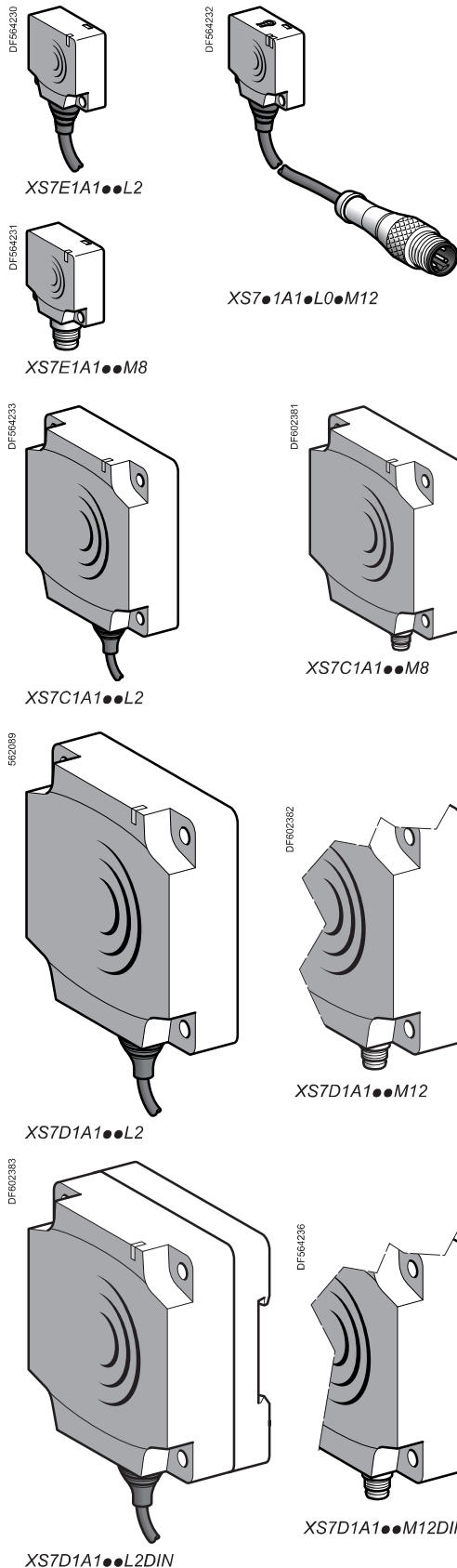
# Inductive proximity sensors

XS range, general purpose, standard range

Flat format, flush mountable

Two-wire DC

Three-wire DC, solid-state output



Sens. dist. (Sn) mm	Function	Output	Connection	Reference	Weight kg
Flat, 26 x 26 x 13 mm format (1)					
Three-wire ---					
10	NO	PNP	Pre-cabled (L = 2 m) (4)	XS7E1A1PAL2	0.075
			M8 connector	XS7E1A1PAM8	0.040
			Remote M12 connector	XS7E1A1PAL01M12	0.040
		NPN	Pre-cabled (L = 2 m) (4)	XS7E1A1NAL2	0.075
			M8 connector	XS7E1A1NAM8	0.075
			Remote M12 connector	XS7E1A1NAL01M12	0.040
	NC	PNP	Pre-cabled (L = 2 m) (4)	XS7E1A1PBL2	0.075
			M8 connector	XS7E1A1PBM8	0.040
			Remote M12 connector	XS7E1A1PBL01M12	0.040
		NPN	Pre-cabled (L = 2 m) (4)	XS7E1A1NBL2	0.075
			M8 connector	XS7E1A1NBM8	0.040
			Remote M12 connector	XS7E1A1NBL01M12	0.040
Two-wire ---					
10	NO		Pre-cabled (L = 2 m) (4)	XS7E1A1DAL2	0.070
			M8 connector	XS7E1A1DAM8	0.040
			Remote M12 connector	XS7E1A1DAL01M12	0.040
	NO terminals 1 and 4 (2)		Remote M12 connector	XS7E1A1CAL01M12	0.040
			Remote M12 connector (3)	XS7E1A1CAL08M12	0.065
	NC		Pre-cabled (L = 2 m) (4)	XS7E1A1DBL2	0.070
			M8 connector	XS7E1A1DBM8	0.040
			Remote M12 connector	XS7E1A1DBL01M12	0.040
Flat, 40 x 40 x 15 mm format (1)					
Three-wire ---					
15	NO	PNP	Pre-cabled (L = 2 m) (4)	XS7C1A1PAL2	0.095
			M8 connector	XS7C1A1PAM8	0.060
			Remote M12 connector	XS7C1A1PAL01M12	0.060
		NPN	Pre-cabled (L = 2 m) (4)	XS7C1A1NAL2	0.095
			M8 connector	XS7C1A1NAM8	0.060
			Remote M12 connector	XS7C1A1NAL01M12	0.060
	NC	PNP	Pre-cabled (L = 2 m) (4)	XS7C1A1PBL2	0.095
			M8 connector	XS7C1A1PBM8	0.060
			Remote M12 connector	XS7C1A1PBL01M12	0.060
		NPN	Pre-cabled (L = 2 m) (4)	XS7C1A1NBL2	0.095
			M8 connector	XS7C1A1NBM8	0.060
			Remote M12 connector	XS7C1A1NBL01M12	0.060
Two-wire ---					
15	NO		Pre-cabled (L = 2 m) (4)	XS7C1A1DAL2	0.090
			M8 connector	XS7C1A1DAM8	0.060
			Remote M12 connector	XS7C1A1DAL01M12	0.060
	NO terminals 1 and 4 (2)		Remote M12 connector	XS7C1A1CAL01M12	0.060
			Remote M12 connector (3)	XS7C1A1CAL08M12	0.090
	NC		Pre-cabled (L = 2 m) (4)	XS7C1A1DBL2	0.090
			M8 connector	XS7C1A1DBM8	0.060
			Remote M12 connector	XS7C1A1DBL01M12	0.060
Flat, 80 x 80 x 26 mm format (1)					
Three-wire ---					
40	NO	PNP	Pre-cabled (L = 2 m) (4)	XS7D1A1PAL2 (5)	0.340
			M12 connector	XS7D1A1PAM12 (5)	0.290
		NPN	Pre-cabled (L = 2 m) (4)	XS7D1A1NAL2 (5)	0.340
			M12 connector	XS7D1A1NAM12 (5)	0.290
	NC	PNP	Pre-cabled (L = 2 m) (4)	XS7D1A1PBL2 (5)	0.340
			M12 connector	XS7D1A1PBM12 (5)	0.290
		NPN	Pre-cabled (L = 2 m) (4)	XS7D1A1NBL2 (5)	0.340
			M12 connector	XS7D1A1NBM12 (5)	0.290
Two-wire ---					
40	NO		Pre-cabled (L = 2 m) (4)	XS7D1A1DAL2 (5)	0.340
			M12 connector	XS7D1A1DAM12 (5)	0.290
	NO terminals 1 and 4 (2)		M12 connector	XS7D1A1CAM12 (5)	0.290
	NC		Pre-cabled (L = 2 m) (4)	XS7D1A1DBL2 (5)	0.340
			M12 connector	XS7D1A1DBM12 (5)	0.290

(1) For accessories, see page 118.

(2) The NO output is connected to terminals 1 and 4 of the M12 connector.

(4) For a 5 m long cable replace L2 by L5; for a 10 m long cable replace L2 by L10.

 Example: **S7 J1A1PAL2** becomes **XS7J1A1PAL5** with a 5 m long cable.

(5) For clipping onto 35 mm omega rail or 80 x 80 x 40 mm format, add DIN to the end of the



Characteristics						
Sensor type			XS7E●●●●M8, XS7C●●●●M8, XS7D●●●●M12	XS7E●●●●L01M12, XS7C●●●●L01M12	XS7E●●●●L2, XS7C●●●●L2, XS7D●●●●L2	
Product certifications			UL, CSA, CE, ECOLAB			
Connection	Connector		M8 except M12 on XS7D●●●●M12	M12 on 0.15 m flying lead for XS7●●●●L01M12	—	
	Pre-cabled		—	—	Length: 2 m	
Operating zone	XS7E		mm	0...8		
	XS7C		mm	0...12		
	XS7D		mm	0...32		
Differential travel			%	1...15 of effective sensing distance (Sr)		
Degree of protection	Conforming to IEC 60529		IP 67, double insulation □ (except for M8 connector: IP 67)			IP 68, □
Storage temperature			°C	- 40...+ 85		
Operating temperature			°C	- 25...+ 70		
Materials	Case		PBT			
	Cable		—	PvR 3 x 0.34 mm² or 2 x 0.34 mm²		
Vibration resistance	Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)			
Shock resistance	Conforming to IEC 60068-2-27		50 gn, duration 11 ms			
Output state indication			Yellow LED			
Rated supply voltage			V	12...24 with protection against reverse polarity		
Voltage limits (including ripple)			V	10...36		
Current consumption, no-load	3-wire		mA	≤ 10		
Residual current, open state	2-wire		mA	≤ 0.5		
Switching capacity	3-wire		mA	≤ 100 with overload and short-circuit protection		
	2-wire		mA	1.5...100 with overload and short-circuit protection		
Voltage drop, closed state	3-wire		V	≤ 2		
	2-wire		V	≤ 4		
Maximum switching frequency	XS7E, XS7C		kHz	1		
	XS7D		Hz	100		
Delays	First-up	3-wire	ms	10 XS7E and XS7C, 30 XS7D		
		2-wire	ms	5 XS7E and XS7D, 10 XS7D		
	Response	3-wire	ms	2 XS7E and XS7C, 5 XS7D		
		2-wire	ms	0,3 XS7E and XS7D, 10 XS7D		
	Recovery	3-wire	ms	6 XS7E, 5 XS7C, 35 XS7D		
		2-wire	ms	0,7 XS7E and XS7D, 10 XS7D		

Wiring schemes					
Connector		Pre-cabled	PNP (1)	2-wire NO/M12 or M8	2-wire NC/M12 or M8
M12	M8	BU: Blue BN: Brown BK: Black			
			NPN (1)	2-wire NO/M12 XS7●●●●CA●●●	
					(1) For M8 connector, NO and NC outputs on terminal 4

Setting-up				
Minimum mounting distances (mm)				
Side by side	e ≥	XS7E	XS7C	XS7D
		30	45	120
Face to face	e ≥	XS7E	XS7C	XS7D
		72	110	300
Facing a metal object	e ≥	XS7E	XS7C	XS7D
		30	45	120

Dimensions							
	XS7C/D/E	XS7C/D	XS7E				
Sensor	A (cable)	A (connector)	B	C	D	E	F
XS7E	14	11	26	13	8.8	20	3.5
XS7C	14	11	40	15	9.8	33	4.5
XS7D	23	18	80	26	16	65	5.5

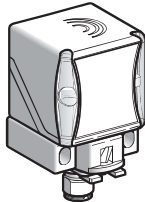


# Inductive proximity sensors

XS range, general purpose

Cubic case, 40 x 40 x 70 mm, M12 or 1/2"-20UNF connector

5 position turret head

Sensor			Flush mountable in metal		Non flush mountable in metal	
						
Nominal sensing distance (Sn)			15 mm	20 mm	40 mm	
References						
4-wire ---	PNP	NO+NC	–	XS8C2A1PCM12	XS8C2A4PCM12	
	NPN	NO+NC	–	XS8C2A1NCM12	XS8C2A4NCM12	
3-wire ---	PNP	NO	XS7C2A1PAM12	–	–	
	NPN	NO	XS7C2A1NAM12	–	–	
	PNP	NC	XS7C2A1PBM12	–	–	
	NPN	NC	XS7C2A1NBM12	–	–	
2-wire ---	NO		XS7C2A1DAM12	XS8C2A1DAM12	XS8C2A4DAM12	
	NC		XS7C2A1DBM12	XS8C2A1DBM12	XS8C2A4DBM12	
2-wire (~/---) unprotected (1)	NO		XS7C2A1MAU20	XS8C2A1MAU20	XS8C2A4MAU20	
	NC		XS7C2A1MBU20	XS8C2A1MBU20	XS8C2A4MBU20	
Weight (kg)			0.149	0.149	0.149	
Characteristics						
Operating zone			0...12 mm	0...16 mm	0...32 mm	
Product certifications			UL, CSA, CE, TÜV (4-wire), E2 ( 3-wire and 4-wire)			
Conformity to standards			IEC 60947-5-2			
Conformity to safety standards (2)		For XS8C2A●PCM12	EN 62061 (2005): SILcl2 EN 61508 (2010): SIL 2, EN ISO 13849 (2008): PL d			
Reliability data (2)		For XS8C2A●PCM12	MTTFd = 1546 years PFHd = 7.4 10-8 1/h			
Connection			M12 connector for --- versions 1/2 "-20UNF connector for ~/--- versions			
Differential travel			3...15% of Sr			
Degree of protection		Conforming to IEC 60529 and DIN 40050	IP 65, IP 67 and IP 69K			
Temperature	Storage		- 40...+ 85°C			
	Operation (3)		- 25...+ 70°C			
Material			Case: PBT			
Vibration resistance		Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10...55 Hz)			
Shock resistance		Conforming to IEC 60068-2-27	50 gn for 11 ms			
Indicators		Output state	Yellow LED			
		Power on	Green LED, for 4-wire ---, 3-wire --- and 2-wire ~/--- versions			
Rated supply voltage	4-wire ---		12...48 V with protection against reverse polarity			
	3-wire ---		12...24 V with protection against reverse polarity			
	2-wire ---		12...48 V with protection against reverse polarity			
	2-wire ~/---		24...240 V (~ 50/60 Hz)			
Voltage limits (including ripple)	4-wire ---		10...58 V			
	3-wire ---		10...36 V			
	2-wire ---		10...58 V			
	2-wire ~/---		20...264 V			
Current consumption, no-load		3-wire and 4-wire ---	< 15 mA			
Residual current, open state	2-wire ---		< 0.6 mA			
	2-wire ~/---		1.5 mA			
Switching capacity	3-wire and 4-wire ---		< 200 mA with overload and short-circuit protection			
	2-wire ---		< 100 mA with overload and short-circuit protection			
	2-wire ~/---		~/: 5...300 mA (1) ---: 5...200 mA (1)			
Voltage drop, closed state	3-wire and 4-wire ---		< 2 V			
	2-wire ---		< 4.2 V			
	2-wire ---/~/		< 5.5 V			
Maximum switching frequency			Flush mountable: --- 300 Hz, ~ 25 Hz Non flush mountable: --- 150 Hz, ~ 25 Hz			
Delays	First-up		7 ms (3-wire and 4-wire ---), 20 ms (2-wire --- and 2-wire ---/~/)			
	Response		Flush mountable: ≤ 1.2 ms. Non flush mountable: ≤ 1.4 ms			
	Recovery		Flush mountable: ≤ 1.8 ms. Non flush mountable: ≤ 3.5 ms			

(1) Sensor must be protected by a 0.4 A quick-blow fuse (reference **XUZE04**) connected in series with the load.

(2) SIL 2 protection can only be obtained by connecting both outputs to a safety PLC.

(3) Sensors are available for very low temperatures (suffix **TF**: - 40°C, + 70°C) or very high temperatures (suffix **TT**: - 25°C, + 85°C). Please consult our Customer

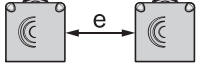
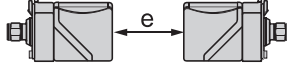
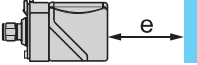


# Inductive proximity sensors

XS range, general purpose  
Cubic case, 40 x 40 x 70 mm, M12 or 1/2"-20UNF  
connector  
5 position turret head

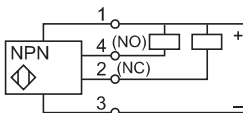
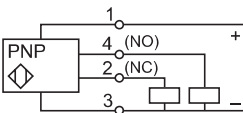
## Setting-up precautions

Minimum mounting distances (mm)

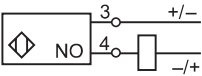
				
		Side by side	Face to face	Facing a metal object
Sensors flush mountable in metal	XS7C2A1●●	$e \geq 60$	$e \geq 120$	$e \geq 45$
	XS8C2A1●●	$e \geq 80$	$e \geq 160$	$e \geq 60$
Sensors non flush mountable in metal	XS8C2A4●●	$e \geq 160$	$e \geq 320$	$e \geq 120$

## Wiring schemes

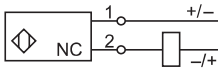
4-wire  $\equiv$ , NO + NC outputs



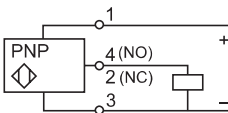
2-wire  $\equiv$ , NO output  
(M12 connector)



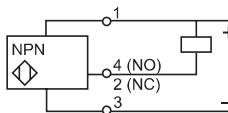
2-wire  $\equiv$ , NC output  
(M12 connector)



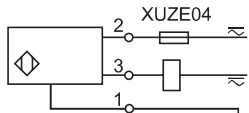
3-wire, PNP



3-wire, NPN



2-wire, 1/2"-20UNF



M12 connector



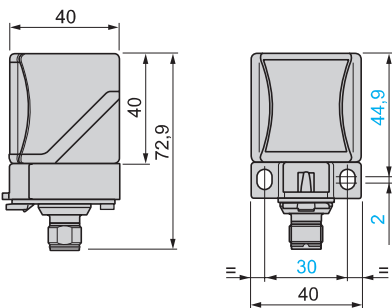
1/2"-20UNF connector



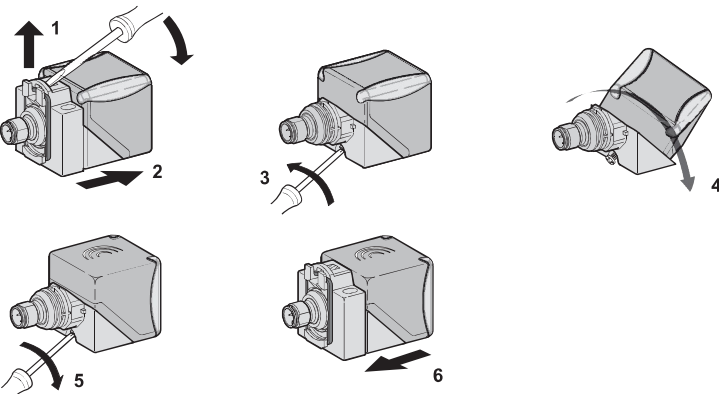
## Accessory references

Description	Type	Length m	Reference	Weight kg
Pre-wired M12 connectors Female, 4-pin, zinc die-cast, nickel plated clamping ring	Straight	2	XZCP1141L2	0.090
		5	XZCP1141L5	0.190
		10	XZCP1141L10	0.370
	Elbowed	2	XZCP1241L2	0.090
		5	XZCP1241L5	0.190
		10	XZCP1241L10	0.370
Pre-wired 1/2"-20UNF connectors Female, 3-pin, zinc die-cast, nickel plated clamping ring	Straight	5	XZCP1865L5	0.180
		10	XZCP1865L10	0.350
	Elbowed	5	XZCP1965L5	0.180
		10	XZCP1965L10	0.350

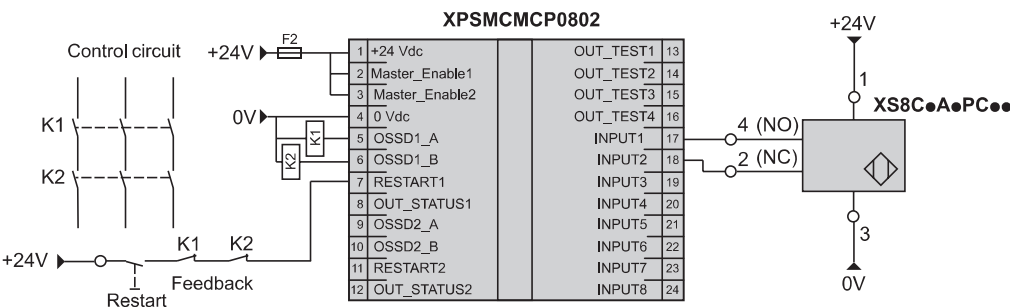
## Dimensions



## Head positions



## Example SIL 2 wiring scheme (with XPSMCMCP0802 safety PLC)



SFF (Safe Failure Fraction): 92,68 %  
DC (Diagnosis Coverage): 75,8 %



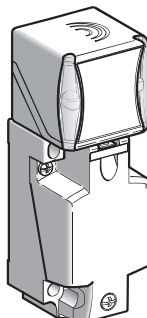
# Inductive proximity sensors




XS range, general purpose

Plastic case, 40 x 40 x 117 mm, plug-in

5 position turret head

Sensor	Flush mountable in metal	Non flush mountable in metal
--------	--------------------------	------------------------------



Nominal sensing distance (Sn)		15 mm	20 mm	40 mm	
References					
4-wire 	PNP	NO+NC	–	XS8C4A1PCP20	XS8C4A4PCP20
	NPN	NO+NC	–	XS8C4A1NCP20	XS8C4A4NCP20
2-wire 	NO or NC programmable		XS7C4A1DPP20	XS8C4A1DPP20	XS8C4A4DPP20
2-wire (  ) unprotected (1)	NO or NC programmable		XS7C4A1MPP20	XS8C4A1MPP20	XS8C4A4MPP20
Weight (kg)		0.244	0.244	0.244	

**Note:** These sensors have an M20 cable entry. They can also be supplied with a PG 13.5 cable entry (e.g. **XS8C4A4PCG13**) or a 1/2" NPT cable entry (e.g. **XS8C4A1MPN12**). Please consult our Customer Care Centre.

Characteristics				
Operating zone		0...12 mm	0...16 mm	0...32 mm
Product certifications		UL, CSA, CE, TÜV (4-wire), E2 (4-wire)		
Conformity to standards		IEC 60947-5-2		
Conformity to safety standards (2)	For XS8C4A●PCP20	EN 62061 (2005): SILcl2, EN 61508 (2010): SIL 2, EN ISO 13849 (2008): PL d		
Reliability data (2)	For XS8C4A●PCP20	MTTFd = 1546 years PFHd = 7.4 10-8 1/h		
Connection		Screw terminals, clamping capacity: 2 or 4 x 1.5 mm2 / 2 or 4 x 16 AWG (3)		
Differential travel		3...15% of Sr		
Degree of protection	Conforming to IEC 60529 and DIN 40050	IP 65, IP 67 and IP 69K		
Temperature	Storage	- 40...+ 85°C		
	Operation (4)	- 25...+ 70°C		
Material		Case: PBT		
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10...55 Hz)		
Shock resistance	Conforming to IEC 60068-2-27	50 gn for 11 ms		
Indicators	Output state	Yellow LED		
	Power on	Green LED, for 4-wire --- and 2-wire ~/--- versions		
Rated supply voltage	4-wire ---	12...48 V with protection against reverse polarity		
	2-wire ---	12...48 V with protection against reverse polarity		
	2-wire ~/---	24...240 V (~ 50/60 Hz)		
Voltage limits (including ripple)	4-wire ---	10...58 V		
	2-wire ---	10...58 V		
	2-wire ~/---	20...264 V		
Current consumption, no-load	4-wire ---	< 15 mA		
Residual current, open state	2-wire ---	< 0.6 mA		
	2-wire ~/---	1.5 mA		
Switching capacity	4-wire ---	< 200 mA with overload and short-circuit protection		
	2-wire ---	< 100 mA with overload and short-circuit protection		
	2-wire ~/---	~: 5...300 mA (1) ---: 5...200 mA (1)		
Voltage drop, closed state	4-wire ---	< 2 V		
	2-wire ---	< 4.2 V		
	2-wire ---/~	< 5.5 V		
Maximum switching frequency		Flush mountable: --- 300 Hz, ~ 25 Hz Non flush mountable: --- 150 Hz, ~ 25 Hz		
Delays	First-up	7 ms (3-wire and 4-wire ---), 20 ms (2-wire --- and 2-wire ---/~)		
	Response	Flush mountable: ≤ 1.2 ms. Non flush mountable: ≤ 1.4 ms		
	Recovery	Flush mountable: ≤ 1.8 ms. Non flush mountable: ≤ 3.5 ms		

(1) Sensor must be protected by a 0.4 A quick-blow fuse (reference **XUZE04**) connected in series with the load.

(2) SIL 2 protection can only be obtained by connecting both outputs to a safety PLC.

(3) These sensors are supplied without a cable gland. An adaptable PG 13.5 cable gland is available (reference **XSZPE13**). Accessories are available for connection to an M12 or 7/8"-16UN connector which can be added to the PG 13.5 sensor. Please consult our Customer Care Centre.

(4) Sensors are available for very low temperatures (suffix **TF**: - 40°C, + 70°C) or very high temperatures (suffix **TT**: - 25°C, + 85°C). Please consult our Customer



**SFF (Safe Failure Fraction):** 92,68 %  
**DC (Diagnosis Coverage):** 75,8 %

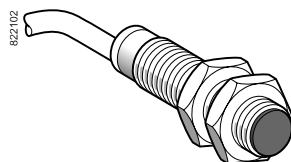


# Inductive proximity sensors

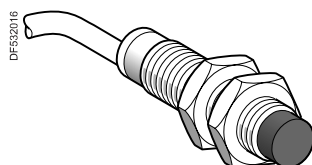
XS range, general purpose

Multivoltage sensor, cylindrical, flush mountable  
and non flush mountable

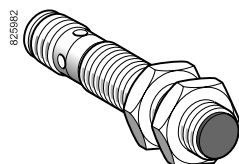
Two-wire AC or DC, short-circuit protection



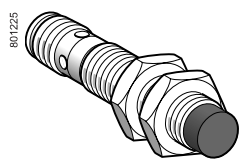
XS1M●●●●250



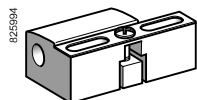
XS2M●●●●250



XS1M●●●●250K



XS2M●●●●250K



XSZB1●●

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
Ø 12, threaded M12 x 1				
Flush mountable				
2	NO	Pre-cabled (L = 2 m) (1)	XS1M12MA250	0.075
		1/2"-20UNF connector	XS1M12MA250K	0.025
	NC	Pre-cabled (L = 2 m) (1)	XS1M12MB250	0.075
		1/2"-20UNF connector	XS1M12MB250K	0.025
Non flush mountable				
4	NO	Pre-cabled (L = 2 m) (1)	XS2M12MA250	0.075
		1/2"-20UNF connector	XS2M12MA250K	0.025
	NC	Pre-cabled (L = 2 m) (1)	XS2M12MB250	0.075
Ø 18, threaded M18 x 1				
Flush mountable				
5	NO	Pre-cabled (L = 2 m) (1)	XS1M18MA250	0.120
		1/2"-20UNF connector	XS1M18MA250K	0.060
	NC	Pre-cabled (L = 2 m) (1)	XS1M18MB250	0.120
		1/2"-20UNF connector	XS1M18MB250K	0.060
Non flush mountable				
8	NO	Pre-cabled (L = 2 m) (1)	XS2M18MA250	0.120
		1/2"-20UNF connector	XS2M18MA250K	0.060
	NC	Pre-cabled (L = 2 m) (1)	XS2M18MB250	0.120
		1/2"-20UNF connector	XS2M18MB250K	0.060
Ø 30, threaded M30 x 1.5				
Flush mountable				
10	NO	Pre-cabled (L = 2 m) (1)	XS1M30MA250	0.205
		1/2"-20UNF connector	XS1M30MA250K	0.145
	NC	Pre-cabled (L = 2 m) (1)	XS1M30MB250	0.205
		1/2"-20UNF connector	XS1M30MB250K	0.145
Non flush mountable				
15	NO	Pre-cabled (L = 2 m) (1)	XS2M30MA250	0.205
		1/2"-20UNF connector	XS2M30MA250K	0.145
	NC	Pre-cabled (L = 2 m) (1)	XS2M30MB250	0.205
		1/2"-20UNF connector	XS2M30MB250K	0.145
Accessories (2)				
Description mm			Reference	Weight kg
Fixing clamps	Ø 12		XSZB112	0.006
	Ø 18		XSZB118	0.010
	Ø 30		XSZB130	0.020

(1) For a 5 m long cable add **L1** to the reference; for a 10 m long cable add **L2** to the reference.

Example: **XS1M18MA250** becomes **XS1M18MA250L1** with a 5 m long cable.

(2) For further information, see page 118.



# Inductive proximity sensors

XS range, general purpose

Multivoltage sensor, cylindrical, flush mountable and non flush mountable

Two-wire AC or DC, short-circuit protection

## Characteristics

Sensor type		XS●M●●M●250K	XS●M●●M●250
Product certifications		UL, CSA, CE	
Connection		1/2"-20UNF connector	Pre-cabled, length: 2 m
Operating zone	Ø 12 flush mountable	mm	0...1.6
	Ø 12 non flush mountable	mm	0...3.2
	Ø 18 flush mountable	mm	0...4
	Ø 18 non flush mountable	mm	0...6.4
	Ø 30 flush mountable	mm	0...8
	Ø 30 non flush mountable	mm	0...12
Differential travel		%	1...15 of effective sensing distance (Sr)
Degree of protection		Conforming to IEC 60529	IP 67
Storage temperature		°C	-40...+85
Operating temperature		°C	-25...+70
Materials	Case	Nickel plated brass	
	Cable	PvR 2 x 0.34 mm <sup>2</sup>	
Vibration resistance		Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)
Shock resistance		Conforming to IEC 60068-2-27	50 gn, duration 11 ms
Indicators	Output state	Yellow LED, 4 viewing ports at 90°	Yellow LED
	Supply on	—	Green LED (only on Ø 18 and Ø 30)
Rated supply voltage		V	~ 24...240 (50/60 Hz) or --- 24...210
Voltage limits (including ripple)		V	~ or --- 20...264
Switching capacity		mA	~ 5...300 or --- 5...200 (except Ø 12: ~ or --- 5...200) with overload and short-circuit protection
Voltage drop, closed state		V	≤ 5.5
Current consumption, no-load		mA	—
Residual current, open state		mA	≤ 1.5
Maximum switching frequency	Ø 12	Hz	~ 25 or --- 4000
	Ø 18	Hz	~ 25 or --- 2000
	Ø 30 flush mountable	Hz	~ 25 or --- 2000
	Ø 30 non flush mountable	Hz	~ 25 or --- 1000
Delays	First-up	ms	≤ 70
	Response	ms	≤ 0.2 for Ø 12, ≤ 2 for Ø 18 and Ø 30
	Recovery	ms	≤ 0.2 for Ø 12, ≤ 4 for Ø 18, ≤ 5 for Ø 30 flush mountable, ≤ 10 for Ø 30 non flush mountable

## Wiring schemes

### 1/2"-20UNF connector

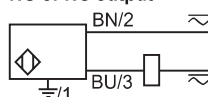


### Pre-cabled

BU: Blue  
BN: Brown

### 2-wire ~ or ---

NO or NC output



⚡ : on connector models only.

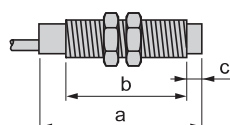
## Setting-up

### Minimum mounting distances (mm)

Sensor	Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 12 flush mountable	e ≥ 4	e ≥ 24	e ≥ 6	d ≥ 12 h ≥ 0
Ø 12 non flush mountable	e ≥ 16	e ≥ 48	e ≥ 12	d ≥ 36 h ≥ 8
Ø 18 flush mountable	e ≥ 10	e ≥ 60	e ≥ 15	d ≥ 18 h ≥ 0
Ø 18 non flush mountable	e ≥ 16	e ≥ 96	e ≥ 24	d ≥ 54 h ≥ 16
Ø 30 flush mountable	e ≥ 20	e ≥ 120	e ≥ 30	d ≥ 30 h ≥ 0
Ø 30 non flush mountable	e ≥ 60	e ≥ 180	e ≥ 45	d ≥ 90 h ≥ 30

## Dimensions

Sensor	Flush mountable in metal					Non flush mountable in metal				
	Pre-cabled		Connector		c	Pre-cabled		Connector		c
	a	b	a	b		a	b	a	b	
Ø 12	57	42	66	48	5	57	42	66	42	5
Ø 18	60	51	72	51	8	60	44	72	44	8
Ø 30	60	51	72	51	13	63	41	75	41	13



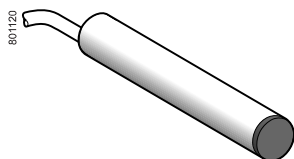


# Inductive proximity sensors

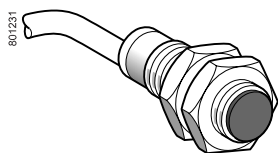
XS range, general purpose

Cylindrical, metal and plastic, flush mountable  
and non flush mountable

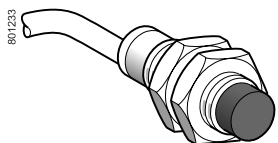
Four-wire DC, solid-state NO + NC output



XS1L06●C410



XS1●●●●C410



XS2●●●●C410



XS1N●●●C410D

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Ø 6.5 plain</b>					
<b>Stainless steel case, flush mountable</b>					
1.5	NO + NC	PNP	Pre-cabled (L = 2 m)	<b>XS1L06PC410</b>	0.025
		NPN	Pre-cabled (L = 2 m)	<b>XS1L06NC410</b>	0.025
<b>Ø 8, threaded M8 x 1</b>					
<b>Stainless steel case, flush mountable</b>					
1.5	NO + NC	PNP	Pre-cabled (L = 2 m)	<b>XS1M08PC410</b>	0.035
			M12 connector	<b>XS1M08PC410D</b>	0.025
		NPN	Pre-cabled (L = 2 m)	<b>XS1M08NC410</b>	0.035
			M12 connector	<b>XS1M08NC410D</b>	0.025
<b>Stainless steel case, non flush mountable</b>					
2.5	NO + NC	NPN	Pre-cabled (L = 2 m)	<b>XS2M08NC410</b>	0.035
			M12 connector	<b>XS2M08NC410D</b>	0.025
<b>Plastic case, non flush mountable</b>					
2.5	NO + NC	PNP (3)	Pre-cabled (L = 2 m) (1)	<b>XS4P08PC410</b>	0.035
<b>Ø 12, threaded M12 x 1</b>					
<b>Brass case, flush mountable</b>					
2	NO + NC	PNP	Pre-cabled (L = 2 m) (1) (2)	<b>XS1N12PC410</b>	0.070
			M12 connector	<b>XS1N12PC410D</b>	0.020
		NPN	Pre-cabled (L = 2 m) (1)	<b>XS1N12NC410</b>	0.070
			M12 connector	<b>XS1N12NC410D</b>	0.020
<b>Plastic case, non flush mountable</b>					
4	NO + NC	PNP (3)	Pre-cabled (L = 2 m) (1)	<b>XS4P12PC410</b>	0.070
			M12 connector	<b>XS4P12PC410D</b>	0.020

(1) For a 5 m long cable add **L1** to the reference. Example: **XS1N12PC410** becomes **XS1N12PC410L1** with a 5 m long cable.

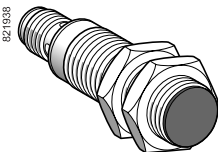
(2) For a 10 m long cable add **L2** to the reference. Example: **XS1N12PC410** becomes **XS1N12PC410L2** with a 10 m long cable.

(3) These sensors can be supplied in NPN versions. Please contact our Customer Care Centre.

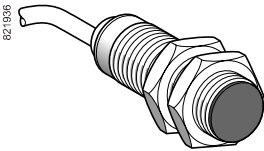


# Inductive proximity sensors

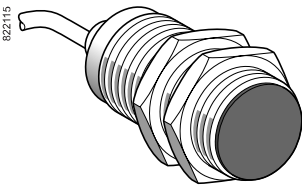
XS range, general purpose  
Cylindrical, metal and plastic, flush mountable  
and non flush mountable  
Four-wire DC, solid-state NO + NC output



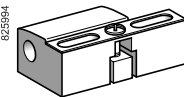
XS1N18PC410



XS1N18NC410D



XS1N30PC410



XS4P18PC410

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
Ø 18, threaded M18 x 1					
Brass case, flush mountable					
5	NO + NC	PNP	Pre-cabled (L = 2 m) (1) (2)	XS1N18PC410	0.100
			M12 connector	XS1N18PC410D	0.040
	NPN	Pre-cabled (L = 2 m)	XS1N18NC410	0.100	
		M12 connector	XS1N18NC410D	0.040	
Plastic case, non flush mountable					
8	NO + NC	PNP (3)	Pre-cabled (L = 2 m)	XS4P18PC410	0.100
			M12 connector	XS4P18PC410D	0.040
Ø 30, threaded M30 x 1.5					
Brass case, flush mountable					
10	NO + NC	PNP	Pre-cabled (L = 2 m) (1) (2)	XS1N30PC410	0.160
			M12 connector	XS1N30PC410D	0.100
	NPN	Pre-cabled (L = 2 m)	XS1N30NC410	0.160	
		M12 connector	XS1N30NC410D	0.100	
Plastic case, non flush mountable					
15	NO + NC	PNP (3)	Pre-cabled (L = 2 m)	XS4P30PC410	0.160
			M12 connector	XS4P30PC410D	0.100
Accessories (4)					
Description				Reference	Weight kg
Fixing clamps		Ø 8		XSZB108	0.006
		Ø 12		XSZB112	0.006
		Ø 18		XSZB118	0.010
		Ø 30		XSZB130	0.020

(1) For a 5 m long cable add **L1** to the reference. Example: **XS1N18PC410** becomes **XS1N18PC410L1** with a 5 m long cable.  
(2) For a 10 m long cable add **L2** to the reference. Example: **XS1N18PC410** becomes **XS1N18PC410L2** with a 10 m long cable.  
(3) These sensors can be supplied in NPN versions. Please contact our Customer Care Centre.  
(4) For further information, see page 118.



## Inductive proximity sensors

XS range, general purpose

Cylindrical, metal and plastic, flush mountable and non flush mountable

Four-wire DC, solid-state NO + NC output

Characteristics							
Sensor type			XS●●●●PC410D	XS●●●●NC410D	XS●●●●PC410	XS●●●●NC410	
Product certifications			UL, CSA, C€, E2 (1)		UL, CSA, C€	UL, CSA, C€, E2 (2)	UL, CSA, C€
Conformity to safety standards	Ø 6.5 and Ø 8		–				
	Ø 12, Ø 18 and Ø 30		EN/IEC 61508: SIL 2 EN/ISO 13849-1: PL =d IEC 62061: SILcl2 (3)	–	EN/IEC 61508: SIL 2 EN/ISO 13849-1: PL =d IEC 62061: SILcl2 (4)	–	
Reliability data	Ø 12, Ø 18 and Ø 30		MTTFd = 1829 years, PFHd = 62 10 <sup>-9</sup> 1/h, SFF > 92 %, DC > 74 % (with a safety controller) (3)	–	MTTFd = 1829 years, PFHd = 62 10 <sup>-9</sup> 1/h, SFF > 92 %, DC > 74 % (with a safety controller) (4)	–	
Connection			M12 connector		Pre-cabled, length: 2 m		
Operating zone	Ø 6.5 and Ø 8 flush mountable	mm	0...1.2				
	Ø 8 non flush mountable	mm	0...2				
	Ø 12 flush mountable	mm	0...1.6				
	Ø 12 non flush mountable	mm	0...3.2				
	Ø 18 flush mountable	mm	0...4				
	Ø 18 non flush mountable	mm	0...6.4				
	Ø 30 flush mountable	mm	0...8				
	Ø 30 non flush mountable	mm	0...12				
Differential travel		%	1...15 of effective sensing distance (Sr)				
Degree of protection	Conforming to IEC 60529		IP 65 and IP 67	IP 67	IP 67, double insulation (Ø 6.5 and Ø 8) IP 68, double insulation (Ø 12, Ø 18 and Ø 30)		
	Conforming to DIN 40050		IP 69K (Ø 12, Ø 18 and Ø 30)	–	–		
Storage temperature		°C	- 40...+ 85				
Operating temperature		°C	- 25...+ 70 (5)				
Materials	Case		Nickel plated brass for XS1N●●●. Stainless steel 303 for XS1M08●●● and XS2M08●●●. Plastic, PPS, for XS4P●●●.				
	Cable		–		PvR 4 x 0.08 mm² (Ø 6.5 and Ø 8) PvR 4 x 0.22 mm² (Ø 12, Ø 18 and Ø 30)		
Vibration resistance	Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)				
Shock resistance	Conforming to IEC 60068-2-27		50 gn, duration 11 ms				
Output state indication			Yellow LED, 4 viewing ports at 90°		Yellow LED, annular		
Rated supply voltage		V	--- 12...24 with protection against reverse polarity				
Voltage limits (including ripple)		V	--- 9...36 (--- 10...36 for XS4P●●●)	--- 10...36	--- 9...36 (--- 10...36 for XS4P18●●●)	--- 10...36	
Switching capacity		mA	≤ 200 with overload and short-circuit protection				
Voltage drop, closed state		V	≤ 2				
Current consumption, no-load		mA	≤ 10				
Maximum switching frequency	Ø 6.5, Ø 8 and Ø 12	Hz	5000				
	Ø 18	Hz	2000				
	Ø 30	Hz	1000				
Delays	First-up	ms	≤ 5				
	Response	ms	≤ 0.1 for Ø 8 and Ø 12, ≤ 0.15 for Ø 18, ≤ 0.3 for Ø 30				
	Recovery	ms	≤ 0.1 for Ø 8 and Ø 12, ≤ 0.35 for Ø 18, ≤ 0.7 for Ø 30				

(1) Except XS4P●●●: UL, CSA and CÉ.

(2) Except XS4P18●●●: UL, CSA and CÉ.

(3) Except XS4P●●●.

(4) Except XS4P18●●●.

(5) Sensors are available for very low temperatures (suffix TF: -40°C, + 70°C) or very high temperatures (suffix TT: - 25°C, + 85°C). Please consult our Customer Care Centre.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, metal and plastic, flush mountable  
and non flush mountable

Four-wire DC, solid-state NO + NC output

## Wiring schemes

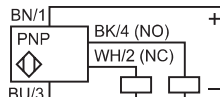
### M12 connector



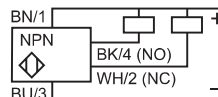
### Pre-cabled

BU: Blue  
BN: Brown  
BK: Black  
WH: White

### PNP 4-wire



### NPN 4-wire

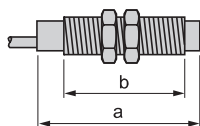


## Setting-up

### Minimum mounting distances (mm)

Sensor	Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 6.5 flush mountable XS1L06	$e \geq 3$	$e \geq 18$	$e \geq 4.5$	$d \geq 6.5 h \geq 0$
Ø 8 flush mountable XS1M08	$e \geq 3$	$e \geq 18$	$e \geq 4.5$	$d \geq 8 h \geq 0$
Ø 8 non flush mountable XS4P08	$e \geq 10$	$e \geq 30$	$e \geq 7.5$	$d \geq 24 h \geq 5$
Ø 12 flush mountable XS1N12	$e \geq 4$	$e \geq 24$	$e \geq 6$	$d \geq 12 h \geq 0$
Ø 12 non flush mountable XS4P12	$e \geq 16$	$e \geq 48$	$e \geq 12$	$d \geq 36 h \geq 8$
Ø 18 flush mountable XS1N18	$e \geq 10$	$e \geq 60$	$e \geq 15$	$d \geq 18 h \geq 0$
Ø 18 non flush mountable XS4P18	$e \geq 16$	$e \geq 96$	$e \geq 24$	$d \geq 54 h \geq 16$
Ø 30 flush mountable XS1N30	$e \geq 20$	$e \geq 120$	$e \geq 30$	$d \geq 30 h \geq 0$
Ø 30 non flush mountable XS4P30	$e \geq 60$	$e \geq 180$	$e \geq 45$	$d \geq 90 h \geq 30$

## Dimensions



### Flush mountable in metal

Sensor	Pre-cabled (mm)		M12 connector (mm)	
	a	b	a	b
Ø 6.5 XS1L06 stainless steel	50	—	—	—
Ø 8 XS1M08 stainless steel	51	42	62	40
Ø 12 XS1N12 brass	37	25	50	31
Ø 18 XS1N18 brass	41	29	51	28
Ø 30 XS1N30 brass	45	33	54	33

### Non flush mountable in metal

Sensor	Pre-cabled (mm)		M12 connector (mm)	
	a	b	a	b
Ø 8 XS2M08 stainless steel	54	42	65	40
Ø 8 XS4P08 plastic	34	25	—	—
Ø 12 XS4P12 plastic	37	25	50	31
Ø 18 XS4P18 plastic	41	29	51	28
Ø 30 XS4P30 plastic	45	33	54	33

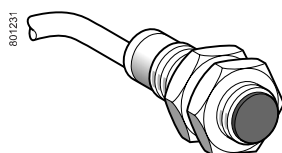


# Inductive proximity sensors

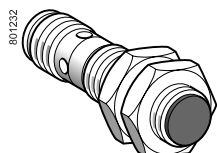
XS range, general purpose

Cylindrical, metal, increased range, flush mountable

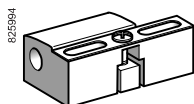
Four-wire DC, solid-state NO + NC output



XS100B3PCL2



XS112B3PCM12



XSZB000

## Sensors, 4-wire

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Ø 8, threaded M8 x 1</b>					
2.5	NO + NC	PNP	Pre-cabled (L = 2 m)	<b>XS608B1PCL2</b>	0.035
			M12 connector	<b>XS608B1PCM12</b>	0.025

<b>Ø 12, threaded M12 x 1</b>					
4	NO + NC	PNP	Pre-cabled (L = 2 m)	<b>XS112B3PCL2</b>	0.070
			M12 connector	<b>XS112B3PCM12</b>	0.020

<b>Ø 18, threaded M18 x 1</b>					
8	NO + NC	PNP	Pre-cabled (L = 2 m)	<b>XS118B3PCL2</b>	0.100
			M12 connector	<b>XS118B3PCM12</b>	0.040

<b>Ø 30, threaded M30 x 1.5</b>					
15	NO + NC	PNP	Pre-cabled (L = 2 m)	<b>XS130B3PCL2</b>	0.160
			M12 connector	<b>XS130B3PCM12</b>	0.100

## Accessories (1)

Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 8	<b>XSZB108</b>	0.006
	Ø 12	<b>XSZB112</b>	0.006
	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

(1) For further information, see page 118.




# Inductive proximity sensors

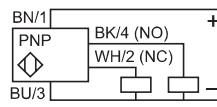
XS range, general purpose

Cylindrical, metal, increased range, flush mountable

Four-wire DC, solid-state NO + NC output

Characteristics			
Sensor type		XS1●●B3PCM12 / XS608B1PCM12	XS1●●B3PCL2 / XS608B1PCL2
Product certifications		UL, CSA, Cc, E2	
Conformity to safety standards only for Ø 12 to Ø 30		EN/IEC 61508: SIL 2 EN/ISO 13849-1: PL =d IEC 62061: SILcl2	
Reliability data only for Ø 12 to Ø 30		MTTFd = 1829 years, PFHd = 62 10 <sup>-9</sup> 1/h, SFF > 92 %, DC > 74 % (with a safety controller)	
Connection	Connector	M12	—
	Pre-cabled	—	Length 2 m
Operating zone (1)	Ø 8	mm	0...2
	Ø 12	mm	0...3.2
	Ø 18	mm	0...6.4
	Ø 30	mm	0...12
Differential travel		% 1...15 of effective sensing distance (Sr)	
Degree of protection	Conforming to IEC 60529	IP 65 and IP 67	IP 65 and IP 68, double insulation □
	Conforming to DIN 40050	IP 69K	—
Storage temperature		°C - 40...+ 85	
Operating temperature		°C - 25...+ 70 (2)	
Materials	Case	Nickel plated brass for Ø 12 to Ø 30, stainless steel grade 303 for Ø 8	
	Sensing face	PPS	
	Cable	—	PvR 4 x 0.22 mm <sup>2</sup> except Ø 8: 4 x 0.08 mm <sup>2</sup>
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED, 4 viewing ports at 90°	Yellow LED, annular
Rated supply voltage		V — 12...24 (XS1), — 12...48 (XS6), with protection against reverse polarity	
Voltage limits (including ripple)		V — 9...36	
Switching capacity		mA ≤ 200 with overload and short-circuit protection	
Voltage drop, closed state		V ≤ 2	
Current consumption, no-load		mA ≤ 10	
Maximum switching frequency	Ø 8 and Ø 12	Hz	2500
	Ø 18	Hz	1000
	Ø 30	Hz	500
Delays	First-up	ms	≤ 10
	Response	ms	≤ 0.2 for Ø 8 and Ø 12, ≤ 0.3 for Ø 18, ≤ 0.6 for Ø 30
	Recovery	ms	≤ 0.2 for Ø 8 and Ø 12, ≤ 0.7 for Ø 18, ≤ 1.4 for Ø 30

Wiring schemes		Setting-up	
M12 connector		Pre-cabled	
		BU: Blue BN: Brown BK: Black WH: White	

PNP 4-wire		Minimum mounting distances (mm)			
		Sensors	Side by side	Face to face	Facing a metal object
		Ø 8	e ≥ 5	e ≥ 30	e ≥ 8
		Ø 12	e ≥ 8	e ≥ 50	e ≥ 12
		Ø 18	e ≥ 16	e ≥ 100	e ≥ 25
		Ø 30	e ≥ 30	e ≥ 180	e ≥ 45

Dimensions		Pre-cabled (mm)		M12 connector (mm)	
Sensors		a	b	a	b
Ø 8		51	42	61	40
Ø 12		37	25	50	31
Ø 18		41	29	51	28
Ø 30		45	33	54	33

(1) Detection curves, see page 122.

(2) Sensors are available for very low temperatures (suffix **TF**: -40°C, +70°C) or very high temperatures (suffix **TT**: -25°C, +85°C).  
Please consult our Customer Care Centre.

(3) LED.



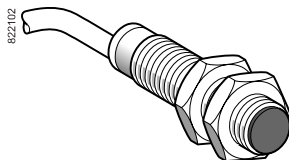
# Inductive proximity sensors

XS range, general purpose

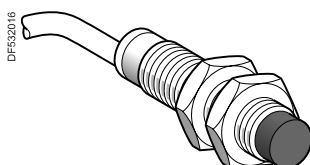
Cylindrical, metal and plastic, flush and non flush mountable

Four-wire DC, solid-state PNP + NPN NO/NC

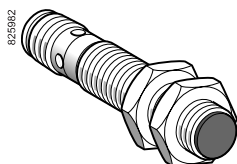
programmable output



XS1M12KP340  
XS4P12KP340



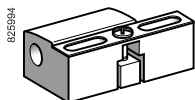
XS2M12KP340



XS1M18KP340D  
XS4P18KP340D



XS2M18KP340D



XSZB112

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Ø 12, threaded M12 x 1</b>					
<b>Metal case, flush mountable</b>					
2	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS1M12KP340</b>	0.075
			M12 connector	<b>XS1M12KP340D</b>	0.025
<b>Metal case, non flush mountable</b>					
4	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS2M12KP340</b>	0.075
			M12 connector	<b>XS2M12KP340D</b>	0.025
<b>Plastic case, non flush mountable</b>					
4	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS4P12KP340</b>	0.075
			M12 connector	<b>XS4P12KP340D</b>	0.025
<b>Ø 18, threaded M18 x 1</b>					
<b>Metal case, flush mountable</b>					
5	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS1M18KP340</b>	0.120
			M12 connector	<b>XS1M18KP340D</b>	0.060
<b>Metal case, non flush mountable</b>					
8	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS2M18KP340</b>	0.120
			M12 connector	<b>XS2M18KP340D</b>	0.060
<b>Plastic case, non flush mountable</b>					
8	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS4P18KP340</b>	0.120
			M12 connector	<b>XS4P18KP340D</b>	0.060
<b>Ø 30, threaded M30 x 1.5</b>					
<b>Metal case, flush mountable</b>					
10	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS1M30KP340</b>	0.205
			M12 connector	<b>XS1M30KP340D</b>	0.145
<b>Metal case, non flush mountable</b>					
15	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS2M30KP340</b>	0.205
			M12 connector	<b>XS2M30KP340D</b>	0.145
<b>Plastic case, non flush mountable</b>					
15	NO/NC programmable	PNP + NPN	Pre-cabled (L = 2 m) (1)	<b>XS4P30KP340</b>	0.205
			M12 connector	<b>XS4P30KP340D</b>	0.145
<b>Accessories (2)</b>					
Description mm				Reference	Weight kg
Fixing clamps	Ø 12			<b>XSZB112</b>	0.006
	Ø 18			<b>XSZB118</b>	0.010
	Ø 30			<b>XSZB130</b>	0.020

(1) For a 5 m long cable add **L1** to the reference; for a 10 m long cable add **L2** to the reference.

Example: **XS1M12KP340** becomes **XS1M12KP340L1** with a 5 m long cable.

(2) For further information, see page 118.



# Inductive proximity sensors

XS range, general purpose

Cylindrical, metal and plastic, flush and non flush mountable

Four-wire DC, solid-state PNP + NPN NO/NC

programmable output

## Characteristics

Sensor type		XS●M●●KP340D	XS●M●●KP340
Product certifications		UL, CSA, CE	
Connection		M12 connector	Pre-cabled, length: 2 m
Operating zone	Ø 12 flush mountable	mm	0...1.6
	Ø 12 non flush mountable	mm	0...3.2
	Ø 18 flush mountable	mm	0...4
	Ø 18 non flush mountable	mm	0...6.4
	Ø 30 flush mountable	mm	0...8
	Ø 30 non flush mountable	mm	0...12
Differential travel		%	1...15 of effective sensing distance (Sr)
Degree of protection		Conforming to IEC 60529	IP 67
Storage temperature		°C	-40...+85
Operating temperature		°C	-25...+70
Materials	Case	Nickel plated brass for XS1M and XS2M, PPS for XS4P	
	Cable	—	
Vibration resistance		Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)
Shock resistance		Conforming to IEC 60068-2-27	50 gn, duration 11 ms
Output state indication		Yellow LED, 4 viewing ports at 90°	Yellow LED, annular
Rated supply voltage		V	— 12...24 with protection against reverse polarity
Voltage limits (including ripple)		V	— 10...36
Switching capacity		mA	≤ 200 with overload and short-circuit protection
Voltage drop, closed state		V	≤ 2.6
Current consumption, no-load		mA	≤ 10
Maximum switching frequency	Ø 12	Hz	5000
	Ø 18	Hz	2000
	Ø 30 flush mountable	Hz	1000
	Ø 30 non flush mountable	Hz	1000
Delays	First-up	ms	≤ 5
	Response	ms	≤ 0.1 for Ø 12, ≤ 0.15 for Ø 18, ≤ 0.3 for Ø 30
	Recovery	ms	≤ 0.1 for Ø 12, ≤ 0.35 for Ø 18, ≤ 0.7 for Ø 30

## Wiring schemes

### M12 connector

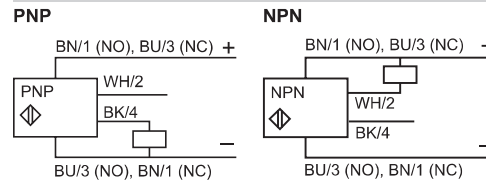


### Pre-cabled

BU: Blue  
BN: Brown  
BK: Black  
WH: White

### PNP + NPN

#### 4-wire programmable, NO or NC output

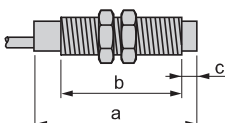


## Setting-up

Sensor	Minimum mounting distances (mm)			
	Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 12 flush mountable <b>XS1M12</b>	e ≥ 4	e ≥ 24	e ≥ 6	d ≥ 12 h ≥ 0
Ø 12 non flush mountable <b>XS2M12</b> and <b>XS4P12</b>	e ≥ 16	e ≥ 48	e ≥ 12	d ≥ 36 h ≥ 8
Ø 18 flush mountable <b>XS1M18</b>	e ≥ 10	e ≥ 60	e ≥ 15	d ≥ 18 h ≥ 0
Ø 18 non flush mountable <b>XS2M18</b> and <b>XS4P18</b>	e ≥ 16	e ≥ 96	e ≥ 24	d ≥ 54 h ≥ 16
Ø 30 flush mountable <b>XS1M30</b>	e ≥ 20	e ≥ 120	e ≥ 30	d ≥ 30 h ≥ 0
Ø 30 non flush mountable <b>XS2M30</b> and <b>XS4P30</b>	e ≥ 60	e ≥ 180	e ≥ 45	d ≥ 90 h ≥ 30

## Dimensions

Sensor	Flush mountable in metal				Non flush mountable in metal				
	Pre-cabled		Connector		Pre-cabled		Connector		
	a	b	a	b	a	b	a	b	c
Ø 12 metal	54	42	61	42	55	42	66	42	5
Ø 12 plastic	—	—	—	—	54	42	61	43	0
Ø 18 metal	60	51	72	51	60	44	72	44	8
Ø 18 plastic	—	—	—	—	60	51	70	51	0
Ø 30 metal	60	51	72	51	63	41	75	41	13
Ø 30 plastic	—	—	—	—	60	51	70	51	0





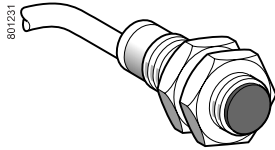
# Inductive proximity sensors

XS range, general purpose

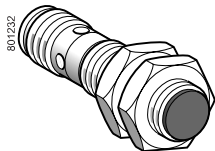
Plastic, cylindrical, non flush mountable

Two-wire AC or DC

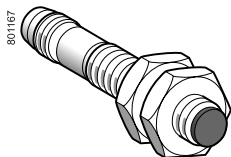
Three-wire DC, solid-state output



XS4P●●●●340  
 XS4P●●●●370  
 XS4P●●●●230



XS4P●●●●340D  
 XS4P●●●●370D  
 XS4P●●●●230K



XS4P08●●340S

Sensing dist. (Sn) mm	Function	Output	Connection	Reference	Weight kg
Ø 8, threaded M8 x 1					
Three-wire ⋯ 12-24 V					
2.5	NO	PNP	Pre-cabled (L = 2 m) (1) (2)	XS4P08PA340	0.025
		NPN	Pre-cabled (L = 2 m) (1) (2)	XS4P08NA340	0.025
	NC	PNP	Pre-cabled (L = 2 m) (1) (2)	XS4P08PB340	0.025
		NPN	Pre-cabled (L = 2 m) (1) (2)	XS4P08NB340	0.025
Three-wire ⋯ 12-48 V					
2.5	NO	PNP	Pre-cabled (L = 2 m) (1)	XS4P08PA370	0.030
Two-wire ~ or ⋯ 24-240 V					
2.5	NO		Pre-cabled (L = 2 m) (1)	XS4P08MA230	0.030
			1/2"-20UNF connector	XS4P08MA230K	0.020
	NC		Pre-cabled (L = 2 m) (1)	XS4P08MB230	0.030
			1/2"-20UNF connector	XS4P08MB230K	0.020
Ø 12, threaded M12 x 1					
Three-wire ⋯ 12-24 V					
4	NO	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P12PA340	0.060
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P12NA340	0.060
	NC	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P12PB340	0.060
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P12NB340	0.060
Three-wire ⋯ 12-48 V					
4	NO	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P12PA370	0.065
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P12NA370	0.065
	NC	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P12PB370	0.065
		NPN	Pre-cabled (L = 2 m) (3)	XS4P12NB370	0.065
Two-wire ~ or ⋯ 24-240 V					
4	NO		Pre-cabled (L = 2 m) (1)	XS4P12MA230	0.065
			1/2"-20UNF connector	XS4P12MA230K	0.030
	NC		Pre-cabled (L = 2 m) (1)	XS4P12MB230	0.065
			1/2"-20UNF connector	XS4P12MB230K	0.030
Ø 18, threaded M18 x 1					
Three-wire ⋯ 12-24 V					
8	NO	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P18PA340	0.090
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P18NA340	0.090
	NC	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P18PB340	0.090
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P18NB340	0.090
Three-wire ⋯ 12-48 V					
8	NO	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P18PA370	0.100
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P18NA370	0.100
	NC	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P18PB370	0.100
		NPN	Pre-cabled (L = 2 m) (3)	XS4P18NB370	0.100
Two-wire ~ or ⋯ 24-240 V					
8	NO		Pre-cabled (L = 2 m) (1)	XS4P18MA230	0.100
			1/2"-20UNF connector	XS4P18MA230K	0.040
	NC		Pre-cabled (L = 2 m) (1)	XS4P18MB230	0.100
			1/2"-20UNF connector	XS4P18MB230K	0.040
Ø 30, threaded M30 x 1.5					
Three-wire ⋯ 12-24 V					
15	NO	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P30PA340	0.120
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P30NA340	0.120
	NC	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P30PB340	0.120
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P30NB340	0.120
Three-wire ⋯ 12-48 V					
15	NO	PNP	Pre-cabled (L = 2 m) (1) (3)	XS4P30PA370	0.140
		NPN	Pre-cabled (L = 2 m) (1) (3)	XS4P30NA370	0.140
	NC	PNP	Pre-cabled (L = 2 m) (3)	XS4P30PB370	0.140
		NPN	Pre-cabled (L = 2 m) (3)	XS4P30NB370	0.140
Two-wire ~ or ⋯					
15	NO		Pre-cabled (L = 2 m) (1)	XS4P30MA230	0.140
			1/2"-20UNF connector	XS4P30MA230K	0.080
	NC		Pre-cabled (L = 2 m) (1)	XS4P30MB230	0.140
			1/2"-20UNF connector	XS4P30MB230K	0.080

(1) For a 5 m long cable add **L1** to the reference; for a 10 m long cable add **L2** to the reference. Example: **XS4P08PA340** becomes **XS4P08PA340L1** with a 5 m long cable.

(2) For an M8 connector, add **S** to the reference. Example: **XS4P08PA340** becomes **XS4P08PA340S** with an M8 connector.

(3) For an M12 connector, add **D** to the reference. Example: **XS4P12PA370** becomes **XS4P12PA370D** with an M12 connector.



# Characteristics, schemes, setting-up, dimensions

## Inductive proximity sensors

XS range, general purpose

Plastic, cylindrical, non flush mountable

Two-wire AC or DC

Three-wire DC, solid-state output

Characteristics					
Sensor type			XS4P●●●●340●	XS4P●●●●370●	XS4P●●M●230●
Product certifications			UL, CSA, CE, ECOLAB		
Connection	Pre-cabled		Length: 2 m		
	Connector		M8 on Ø 8 M12 on Ø 12, Ø 18 and Ø 30		1/2"-20UNF
Operating zone	Ø 8	mm	0...2		
	Ø 12	mm	0...3.2		
	Ø 18	mm	0...6.4		
	Ø 30	mm	0...12		
Differential travel		%	1...15 of effective sensing distance (Sr)		
Degree of protection		Conforming to IEC 60529	IP 68, double insulation for pre-cabled version (except Ø 8: IP 67) IP 67 for connector version		
Storage temperature		°C	- 40...+ 85		
Operating temperature		°C	- 25...+ 70		
Materials	Case	PPS			
	Cable		PvR 3 x 0.34 mm <sup>2</sup> except Ø 8: 3 x 0.11 mm <sup>2</sup>		PvR 2 x 0.34 mm <sup>2</sup> except Ø 8: 2 x 0.11 mm <sup>2</sup>
Vibration resistance		Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)		
Shock resistance		Conforming to IEC 60068-2-27	50 gn, duration 11 ms		
Output state indication			Yellow LED: annular on pre-cabled version Yellow LED: 4 viewing ports at 90° on connector version		
Rated supply voltage		V	≡ 12...24 with protection against reverse polarity	≡ 12...48 with protection against reverse polarity	~ or ≡ 24...240 (50/60 Hz)
Voltage limits (including ripple)		V	≡ 10...36	≡ 10...58	~ or ≡ 20...264
Switching capacity		mA	≤ 200 with overload and short-circuit protection		5...100 for Ø 8, 5...200 for Ø 12, 5...200 ≡ and 5...300 ~ for Ø 18 and 30
Voltage drop, closed state		V	≤ 2		≤ 5.5
Residual current, open state		mA	—		≤ 0.6
Current consumption, no-load		mA	≤ 10		—
Maximum switching frequency	Ø 8 and Ø 12	Hz	5000		≡ 3000, ~ 25
	Ø 18	Hz	2000		≡ 2000, ~ 25
	Ø 30	Hz	1000		≡ 1000, ~ 25
Delays	First-up	ms	≤ 10		≤ 40
	Response	ms	≤ 0.1 for Ø 8 and Ø 12, ≤ 0.15 for Ø 18, ≤ 0.3 for Ø 30		≤ 0.2
	Recovery	ms	≤ 0.1 for Ø 8 and Ø 12, ≤ 0.35 for Ø 18, ≤ 0.7 for Ø 30		≤ 0.2 for Ø 8, Ø 12 and Ø 18, ≤ 0.4 for Ø 30

Wiring schemes				
Connector	Pre-cabled	PNP	NPN	2-wire ~ or ---
M8  1/2"-20UNF 	M12  ~: 2 ~: 3	 For M8 connector, NO and NC outputs on terminal 4		

Setting-up				
Minimum mounting distances (mm)				
Side by side	Face to face	Facing a metal object	Mounted in a metal support	
Ø 8 				d ≥ 24 h ≥ 5 d ≥ 36 h ≥ 8 d ≥ 54 h ≥ 16 d ≥ 90 h ≥ 30
Ø 12 				
Ø 18 				
Ø 30 				

Dimensions				
XS4P	3-wire --- 12-24 V			
	Pre-cabled (mm)		Connector (mm)	
	a	b	a	b
Ø 8	33	26	42	26
Ø 12	35	25	48	27
Ø 18	36	25	48	29
Ø 30	43	32	50	34
	3-wire --- 12-48 V or 2-wire ~/--- 24-240 V			
	Pre-cabled (mm)		Connector (mm)	
	a	b	a	b
	50	42	61	40
	54	42	61	42
	62	52	70	52
	62	52	70	52

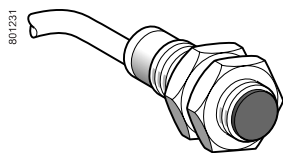


# Inductive proximity sensors

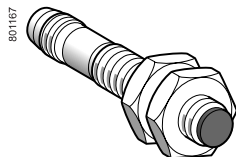
XS range, general purpose

Cylindrical, almost flush mountable, increased range

Three-wire DC, solid-state output



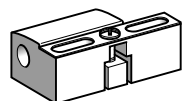
XS1N●●●●349



XS1N08●●●349S



XS1N●●●●349D



XSZB1●●

## References

Sensing distance (Sn) (mm)	Function	Output	Connection	Reference	Weight kg
Ø 8, threaded M8 x 1					
2.5	NO	PNP	Pre-cabled (L = 2 m)	XS1N08PA349	0.035
			M8 connector	XS1N08PA349S	0.015
			M12 connector	XS1N08PA349D	0.020
	NC	PNP	Pre-cabled (L = 2 m)	XS1N08PB349	0.035
			M8 connector	XS1N08PB349S	0.015
			M12 connector	XS1N08PB349D	0.020
Ø 12, threaded M12 x 1					
4	NO	PNP	Pre-cabled (L = 2 m)	XS1N12PA349	0.070
			M12 connector	XS1N12PA349D	0.020
		NPN	Pre-cabled (L = 2 m)	XS1N12NA349	0.070
			M12 connector	XS1N12NA349D	0.020
	NC	PNP	Pre-cabled (L = 2 m)	XS1N12PB349	0.070
			M12 connector	XS1N12PB349D	0.020
		NPN	Pre-cabled (L = 2 m)	XS1N12NB349	0.070
			M12 connector	XS1N12NB349D	0.020
Ø 18, threaded M18 x 1					
10	NO	PNP	Pre-cabled (L = 2 m)	XS1N18PA349	0.100
			M12 connector	XS1N18PA349D	0.040
		NPN	Pre-cabled (L = 2 m)	XS1N18NA349	0.100
			M12 connector	XS1N18NA349D	0.040
	NC	PNP	Pre-cabled (L = 2 m)	XS1N18PB349	0.100
			M12 connector	XS1N18PB349D	0.040
		NPN	Pre-cabled (L = 2 m)	XS1N18NB349	0.100
			M12 connector	XS1N18NB349D	0.040
Ø 30, threaded M30 x 1.5					
20	NO	PNP	Pre-cabled (L = 2 m)	XS1N30PA349	0.160
			M12 connector	XS1N30PA349D	0.100
		NPN	Pre-cabled (L = 2 m)	XS1N30NA349	0.160
			M12 connector	XS1N30NA349D	0.100
	NC	PNP	Pre-cabled (L = 2 m)	XS1N30PB349	0.160
			M12 connector	XS1N30PB349D	0.100
		NPN	Pre-cabled (L = 2 m)	XS1N30NB349	0.160
			M12 connector	XS1N30NB349D	0.100

## Accessories (1)

Description mm		Reference	Weight kg
Fixing clamps	Ø 8	<b>XSZB108</b>	0.006
	Ø 12	<b>XSZB112</b>	0.006
	Ø 18	<b>XSZB118</b>	0.010
	Ø 30	<b>XSZB130</b>	0.020

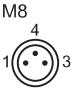

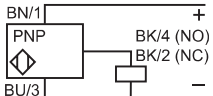
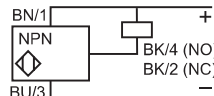
(1) For further information, see page 118.




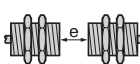
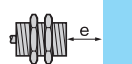






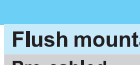


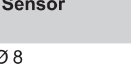
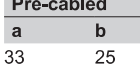
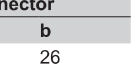

# Inductive proximity sensors

XS range, general purpose  
Cylindrical, almost flush mountable, increased range  
Three-wire DC, solid-state output

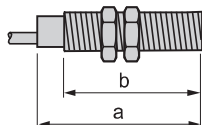
Characteristics					
Sensor type			XS1●●●●●349D	XS1●●●●●349S	XS1●●●●●349
Product certifications			UL, CSA, CE		
Connection			M12 connector	M8 connector	Pre-cabled, length: 2 m
Operating zone	Ø 8	mm	0...2		
	Ø 12	mm	0...3.2		
	Ø 18	mm	0...8		
	Ø 30	mm	0...16		
Differential travel			%	1...15 of effective sensing distance (Sr)	
Degree of protection	Conforming to IEC 60529		IP 67		IP 68, double insulation (except Ø 8: IP 67)
	Conforming to DIN 40050		IP 69K for Ø 12 to Ø 30		
Storage temperature			°C	- 40...+ 85	
Operating temperature			°C	- 25...+ 70	
Materials	Case		Nickel plated brass		
	Cable		—		PvR 3 x 0.34 mm² except Ø 8: 3 x 0.11 mm²
Vibration resistance	Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)		
Shock resistance	Conforming to IEC 60068-2-27		50 gn, duration 11 ms		
Output state indication			Yellow LED, 4 viewing ports at 90°		Yellow LED, annular
Rated supply voltage			V	— 12...24 with protection against reverse polarity	
Voltage limits (including ripple)			V	— 10...36	
Switching capacity			mA	≤ 200 with overload and short-circuit protection	
Voltage drop, closed state			V	≤ 2	
Current consumption, no-load			mA	≤ 10	
Maximum switching frequency	Ø 8 and Ø 12	Hz	2500		
	Ø 18	Hz	1000		
	Ø 30	Hz	500		
Delays	First-up	ms	≤ 5		
	Response	ms	≤ 0.2 for Ø 8 and Ø 12, ≤ 0.3 for Ø 18, ≤ 0.6 for Ø 30		
	Recovery	ms	≤ 0.2 for Ø 8 and Ø 12, ≤ 0.7 for Ø 18, ≤ 1.4 for Ø 30		

Wiring schemes				
Connector	Pre-cabled	PNP 3-wire	NPN 3-wire	
 	BU: Blue BN: Brown BK: Black			

For M8 connector, NO and NC outputs on terminal 4

Setting-up precautions				
Minimum mounting distances (mm)				
Sensor	Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 8	 e ≥ 5	 e ≥ 30	 e ≥ 7.5	 d ≥ 10 h ≥ 1.6
Ø 12	 e ≥ 8	 e ≥ 48	 e ≥ 12	 d ≥ 14 h ≥ 2.4
Ø 18	 e ≥ 20	 e ≥ 96	 e ≥ 30	 d ≥ 28 h ≥ 3.6
Ø 30	 e ≥ 40	 e ≥ 240	 e ≥ 60	 d ≥ 50 h ≥ 6

Dimensions						
Sensor	Flush mountable in metal					
	Pre-cabled		M8 connector		M12 connector	
	a	b	a	b	a	b
Ø 8	33	25	42	26	45	23
Ø 12	35	25	—	—	50	30
Ø 18	39	28	—	—	50	28
Ø 30	43	32	—	—	55	32



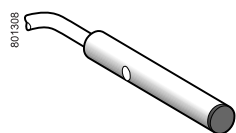


# Inductive proximity sensors

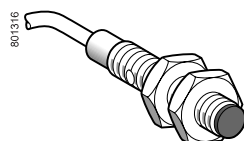
XS range, general purpose

Miniature, cylindrical, flush mountable

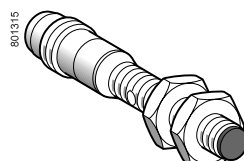
Three-wire DC, solid-state output



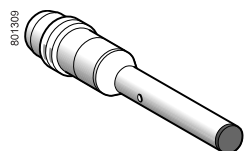
XS1L04●●310



XS1N05●●310



XS1N05●●311S



XS1L04●●310S

## Ø 4 plain <sup>(1)</sup>

Sensing distance (Sn) mm	Function	Output	Connection (2)	Reference	Weight kg
<b>Brass case, flush mountable</b>					
1	NO	PNP	Pre-cabled (L = 2 m)	<b>XS1L04PA310</b>	0,025
			M8 connector	<b>XS1L04PA310S</b>	0,010
	NPN	NPN	Pre-cabled (L = 2 m)	<b>XS1L04NA310</b>	0,025
			M8 connector	<b>XS1L04NA310S</b>	0,010
	NC	PNP	Pre-cabled (L = 2 m)	<b>XS1L04PB310</b>	0,025
			M8 connector	<b>XS1L04PB310S</b>	0,010
		NPN	Pre-cabled (L = 2 m)	<b>XS1L04NB310</b>	0,025
			M8 connector	<b>XS1L04NB310S</b>	0,010

## Stainless steel case, flush mountable

0,8	NO	PNP	Pre-cabled (L = 2 m)	<b>XS1L04PA311</b>	0,025
			M8 connector	<b>XS1L04PA311S</b>	0,010
		NPN	Pre-cabled (L = 2 m)	<b>XS1L04NA311</b>	0,025
			M8 connector	<b>XS1L04NA311S</b>	0,010
	NC	PNP	Pre-cabled (L = 2 m)	<b>XS1L04PB311</b>	0,025
			M8 connector	<b>XS1L04PB311S</b>	0,010
		NPN	Pre-cabled (L = 2 m)	<b>XS1L04NB311</b>	0,025
			M8 connector	<b>XS1L04NB311S</b>	0,010

## Ø 5, threaded M5 x 0.5 <sup>(1)</sup>

Sensing distance (Sn) mm	Function	Output	Connection (2)	Reference	Weight kg
Brass case, flush mountable					
1	NO	PNP	Pre-cabled (L = 2 m)	<b>XS1N05PA310</b>	0,030
		NPN	Pre-cabled (L = 2 m)	<b>XS1N05NA310</b>	0,030
	NC	PNP	Pre-cabled (L = 2 m)	<b>XS1N05PB310</b>	0,030
		NPN	Pre-cabled (L = 2 m)	<b>XS1N05NB310</b>	0,030
Stainless steel case, flush mountable					
0.8	NO	PNP	Pre-cabled (L = 2 m)	<b>XS1N05PA311</b>	0.030
			M8 connector	<b>XS1N05PA311S</b>	0.015
		NPN	Pre-cabled (L = 2 m)	<b>XS1N05NA311</b>	0.030
			M8 connector	<b>XS1N05NA311S</b>	0.015
	NC	PNP	Pre-cabled (L = 2 m)	<b>XS1N05PB311</b>	0.030
			M8 connector	<b>XS1N05PB311S</b>	0.015
		NPN	Pre-cabled (L = 2 m)	<b>XS1N05NB311</b>	0.030
			M8 connector	<b>XS1N05NB311S</b>	0.015

(1) For accessories, see page 118.

(2) For a 5 m long cable add **L1** to the reference; for a 10 m long cable add **L2** to the reference.  
Example: **XS1L04PA310** becomes **XS1L04PA310L1** with a 5 m long cable.



# Inductive proximity sensors

XS range, general purpose


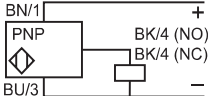
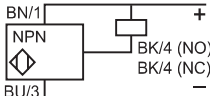
Miniature, cylindrical, flush mountable

Three-wire DC, solid-state output

Characteristics			
Sensor type		XS1●●●●●●S	XS1●●●●●●
Product certifications		UL, CSA, Cc	
Connection (1)	Connector	M8 on XS1●●●●●●S	—
	Pre-cabled	—	Length: 2 m
Operating zone	Ø 4	mm	0...0.8 (brass), 0...0.6 (stainless steel)
	Ø 5	mm	0...0.8 (brass), 0...0.6 (stainless steel)
Degree of protection	Conforming to IEC 60529	IP 67	
Storage temperature		°C	- 40...+ 85
Operating temperature		°C	- 25...+ 70
Materials	Case	Nickel plated brass or stainless steel 303	
	Cable	PvR 3 x 0.11 mm <sup>2</sup>	
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED, 4 viewing ports at 90°	
Rated supply voltage		V	— 5...24 for XS1L04●●●●●● and XS1N05●●●●●●
Voltage limits (including ripple)		V	— 5...30 for XS1L04●●●●●● and XS1N05●●●●●●
Current consumption, no-load		mA	≤ 10
Switching capacity	3-wire PNP/NPN	mA	≤ 100 with overload and short-circuit protection
Voltage drop, closed state		V	≤ 2
Maximum switching frequency		kHz	5
Delays	First-up	ms	≤ 5
	Response	ms	≤ 0.1
	Recovery	ms	≤ 0.1


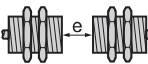
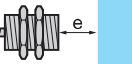

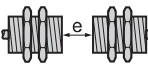
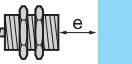
(1) Detection curves, see page 122

## Wiring schemes

Connector	Pre-cabled	PNP 3-wire	NPN 3-wire
M8 	BU: Blue BN: Brown BK: Black		

## Setting-up

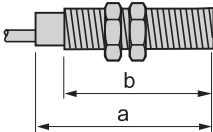
### Minimum mounting distances (mm)

Sensor	Side by side	Face to face	Facing a metal object
Ø 4	 $e \geq 2$	 $e \geq 12$	 $e \geq 3$
Ø 5	 $e \geq 2$	 $e \geq 12$	 $e \geq 3$

### Tightening torque

Stainless steel: 2.2 N.m. Brass: 1.6 N.m (values obtained with washers mounted)

## Dimensions

	Sensor	Pre-cabled		M8 connector	
		a	b	a	b
	Ø 4	28	—	43	—
	Ø 5	28	24	43	24



# Inductive proximity sensors

## XS range

Flush mountability using teach mode:  
simplicity through innovation

### Operating principle

In proposing flush mountable sensors using teach mode, Telemecanique Sensors offers simplicity through innovation.

■ A single product enables flush mounting using teach mode and meets all the requirements for inductive detection of metal objects. By simply pressing the “Teach mode” button, the sensor automatically acquires optimum configuration for all detection, flush mountability and environment requirements.

■ Other advantages of flush mountable sensors using teach mode

□ Increased performance:

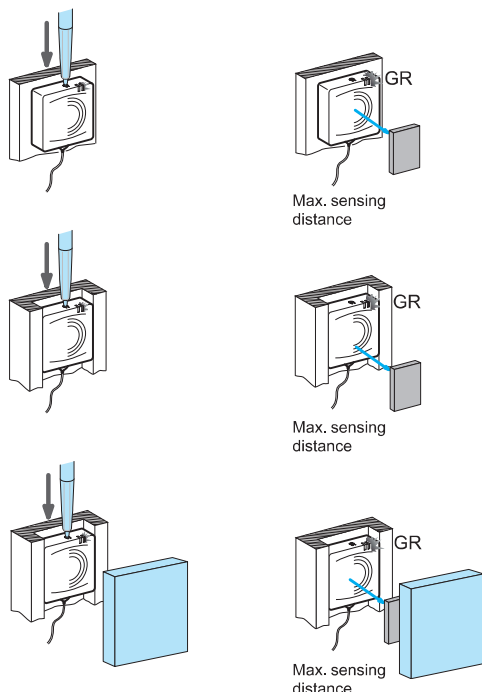
- sensing distance guaranteed and optimised irrespective of the mounting method, object, environment or background,
- suitable for all metal environments.

□ Simplified use provided by:

- the flush mountability using teach mode technology, associated with the availability of the flattest and most compact sensors on the market, ensures full integration in the machine and limits the risks of mechanical damage,
- mechanical adjustments no longer necessary due to teach mode.

□ Lower costs due to:

- the elimination of adjustment times and complex supports
- the elimination of flush mountable and non flush mountable versions, which halves the number of references,
- much easier and much quicker product selection.



### Precision position detection

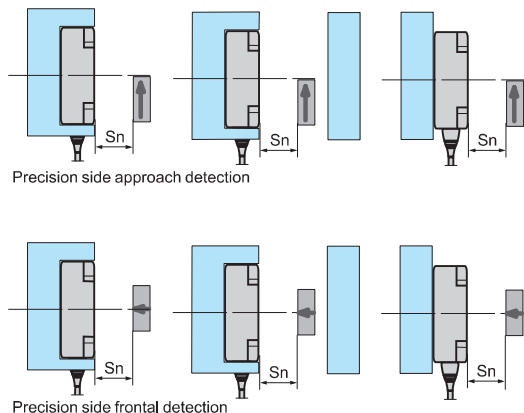
All flush mountable inductive proximity sensors using teach mode benefit from ultra precise adjustment, which is very quick irrespective of the metal environment.

■ Precision side approach detection makes it possible to accurately define the distance at which the object will be detected as it passes the sensor.

On the flush mountable sensors using teach mode, the desired detection position can be stored in memory by simply pressing the teach button.

■ Precision frontal approach detection makes it possible to accurately define the distance at which the object will be detected as it approaches the sensor.

On the flush mountable sensors using teach mode, the desired detection position can be stored in memory by simply pressing the teach button.

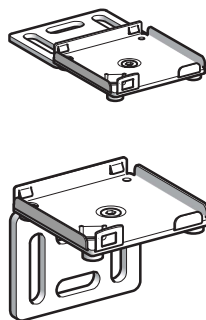


### Mounting accessories

Telemecanique Sensors offers a complete, inexpensive range of mounting accessories (clamps, plates, brackets, etc.) that provide solutions for all installation problems.

■ Fixing kits for quick installation or replacement of sensors

■ No adjustment required. Simple clipping-in enables the sensor to be fixed in position and ready for operation.





# Inductive proximity sensors

XS range

Flush mountability using teach mode:  
simplicity through innovation



Cylindrical type				
Dimensions (mm)		12	18	30
Sensing distance (mm)	Flush mounted use	0...3.4	0...6	0...11
	Non flush mounted use	0...5	0...9	0...18
Sensor type		XS612B2	XS618B2	XS630B2
Page		72		

Block type				
Dimensions (mm)		26 x 26 x 13	40 x 40 x 15	80 x 80 x 26
Sensing distance (mm)	Flush mounted use	0...10	0...15	0...40
	Non flush mounted use	0...15	0...25	0...60
Sensor type		XS8E1A1	XS8C1A1	XS8D1A1
Page		74		



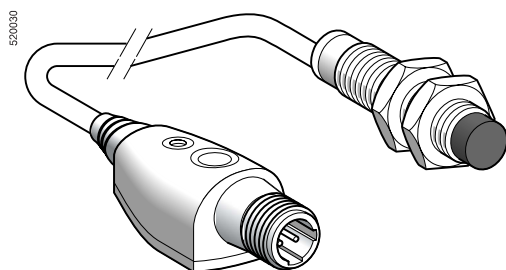
# Inductive proximity sensors

XS range, Application

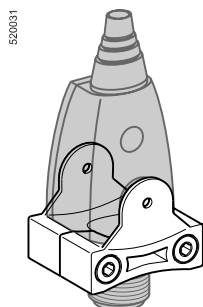
Adjustable range sensors

Cylindrical, flush mountable using teach mode <sup>(1)</sup>

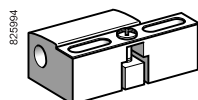
Three-wire DC, solid-state output



XS6...B2...L01M12



XSZBPM12



XSZB...

## Ø 12, threaded M12 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
5	NO	PNP	Remote M12 connector on 0.15 m flying lead	<b>XS612B2PAL01M12</b>	0.100
		NPN	Remote M12 connector on 0.15 m flying lead	<b>XS612B2NAL01M12</b>	0.100
	NC	PNP	Remote M12 connector on 0.15 m flying lead	<b>XS612B2PBL01M12</b>	0.100
		NPN	Remote M12 connector on 0.15 m flying lead	<b>XS612B2NBL01M12</b>	0.100

## Ø 18, threaded M18 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
9	NO	PNP	Remote M12 connector on 0.15 m flying lead	<b>XS618B2PAL01M12</b>	0.140
		NPN	Remote M12 connector on 0.15 m flying lead	<b>XS618B2NAL01M12</b>	0.140
	NC	PNP	Remote M12 connector on 0.15 m flying lead	<b>XS618B2PBL01M12</b>	0.140
		NPN	Remote M12 connector on 0.15 m flying lead	<b>XS618B2NBL01M12</b>	0.140

## Ø 30, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
18	NO	PNP	Remote M12 connector on 0.15 m flying lead	<b>XS630B2PAL01M12</b>	0.220
		NPN	Remote M12 connector on 0.15 m flying lead	<b>XS630B2NAL01M12</b>	0.220
	NC	PNP	Remote M12 connector on 0.15 m flying lead	<b>XS630B2PBL01M12</b>	0.220
		NPN	Remote M12 connector on 0.15 m flying lead	<b>XS630B2NBL01M12</b>	0.220


## Accessories <sup>(2)</sup>

Description	Reference	Weight kg
Remote control fixing clamp	<b>XSZBPM12</b>	0.015
Sensor fixing clamps	Ø 12 <b>XSZB112</b>	0.006
	Ø 18 <b>XSZB118</b>	0.010
	Ø 30 <b>XSZB130</b>	0.020

<sup>(1)</sup> For further information on flush or non flush mountable sensors using teach mode, see page 70.

<sup>(2)</sup> For further information, see page 118.

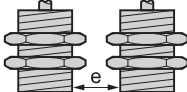


Characteristics				
Sensor type		XS6●●B2●●L01M12		
Product certifications		UL, CSA, CE		
Connection	Connector		Remote M12 connector on 0.15 m flying lead	
Sensing distance and adjustment zone	Ø 12	Nominal sensing distance (Sn)	mm 0...5 non flush mounted / 0...3.4 flush mounted	
		Precision adjustment zone	mm 1.7...5 non flush mounted / 1.7...3.4 flush mounted	
	Ø 18	Nominal sensing distance (Sn)	mm 0...9 non flush mounted / 0...6 flush mounted	
		Precision adjustment zone	mm 3...9 non flush mounted / 3...6 flush mounted	
	Ø 30	Nominal sensing distance (Sn)	mm 0...18 non flush mounted / 0...11 flush mounted	
		Precision adjustment zone	mm 6...18 non flush mounted / 6...11 flush mounted	
Differential travel		%		1...15 of effective sensing distance (Sr)
Degree of protection	Conforming to IEC 60529		IP 67, 	
Storage temperature		°C	- 40...+ 85	
Operating temperature		°C	- 25...+ 70	
Materials	Case		Nickel plated brass	
	Remote control		PBT	
	Cable		PvR - Ø 4.2 mm	
Vibration resistance		Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)
Shock resistance		Conforming to IEC 60068-2-27		50 gn, duration 11 ms
Indicators	Output state		Yellow LED	
	Supply on and teach mode		Green LED	
Rated supply voltage		V	≡ 12...24 with protection against reverse polarity	
Voltage limits (including ripple)		V	≡ 10...36	
Switching capacity		mA	≤ 100 with overload and short-circuit protection	
Voltage drop, closed state		V	≤ 2	
Current consumption, no-load		mA	≤ 10	
Maximum switching frequency		Hz	1000	
Delays	First-up		ms	≤ 10
	Response		ms	≤ 0.3
	Recovery		ms	≤ 0.7

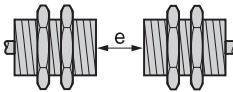
Wiring schemes	
Connector	
M12	
PNP	
NPN	

Setting-up

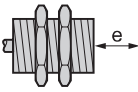
Minimum mounting distances (mm)



	Side by side flush mounted	not flush mounted
Ø 12	e ≥ 14	50
Ø 18	e ≥ 28	100
Ø 30	e ≥ 48	180



	Face to face flush mounted	not flush mounted
e ≥ 50		100
e ≥ 100		200
e ≥ 180		360



	Facing a metal object
e ≥ 3.4	
e ≥ 6	
e ≥ 11	

Dimensions	
XS6	
(1) Teach mode button (2) LED	
Connector (mm)	
a	b c
Ø 12	59 42 5
Ø 18	79 62 5
Ø 30	119 92 5



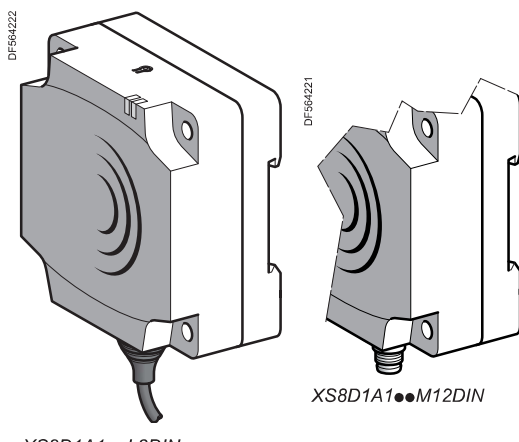
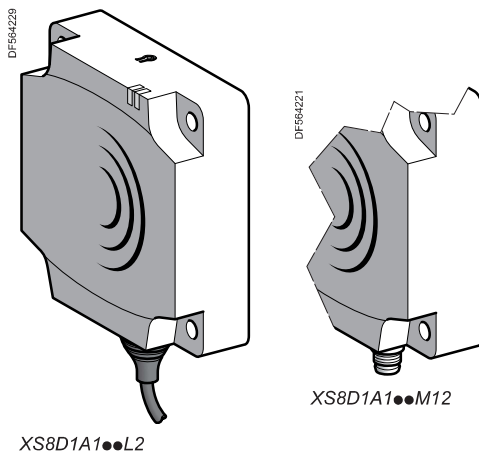
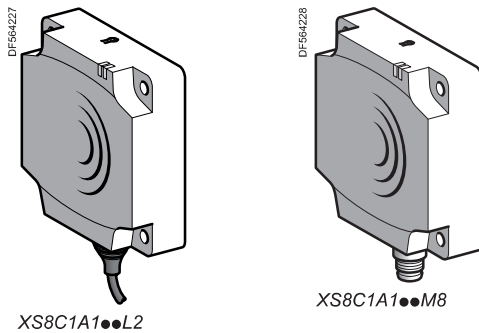
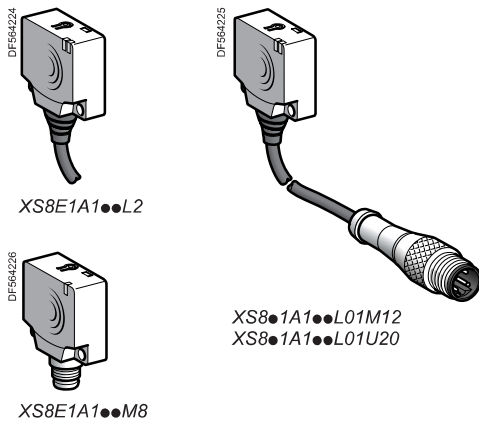
# Inductive proximity sensors

XS range, general purpose with increased range

Flat, flush mountable using teach mode <sup>(1)</sup>

Two-wire AC or DC

Three-wire DC, solid-state output



## Flat, 26 x 26 x 13 mm format <sup>(2)</sup>

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Three-wire --- with overload and short-circuit protection</b>					
15	NO	PNP	Pre-cabled (L = 2 m) (3)	XS8E1A1PAL2	0.075
			M8 connector	XS8E1A1PAM8	0.040
			Remote M12 connector	XS8E1A1PAL01M12	0.040
	NPN	PNP	Pre-cabled (L = 2 m) (3)	XS8E1A1NAL2	0.075
			M8 connector	XS8E1A1NAM8	0.040
			Remote M12 connector	XS8E1A1NAL01M12	0.040
NC	PNP	PNP	Pre-cabled (L = 2 m) (3)	XS8E1A1PBL2	0.075
			M8 connector	XS8E1A1PBM8	0.040
			Remote M12 connector	XS8E1A1PBL01M12	0.040
	NPN	PNP	Pre-cabled (L = 2 m) (3)	XS8E1A1NBL2	0.075
			M8 connector	XS8E1A1NBM8	0.040
			Remote M12 connector	XS8E1A1NBL01M12	0.040

## Two-wire ~ or --- unprotected <sup>(4)</sup>

15	NO	-	Pre-cabled (L = 2 m) (3)	XS8E1A1MAL2	0.070
			Remote 1/2"-20UNF connector	XS8E1A1MAL01U20	0.040
	NC	-	Pre-cabled (L = 2 m) (3)	XS8E1A1MBL2	0.070
			Remote 1/2"-20UNF connector	XS8E1A1MBL01U20	0.040




## Flat, 40 x 40 x 15 mm format <sup>(2)</sup>

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Three-wire --- with overload and short-circuit protection</b>					
25	NO	PNP	Pre-cabled (L = 2 m) (3)	XS8C1A1PAL2	0.095
			M8 connector	XS8C1A1PAM8	0.060
			Remote M12 connector	XS8C1A1PAL01M12	0.060
	NPN	PNP	Pre-cabled (L = 2 m) (3)	XS8C1A1NAL2	0.095
			M8 connector	XS8C1A1NAM8	0.060
			Remote M12 connector	XS8C1A1NAL01M12	0.060
NC	PNP	PNP	Pre-cabled (L = 2 m) (3)	XS8C1A1PBL2	0.095
			M8 connector	XS8C1A1PBM8	0.060
			Remote M12 connector	XS8C1A1PBL01M12	0.060
	NPN	PNP	Pre-cabled (L = 2 m) (3)	XS8C1A1NBL2	0.095
			M8 connector	XS8C1A1NBM8	0.060
			Remote M12 connector	XS8C1A1NBL01M12	0.060

## Two-wire ~ or --- unprotected <sup>(4)</sup>

25	NO	-	Pre-cabled (L = 2 m) (3)	XS8C1A1MAL2	0.090
			Remote 1/2"-20UNF connector	XS8C1A1MAL01U20	0.060
	NC	-	Pre-cabled (L = 2 m) (3)	XS8C1A1MBL2	0.090
			Remote 1/2"-20UNF connector	XS8C1A1MBL01U20	0.060

## Flat, 80 x 80 x 26 mm format <sup>(2)</sup>

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
Three-wire  with overload and short-circuit protection					
60	NO	PNP	Pre-cabled (L = 2 m) (3)	XS8D1A1PAL2 (5)	0.390
			M12 connector	XS8D1A1PAM12 (5)	0.340
		NPN	Pre-cabled (L = 2 m) (3)	XS8D1A1NAL2 (5)	0.390
	M12 connector		XS8D1A1NAM12 (5)	0.340	
	NC	PNP	Pre-cabled (L = 2 m) (3)	XS8D1A1PBL2 (5)	0.390
			M12 connector	XS8D1A1PBM12 (5)	0.340
NPN		Pre-cabled (L = 2 m) (3)	XS8D1A1NBL2 (5)	0.390	
	M12 connector	XS8D1A1NBM12 (5)	0.340		
Two-wire  or  unprotected (4)					
60	NO	—	Pre-cabled (L = 2 m) (3)	XS8D1A1MAL2 (5)	0.390
			1/2"-20UNF connector	XS8D1A1MAU20 (5)	0.340
	NC	—	Pre-cabled (L = 2 m) (3)	XS8D1A1MBL2 (5)	0.390
			1/2"-20UNF connector	XS8D1A1MBU20 (5)	0.340

(1) For further information on flush or non flush mountable sensors using teach mode, see page 70.

(2) For accessories, see page 118.

(3) For a 5 m long cable replace L2 by L5; for a 10 m long cable replace L2 by L10.

(4) It is essential to connect a 0.4 A "quick-blow" fuse in series with the load.

(5) For clipping onto 35 mm omega rail or 80 x 80 x 40 mm format, add DIN to the end of the reference. Example: XS8D1A1PAL2 DIN.



# Characteristics, schemes, setting-up, dimensions

## Inductive proximity sensors

XS range, general purpose with increased range  
Flat, flush mountable using teach mode <sup>(1)</sup>  
Two-wire AC or DC  
Three-wire DC, solid-state output

Characteristics					
Sensor type			XS8E●●●●●M8, XS8C●●●●●M8, XS8D●●●●●M12, XS8D●●●●●U20	XS8E●●●●●L01M12, XS8E●●●●●L01U20, XS8C●●●●●L01M12, XS8C●●●●●L01U20	XS8E●●●●●L2, XS8C●●●●●L2, XS8D●●●●●L2
Product certifications			UL, CSA, CE, ECOLAB		
Connection	Connector		M8 except XS8●●●●●M12: M12 XS8●●●●●U20: 1/2"-20UNF	Remote on 0.15 m flying lead XS8●●●●●L01M12: M12 XS8●●●●●L01U20: 1/2"-20UNF	—
	Pre-cabled		—	—	Length: 2 m
Sensing distance and adjustment zone	XS8E	Nominal sensing dist. Sn	mm	0...15 not flush mounted / 0...10 flush mounted	
		Fine adjustment zone	mm	5...15 not flush mounted / 5...10 flush mounted	
	XS8C	Nominal sensing dist. Sn	mm	0...25 not flush mounted / 0...15 flush mounted	
		Fine adjustment zone	mm	8...25 not flush mounted / 8...15 flush mounted	
	XS8D	Nominal sensing dist. Sn	mm	0...60 not flush mounted / 0...40 flush mounted	
		Fine adjustment zone	mm	20...60 not flush mounted / 20...40 flush mounted	
Differential travel			%		
Degree of protection			Conforming to IEC 60529		
Storage temperature			°C		
Operating temperature			°C		
Materials	Case		PBT		
	Cable		—		
Vibration resistance			Conforming to IEC 60068-2-6		
Shock resistance			Conforming to IEC 60068-2-27		
Indicators	Output state		Yellow LED		
	Supply on and teach mode		Green LED		
Rated supply voltage	3-wire		V		
	2-wire		V		
Voltage limits (including ripple)	3-wire		V		
	2-wire		V		
Current consumption, no-load			3-wire		
Residual current, open state			2-wire		
Switching capacity			3-wire		
Voltage drop, closed state			3-wire		
Maximum switching frequency			Hz		
Delays	First-up		ms		
	Response		ms		
	Recovery		ms		

## Wiring schemes

Connector	Pre-cabled	PNP/M12 or M8	NPN/M12 or M8	2-wire 1/2"-20UNF
<p>M8 M12 1/2"-20UNF</p> <p>BU: Blue BN: Brown BK: Black</p>	<p>BU: Blue BN: Brown BK: Black</p>			

For M8 connector, NO and NC outputs on terminal 4

## Setting-up

Minimum mounting distances (mm)				
Side by side	e ≥	XS8E	XS8C	XS8D
	Flush mounted	40	60	200
	Not flush mounted	150	125	600
Face to face	e ≥	XS8E	XS8C	XS8D
	Flush mounted	80	120	400
	Not flush mounted	300	250	not recommended
Facing a metal object	e ≥	XS8E	XS8C	XS8D
		10	15	40

## Dimensions

XS8C/D/E	XS8C/D	XS8E

(1) LED  
(2) Teach mode button  
(3) For CHC type screws

Sensor	A (cable)	A (connector)	B	C	D	E	F	G	H
XS8E	14	11	26	13	8.8	20	3.5	6.8	6.6
XS8C	14	11	40	15	9.8	33	4.5	8.3	13.6
XS8D	23	18	80	26	16	65	5.5	8.5	37.8



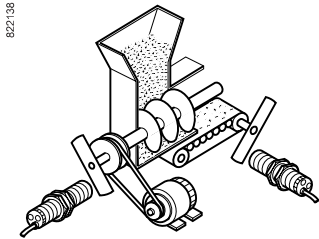
# Inductive proximity sensors

## XS range, Application

Sensors for rotation monitoring, slip detection, shaft overload detection

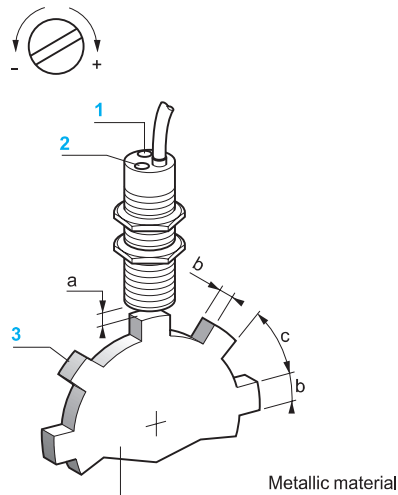
Cylindrical form

**Example:**  
Coupling breakage monitoring



827138

DF602242



## Functions

These self-contained rotation speed monitoring sensors have the special feature of incorporating, in the same case, the pulse sensing and processing electronics as well as the output switching amplifier that are required to establish an integrated rotation monitoring device.

The unit provides an economical solution for detecting slip, belt breakage, drive shaft shear and overloading, etc., in the following applications: conveyor belts, bucket elevators, Archimedian screws, grinders, crushers, pumps, centrifugal driers, mixers, etc.

## Operating principle

The output signal of this type of sensor is processed by an impulse comparator incorporated in the sensor. The impulse frequency  $F_c$  generated by the moving part to be monitored is compared to the frequency  $F_r$  preset on the sensor. The output switching circuit of the sensor is in the closed state for  $F_c > F_r$  and the open state for  $F_c < F_r$ .

Sensors XSAV are particularly suitable for the detection of underspeed: when the speed of the moving part  $F_c$  falls below a preset threshold  $F_r$ , this causes the output circuit of the sensor to switch off.

**Note:** Following power-up, the operational status of the sensor is subject to a delay of 9 seconds in order for the moving part being monitored to run-up to its nominal speed. During this time, the output of the sensor remains in the closed state.

## Adjustment of frequency threshold

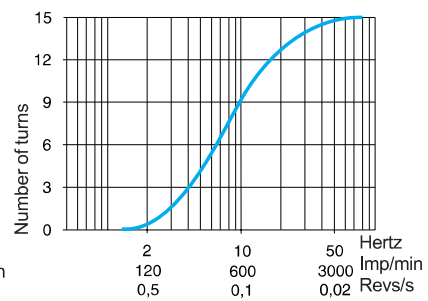
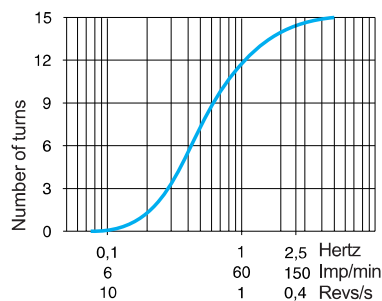
- Adjustment of sensor's frequency threshold: using potentiometer, 15 turns approximately.
- To increase the frequency threshold: turn the adjustment screw clockwise (+).
- To decrease the frequency threshold: turn the adjustment screw anti-clockwise (-).

1: Potentiometer	Diameter of sensor		
2: LED	a	b	c
3: Metal target	M30	4...6 mm	30 mm
		60 mm	

## Potentiometer adjustment curves (for XSAV1●801, 2-wire ~ or --- sensors)

Low speed version (6...150 impulses/minute)

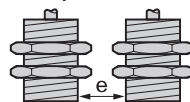
High speed version (120...3000 impulses/minute)



## Setting-up

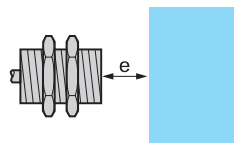
### Minimum distances (mm)

Side by side



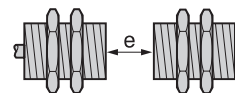
$e \geq 20$

Facing a metal object



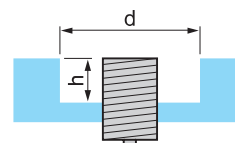
$e \geq 30$

Face to face



$e \geq 120$

Mounted in a metal support



$d \geq 30, h \geq 0$

Fixing nut tightening torque:  $< 50 \text{ N.m} / 442.53 \text{ lb-in}$



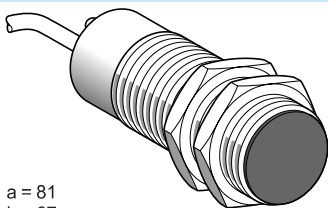
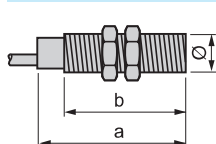
# Inductive proximity sensors

XS range, Application

Sensors for rotation monitoring, slip detection, shaft  
overload detection

Cylindrical form

## Flush mountable in metal



Lengths (mm):

a = Overall

b = Threaded section

a = 81

b = 67

Ø = M30

	DC	DC	AC/DC	AC/DC
Nominal sensing distance (Sn)	10 mm	10 mm	10 mm	10 mm
Adjustable frequency range	6...150 impulses/min	120...3000 impulses/min	6...150 impulses/min	120...3000 impulses/min

## References

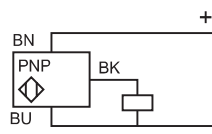
3-wire	PNP / NC	XSAV11373	XSAV12373	—	—
2-wire	— or ~ / NC	—	—	XSAV11801	XSAV12801
Weight (kg)	0.300				

## Characteristics

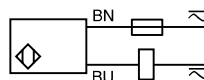
Connection	Pre-cabled, 3 x 0.34 mm <sup>2</sup> , length 2 m (1)	Pre-cabled, 2 x 0.34 mm <sup>2</sup> , length 2 m (1)
Degree of protection conforming to IEC 60529	IP 67	
Operating zone	0...8 mm	
Repeat accuracy	3 % of Sr	
Differential travel	3...15 % of Fr	
Operating temperature	-25...+70 °C	
Output state indication	Red LED	
Rated supply voltage	— 12...48 V with protection against reverse polarity	~ 24...240 V (50/60 Hz) or — 24...210 V
Voltage limits (including ripple)	— 10...58 V	~ or — 20...264 V
Switching capacity	≤ 200 mA with overload and short-circuit protection	~ 5...350 mA or — 5...200 mA (2)
Voltage drop, closed state	≤ 1.8 V	≤ 5.7 V
Residual current, open state	—	≤ 1.5 mA
Current consumption, no-load	≤ 15 mA	—
Maximum switching frequency	6000 impulses/min (for XSAV11●●●); 48,000 impulses/min (for XSAV12●●●)	
"Run-up" delay following power-up	9 seconds ± 20 % + 1/Fr (3)	

## Wiring schemes

3-wire   
XSAV1●373



2-wire ~ or   
XSAV1●801



(1) For a 5 m long cable add L05 to the reference, for a 10 m long cable add L10 to the reference.

Example: XSAV11373 becomes **XSAV11373L05** with a 5 m long cable.

(2) These sensors do not incorporate overload or short-circuit protection and therefore, it is essential to connect a 0.4 A "quick-blow" fuse in series with the load, see page 118.

(3) For a sensor without a "run-up" delay following power-up, replace XSAV1 in the reference by XSAV0. Example: XSAV11801 becomes **XSAV01801** without a "run-up" delay. For a reduced "run-up" delay of 3 s, replace XSAV1 in the reference by XSAV3.

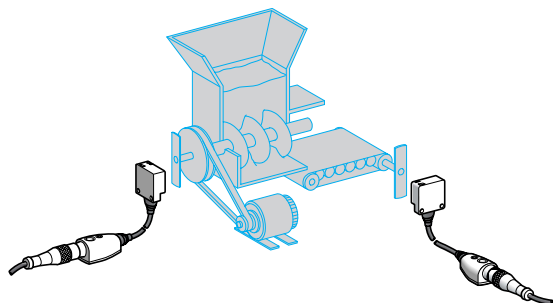


# Inductive proximity sensors

## XS range, Application

Sensors for rotation monitoring, slip detection and shaft overload detection, with teach mode

### Operating principle and applications



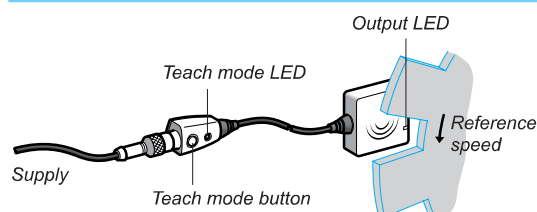
■ These inductive proximity sensors are designed for monitoring rotational speed or the speed of the flow of objects to be protected or monitored.

They operate on the principle of comparing a speed threshold preset by the operator against the instantaneous measurement of the speed of the moving object to be protected.

■ They provide a simple, economical solution for detecting slip, belt breakage, coupling breakage and overload, etc.

■ They are widely used in grinder/crusher, mixer, pump, centrifugal driver, conveyor belt, bucket elevator, Archimedean screw, etc. type applications.

### Installation and setting-up

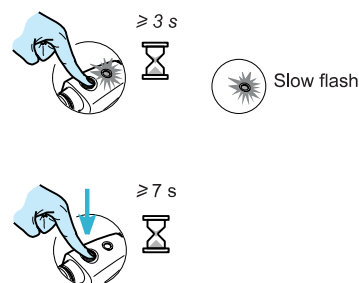


#### Setting-up and positioning the sensor

■ In the positioning phase, the XS9 sensor can operate as a standard inductive sensor (Schneider Electric patent).

Operation in inductive mode enables validation of reliable detection of all the moving objects to be monitored.

■ Using this system, the positioning is therefore made 100 % reliable and can be checked at any time without altering the settings of the sensor.



#### Speed adjustment in teach mode

■ The normal or reference speed of the moving object (1) to be monitored is adjusted by simply pressing the teach mode button (2) and is then validated by the display LED.

□ If in doubt, the sensor can be reset at any time to the factory settings.

(1) To allow the moving object to reach its normal speed (machine inertia), the sensor holds its output closed for 9 seconds.

(2) The sensor's default drop-out underspeed corresponds to the preset speed - 30 %.

Example: If the preset speed is 1000 rpm, the sensor drops out on underspeed when the speed of the moving object drops below  $1000 - (1000 \times 0.3) = 700$  rpm.

- 20 %, - 11 % and - 6 % thresholds can be obtained by pressing the teach mode button.

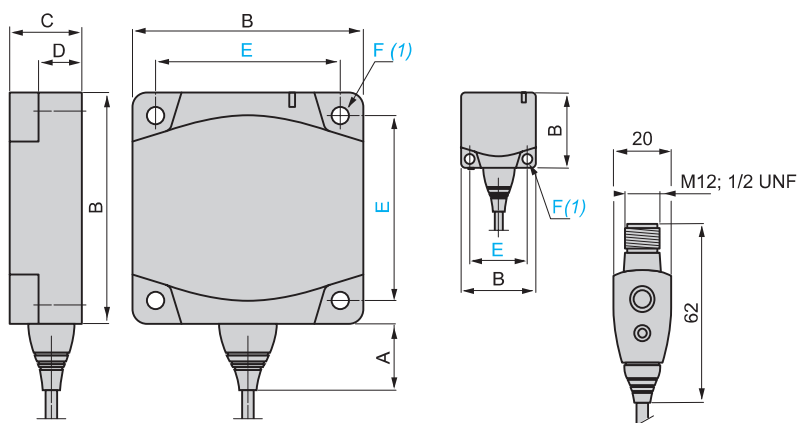
### Setting-up

#### Minimum mounting distances (mm)

Type	Side by side	Face to face
XS9E	$e \geq 40$	$e \geq 80$
XS9C	$e \geq 60$	$e \geq 120$

### Dimensions

#### XS9E, XS9C



(1) For CHC type screws

Type	A	B	C	D	E	F
XS9E	14	26	13	8.8	20	3.5
XS9C	14	40	15	9.8	33	4.5



Description	Reference	Weight kg
Remote control fixing clamp	XSZBPM12	0.015



# Inductive proximity sensors

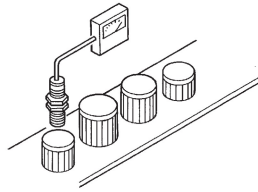
## XS range, Application

Sensors with analogue output signal 0...10 V <sup>(1)</sup>  
or 4...20 mA

For position, displacement and deformation control/monitoring

### Functions

Example:  
Sorting parts



These analogue output proximity sensors are solid-state sensors designed for monitoring displacement. They are not measuring sensors. They are suitable for use in many sectors, particularly for applications involving:

- deformation and displacement monitoring,
- vibration amplitude and frequency monitoring,
- control of dimensional tolerances,
- position control,
- concentricity or eccentricity monitoring.

### Operating principle

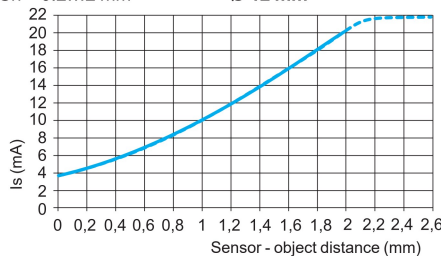
The operating principle of the sensor is that of a damped oscillator. The degree of damping will depend on the distance of an object from the sensing face. The sensor will sense the distance and produce an output current with a value directly proportional to this distance.

### Output curves 4...0.20 mA, 2-wire connection

**XS1M12AB120**

Sn = 0.2...2 mm

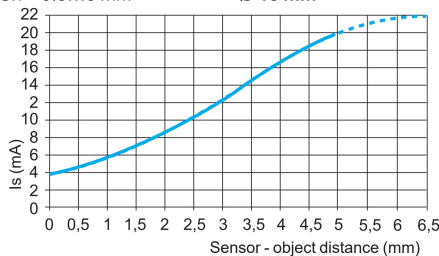
Ø 12 mm



**XS1M18AB120**

Sn = 0.5...5 mm

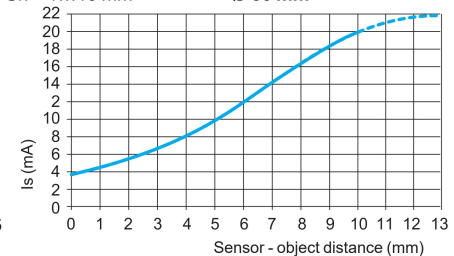
Ø 18 mm



**XS1M30AB120**

Sn = 1...10 mm

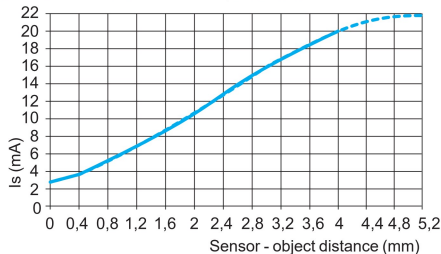
Ø 30 mm



**XS4P12AB120**

Sn = 0.4...4 mm

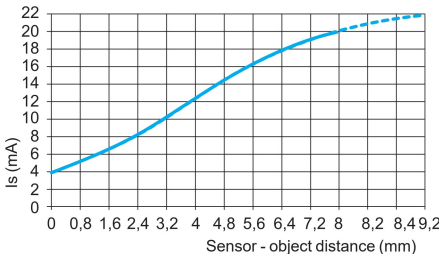
Ø 12 mm



**XS4P18AB120**

Sn = 0.8...8 mm

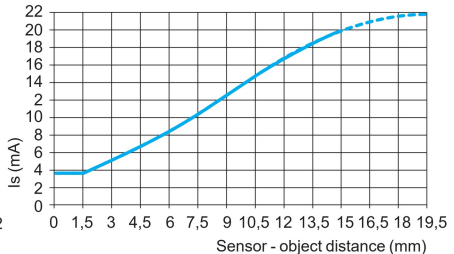
Ø 18 mm



**XS4P30AB120**

Sn = 1.5...15 mm

Ø 30 mm

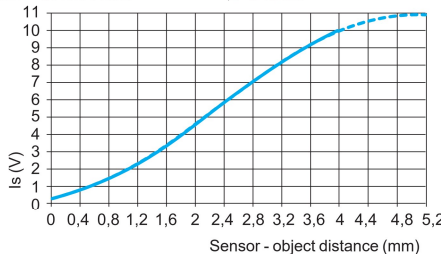


### Output curves 0...10 V, 3-wire connection

**XS4P12AB110**

Sn = 0.4...4 mm

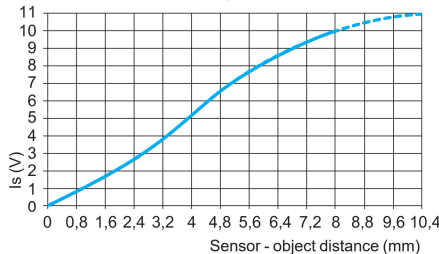
Ø 12 mm



**XS4P18AB110**

Sn = 0.8...8 mm

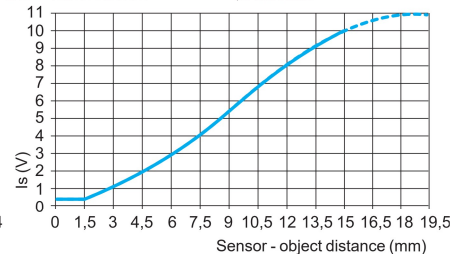
Ø 18 mm



**XS4P30AB110**

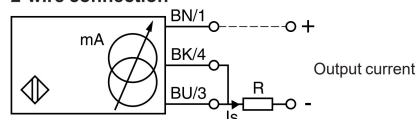
Sn = 1.5...15 mm

Ø 30 mm



### Wiring schemes

#### 2-wire connection

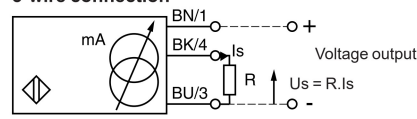


	Output current	Load impedance value
12 V	4...20 mA	$R \leq 8.2 \Omega$
24 V	4...20 mA	$R \leq 470 \Omega$

Ensure a minimum of 10 V between the + and the - (terminal 3) of the sensor.

<sup>(1)</sup> Voltage range only obtained with a load impedance of 1000  $\Omega$ .

#### 3-wire connection



	Output current	Load impedance value	Output voltage	Load impedance value
24 V	0...10 mA	$R \leq 1500 \Omega$	0...10 V	$R = 1000 \Omega$
48 V	0...10 mA	$R \leq 3300 \Omega$	0...10 V	$R = 1000 \Omega$

Ensure a minimum of 5 V between the + and the sensor output (terminal 4).

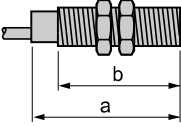
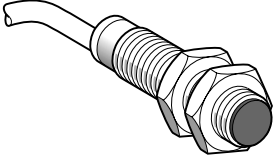
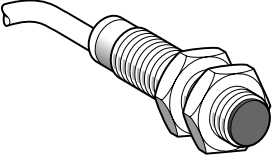
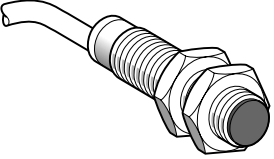


# Inductive proximity sensors

XS range, Application

Sensors with analogue output signal 0...10 V <sup>(1)</sup>  
or 4...20 mA

For position, displacement and deformation control/monitoring

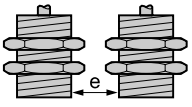
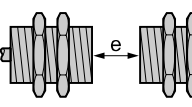
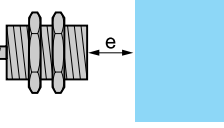
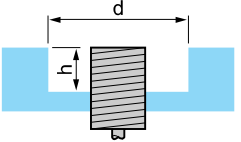
Sensor	Flush mountable in metal	Non flush mountable in metal	
			
Lengths (mm): a = Overall b = Threaded section	a = 50 b = 42	a = 50 b = 42	a = 54 b = 42
Nominal sensing distance (Sn)	<b>Metal case</b> 2 mm	<b>Plastic case</b> 4 mm	<b>Plastic case</b> 4 mm

References			
3-wire ---	Output 0...10 V (2)	—	XS4P12AB110
2-wire ---	Output 4...20 mA (2)	XS1M12AB120	XS4P12AB120
Weight (kg)	0.075	0.065	0.065

Characteristics			
Product certifications	CE, UL, CSA		
Connection	Pre-cabled, PvR 3 x 0.34 mm <sup>2</sup> , length 2 m		
Degree of protection Conforming to IEC 60529	IP 67		
Operating zone	0.2...2 mm	0.4...4 mm	0.4...4 mm
Repeat accuracy	± 3 %		
Linearity error	± 2 mA		± 1 V
Ambient air temperature	For operation: - 25...+ 70 °C		
Rated supply voltage	--- 12...24 V	--- 12...24 V	--- 24...48 V
Voltage limits (including ripple)	--- 10...36 V	--- 10...36 V	--- 15...58 V
Output current drift Ambient temperature: - 25...+ 70 °C	≤ 10 %		
Current consumption, no-load	4 mA		
Maximum operating rate	1500 Hz		

(1) Voltage range only obtained with a load impedance of 1000 Ω.

(2) Output current range Is, see page 80.

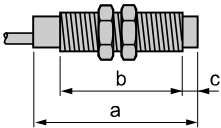
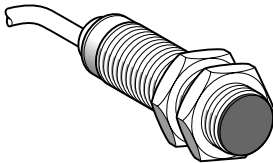
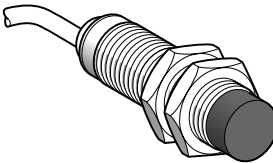
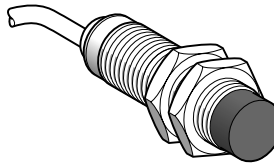
Setting-up			
Minimum mounting distances (mm)	Side by side	Face to face	Facing a metal object
			
			Mounted in a metal support
			
XS1M12AB120 flush mountable	e ≥ 4	e ≥ 24	e ≥ 6
XS4P12AB110 non flush mountable	e ≥ 16	e ≥ 48	e ≥ 12
XS4P12AB120 non flush mountable	e ≥ 16	e ≥ 48	e ≥ 12
			d ≥ 12, h ≥ 0
			d ≥ 36, h ≥ 8
			d ≥ 36, h ≥ 8
Fixing nut tightening torque	< 6 N.m (metal case), < 2 N.m (plastic case)		
Other versions	Please consult our Customer Care Centre.		



# Inductive proximity sensors

XS range, Application

Sensors with analogue output signal 0...10 V <sup>(1)</sup>  
or 4...20 mA

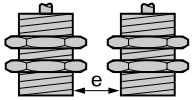
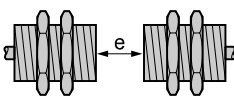
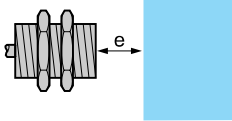
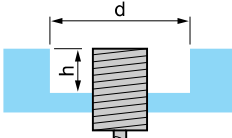
Sensor	Flush mountable in metal	Non flush mountable in metal	
			
Lengths (mm): a = Overall b = Threaded section c = For non flush mountable sensors	a = 53 b = 44 c = 0	a = 41 b = 26 c = 8	a = 41 b = 26 c = 8
Nominal sensing distance (Sn)	<b>Metal case</b> 5 mm	<b>Plastic case</b> 8 mm	<b>Plastic case</b> 8 mm

References				
3-wire ---	Output 0...10 V (2)	—	—	XS4P18AB110
2-wire ---	Output 4...20 mA (2)	XS1M18AB120	XS4P18AB120	—
Weight (kg)		0.120	0.080	0.080

Characteristics			
Product certifications	CE, UL, CSA		
Connection	Pre-cabled, PvR 3 x 0.34 mm <sup>2</sup> , length 2 m		
Degree of protection Conforming to IEC 60529	IP 67		
Operating zone	0.5...5 mm	0.8...8 mm	0.8...8 mm
Repeat accuracy	± 3 %		
Linearity error	± 2 mA		± 1 V
Ambient air temperature	For operation: - 25...+ 70 °C		
Rated supply voltage	--- 12...24 V	--- 12...24 V	--- 24...48 V
Voltage limits (including ripple)	--- 10...36 V	--- 10...36 V	--- 15...58 V
Output current drift Ambient temperature: - 25...+ 70 °C	≤ 10 %		
Current consumption, no-load	4 mA		
Maximum operating rate	500 Hz		

(1) Voltage range only obtained with a load impedance of 1000 Ω.

(2) Output current range Is, see page 80.

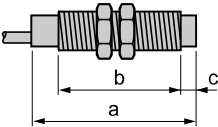
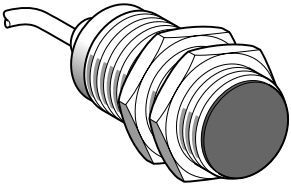
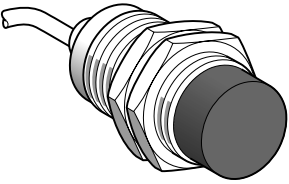
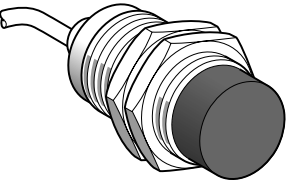
Setting-up				
Minimum mounting distances (mm)	Side by side	Face to face	Facing a metal object	Mounted in a metal support
				
XS1M18AB120 flush mountable	e ≥ 10	e ≥ 60	e ≥ 15	d ≥ 18, h ≥ 0
XS4P18AB110 non flush mountable	e ≥ 32	e ≥ 96	e ≥ 24	d ≥ 54, h ≥ 16
XS4P18AB120 non flush mountable	e ≥ 32	e ≥ 96	e ≥ 24	d ≥ 54, h ≥ 16
Fixing nut tightening torque	< 15 N.m (metal case), < 5 N.m (plastic case)			
Other versions	Please consult our Customer Care Centre.			



# Inductive proximity sensors

XS range, Application

Sensors with analogue output signal 0...10 V <sup>(1)</sup>  
or 4...20 mA

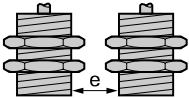
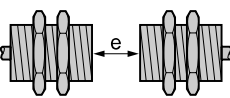
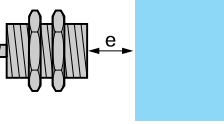
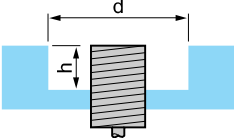
Sensor	Flush mountable in metal	Non flush mountable in metal	
			
Lengths (mm): a = Overall b = Threaded section c = For non flush mountable sensors	a = 50 b = 42 c = 0	a = 53 b = 32 c = 13	a = 53 b = 32 c = 13
Nominal sensing distance (Sn)	Metal case 10 mm	Plastic case 15 mm	Plastic case 15 mm

References			
3-wire ---	Output 0...10 V (2)	—	XS4P30AB110
2-wire ---	Output 4...20 mA (2)	XS1M30AB120	XS4P30AB120
Weight (kg)	0.200	0.100	0.100

Characteristics			
Product certifications	CE, UL, CSA		
Connection	Pre-cabled, PVR 3 x 0.34 mm <sup>2</sup> , length 2 m		
Degree of protection Conforming to IEC 60529	IP 67		
Operating zone	1...10 mm	1.5...15 mm	1.5...15 mm
Repeat accuracy	± 3 %		
Linearity error	± 2 mA		± 1 V
Ambient air temperature	For operation: - 25...+ 70 °C		
Rated supply voltage	--- 12...24 V	--- 12...24 V	--- 24...48 V
Voltage limits (including ripple)	--- 10...36 V	--- 10...36 V	--- 15...58 V
Output current drift Ambient temperature: - 25...+ 70 °C	≤ 10 %		
Current consumption, no-load	4 mA		
Maximum operating rate	300 Hz		

(1) Voltage range only obtained with a load impedance of 1000 Ω.

(2) Output current range Is, see page 80.

Setting-up			
Minimum mounting distances (mm)	Side by side	Face to face	Facing a metal object
			
			Mounted in a metal support
			
XS1M30AB120 flush mountable	e ≥ 20	e ≥ 120	e ≥ 30
XS4P30AB110 non flush mountable	e ≥ 60	e ≥ 180	e ≥ 45
XS4P30AB120 non flush mountable	e ≥ 60	e ≥ 180	e ≥ 45
Fixing nut tightening torque	< 40 N.m (metal case), < 20 N.m (plastic case)		
Other versions	Please consult our Customer Care Centre.		



# Inductive proximity sensors

XS range, Application

Sensors with analogue output signal 0...10 V (1)

For position, displacement and deformation control/monitoring

## Functions

These analogue output proximity sensors are solid-state sensors designed for monitoring displacement. They are not measuring sensors.

**They are suitable for use in many sectors, particularly for applications involving:**

- deformation and displacement monitoring,
- vibration amplitude and frequency monitoring,
- control of dimensional tolerances,
- position control,
- concentricity or eccentricity monitoring.

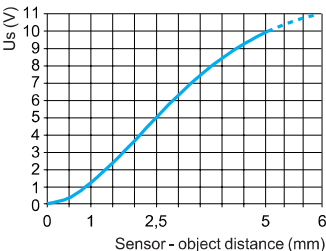
## Operating principle

The operating principle of the sensor is that of a damped oscillator. The degree of damping will depend on the distance of an object from the sensing face. The sensor will sense the distance and produce an output current with a value directly proportional to this distance.

## Output curves 0...10 V, 3-wire connection

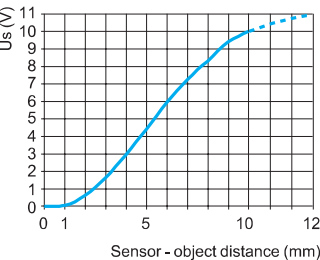
### XS9F

Sn = 1...5 mm



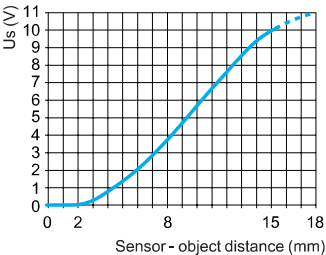
### XS9E

Sn = 1...10 mm



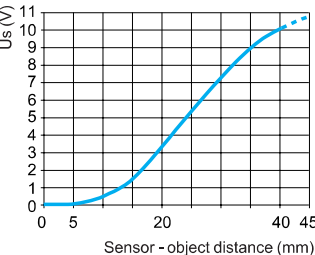
### XS9C

Sn = 2...15 mm



### XS9D

Sn = 5...40 mm



## Wiring schemes

### Connector

M8



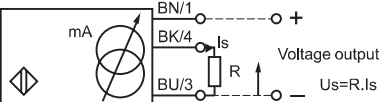
M12



### Pre-cabled

BN: Brown  
BU: Blue  
BK: Black

### 3-wire connection



	Output current	Load impedance value	Output voltage	Load impedance value
24 V	0...10 mA	$R \leq 1400 \Omega$	0...10 V	$R = 1000 \Omega$

**Note:** Ensure a minimum of 5 V between the + (terminal 1) and the sensor output (terminal 4).

(1) Voltage range only obtained with a load impedance of 1000  $\Omega$ .



# Inductive proximity sensors

XS range, Application

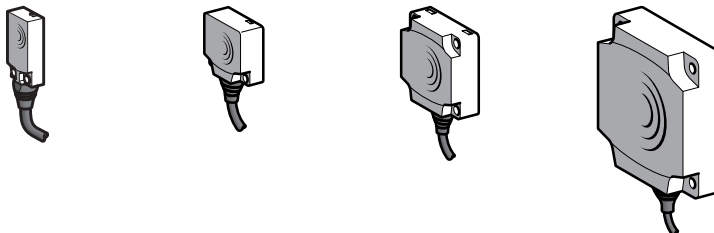
Sensors with analogue output signal 0...10 V <sup>(1)</sup>


For position, displacement and deformation  
control/monitoring

Flush mountable in metal



PBT case



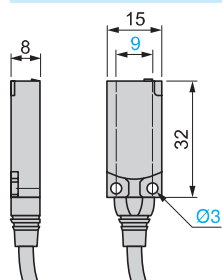
Nominal sensing distance (Sn)		5 mm	10 mm	15 mm	40 mm
References					
3-wire  0...10 V	Pre-cabled (L = 2 m) (2)	XS9F111A1L2	XS9E111A1L2	XS9C111A1L2	XS9D111A1L2
	Connector	XS9F111A1L01M8	XS9E111A1L01M12	XS9C111A1L01M12	XS9D111A1M12
Weight (kg)	Pre-cabled (L = 2 m) (2)	0.060	0.075	0.095	0.340
	Connector	0.040	0.055	0.075	0.320

## Characteristics

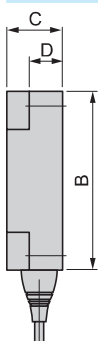
Product certifications		UL, CSA, CÉ		UL, CSA, CÉ, ECOLAB			
Connection	Pre-cabled	PvR 3 x 0.34 mm², length 2 m for <b>XS9●111A●L2</b>					
	Connector	0.15 m flying lead with M8 connector		0.15 m flying lead with M12 connector		M12	
Operating zone		1...5 mm		1...10 mm		2...15 mm	5...40 mm
Degree of protection	Pre-cabled	IP 68		IP 68, double insulation			
Conforming to IEC 60529	Connector	IP 67		IP 67, double insulation			
Storage temperature		- 40...+ 85 °C					
Operating temperature		- 25...+ 70 °C					
Materials		PBT case					
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)					
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms					
Output state indication		No					
Rated supply voltage		--- 24 V					
Voltage limits (including ripple)		--- 15...36 V					
Repeat accuracy		± 3 %					
Linearity error		± 1 V					
Current consumption, no-load		≤ 4 mA with overload and short-circuit protection					
Maximum operating frequency		2000 Hz		1000 Hz		100 Hz	
Output current drift		≤ 10 % (throughout the operating temperature range)					

## Dimensions

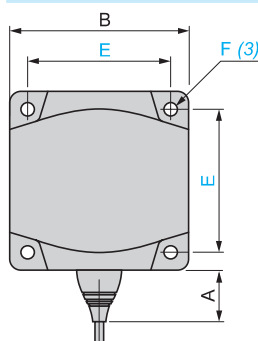
XS9F



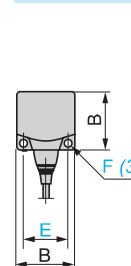
XS9E/C/D



XS9C/D



XS9E



(3) For CHC type screws

Type	A (L2)	A (M12)	B	C	D	E	F
XS9E	14	—	26	13	8.8	20	3.5
XS9C	14	—	40	15	9.8	33	4.5
XS9D	23	14	80	26	16	65	5.5

## Setting-up (Minimum mounting distances (mm))

Type	Side by side	Face to face	Facing a metal object
XS9F			
XS9E	$e \geq 15$	$e \geq 36$	$e \geq 15$
XS9C	$e \geq 30$	$e \geq 72$	$e \geq 30$
XS9D	$e \geq 45$	$e \geq 110$	$e \geq 45$
	$e \geq 120$	$e \geq 300$	$e \geq 120$

(1) Voltage range only obtained with a load impedance of 1000  $\Omega$ .

(2) For a 5 m long cable replace L2 by L5, for a 10 m long cable replace L2 by L10.

Example: XS9C111A1L2 becomes **XS9C111A1L5** with a 5 m long cable.



# Inductive proximity sensors

XS range, Application

Sensors with analogue output signal 4...20 mA

For position, displacement and deformation control/monitoring

## Functions

These analogue output proximity sensors are solid-state sensors designed for monitoring displacement. They are not measuring sensors.

**They are suitable for use in many sectors, particularly for applications involving:**

- deformation and displacement monitoring,
- vibration amplitude and frequency monitoring,
- control of dimensional tolerances,
- position control,
- concentricity or eccentricity monitoring.

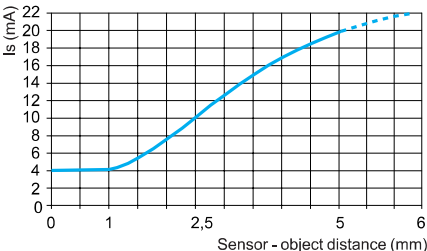
## Operating principle

The operating principle of the sensor is that of a damped oscillator. The degree of damping will depend on the distance of an object from the sensing face. The sensor will sense the distance and produce an output current with a value directly proportional to this distance.

## Output curves 4...20 mA, 2-wire connection

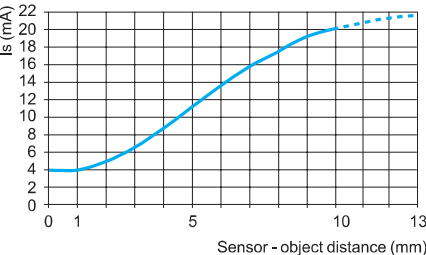
### XS9F

Sn = 1...5 mm



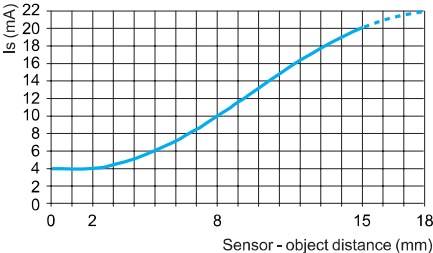
### XS9E

Sn = 1...10 mm



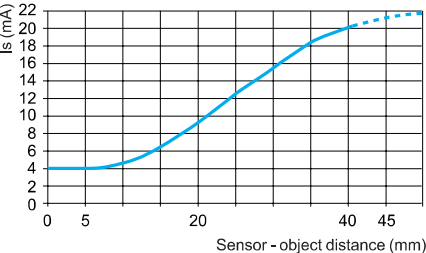
### XS9C

Sn = 2...15 mm



### XS9D

Sn = 5...40 mm



## Wiring schemes

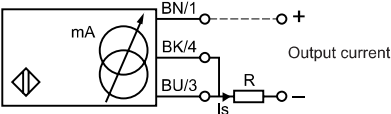
### Connector



### Pre-cabled

BN: Brown  
BU: Blue  
BK: Black

### 2-wire connection



	Output current	Load impedance value
12 V	4...20 mA	$R \leq 8.2 \Omega$
24 V	4...20 mA	$R \leq 470 \Omega$

**Note:** Ensure a minimum of 10 V between the + (terminal 1) and - (terminal 3) of the sensor.



# Inductive proximity sensors

XS range, Application

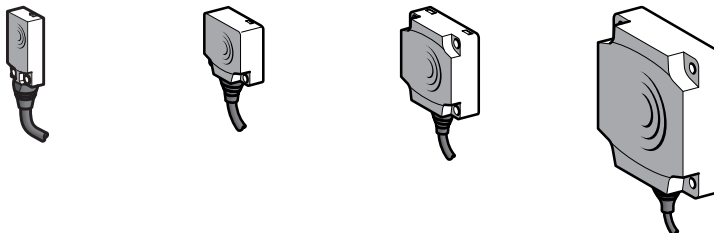
Sensors with analogue output signal 4...20 mA

For position, displacement and deformation  
control/monitoring

Flush mountable in metal



PBT case



Nominal sensing distance (Sn)		5 mm	10 mm	15 mm	40 mm
<b>References</b>					
2-wire $\overline{\text{---}}$ 4...20 mA	Pre-cabled (L = 2 m) (1)	XS9F111A2L2	XS9E111A2L2	XS9C111A2L2	XS9D111A2L2
	Connector	XS9F111A2L01M8	XS9E111A2L01M12	XS9C111A2L01M12	XS9D111A2M12
Weight (kg)	Pre-cabled (L = 2 m)	0.060	0.075	0.095	0.340
	Connector	0.040	0.055	0.075	0.320

## Characteristics

Product certifications		UL, CSA, CÉ		UL, CSA, CÉ, ECOLAB			
Connection	Pre-cabled	PvR 3 x 0.34 mm², length 2 m for <b>XS9●111A●L2</b>					
	Connector	0.15 m flying lead with M8 connector		0.15 m flying lead with M12 connector		M12	
Operating zone		1...5 mm		1...10 mm		2...15 mm	5...40 mm
Degree of protection	Pre-cabled	IP 68		IP 68, double insulation			☐
Conforming to IEC 60529	Connector	IP 67		IP 67, double insulation			☐
Storage temperature		- 40...+ 85 °C					
Operating temperature		- 25...+ 60 °C		- 25...+ 70 °C			
Materials		PBT case					
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)					
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms					
Output state indication		No					
Rated supply voltage		--- 12...24 V					
Voltage limits (including ripple)		--- 10...36 V					
Repeat accuracy		± 3 %					
Linearity error		± 2 mA					
Current consumption, no-load		≤ 4 mA with overload and short-circuit protection					
Maximum operating frequency		2000 Hz		1000 Hz		100 Hz	
Output current drift		≤ 10 % (throughout the operating temperature range)					

## Dimensions

Dimensions

XS9F	XS9E/C/D	XS9C/D	XS9E				
			(2) For CHC type screws				
Type	A (L2)	A (M12)	B	C	D	E	F
XS9E	14	—	26	13	8.8	20	3.5
XS9C	14	—	40	15	9.8	33	4.5
XS9D	23	14	80	26	16	65	5.5

## Setting-up (Minimum mounting distances (mm))

Type	Side by side	Face to face	Facing a metal object
XS9F			
XS9E	$e \geq 15$	$e \geq 36$	$e \geq 15$
XS9C	$e \geq 30$	$e \geq 72$	$e \geq 30$
XS9D	$e \geq 45$	$e \geq 110$	$e \geq 45$
	$e \geq 120$	$e \geq 300$	$e \geq 120$

(1) For a 5 m long cable replace L2 by L5; for a 10 m long cable replace L2 by L10.  
Example: XS9F111A2L2 becomes **XS9F111A2L5** with a 5 m long cable.

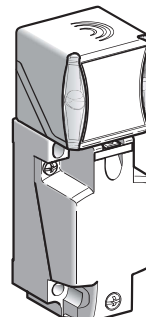
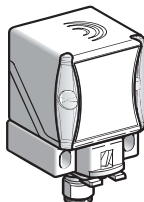


# Inductive proximity sensors

## XS range, Application

Sensors with analogue output signal 0...10 V <sup>(1)</sup>  
or 4...20 mA. Plastic case, 40 x 40 mm front face  
5 position turret head

Sensor	Non flush mountable in metal	
Dimensions	40 x 40 x 70 mm	40 x 40 x 117 mm



Nominal sensing distance (Sn)	25 mm
-------------------------------	-------

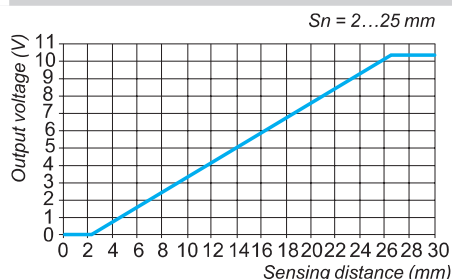
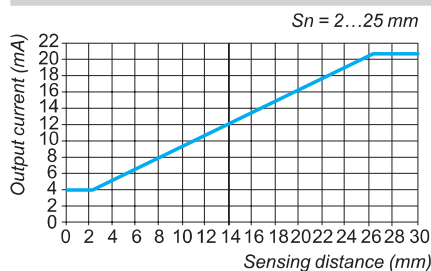
References			
3-wire	0...10 V output <sup>(1)</sup>	XS9C2A2A1M12	XS9C4A2A1P20 <sup>(2)</sup>
2-wire	4...20 mA output	XS9C2A2A2M12	XS9C4A2A2P20 <sup>(2)</sup>

XS9C4...P20 sensors are available with an ISO M20 cable entry and can be supplied with a PG 13.5 (e.g. XS9C4A2A1G13) or a 1/2" NPT (e.g. XS9C4A2A2N12) cable entry: please consult our Customer Care Centre for more information.

Weight (kg)	0.149	0.244
-------------	-------	-------

Characteristics			
Product certifications		UL, CSA, CE	
Conformity to standards		IEC 60947-5-2 and IEC 60947-5-7	
Connection		M12 connector (4-pin)	Screw terminals, clamping capacity 3 x 1.5 mm <sup>2</sup> / 3 x 16 AWG
Operating zone		2...27 mm	
Linearity error		< 3%	
Repeat accuracy		< 3%	
Output current drift		< 5%	
Degree of protection	Conforming to IEC 60529 and DIN 40050	IP 65, IP 67 and IP 69K	
	Storage	- 40...+ 85°C	
Temperature	Operation <sup>(3)</sup>	- 25...+ 70°C	
	Material	Case: PBT	
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10...55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn for 11 ms	
Indicators	Output state (alignment aid)	Yellow LED	
Rated supply voltage	4...20 mA	12...24 V with protection against reverse polarity	
	0...10 V	24 V with protection against reverse polarity	
Voltage limits (including ripple)	4...20 mA	12...36 V	
	0...10 V	15...36 V	
Current consumption, no-load	3-wire	< 4 mA	
Delays	First-up	< 7 ms	
	Response	< 6 ms	
	Recovery	< 6 ms	

Analogue outputs 4-20 mA and 0-10 V	
XS9C2A2A2M12 and XS9C4A2A2P20	XS9C2A2A1M12 and XS9C4A2A1P20



<sup>(1)</sup> Voltage range only obtained with a load impedance of 1000 Ω.

<sup>(2)</sup> These sensors are supplied without a cable gland. An adaptable PG 13.5 cable gland is available (reference XSZPE13).

<sup>(3)</sup> Sensors are available for very low temperatures (suffix TT: -40°C...+70°C) or very high temperatures (suffix TT: +25°C...+85°C); please consult our Customer Care Centre for more information.



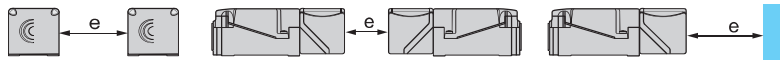
# Inductive proximity sensors

## XS range, Application

Sensors with analogue output signal 0...10 V <sup>(1)</sup>  
or 4...20 mA. Plastic case, 40 x 40 mm front face  
5 position turret head

### Setting-up precautions

#### Minimum mounting distances (mm)



Side by side

Face to face

Facing a metal object

Sensors non flush mountable in metal

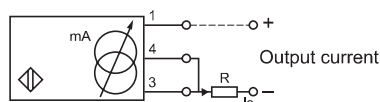
$e \geq 120$

$e \geq 240$

$e \geq 90$

### Wiring schemes

#### 2-wire



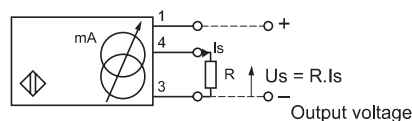
Output current

Load impedance value

12 V	4...20 mA	$R \leq 82 \Omega$
24 V	4...20 mA	$R \leq 560 \Omega$

Ensure a minimum of 10 V between the + and the - (terminal 3) of the sensor.

#### 3-wire



Output current

Load impedance value

Output voltage

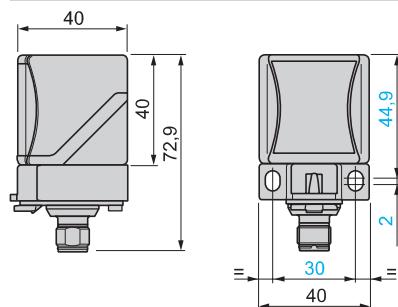
Load impedance value

12 V	0...10 mA	$R \leq 630 \Omega$	—	—
24 V	0...10 mA	$R \leq 1500 \Omega$	0...10 V	$R = 1000 \Omega$

Ensure a minimum of 5 V between the + and the sensor output (terminal 4).

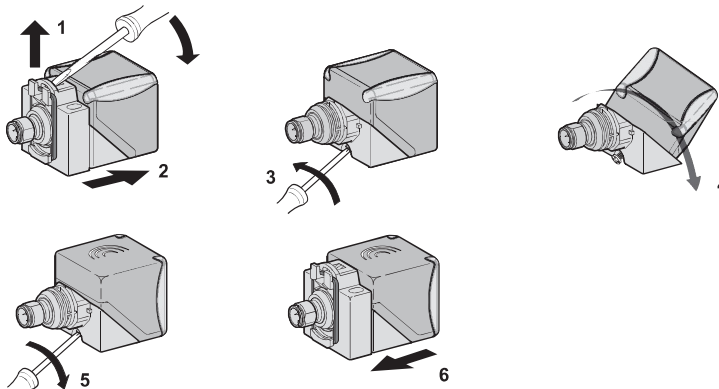
### Dimensions

#### XS9C2A2A1M12 and XS9C2A2A2M12

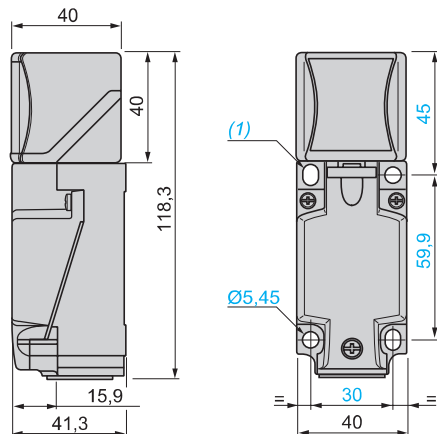


### Head positions

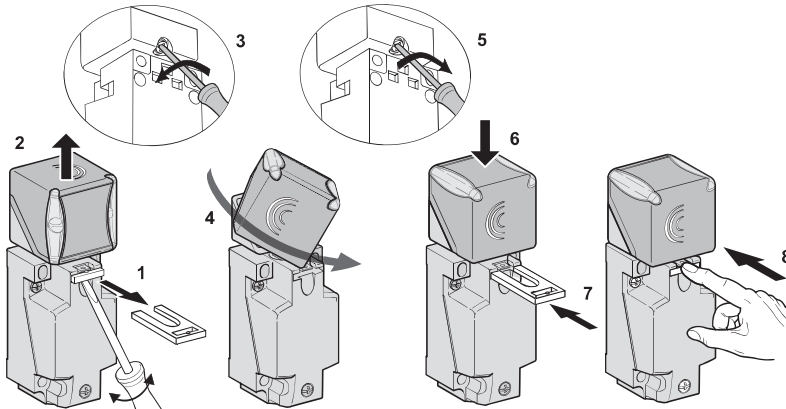
#### XS9C2A2A1M12 and XS9C2A2A2M12



#### XS9C4A2A1P20 and XS9C4A2A2P20



#### XS9C4A2A1P20 and XS9C4A2A2P20



(1) 2 elongated holes  $\varnothing 5.3 \times 7$  mm.

Tightening torque of cover fixing screws and clamp screws:  $< 1.2 \text{ N.m}$  /  $< 10.62 \text{ lb-in}$

(1) Voltage range only obtained with a load impedance of 1000  $\Omega$ .



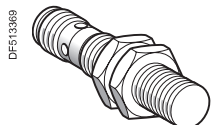
# Inductive proximity sensors

XS range, Application

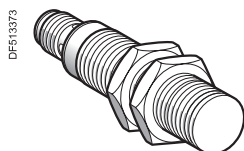
Cylindrical, stainless steel 316L front face

for food and beverage applications and harsh industrial environments. Three-wire DC, solid-state output

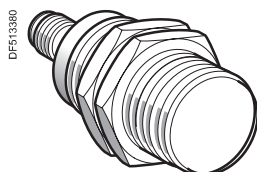
**ECOLAB®**  
certified



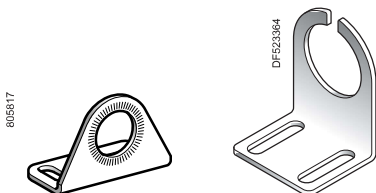
XS912●1PAM12



XS918●1PAM12

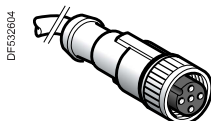


XS930●1PAM12

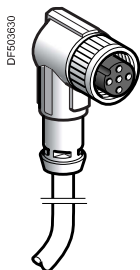


XUZA118

XSZBS30



XZCP1141L●



XZCP1241L●

## Ø 12 mm, threaded M12 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Three-wire 12-24V ---, flush mountable</b>					
6	NO	PNP	M12	XS912S1PAM12	0.024

## Three-wire 12-24V ---, non flush mountable

10	NO	PNP	M12	XS912S4PAM12	0.023
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## Ø 18 mm, threaded M18 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Three-wire 12-24V ---, flush mountable</b>					
10	NO	PNP	M12	XS918S1PAM12	0.051

## Three-wire 12-24V ---, non flush mountable

20	NO	PNP	M12	XS918S4PAM12	0.051
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## Ø 30 mm, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
<b>Three-wire 12-24V ---, flush mountable</b>					
20	NO	PNP	M12	XS930S1PAM12	0.140

## Three-wire 12-24V ---, non flush mountable

40	NO	PNP	M12	XS930S4PAM12	0.145
----	----	-----	-----	--------------	-------

## Accessories

Description	For use with sensor	Reference	Weight kg
Stainless steel mounting bracket	Ø 12	XSZBS12	0.090
	Ø 18	XUZA118	0.190
	Ø 30	XSZBS30	0.370

## Connecting cables (PVC) (1)

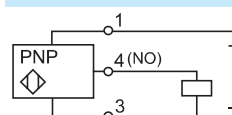
Description	Type	Length m	Reference	Weight kg
<b>Pre-wired M12 connectors</b> Female, 4-pin Stainless steel clamping ring	Straight	2	XZCPA1141L2	0.090
		5	XZCPA1141L5	0.190
		10	XZCPA1141L10	0.370
	Elbowed	2	XZCPA1241L2	0.090
		5	XZCPA1241L5	0.190
		10	XZCPA1241L10	0.370

## Wiring schemes

### M12 connector



### PNP



(1) For further information, please consult our site [www.tesensors.com](http://www.tesensors.com).



# Inductive proximity sensors

XS range, Application

Cylindrical, stainless steel 316L front face  
for food and beverage applications and harsh industrial  
environments. Three-wire DC, solid-state output

Characteristics				
Sensor type	Flush	XS912S1PAM12	XS918S1PAM12	XS930S1PAM12
	Non flush	XS912S4PAM12	XS918S4PAM12	XS930S4PAM12
Product certifications		CE, cULus, ECOLAB		
Connection	Connector	M12		
Operating zone	Flush	mm 0...4.8	0...8	0...16
	Non flush	mm 0...8	0...16	0...32
Differential travel		% 1...15 (real sensing distance Sr)		
Degree of protection	Conforming to IEC 60529	IP 68 (5 meters underwater for 1 month)		
	Conforming to DIN 40050	IP 69K		
Storage temperature		°C -25...+ 85 (-13...185°F)		
Operating temperature		°C -25...+ 85 (-13...185°F)		
Materials	Case	Stainless steel 316L		
Front face thickness		mm 0.4	0.6	1.0
Mechanical shock resistance	Conforming to IEC 62262	IK10		
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 1 mm (f = 10 to 55 Hz)		
Shock resistance	Conforming to IEC 60068-2-27	30 gn, duration 11 ms		
Output state indication		Yellow LED, 4 viewing points at 90° (blinking from 0.8 Sr and Sr)		
Rated supply voltage		V --- 12...24 with protection against reverse polarity		
Voltage limits (including ripple)		V --- 10...30		
Switching capacity		mA ≤ 200 with overload and short-circuit protection		
Voltage drop, closed state		V ≤ 2		
Current consumption, no-load		mA ≤ 10		
Maximum switching frequency	Flush	Hz 600	300	100
	Non flush	Hz 400	200	90
Delays	First set-up	ms 40		
	Response	µs 0.06		
	Recovery	µs 15		

## Setting-up

### Minimum mounting distances in mm, flush version

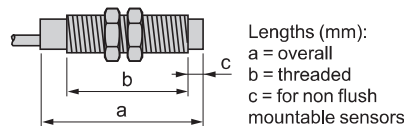
Side by side		Face to face	Facing a metal object	Mounted in a metal support
Ø 12	e ≥ 38	e ≥ 30	e ≥ 20	d ≥ 24
Ø 18	e ≥ 42	e ≥ 40	e ≥ 30	d ≥ 50
Ø 30	e ≥ 80	e ≥ 70	e ≥ 60	d ≥ 90

### Minimum mounting distances in mm, non flush version

Side by side		Face to face	Facing a metal object	Mounted in a metal support
Ø 12	e ≥ 108	e ≥ 40	e ≥ 30	d ≥ 30 h ≥ 22
Ø 18	e ≥ 182	e ≥ 70	e ≥ 60	d ≥ 60 h ≥ 34
Ø 30	e ≥ 270	e ≥ 130	e ≥ 120	d ≥ 120 h ≥ 34

## Dimensions

	Flush sensor			Non flush sensor		
	M12	M18	M30	M12	M18	M30
a (mm)	60	63.5	63.5	60	63.5	63.5
b (mm)	41	42	42	36	35	32
c (mm)	0	0	0	5	7	10



## Reduction coefficient

Flush-non mounted		Flush sensor			Non flush sensor		
		M12	M18	M30	M12	M18	M30
Steel		1	1	1	1	1	1
Aluminum		1	1	1	1	1	1
Brass		1.3	1.2	1.3	1.4	1.35	1.2
Copper		0.85	0.8	0.9	0.8	0.9	0.9
Stainless steel		0.5	0.5	0.35	(1)	0.3	(1)
	Thickness 1 mm	0.9	0.9	0.7	0.66	0.6	0.25
	Thickness 2 mm						

Flush mounted		M12	M18	M30
Steel		0.7	0.75	0.9
Aluminum		1.15	0.9	0.7
Brass		1.05	0.75	0.6
Stainless steel		0.8	0.8	1.3

(1) No detection.

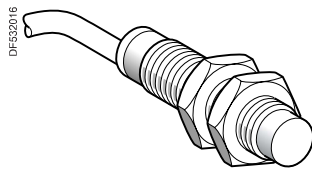


# Inductive proximity sensors

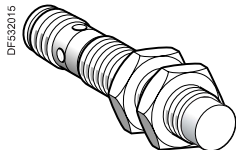
XS range, Application, food and beverage processing series

Cylindrical, stainless steel, non flush mountable

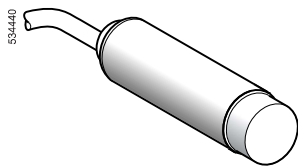
Three-wire DC, solid-state output



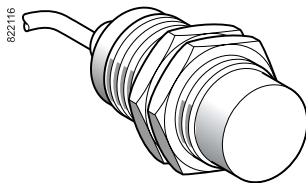
XS212SA L2



XS218SA M12



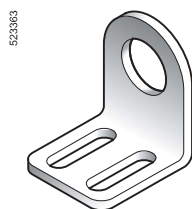
XS2L2SA L2



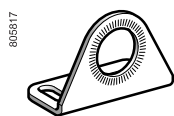
XS230SA L2



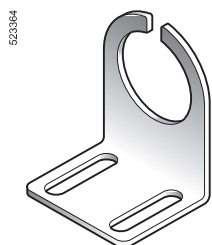
XUZB2005



XSZBS12



XUZA118



XSZBS30

## Ø 12, threaded M12 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
7	NO	PNP	Pre-cabled (L = 2 m) (1)	XS212SAPAL2	0.075
			M12 connector	XS212SAPAM12	0.035
	NPN	PNP	Pre-cabled (L = 2 m) (1)	XS212SANAL2	0.075
			M12 connector	XS212SANAM12	0.035

## Ø 18, threaded M18 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
12	NO	PNP	Pre-cabled (L = 2 m) (1)	XS218SAPAL2	0.120
			M12 connector	XS218SAPAM12	0.060
	NPN	PNP	Pre-cabled (L = 2 m) (1)	XS218SANAL2	0.120
			M12 connector	XS218SANAM12	0.060

## Ø 18, plain

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
12	NO	PNP	Pre-cabled (L = 2 m) (1)	XS2L2SAPAL2	0.120
			M12 connector	XS2L2SAPAM12	0.060
	NPN	PNP	Pre-cabled (L = 2 m) (1)	XS2L2SANAL2	0.120
			M12 connector	XS2L2SANAM12	0.060

## Ø 30, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
22	NO	PNP	Pre-cabled (L = 2 m) (1)	XS230SAPAL2	0.205
			M12 connector	XS230SAPAM12	0.145
	NPN	PNP	Pre-cabled (L = 2 m) (1)	XS230SANAL2	0.205
			M12 connector	XS230SANAM12	0.145

## Accessories (2)

Description	For use with	Reference	Weight kg
Plastic fixing clamp, 24.1 mm centres, with locking screw	Ø 18 sensor, plain case	XUZB2005	0.007
Stainless steel fixing bracket	Ø 12 sensor	XSZBS12	0.060
	Ø 18 sensor	XUZA118	0.045
	Ø 30 sensor	XSZBS30	0.080

## Connecting cables

Description	Type	Length m	Reference	Weight kg
Pre-wired M12 connectors Female, 4-pin, stainless steel clamping ring	Straight	2	XZCPA1141L2	0.090
		5	XZCPA1141L5	0.210
		10	XZCPA1141L10	0.410
	Elbowed	2	XZCPA1241L2	0.090
		5	XZCPA1241L5	0.210
		10	XZCPA1241L10	0.410
M12 jumper cable Male, 3-pin, stainless steel clamping ring	Straight	2	XZCRA151140A2	0.095
		5	XZCRA151140A5	0.200

(1) For a 5 m long cable replace L2 by L5; for a 10 m long cable replace L2 by L10.  
Example: XS212SAPAL2 becomes XS212SAPAL5 with a 5 m long cable.

(2) For further information, see page 118.



# Characteristics, schemes, setting-up, dimensions


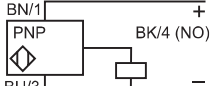
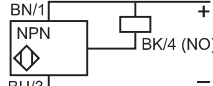
## Inductive proximity sensors

XS range, Application, food and beverage processing series  
Cylindrical, stainless steel, non flush mountable  
Three-wire DC, solid-state output

Characteristics			
Sensor type		XS2●●SA●●M12	XS2●●SA●●L2
Product certifications/approvals		UL, CSA, CE	
Connection	Connector	M12	—
	Pre-cabled	—	Length: 2 m
Operating zone	Ø 12	mm	0...5.6
	Ø 18	mm	0...9.6
	Ø 30	mm	0...17.6
Differential travel		1...15 of effective sensing distance (Sr)	
Degree of protection	Conforming to IEC 60529	IP 67	IP 68, double insulation □
	DIN 40050	IP 69K	
Storage temperature		°C -40...+85 (1)	
Operating temperature		°C -25...+85	
Materials	Case	Stainless steel 316 L	
	Cable	—	Non-poisonous PVC, 3 x 0.34 mm <sup>2</sup>
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED: 4 viewing ports at 90°	Yellow LED: annular
Rated supply voltage		V —: 12...24 with protection against reverse polarity	
Voltage limits (including ripple)		V —: 10...36	
Switching capacity		mA ≤ 200 with overload and short-circuit protection	
Voltage drop, closed state		V ≤ 2	
Current consumption, no-load		mA ≤ 10	
Maximum switching frequency	XS212SA●●●●	Hz	2500
	XS218SA●●●● and XS2L2●●●●	Hz	1000
	XS230SA●●●●	Hz	500
Delays	First-up	ms	≤ 10
	Response	ms	≤ 0.2 Ø 12, ≤ 0.3 Ø 18, ≤ 0.6 Ø 30
	Recovery	ms	≤ 0.2 Ø 12, ≤ 0.7 Ø 18, ≤ 1.4 Ø 30

(1) + 100 °C for cleaning and sterilization phases whilst not in service.

## Wiring schemes

Connector	Pre-cabled	PNP	NPN
M12 4 	BU: Blue BN: Brown BK: Black		

## Setting-up

### Minimum mounting distances (mm)

	Side by side	Face to face	Facing a metal object
Ø 12	e ≥ 48	e ≥ 84	e ≥ 21
Ø 18	e ≥ 72	e ≥ 144	e ≥ 36
Ø 30	e ≥ 120	e ≥ 264	e ≥ 66

## Dimensions

XS2

(1) LED

XS2	Pre-cabled (mm)		Connector (mm)		
	a	b	a	b	c
Ø 12	54.5	38	61	37	5
Ø 18	60	40	70	42	8
Ø 30	62.5	41	70	36	13

XSZBS12

XUZA118

XSZBS30



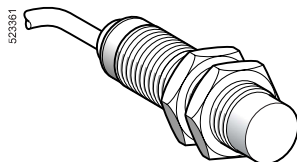
# Inductive proximity sensors

XS range, Application

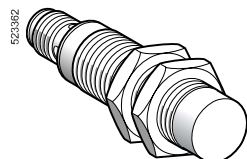
Food and beverage processing series

Cylindrical, stainless steel, non flush mountable

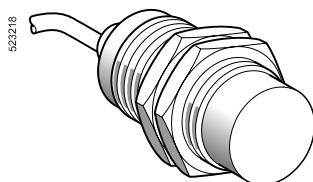
Two-wire AC or DC



XS218SAM•L2



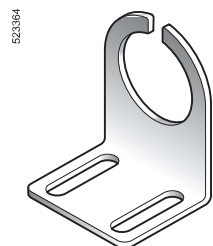
XS218SAM•U20



XS230SAM•L2



XUZA118



XSZBS30

## Ø 18, threaded M18 x 1

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
12	NO	Pre-cabled (L = 2 m) (1)	<b>XS218SAMAL2</b>	0.120
		1/2"-20UNF connector	<b>XS218SAMAU20</b>	0.060

## Ø 30, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
22	NO	Pre-cabled (L = 2 m) (1)	<b>XS230SAMAL2</b>	0.205
		1/2"-20UNF connector	<b>XS230SAMAU20</b>	0.145

## Connecting cables

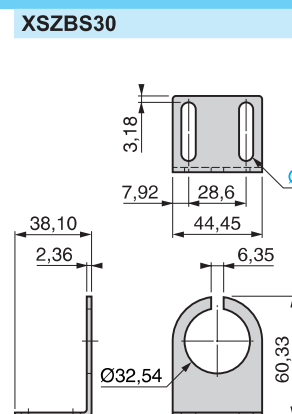
Description	Type	Length m	Reference	Weight kg
<b>Pre-wired connectors</b> 1/2"-20UNF 3-pin female, stainless steel clamping ring	Straight	5	<b>XZCPA1865L5</b>	0.210
		10	<b>XZCPA1865L10</b>	0.410
	Elbowed	5	<b>XZCPA1965L5</b>	0.250
		10	<b>XZCPA1965L10</b>	0.485

## Accessories

Description	For use with	Reference	Weight kg
Stainless steel fixing brackets	Ø 18 sensor	<b>XUZA118</b>	0.045
	Ø 30 sensor	<b>XSZBS30</b>	0.080

(1) For a 5 m long cable replace L2 by **L5**; for a 10 m long cable replace L2 by **L10**.  
Example: **XS218SAMAL2** becomes **XS218SAMAL5** with a 5 m long cable.





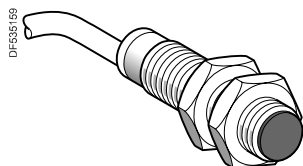


# Inductive proximity sensors

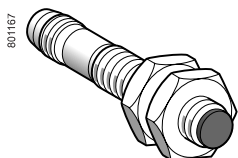
XS range, Application, food and beverage processing series

Cylindrical, plastic, non flush mountable

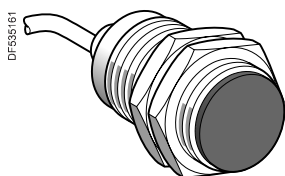
Three-wire DC, solid-state output



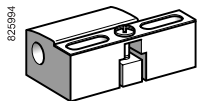
XS212AA●●L2



XS218AA●●M12



XS230AA●●L2



XSZB●●●

## Ø 12, threaded M12 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
7	NO	PNP	Pre-cabled (L = 2 m) (1)	XS212AAPAL2	0.065
			M12 connector	XS212AAPAM12	0.030
	NPN	NPN	Pre-cabled (L = 2 m) (1)	XS212AANAL2	0.065
			M12 connector	XS212AANAM12	0.030

## Ø 18, threaded M18 x 1

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
12	NO	PNP	Pre-cabled (L = 2 m) (1)	XS218AAPAL2	0.100
			M12 connector	XS218AAPAM12	0.040
	NPN	NPN	Pre-cabled (L = 2 m) (1)	XS218AANAL2	0.100
			M12 connector	XS218AANAM12	0.040

## Ø 30, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
22	NO	PNP	Pre-cabled (L = 2 m) (1)	XS230AAPAL2	0.140
			M12 connector	XS230AAPAM12	0.080
	NPN	NPN	Pre-cabled (L = 2 m) (1)	XS230AANAL2	0.140
			M12 connector	XS230AANAM12	0.080

## Accessories (2)

Description		Reference	Weight kg
Fixing clamps	Ø 12	XSZB112	0.006
	Ø 18	XSZB118	0.010
	Ø 30	XSZB130	0.020

## Connecting cables

Description	Type	Length m	Reference	Weight kg
Pre-wired M12 connectors Female, 4-pin, stainless steel clamping ring	Straight	2	XZCPA1141L2	0.090
		5	XZCPA1141L5	0.190
		10	XZCPA1141L10	0.370
	Elbowed	2	XZCPA1241L2	0.090
		5	XZCPA1241L5	0.190
		10	XZCPA1241L10	0.370
M12 jumper cable Male, 3-pin, stainless steel clamping ring	Straight	2	XZCRA151140A2	0.090
		5	XZCRA151140A5	0.190

(1) For a 5 m long cable replace L2 by L5; for a 10 m long cable replace L2 by L10.  
Example: XS212AAPAL2 becomes XS212AAPAL5 with a 5 m long cable.

(2) For further information, see page 118.



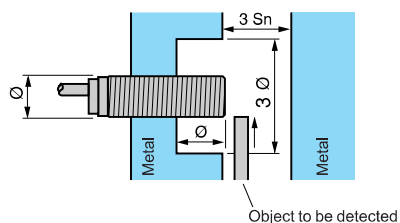
## Characteristics

Sensor type		XS2●●AA●●M12	XS2●●AA●●L2
Product certifications/approvals		UL, CSA, Cc	
Connection	Connector	M12	—
	Pre-cabled	—	Length: 2 m
Operating zone	Ø 12	mm	0...5.6
	Ø 18	mm	0...9.6
	Ø 30	mm	0...17.6
Differential travel		%	1...15 of effective sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP 67	IP 68, double insulation □
	DIN 40050	IP 69K	
Storage temperature		°C	- 40...+ 85
Operating temperature		°C	- 25...+ 85
Materials	Case	PPS	
	Cable	—	PvR and 3 x 0.34 mm <sup>2</sup>
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED: annular	
Rated supply voltage		V	— 12...48 for T - 25...+ 85 °C
Voltage limits (including ripple)		V	— 10...58 for T - 25...+ 85 °C
Switching capacity		mA	≤ 200 with overload and short-circuit protection
Voltage drop, closed state		V	≤ 2
Current consumption, no-load		mA	≤ 10
Maximum switching frequency	XS212AA●●●●	Hz	2500
	XS218AA●●●●	Hz	1000
	XS230AA●●●●	Hz	500
Delays	First-up	ms	≤ 10
	Response	ms	≤ 0.2 Ø 12, ≤ 0.3 Ø 18, ≤ 0.6 Ø 30
	Recovery	ms	≤ 0.2 Ø 12, ≤ 0.7 Ø 18, ≤ 1.4 Ø 30

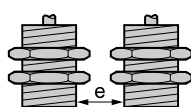
## Wiring schemes

Connector	Pre-cabled	PNP	NPN
M12 	BU: Blue BN: Brown BK: Black		

## Setting-up

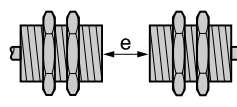


### Minimum mounting distances (mm)



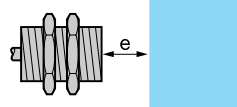
Side by side

Ø 12	e ≥ 48
Ø 18	e ≥ 72
Ø 30	e ≥ 120



Face to face

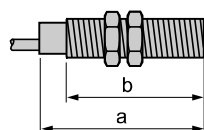
e ≥ 84
e ≥ 144
e ≥ 264



Facing a metal object

e ≥ 21
e ≥ 36
e ≥ 66

## Dimensions

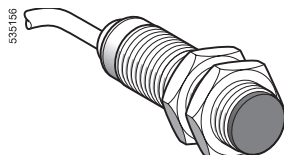


XS2	Pre-cabled (mm)		Connector (mm)	
	a	b	a	b
Ø 12	50	42	61	43
Ø 18	60	51	70	52
Ø 30	60	51	70	52

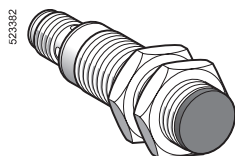


## Inductive proximity sensors

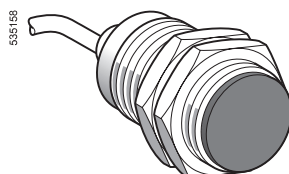
XS range Application, food and beverage processing series  
Cylindrical, plastic, non flush mountable  
Two-wire AC or DC



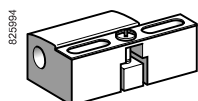
XS218AAMAL2



XS230AAMAU20



XS230AAMAL2



XSZB118

### Ø 18, threaded M18 x 1

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
12	NO	Pre-cabled (L = 2 m) (1)	XS218AAMAL2	0.100
		1/2"-20UNF connector	XS218AAMAU20	0.040

### Ø 30, threaded M30 x 1.5

Sensing distance (Sn) mm	Function	Connection	Reference	Weight kg
22	NO	Pre-cabled (L = 2 m) (1)	XS230AAMAL2	0.140
		1/2"-20UNF connector	XS230AAMAU20	0.080

### Accessories (2)

Description		Reference	Weight kg
Fixing clamps	Ø 18	XSZB118	0.010
	Ø 30	XSZB130	0.020

### Connecting cables

Description	Type	Length m	Reference	Weight kg
Pre-wired connectors 1/2"-20UNF 3-pin female, stainless steel 316 L clamping ring	Straight	5	XZCPA1865L5	0.180
		10	XZCPA1865L10	0.350
	Elbowed	5	XZCPA1965L5	0.180
		10	XZCPA1965L10	0.350

(1) For a 5 m long cable replace L2 by L5; for a 10 m long cable replace L2 by L10.

Example: XS218AAMAL2 becomes XS218AAMAL5 with a 5 m long cable.


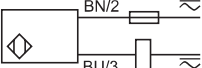
(2) For further information, see page 118.



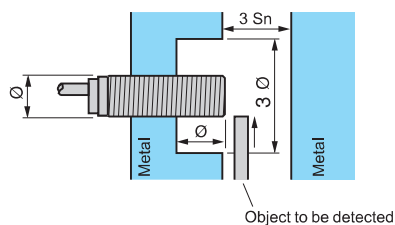
Characteristics			
Sensor type		XS2●●AAM●U20	XS2●●AAM●L2
Product certifications/approvals		UL, CSA, CE	
Connection	Connector	1/2"-20UNF	—
	Pre-cabled	—	Length: 2 m
Operating zone	Ø 18	mm 0...9.6	
	Ø 30	mm 0...17.6	
Differential travel		% 1...15 of effective sensing distance (Sr)	
Degree of protection	Conforming to IEC 60529	IP 67	IP 68, double insulation □
	DIN 40050	IP 69K	
Storage temperature		°C -40...+85	
Operating temperature		°C -25...+85	
Materials	Case	PPS	
	Cable	—	PvR and 2 x 0.34 mm <sup>2</sup>
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED: annular	
Rated supply voltage		V ~ or --- 24...240 (~ 50/60 Hz)	
Voltage limits (including ripple)		V ~ or --- 20...264	
Switching capacity		mA ~ 5...300 or --- 5...200 (1)	
Voltage drop, closed state		V ≤ 5.5	
Residual current, open state		mA ≤ 0.8	
Maximum switching frequency	XS218AAM●●●	Hz ~ 25 or --- 1000	
	XS230AAM●●●	Hz ~ 25 or --- 300	
Delays	First-up	ms ≤ 30	
	Response	ms ≤ 0.5	
	Recovery	ms ≤ 0.5 XS218AAM●●●, ≤ 2 XS230AAM●●●	

(1) It is essential to connect a 0.4 A "quick-blow" fuse in series with the load.

## Wiring schemes

Connector	Pre-cabled	2-wire ~ or ---
1/2"-20UNF	BU: Blue BN: Brown	NO output
		

## Setting-up

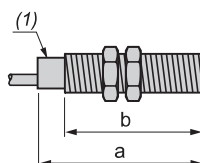


### Minimum mounting distances (mm)

	Side by side	Face to face	Facing a metal object
Ø 18	e ≥ 72	e ≥ 144	e ≥ 36
Ø 30	e ≥ 120	e ≥ 264	e ≥ 66

## Dimensions

### XS2



(1) LED

	Pre-cabled (mm)		Connector (mm)	
XS2	a	b	a	b
Ø 18	60	51	70	52
Ø 30	60	51	70	52



# Inductive proximity sensors

XS range, Application  
Cylindrical, stainless steel 303 front face  
for harsh industrial environments  
Three-wire DC, solid-state output

Ø 8 mm, threaded M8 x 1					
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
Three-wire 12-24V ---, flush mountable					
3	NO	PNP	M12	XS908R1PAM12	0.018

Three-wire 12-24V ---, non flush mountable					
6	NO	PNP	M12	XS908R4PAM12	0.018

Ø 12 mm, threaded M12 x 1					
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
Three-wire 12-24V ---, flush mountable					
6	NO	PNP	M12	XS912R1PAM12	0.024

Three-wire 12-24V ---, non flush mountable					
10	NO	PNP	M12	XS912R4PAM12	0.023

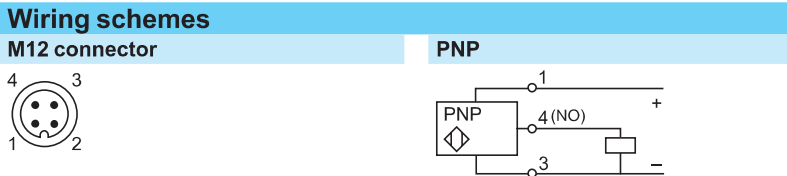
Ø 18 mm, threaded M18 x 1					
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
Three-wire 12-24V ---, flush mountable					
10	NO	PNP	M12	XS918R1PAM12	0.044

Three-wire 12-24V ---, non flush mountable					
20	NO	PNP	M12	XS918R4PAM12	0.051

Ø 30 mm, threaded M30 x 1.5					
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
Three-wire 12-24V ---, flush mountable					
20	NO	PNP	M12	XS930R1PAM12	0.140

Three-wire 12-24V ---, non flush mountable					
40	NO	PNP	M12	XS930R4PAM12	0.144

Connecting cables (PUR) <sup>(1)</sup>					
Description	Type	Length m	Reference	Weight kg	
Pre-wired M12 connectors Female, 4-pin Metal clamping	Straight	2	XZCP1141L2	0.090	
		5	XZCP1141L5	0.190	
		10	XZCP1141L10	0.370	
	Elbowed	2	XZCP1241L2	0.090	
		5	XZCP1241L5	0.190	
		10	XZCP1241L10	0.370	



(1) For further information, please consult our site [www.tesensors.com](http://www.tesensors.com).



# Inductive proximity sensors

XS range, Application

Cylindrical, stainless steel 303 front face  
for harsh industrial environments

Three-wire DC, solid-state output

## Characteristics

Sensor type	Flush		XS908R1PAM12	XS912R1PAM12	XS918R1PAM12	XS930R1PAM12
	Non flush		XS908R4PAM12	XS912R4PAM12	XS918R4PAM12	XS930R4PAM12
Product certifications			CE, cULus			
Connection	Connector		M12			
Operating zone	Flush	mm	0...2.4	0...4.8	0...8	0...16
	Non flush	mm	0...4.8	0...8	0...16	0...32
Differential travel		%	1...15 (real sensing distance Sr)			
Degree of protection	Conforming to IEC 60529		IP 67	IP 68 (5 meters underwater for 1 month)		
	Conforming to DIN 40050		IP 69K			
Storage temperature		°C	-25...+ 70 (-13...158°F)			
Operating temperature		°C	-25...+ 70 (-13...158°F)			
Materials	Case		Stainless steel, 303 grade			
Front face thickness		mm	0.25	0.4	0.6	1.0
Mechanical shock resistance	Conforming to IEC 62262		IK10			
Vibration resistance	Conforming to IEC 60068-2-6		25 gn, amplitude ± 1 mm (f = 10 to 55 Hz)			
Shock resistance	Conforming to IEC 60068-2-27		30 gn, duration 11 ms			
Output state indication			Yellow LED, 4 viewing points at 90° (blinking from 0.8 Sr and Sr)			
Rated supply voltage		V	12...24 with protection against reverse polarity			
Voltage limits (including ripple)		V	10...30			
Switching capacity		mA	≤ 200 with overload and short-circuit protection			
Voltage drop, closed state		V	≤ 2			
Current consumption, no-load		mA	≤ 10			
Maximum switching frequency	Flush	Hz	1000	600	300	100
	Non flush	Hz	700	400	200	90
Delays	First set-up	ms	40			
	Response	µs	0.05	0.06		
	Recovery	µs	23	15		

## Setting-up

### Minimum mounting distances in mm, flush version

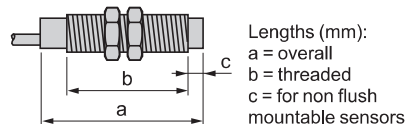
Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 8 e ≥ 14 Ø 12 e ≥ 38 Ø 18 e ≥ 42 Ø 30 e ≥ 80	e ≥ 15 e ≥ 30 e ≥ 40 e ≥ 70	e ≥ 10 e ≥ 20 e ≥ 30 e ≥ 60	d ≥ 12 d ≥ 24 d ≥ 50 d ≥ 90

### Minimum mounting distances in mm, non flush version

Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 8 e ≥ 52 Ø 12 e ≥ 108 Ø 18 e ≥ 182 Ø 30 e ≥ 270	e ≥ 25 e ≥ 40 e ≥ 70 e ≥ 130	e ≥ 20 e ≥ 30 e ≥ 60 e ≥ 120	d ≥ 20 h ≥ 15 d ≥ 30 h ≥ 22 d ≥ 60 h ≥ 34 d ≥ 120 h ≥ 34

## Dimensions

	Flush sensor				Non flush sensor			
	M8	M12	M18	M30	M8	M12	M18	M30
a (mm)	66	60	63.5	63.5	66	60	63.5	63.5
b (mm)	46	41	42	42	42	36	35	32
c (mm)	0	0	0	0	4	5	7	10



## Reduction coefficient

Non flush mounted		Flush sensor				Non flush sensor			
		M8	M12	M18	M30	M8	M12	M18	M30
Steel		1	1	1	1	1	1	1	1
Aluminum		1	1	1	1	1	1	1	1
Brass		1.35	1.3	1.2	1.3	1.4	1.4	1.35	1.2
Copper		0.9	0.85	0.8	0.9	0.85	0.8	0.9	0.9
Stainless steel	Thickness 1 mm	0.3	0.5	0.5	0.35	0.3	(1)	0.3	(1)
	Thickness 2 mm	0.6	0.9	0.9	0.7	0.9	0.66	0.6	0.25
Flush mounted		M8	M12	M18	M30				
Steel		1	0.7	0.75	0.9				
Aluminum		0.9	1.15	0.9	0.7				
Brass		0.9	1.05	0.75	0.6				
Stainless steel		1	0.8	0.8	1.3				

(1) No detection.



# Inductive proximity sensors

XS range, Application

For assembly, packaging and light material handling

Plastic case, 12 x 26 x 40 mm

DC supply, solid-state output

Sensor		Flush mountable in metal			Non flush mountable in metal		
Nominal sensing distance (Sn)		2 mm			4 mm		
References							
3-wire	PNP NO	XS7G12PA140	—	XS7G12PA140S	XS8G12PA140	—	XS8G12PA140S
	NPN NO	XS7G12NA140	—	XS7G12NA140S	XS8G12NA140	—	XS8G12NA140S
4-wire (complementary outputs)	PNP NO + NC	—	XS7G12PC440	—	—	XS8G12PC440	—
	NPN NO + NC	—	XS7G12NC440	—	—	XS8G12NC440	—
Weight (kg)		0.100	0.100	0.030	0.100	0.100	0.030
Characteristics							
Product certifications		CSA, UL, CÉ					
Connection	Pre-cabled	3 x 0.34 mm², length 2 m (1)	4 x 0.34 mm², length 2 m (1)	—	3 x 0.34 mm², length 2 m (1)	4 x 0.34 mm², length 2 m (1)	—
	Connector	—	—	M8	—	—	M8
Operating zone		0...1.6 mm			0...3.2 mm		
Repeat accuracy		≤ 10 % of Sr					
Differential travel		3...20 % of Sr					
Degree of protection		IP 67					
Storage temperature		- 40...+ 85 °C					
Operating temperature		- 25...+ 70 °C					
Materials		Case: PBT, cable: PVC					
Vibration resistance Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)					
Shock resistance Conforming to IEC 60068-2-27		50 gn, duration 11 ms					
Output state indication		Yellow LED (on top of case)					
Rated supply voltage		≡ 12...24 V	≡ 12...48 V	≡ 12...24 V	≡ 12...24 V	≡ 12...48 V	≡ 12...24 V
Voltage limits (including ripple)		≡ 10...30 V	≡ 10...58 V	≡ 10...30 V	≡ 10...30 V	≡ 10...58 V	≡ 10...30 V
Current consumption, no-load		≤ 10 mA					
Switching capacity		0...100 mA (2)	0...200 mA (2)	0...100 mA (2)	0...100 mA (2)	0...200 mA (2)	0...100 mA (2)
Voltage drop, closed state		≤ 1.8 V	≤ 2.6 V	≤ 1.8 V	≤ 1.8 V	≤ 2.6 V	≤ 1.8 mA
Maximum switching frequency		≤ 2 kHz			≤ 1 kHz		
Delays	First-up	≤ 4 ms					
	Response	≤ 0.5 ms					
	Recovery	≤ 1 ms					

(1) Sensors available with other cable lengths:

Length of cable	Suffix to be added to references stated above for 2 m pre-cabled sensors	Weight increase
5 m	L1	0.120 kg
10 m	L2	0.320 kg

Example: sensor **XS7G12PA140** with 5 m long cable becomes **XS7G12PA140L1**.

(2) With overload and short-circuit protection



# Inductive proximity sensors

XS range, Application

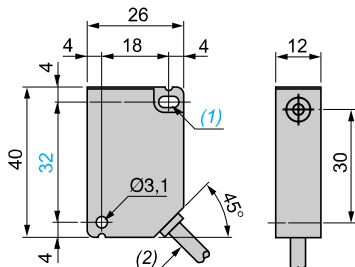
For assembly, packaging and light material handling

Plastic case, 12 x 26 x 40 mm

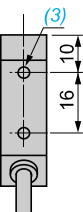
DC supply, solid-state output

## Dimensions

XS● G12●A140, XS● G12●C440



Rear view

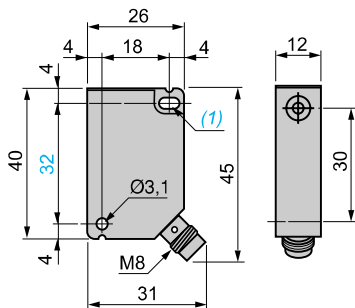


(1) 1 elongated hole  $\varnothing 3.1 \times 5.1$ .

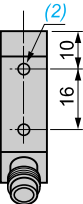
(2) Cable L = 2 m.

(3) 2 holes M3 x 5.

XS● G12●A140S



Rear view

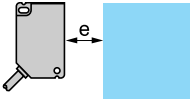
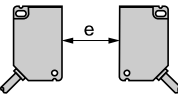
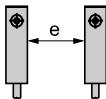


(1) 1 elongated hole  $\varnothing 3.1 \times 5.1$ .

(2) 2 holes M3 x 5.

## Setting-up

Minimum mounting distances (mm)



XS7G flush mountable

Side by side

$e \geq 0$

Face to face

$e \geq 15$

Facing a metal object and mounting in a metal support

$e \geq 6$

XS8G non flush mountable

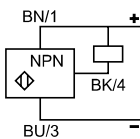
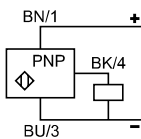
$e \geq 10$

$e \geq 60$

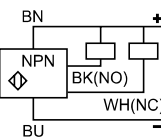
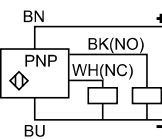
$e \geq 12$

## Wiring schemes

3-wire ---, NO output



4-wire ---, NO + NC output



## Connector

M8





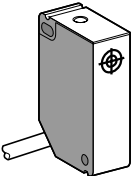
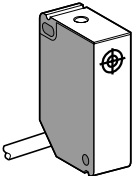
# Inductive proximity sensors

XS range, Application

For assembly, packaging and light material handling

Plastic case, 12 x 26 x 40 mm

AC or DC supply

Sensor		Flush mountable in metal	Non flush mountable in metal
			
Nominal sensing distance (Sn)		2 mm	4 mm
<b>References</b>			
2-wire $\overline{\text{---}}$ or $\sim$	NO	XS7G12MA230	XS8G12MA230
	NC	XS7G12MB230	XS8G12MB230
Weight (kg)		0.100	0.100
<b>Characteristics</b>			
Product certifications		CSA, UL, CE	
Connection		Pre-cabled, 2 x 0.34 mm <sup>2</sup> , length 2 m (1)	
Operating zone		0...1.6 mm	0...3.2 mm
Repeat accuracy		≤ 10 % of Sr	
Differential travel		3...20 % of Sr	
Degree of protection		IP 67	
Storage temperature		- 40...+ 85 °C	
Operating temperature		- 25...+ 70 °C	
Materials		Case: PBT, cable: PVC	
Vibration resistance Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance Conforming to IEC 60068-2-27		50 gn, duration 11 ms	
Output state indication		Yellow LED (on top of case)	
Rated supply voltage		$\sim$ 24...240 V (50/60 Hz) or $\overline{\text{---}}$ 24...210 V	
Voltage limits (including ripple)		$\sim$ or $\overline{\text{---}}$ 20...264 V	
Switching capacity		5...200 mA (2)	
Voltage drop, closed state		≤ 5.5 V	
Residual current, open state		≤ 0.8 mA/24 V, 1.5 mA/120 V	
Maximum switching frequency		$\sim$ 25 Hz or $\overline{\text{---}}$ 250 Hz	
Delays	First-up	≤ 40 ms	
	Response	≤ 1 ms	
	Recovery	≤ 2 ms	

(1) Sensors available with other cable lengths:

Length of cable	Suffix to be added to references stated above for 2 m pre-cabled sensors	Weight increase
5 m	L1	0.120 kg
10 m	L2	0.320 kg

Example: sensor XS7G12MA230 with 5 m long cable becomes XS7G12MA230L1.

(2) These sensors do not incorporate overload or short-circuit protection and therefore, it is essential to connect a 0.4 A "quick-blow" fuse in series with the load.

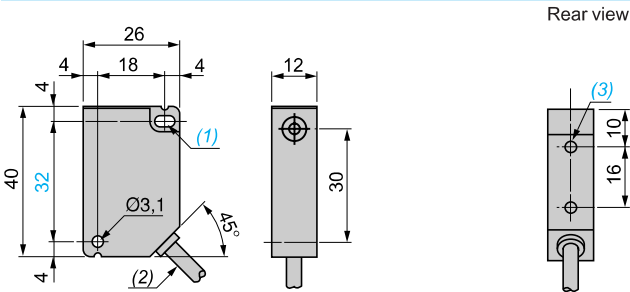


# Inductive proximity sensors

XS range, Application  
For assembly, packaging and light material handling  
Plastic case, 12 x 26 x 40 mm  
AC or DC supply

## Dimensions

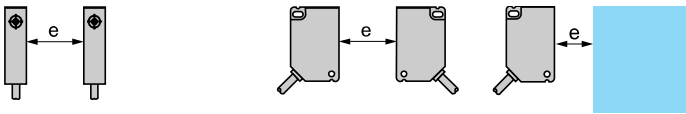
XS●G12M●230



- (1) 1 elongated hole  $\varnothing 3.1 \times 5.1$ .
- (2) Cable  $L = 2\text{ m}$ .
- (3) 2 holes  $M3 \times 5$ .

## Setting-up

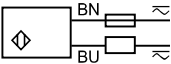
Minimum mounting distances (mm)



	Side by side	Face to face	Facing a metal object and mounting in a metal support
XS7G flush mountable	$e \geq 0$	$e \geq 15$	$e \geq 6$
XS8G non flush mountable	$e \geq 10$	$e \geq 60$	$e \geq 12$

## Wiring schemes

2-wire  $\sim$  or  $\text{---}$ , NO or NC output



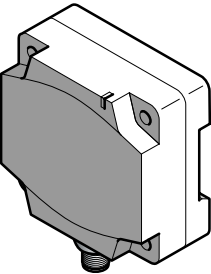






# Inductive proximity sensors

XS range, Application

Flat sensor, flush mountable, increased range, switching capacity 300 mA

80 x 80 x 40 format, DIN rail mounting, solid-state output

Sensor		Flush mountable in metal
		
Dimensions (mm)		80 x 80 x 40
Nominal sensing distance (Sn)		50 mm (not flush mounted: 42 mm)
Reference		
2-wire  (non polarised)	NO	XS7D1A3CAM12DIN
Weight (kg)		0.374
Characteristics		
Product certifications		CE
Degree of protection	Conforming to IEC 60529	IP 67, double insulation 
Temperature	Operating	- 25...+ 70 °C
	Storage	- 40...+ 85 °C
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms
Connection		M12 connector
Operating zone		0...40 mm (not flush mounted: 0...35 mm)
Repeat accuracy		3 % of Sr
Differential travel		1...15 % of Sr
Output state indication		Yellow LED
Rated supply voltage		 12...48 V with protection against reverse polarity
Voltage limits (including ripple)		 10...58 V
Residual current, open state		≤ 0.5 mA
Switching capacity		1.5...300 mA with overload and short-circuit protection
Voltage drop, closed state		≤ 4.5 V
Maximum switching frequency		100 Hz
Delays	First-up	≤ 10 ms
	Response	≤ 2 ms
	Recovery	≤ 5 ms



# Inductive proximity sensors

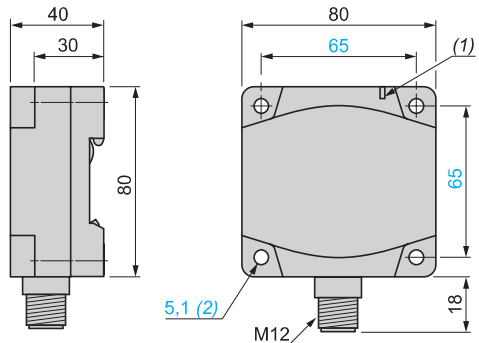
XS range, Application

Flat sensor, flush mountable, increased range, switching capacity 300 mA

80 x 80 x 40 format, DIN rail mounting, solid-state output

## Dimensions

XS7D1A3CAM12DIN



(1) Output LED

(2) For CHC type screws

## Setting-up

Minimum mounting distances (mm)

	Face to face	Side by side	Back to back	Facing a metal object
Flush mounted	450	140	90	150
Not flush mounted	450	180	180	150

## Flush/non flush conditions

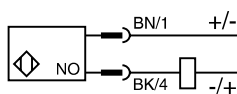
In A37 steel



Sn	Su	Sn	Su
42 mm	35 mm	50 mm	40 mm

## Wiring schemes

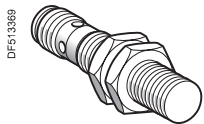
2-wire NO/M12 XS7D1A3CAM12DIN



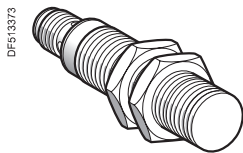


# Inductive proximity sensors

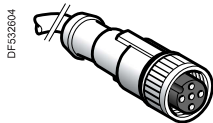
XS range, Application  
Cylindrical, stainless steel 303 front face  
for welding environments  
Three-wire DC, solid-state output



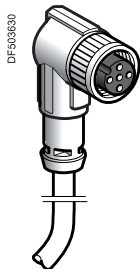
XS912RWPAM12



XS918RWPAM12



XZCP1141L●



XZCP1241L●

Ø 12 mm, threaded M12 x 1					
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
Three-wire 12-24V ---, flush mountable					
6	NO	PNP	M12	XS912RWPAM12	0.024

Ø 18 mm, threaded M18 x 1					
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weight kg
Three-wire 12-24V ---, flush mountable					
10	NO	PNP	M12	XS918RWPAM12	0.051

Connecting cables (PUR) (1)				
Description	Type	Length m	Reference	Weight kg
Pre-wired M12 connectors Female, 4-pin Metal clamping ring	Straight	2	XZCP1141L2	0.090
		5	XZCP1141L5	0.190
		10	XZCP1141L10	0.370
	Elbowed	2	XZCP1241L2	0.090
		5	XZCP1241L5	0.190
		10	XZCP1241L10	0.370

Wiring schemes	
M12 connector	PNP

(1) For further information, please consult our site [www.tesensors.com](http://www.tesensors.com).



## Characteristics, setting-up, dimensions

# Inductive proximity sensors

XS range, Application

Cylindrical, stainless steel 303 front face  
for welding environments

Three-wire DC, solid-state output

## Characteristics

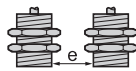
Sensor type	Flush	XS912RWPAM12	XS918RWPAM12
Product certifications		CE, cULus	
Connection	Connector	M12	
Operating zone		mm	0...4.8
Differential travel		%	1...15 (real sensing distance Sr)
Degree of protection	Conforming to IEC 60529	IP 68 (5 meters underwater for 1 month)	
	Conforming to DIN 40050	IP 69K	
Storage temperature		°C	-25...+70 (-13...158°F)
Operating temperature		°C	-25...+70 (-13...158°F)
Materials	Case	Stainless steel, 303 grade	
Front face thickness		mm	0.4
Mechanical shock resistance	Conforming to IEC 62262	IK10	
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude $\pm 1$ mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	30 gn, duration 11 ms	
Output state indication		Yellow LED, 4 viewing points at 90° (blinking from 0.8 Sr and Sr)	
Rated supply voltage		V	$\approx 12...24$ with protection against reverse polarity
Voltage limits (including ripple)		V	$\approx 10...30$
Switching capacity		mA	$\leq 200$ with overload and short-circuit protection
Voltage drop, closed state		V	$\leq 2$
Current consumption, no-load		mA	$\leq 10$
Maximum switching frequency		Hz	15
Delays	First set-up	ms	80
	Response	µs	100
	Recovery	µs	15

## Setting-up

### Minimum mounting distances in mm, flush version

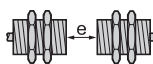
#### Side by side

$$\begin{matrix} \varnothing 12 & e \geq 38 \\ \varnothing 18 & e \geq 42 \end{matrix}$$



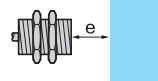
#### Face to face

$$\begin{matrix} e \geq 30 \\ e \geq 40 \end{matrix}$$



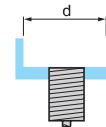
#### Facing a metal object

$$\begin{matrix} e \geq 20 \\ e \geq 30 \end{matrix}$$



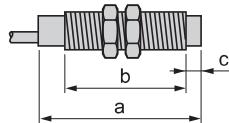
#### Mounted in a metal support

$$\begin{matrix} d \geq 24 \\ d \geq 50 \end{matrix}$$



## Dimensions

	Flush sensor	
	M12	M18
a (mm)	60	63.5
b (mm)	41	42
c (mm)	0	0



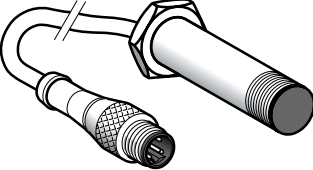
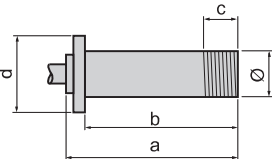
Lengths (mm):  
a = overall  
b = threaded  
c = for non flush mountable sensors

## Reduction coefficient

Non flush mounted		Flush sensor	
		M12	M18
Steel		1	1
Aluminum		1	1
Brass		1.3	1.2
Copper		0.85	0.8
Stainless steel	Thickness 1 mm	0.5	0.5
	Thickness 2 mm	0.9	0.9
Flush mounted		M12	M18
Steel		0.7	0.75
Aluminum		1.15	0.9
Brass		1.05	0.75
Stainless steel		0.8	0.8



Flush mountable in metal



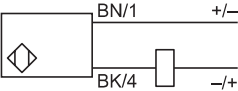
Lengths (mm):  
a = Overall  
b = To shoulder  
c = Removal  
d = Shoulder

Ø = 12  
a = 55  
b = 50  
c = 9 (threaded end)  
d = 15 hexagonal

Nominal sensing distance (Sn)	3 mm
References	
2-wire $\overline{\text{---}}$ (non polarised) Terminal connections	1-4 NO XSLC1401393L3
Weight (kg)	0.065
Characteristics	
Connection	Remote M12 connector on 0.8 m flying lead
Degree of protection conforming to IEC 60529	IP 67
Operating zone	0...2.4 mm
Repeat accuracy	$\leq 3\%$ of Sr
Differential travel	1...15 % of Sr
Operating temperature	- 25...+ 80 °C
Output state indication	Yellow LED, annular
Rated supply voltage	$\overline{\text{---}}$ 12...48 V
Voltage limits (including ripple)	$\overline{\text{---}}$ 10...58 V
Switching capacity	1.5...100 mA with overload and short-circuit protection
Voltage drop, closed state	$\leq 4$ V
Residual current, open state	$\leq 0.5$ mA
Current consumption, no-load	–
Maximum switching frequency	800 Hz
Delays	First-up: $\leq 5$ ms; response: $\leq 05$ ms; recovery: $\leq 0.5$ ms

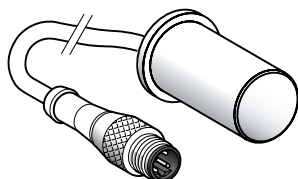
Wiring schemes

2-wire  $\overline{\text{---}}$ , non polarised, NO output



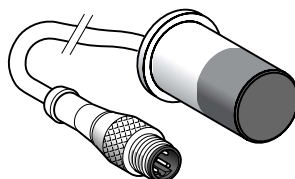


## Flush mountable in metal



$\varnothing = 18$   
 $a = 40$   
 $b = 35$   
 $c = 0$  (PPS front face)  
 $d = \varnothing 22$

## Non flush mountable in metal



$\varnothing = 18$   
 $a = 45$   
 $b = 35$   
 $c = 20$  (Teflon front face and case)  
 $d = \varnothing 22$

6.3 mm

10 mm

10 mm

XSLC1401392L1

XSLC1401405L3

XSLC1401405L4

0.100

0.065

0.050

Remote M12 connector on  
1.2 m flying lead

Remote M12 connector on  
0.8 m flying lead

Remote M12 connector on  
0.15 m flying lead

IP 67

0...5 mm

0...8 mm

3 % of Sr

1...15 % of Sr

- 25...+ 70 °C

Yellow LED, annular

--- 12...48 V

--- 10...58 V

1.5...100 mA with overload and short-circuit protection

≤ 4 V

≤ 0.5 mA

—

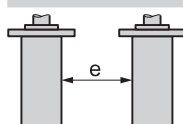
100 Hz

First-up: ≤ 10 ms; response: ≤ 10 ms; recovery: ≤ 2 ms

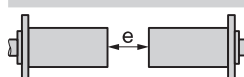
## Setting-up

### Minimum mounting distances (mm)

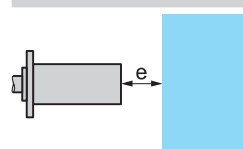
#### Side by side



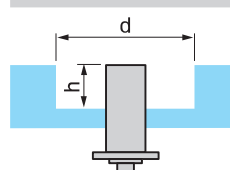
#### Face to face



#### Facing a metal object



#### Mounted in a metal support



XSLC	Ø 12 (flush mountable)	$e \geq 10$	$e \geq 60$	$e \geq 15$	$d = 12, h = 0$
	Ø 18 (non flush mountable)	$e \geq 16$	$e \geq 96$	$e \geq 24$	$d = 54, h = 16$

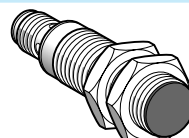
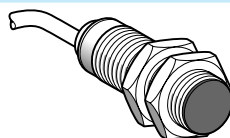
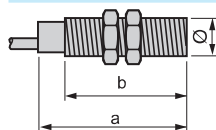


# Inductive proximity sensors

## XS range

Detection at fixed sensing distance. Factor 1 (Fe/Nfe)  
sensors <sup>(1)</sup> for ferrous and non ferrous materials  
Solid-state output

### Flush mountable in metal



Lengths (mm):

a = Overall

b = Threaded section

a = 60

b = 51.5

Ø = M18 x 1

a = 70

b = 51.5

Ø = M18 x 1

	Brass case	Brass case
Nominal sensing distance (Sn)	5 mm	5 mm

### References

4-wire	PNP/PLC programmable NO/NC	XS1M18KPM40	XS1M18KPM40D
Weight (kg)		0.120	0.060

### Characteristics

Product certifications		CE, UL, CSA	
Connection		Pre-cabled, PvR 4 x 0.34 mm², length 2 m (2)	M12 connector
Degree of protection	Conforming to IEC 60529	IP 68	IP 67
Operating zone		0...4 mm	
Repeat accuracy		3 % of Sr	
Differential travel		1...15 % of Sr	
Operating temperature		0...+ 50 °C	
Output state indication		Yellow LED, annular	Yellow LED, 4 viewing ports at 90°
Rated supply voltage		12...24 V with protection against reverse polarity	
Voltage limits (including ripple)		10...38 V	
Switching capacity		0...200 mA with overload and short-circuit protection	
Voltage drop, closed state		≤ 2.6 V	
Current consumption, no-load		≤ 15 mA	
Maximum switching frequency		1000 Hz	
Delays	First-up	≤ 10 ms	
	Response	≤ 0.3 ms	
	Recovery	≤ 0.7 ms	

### Wiring schemes

M12 connector	Pre-cabled	4-wire, PNP/NPN, NO or NC output
	BN: brown BU: blue BK: black WH: white	<div>PNP</div> <div>NPN</div>

(1) The variation in sensing distance between ferrous and non ferrous materials is typically less than 5 %.

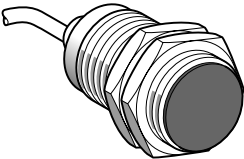
(2) Sensors available with other cable lengths: please consult our Customer Care Centre.



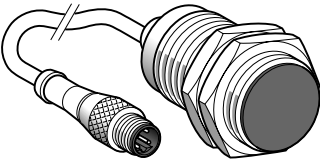
# Inductive proximity sensors

## XS range

Detection at fixed sensing distance. Factor 1 (Fe/Nfe)  
sensors <sup>(1)</sup> for ferrous and non ferrous materials  
Solid-state output



a = 60  
b = 51.5  
Ø = M30 x 1.5



a = 60  
b = 51.5  
Ø = M30 x 1.5

Stainless steel case	Stainless steel case
10 mm	10 mm

### References

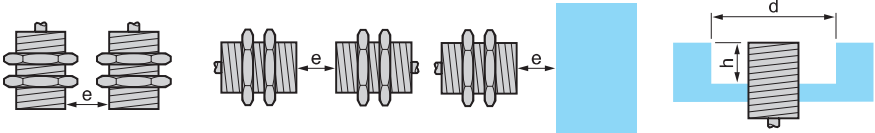
XS1M30KPM40	XS1M30KPM40LD
0.205	0.145

### Characteristics

CE, UL, CSA	
Pre-cabled, PvR 4 x 0.34 mm², length 2 m (2)	M12 connector on 0.8 m flying lead
IP 68	IP 67
0...8 mm	
3 % of Sr	
1...15 % of Sr	
0...+ 50 °C	
Yellow LED, annular	
--- 12...24 V with protection against reverse polarity	
--- 10...38 V	
0...200 mA with overload and short-circuit protection	
≤ 2.6 V	
≤ 15 mA	
1000 Hz	
≤ 5 ms	
≤ 0.3 ms	
≤ 0.7 ms	

### Setting-up

Minimum mounting distances (mm)	Side by side	Face to face	Facing a metal object	Mounted in a metal support
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XS1M18 flush mountable	e ≥ 10	e ≥ 60	e ≥ 15	d ≥ 18, h ≥ 0
XS1M30 flush mountable	e ≥ 20	e ≥ 120	e ≥ 30	d ≥ 30, h ≥ 0

Fixing nut tightening torque: XS1M18: < 35 N.m, XS1M30: < 100 N.m

(1) The variation in sensing distance between ferrous and non ferrous materials is typically less than 5 %.  
(2) Sensors available with other cable lengths: please consult our Customer Care Centre.

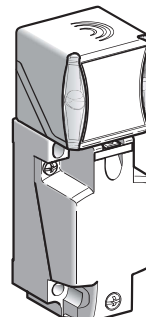
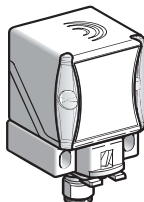


# Inductive proximity sensors

## XS range, Application

Factor 1 sensors for ferrous or non ferrous material detection and welding applications. Plastic case, 40 x 40 mm front face. 5 position turret head

<b>Sensor</b>	<b>Flush mountable in metal</b>	
<b>Dimensions</b>	<b>40 x 40 x 70 mm</b>	<b>40 x 40 x 117 mm</b>



<b>Nominal sensing distance (Sn)</b>	20 mm
--------------------------------------	-------

## References

<b>4-wire</b>	PNP NO+NC	<b>XS9C2A1PCM12</b>	<b>XS9C4A1PCP20 (1)</b>
	NPN NO+NC	<b>XS9C2A1NCM12</b>	<b>XS9C4A1NCP20 (1)</b>
XS9C4●●●P20 sensors are available with an ISO M20 cable entry and can be supplied with a Pg 13.5 (e.g. XS9C4A1PCG13) or a 1/2" NPT (e.g. XS9C4A1PCN12) cable entry: please consult our Customer Care Centre for more information.			

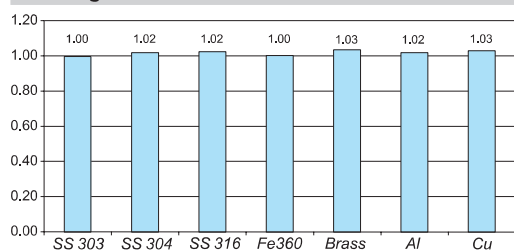
<b>Weight (kg)</b>	0.110	0.220
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## Characteristics

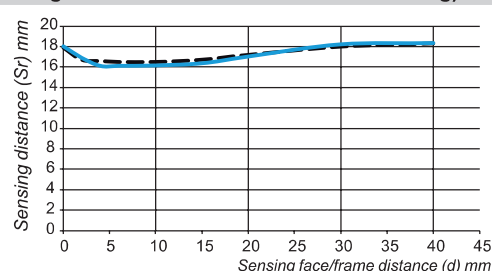
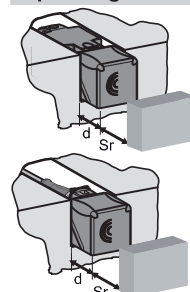
<b>Product certifications</b>	UL, CSA, CE	
<b>Conformity to standards</b>	IEC 60947-5-2	
<b>Connection</b>	M12 connector (4-pin)	Screw terminals, clamping capacity 4 x 1.5 mm <sup>2</sup> / 4 x 16 AWG
<b>Operating zone</b>	0...16 mm	
<b>Differential travel</b>	3...15% of Sr	
<b>Repeat accuracy</b>	< 3%	
<b>Immunity to magnetic fields</b>	< 250 mTesla	
<b>Degree of protection</b>	Conforming to IEC 60529 and DIN 40050	IP 65, IP 67 and IP 69K
<b>Temperature</b>	Storage	- 40...+ 85°C
	Operation (2)	- 25...+ 70°C
<b>Material</b>	Case: PBT	
<b>Vibration resistance</b>	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (f = 10...55 Hz)
<b>Shock resistance</b>	Conforming to IEC 60068-2-27	50 gn for 11 ms
<b>Indicators</b>	Output state: yellow LED. Supply on: green LED	
<b>Rated supply voltage</b>	4-wire	12...24 V with protection against reverse polarity
<b>Voltage limits (including ripple)</b>	4-wire	10...36 V
<b>Current consumption, no-load</b>	4-wire	< 30 mA
<b>Switching capacity</b>	4-wire	< 200 mA with protection against overload and short-circuit
<b>Voltage drop, closed state</b>	4-wire	< 2 V
<b>Maximum switching frequency</b>	4-wire	250 Hz
<b>Delays</b>	First-up	< 15 ms
	Response	< 2.5 ms
	Recovery	< 2.5 ms

## Setting-up

<b>Sensing distance correction factor</b>	<b>Operating distance (according to the sensor's level of flush mounting)</b>
---	---



SS: stainless steel, Fe: steel, Al: aluminium, Cu: copper.



--- : Flush mounted in Fe360 — : Flush mounted in aluminium

(1) These sensors are supplied without a cable gland. A suitable Pg 13.5 cable gland is available (reference XSZPE13).



## Setting-up (continued), schemes, dimensions

## Inductive proximity sensors

### XS range, Application

Factor 1 sensors for ferrous or non ferrous material detection and welding applications. Plastic case, 40 x 40 mm front face. 5 position turret head

### Setting-up (continued)

#### Minimum mounting distances (mm)

	Side by side	Face to face	Facing a metal object
Sensors flush mountable in metal	$e \geq 80$	$e \geq 200$	$e \geq 60$

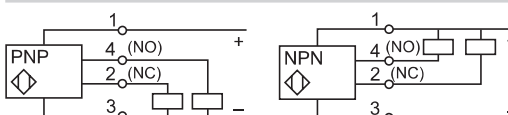
### Wiring schemes

#### M12 connector

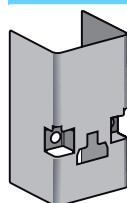


- 1: + V
- 2: NC Output
- 3: 0 V
- 4: NO Output

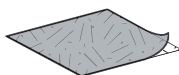
#### 4-wire $\overline{\text{NPN}}$ , NO + NC outputs



### Accessories



XSZPSC2



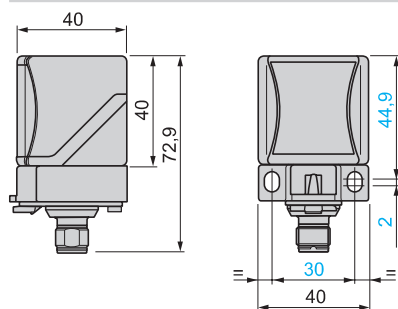
XSZPKC2

Description	Use for	Reference	Weight kg
<b>Stainless steel rigid protective cover</b> (only suitable for use when detecting from the top)	Welding	<b>XSZPSC2</b>	0.010
<b>Protective sheet</b> (for sensing face of sensor)	Welding	<b>XSZPKC2</b>	0.010

Sold in lots of 5

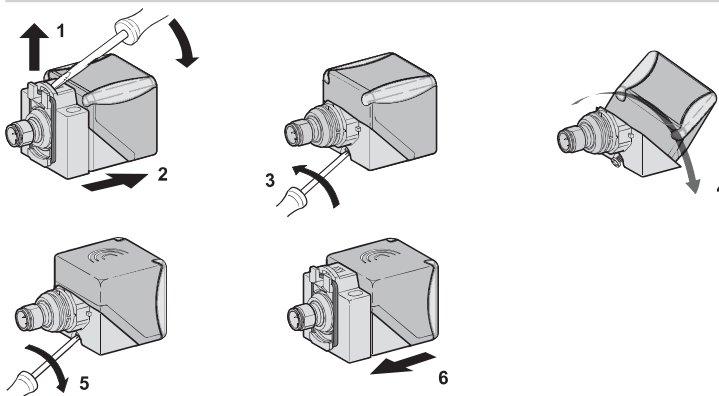
### Dimensions

#### XS9C2A1PCM12 and XS9C2A1NCM12

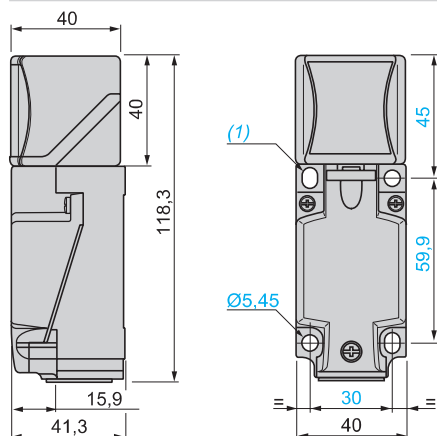


### Head positions

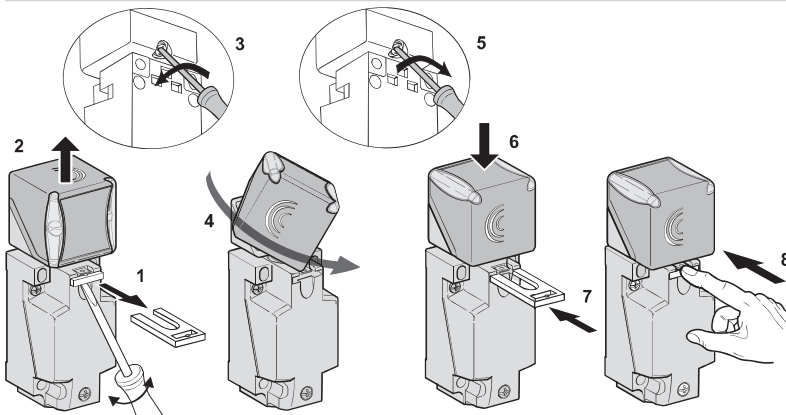
#### XS9C2A1PCM12 and XS9C2A1NCM12



#### XS9C4A1PCP20 and XS9C4A1NCP20



#### XS9C4A1PCP20 and XS9C4A1NCP20



(1) 2 elongated holes  $\varnothing 5.3 \times 7$  mm.

Tightening torque of cover fixing screws and clamp screws:  $< 1.2 \text{ N.m} / < 10.62 \text{ lb-in}$ .



# Inductive proximity sensors

XS range, Application

Selective detection of ferrous materials

Selective detection of non ferrous materials



Cylindrical type, solid-state output


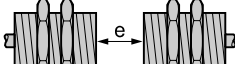
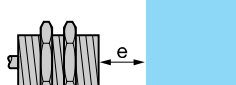
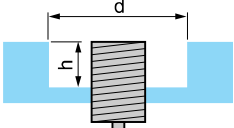
Flush mountable	
Stainless steel case	
Nominal sensing distance (Sn)	5 mm

References			
3-wire, ferrous version	PNP	NO	XS1M18PAS40
Insensitive to non ferrous materials			
3-wire, non ferrous version	PNP	NO	XS1M18PAS20
Insensitive to ferrous materials			
Weight (kg)	0.120		

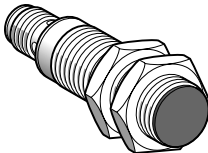

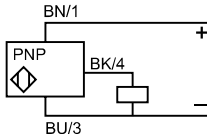
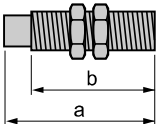
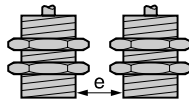
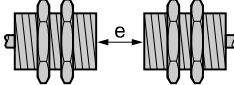
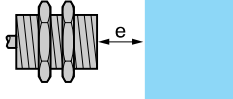
Characteristics			
Product certifications	UL, CSA, CÉ		
Connection	Pre-cabled, PVR, 3 x 0.34 mm², length 2 m (1)		
Operating zone	0...4 mm		
Degree of protection conforming to IEC 60529	IP 68		
Operating temperature	- 25...+ 70 °C		
Output state indication	Yellow LED, annular		
Rated supply voltage	--- 12...24 V with protection against reverse polarity		
Voltage limits (including ripple)	--- 10...38 V		
Switching capacity	0...200 mA with overload and short-circuit protection		
Voltage drop, closed state	≤ 2.6 V		
Residual current, open state	—		
Current consumption, no-load	≤ 15 mA		
Maximum switching frequency	1000 Hz		
Delays	First-up	≤ 10 ms	
	Response	≤ 0.3 ms	
	Recovery	≤ 0.7 ms	

(1) Sensors available with other cable lengths: please consult our Customer Care Centre.

Wiring schemes		Dimensions					
3-wire PNP		XS1M					
							
		<table><tr><th>a (mm)</th><th>b (mm)</th></tr><tr><td>60</td><td>51.5</td></tr></table>		a (mm)	b (mm)	60	51.5
a (mm)	b (mm)						
60	51.5						

Setting-up				
Minimum mounting distances (mm)				
				
Side by side	Face to face	Facing a metal object	Mounted in a metal support	
$e \geq 10$	$e \geq 60$	$e \geq 15$	$d \geq 18, h \geq 0$ (ferrous metal) $d \geq 18, h \geq 5$ (non ferrous metal)	



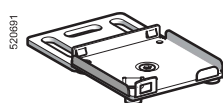
Flush mountable			Stainless steel case					
								
Nominal sensing distance (Sn)			5 mm					
References								
3-wire, ferrous version Insensitive to non ferrous materials			PNP	NO	XS1M18PAS40D			
3-wire, non ferrous version Insensitive to ferrous materials			PNP	NO	XS1M18PAS20D			
Weight (kg)			0.060					
Characteristics								
Product certifications			UL, CSA, CÉ					
Connection			M12 connector					
Degree of protection conforming to IEC 60529			IP 67					
Operating zone			0...4 mm					
Operating temperature			-25...+ 70 °C					
Output state indication			Yellow LED, 4 viewing ports at 90°					
Rated supply voltage			12...24 V with protection against reverse polarity					
Voltage limits (including ripple)			10...38 V					
Switching capacity			0...200 mA with overload and short-circuit protection					
Voltage drop, closed state			≤ 2.6 V					
Residual current, open state			—					
Current consumption, no-load			≤ 15 mA					
Maximum switching frequency			1000 Hz					
Delays			First-up	≤ 10 ms				
			Response	≤ 0.3 ms				
			Recovery	≤ 0.7 ms				
Wiring schemes								
M12 connector		3-wire PNP						
								
								
		<table><tr><th>a (mm)</th><th>b (mm)</th></tr><tr><td>70</td><td>51.5</td></tr></table>			a (mm)	b (mm)	70	51.5
a (mm)	b (mm)							
70	51.5							
Setting-up								
Minimum mounting distances (mm)								
								
Side by side		Face to face		Facing a metal object				
e ≥ 10		e ≥ 60		e ≥ 15				
XS1M18				Mounted in a metal support				
				d ≥ 18, h ≥ 0 (ferrous metal) d ≥ 18, h ≥ 5 (non ferrous metal)				



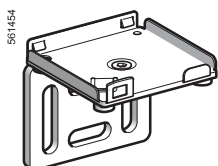
## Inductive proximity sensors

XS range

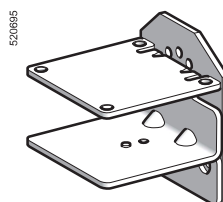
Accessories



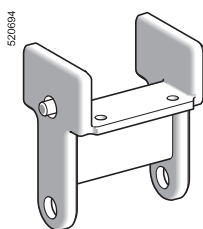
XSZB00



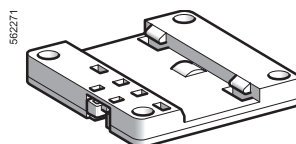
XSZB90



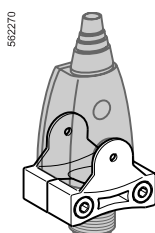
XSZBC10



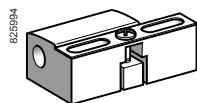
XSZBE10



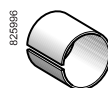
XSZBD10



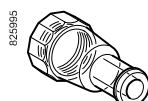
XSZBPM12



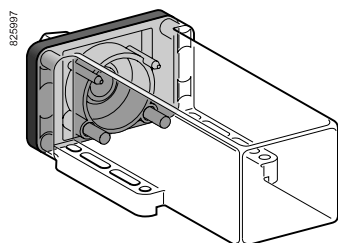
XSZB100



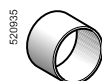
XSZA000



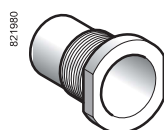
XSZP100



XSCZ01



XSZF10



XTAZ30

## Mounting and fixing accessories

Description	For use with sensor		Unit reference	Weight kg	
	Type	Diameter (mm)			
<b>“Clip” mounting plate</b> Can be mounted without “clip” on threaded holes	XS●J	—	XSZBJ00	0.003	
	XS●F	—	XSZBF00	0.005	
	XS●E	—	XSZBE00	0.025	
	XS●C	—	XSZBC00	0.060	
<b>“Clip” 90° mounting bracket</b> Can be mounted without “clip” on threaded holes	XS●J	—	XSZBJ90	0.003	
	XS●F	—	XSZBF90	0.005	
	XS●E	—	XSZBE90	0.025	
	XS●C	—	XSZBC90	0.060	
<b>Replacement bracket</b>	XS●E	—	XSZBE10	0.060	
	Replaces: XS7T2, XS8T2, XSE				
	XS●C	—	XSZBC10	0.110	
	Replaces: XS7T4, XS7C40, XS8T4, XS8C40 and XSC				
	XS●D (for XSD) (1)	—	XSZBD10	0.065	
<b>Fixing clamp for remote control</b>	XS9, XS6●●●B2	—	XSZBPM12	0.015	
<b>Fixing clamps</b>	XS1	4 (plain)	XSZB104	0.005	
		5 (M5 x 0.5)	XSZB105	0.005	
	XS1, XS2	6.5 (plain)	XSZB165	0.005	
	XS1, XS2, XS4, XS5, XS6	8 (M8 x 1)	XSZB108	0.006	
	XS1, XS2, XS4, XS5, XS6, XT1	12 (M12 x 1)	XSZB112	0.006	
		18 (M18 x 1)	XSZB118	0.010	
		30 (M30 x 1.5)	XSZB130	0.020	
	XT1	32 (plain)	XUZB32	0.050	
	<b>Set of 2 metal fixing nuts, nickel plated</b>	XS1	5 (M5 x 0.5)	XSZE105	0.010
		XS1, XS2, XS5, XS6	8 (M8 x 1)	XSZE108	0.015
XS1, XS2, XT1, XS5, XS6		12 (M12 x 1)	XSZE112	0.015	
		18 (M18 x 1)	XSZE118	0.020	
		30 (M30 x 1.5)	XSZE130	0.050	
<b>Set of 2 stainless steel fixing nuts</b>	XS1, XS2, XS5, XS6	8 (M8 x 1)	XSZE308	0.015	
	XS1, XS2, XT1, XS5, XS6	12 (M12 x 1)	XSZE312	0.015	
		18 (M18 x 1)	XSZE318	0.020	
		30 (M30 x 1.5)	XSZE330	0.050	
<b>Set of 2 plastic fixing nuts</b>	XS4	8 (M8 x 1)	XSZE208	0.002	
		12 (M12 x 1)	XSZE212	0.003	
	XS4	18 (M18 x 1)	XSZE218	0.004	
		30 (M30 x 1.5)	XSZE230	0.005	
<b>Adaptor collar</b>	Ø 20	XS●, XT●	18 (M18 x 1)	XSZA020	0.005
	Ø 34	XS●, XT●	30 (M30 x 1.5)	XSZA034	0.005

## Protection accessories

<b>Cable sleeve adaptor</b> (CNOMO type)	XS0, XT0	12 (M12 x 1)	XSZP112	0.005
		18 (M18 x 1)	XSZP118	0.005
		30 (M30 x 1.5)	XSZP130	0.010
<b>Outer cover (IP 68)</b>	XT7, XS7, XS8 and XS9 – (C format)	—	XSCZ01	0.100
<b>Thread adaptor</b>	XS0, XT0	30 (M30 x 1.5)	XTAZ30	0.035
<b>13P cable gland</b>	Clamping capacity Ø 9 to 12 mm		XSZPE13	0.010
<b>Protective cover</b> <b>Sold in lots of 50</b>	M12 universal connectors		XSZF10	0.020

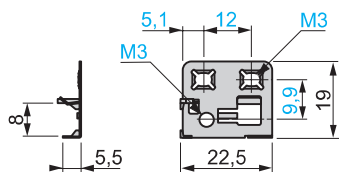
## Fuses (for unprotected 2-wire ~ sensors)

Description	Type	Sold in lots of	Unit reference	Weight kg
<b>Cartridge fuses</b> 5 x 20	0.4 A "quick-blow"	10	XUZE04	0.001
	0.63 A "quick-blow"	10	XUZE06	0.001
	0.8 A "quick-blow"	10	XUZE08	0.001
<b>Fuse terminal block for XUZE00</b>		50	AB1FU10135U	0.040

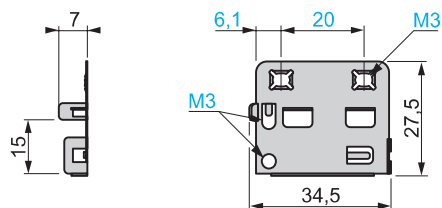
(1) Depth adjustment shim for converting 80 x 80 x 26 mm format to 80 x 80 x 40 mm format. Also enables clipping onto 35 mm omega rail.



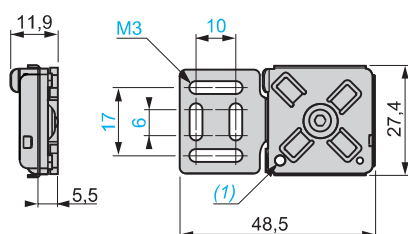
**XSZBJ00**



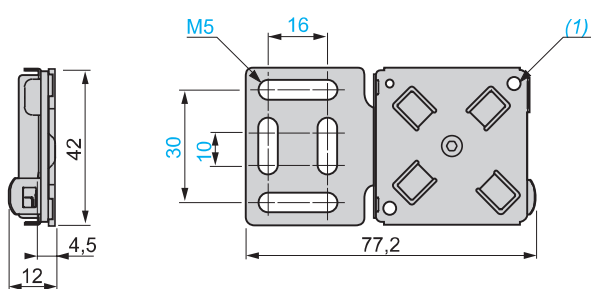
**XSZBF00**



**XSZBE00**



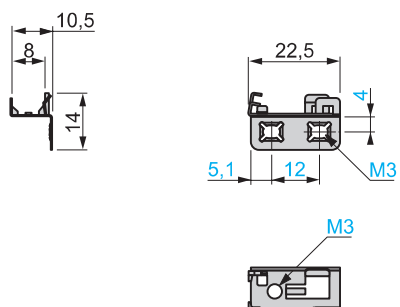
**XSZBC00**



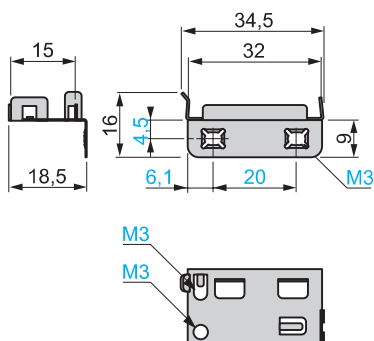
(1) 2 screws M3 x 12 (included).

(1) 4 screws M4 x 14 (included).

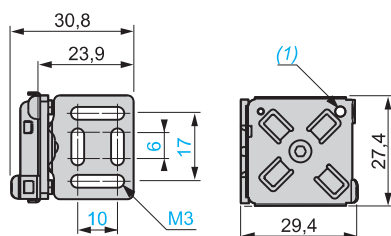
**XSZBJ90**



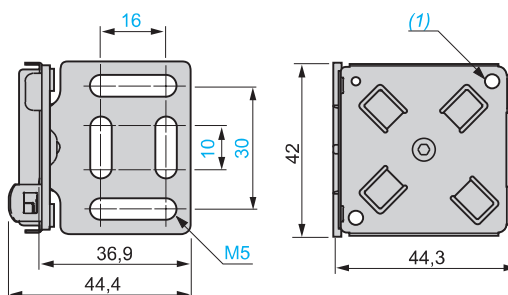
**XSZBF90**



**XSZBE90**



**XSZBC90**

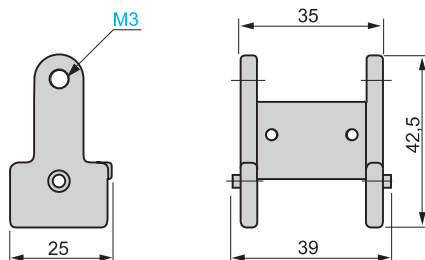


(1) 2 screws M3 x 12 (included).

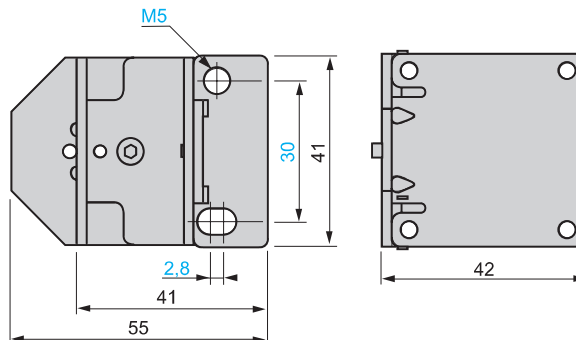
(1) 4 screws M4 x 14 (included).



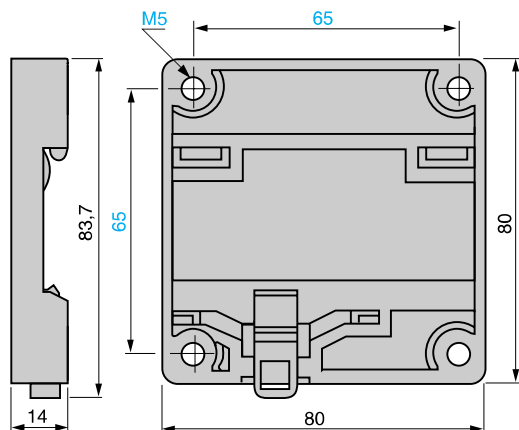
#### XSZBE10



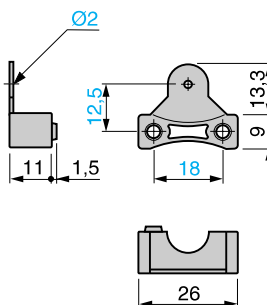
#### XSZBC10



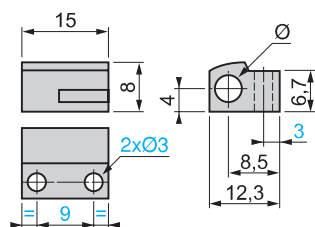
#### XSZBD10 (for mounting on XS●D●●●●)



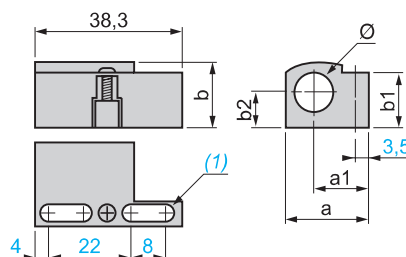
#### XSZBPM12



#### XSZB104, XSZB105



#### XSZB108, XSZB112, XSZB118, XSZB130, XSZB165



XSZ	a	a1	b	b1	b2	Ø
B108	19.9	14.5	14	12.5	7.5	8
B112	21.9	14.5	16	15.5	8.5	12
B118	26	15.7	22.3	20.1	11.5	18
B130	39	21.7	35.5	31	18.5	30
B165	19.9	14.5	14	12.5	7.5	6.5

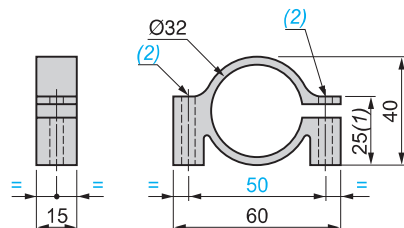
(1) 2 elongated holes 4 x 8 mm.

XSZ	Ø
B104	4
B105	5

**Note:** for fixing clamps XSZB118 and XSZB130, see mounting precautions, page 19.



#### XUZB32

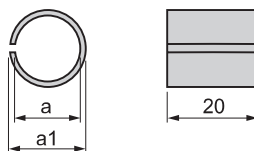


(1) Maximum value

(2) 2 holes Ø 5.5

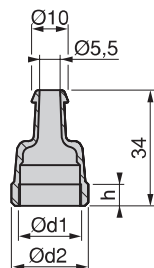
2 x M5 screws, HM head, included with fixing clamp

#### XSZA0●●



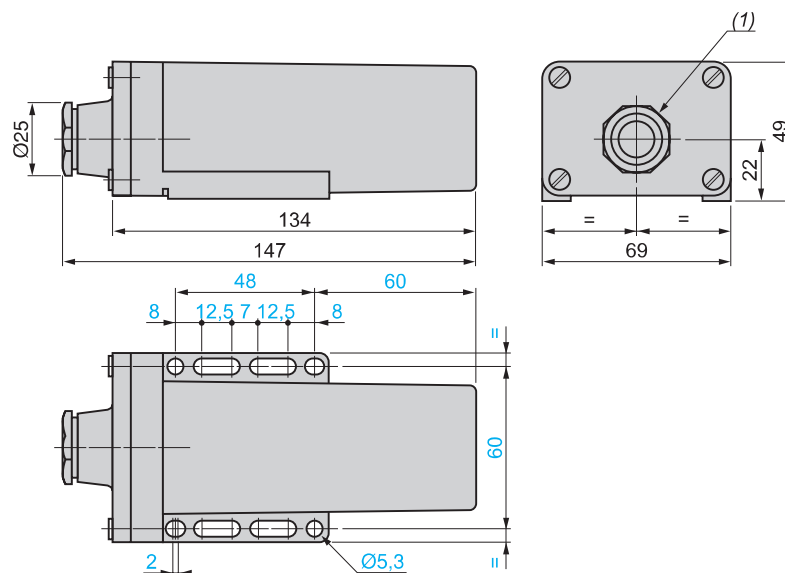
XSZ	a	a1
A020	Ø18	Ø20
A034	Ø30	Ø34

#### XSZP112, XSZP118, XSZP130

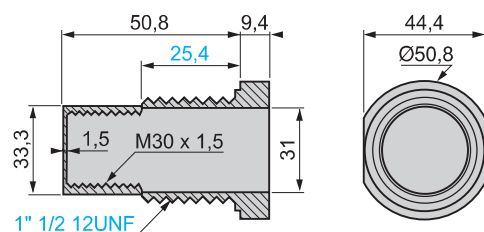


XSZ	h	Ø d1	Ø d2
P112	7	12	16,8
P118	6,2	18	23
P130	6,2	30	34,4

#### XSCZ01



#### XTAZ30

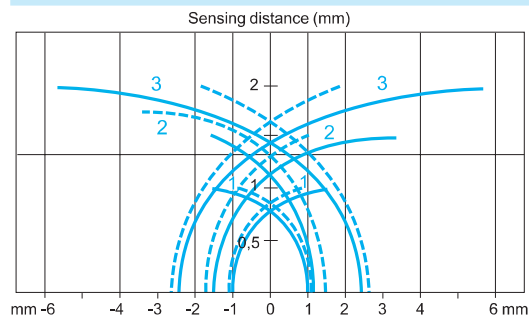


(1) 13P cable gland



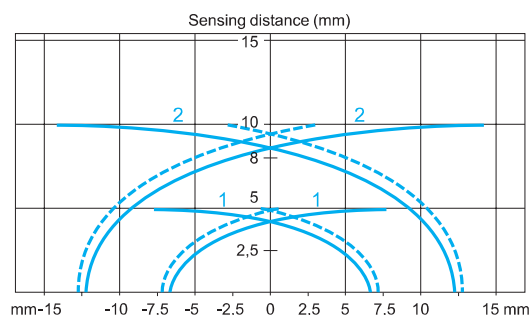
### Cylindrical type sensors

#### Flush mountable in metal



Sensor (mm)	Standard steel target (mm)	Operating zone (mm)
Ø 4	5 x 5 x 1	0...0.8
Ø 5	5 x 5 x 1	0...0.8
Ø 6.5	8 x 8 x 1	0...1.2
Ø 8	8 x 8 x 1	0...1.2
Ø 12	12 x 12 x 1	0...1.6

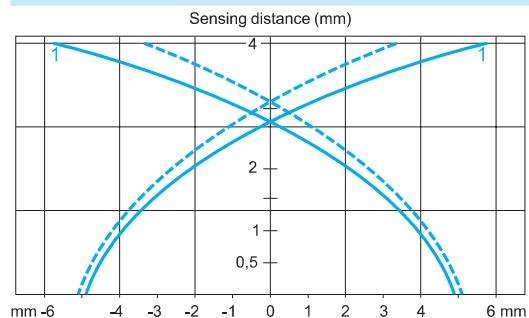
— pick-up points  
 - - - drop-out points (object approaching from the side)  
 1 Ø 4 (plain) XS1 and Ø 5 (M5 x 0.5) XS1  
 2 Ø 6.5 (plain) XS1 and Ø 8 (M8 x 1) XS5  
 3 Ø 12 (M12 x 1) XS5



Sensor (mm)	Standard steel target (mm)	Operating zone (mm)
Ø 18	18 x 18 x 1	0...4
Ø 30	30 x 30 x 1	0...8

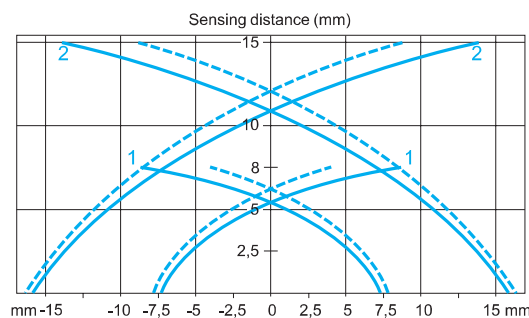
— pick-up points  
 - - - drop-out points (object approaching from the side)  
 1 Ø 18 (M18 x 1) XS5  
 2 Ø 30 (M30 x 1.5) XS5

#### Non flush mountable in metal



Sensor (mm)	Standard steel target (mm)	Operating zone (mm)
Ø 12	12 x 12 x 1	0...3.2

— pick-up points  
 - - - drop-out points (object approaching from the side)  
 1 Ø 12 (M12 x 1) XS4



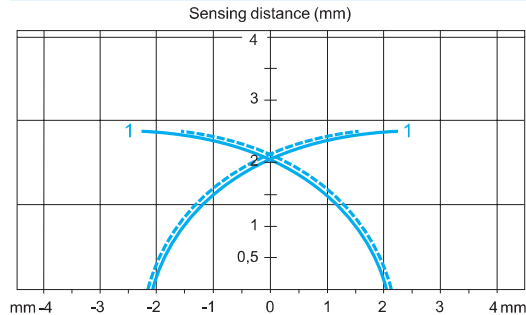
Sensor (mm)	Standard steel target (mm)	Operating zone (mm)
Ø 18	24 x 24 x 1	0...6.4
Ø 30	45 x 45 x 1	0...12

— pick-up points  
 - - - drop-out points (object approaching from the side)  
 1 Ø 18 (M18 x 1) XS4  
 2 Ø 30 (M30 x 1.5) XS4

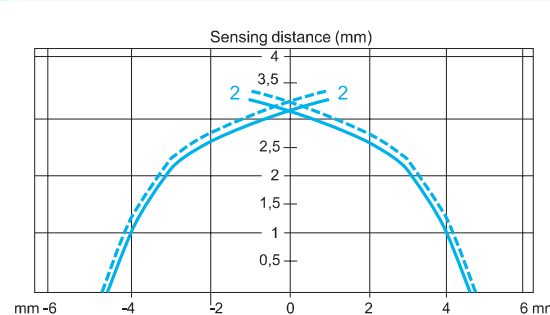


### Cylindrical type sensors, increased range

#### Flush mountable in metal



#### Non flush mountable in metal



**Sensor (mm)**

Ø 6,5 and Ø 8

**Standard steel target (mm)**

8 x 8 x 1

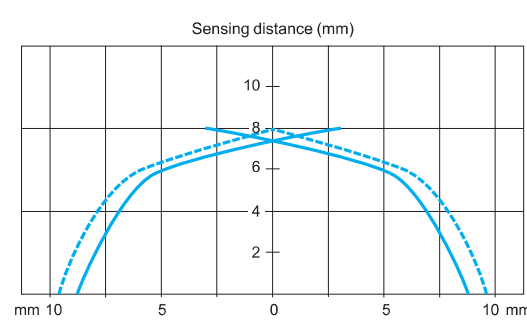
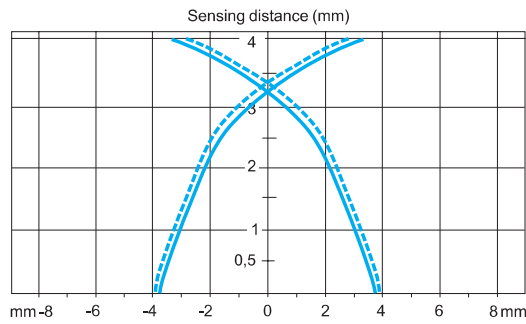
**Operating zone (mm)**

0...2 (flush mounted)

0...3.2 (not flush mounted)

1 Ø 6.5 (plain) XS106B3●● and Ø 8 (M8 x 1) XS108B3 and XS608B1

2 XS608B4



**Sensor (mm)**

Ø 12

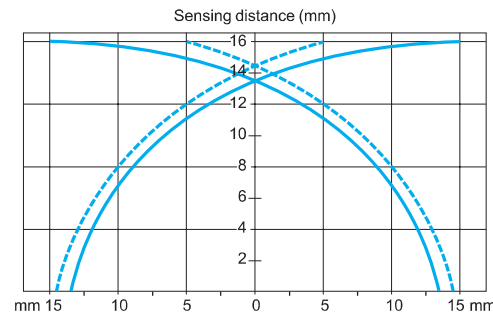
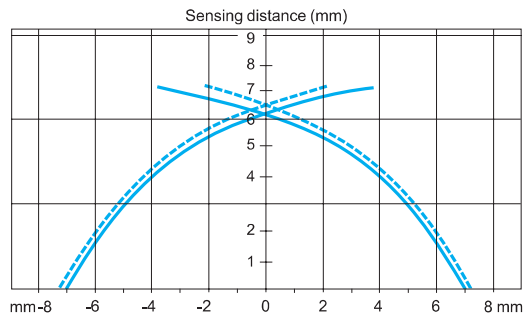
**Standard steel target (mm)**

12 x 12 x 1

**Operating zone (mm)**

0...3.2 (flush mounted)

0...6.4 (not flush mounted)



**Sensor (mm)**

Ø 18

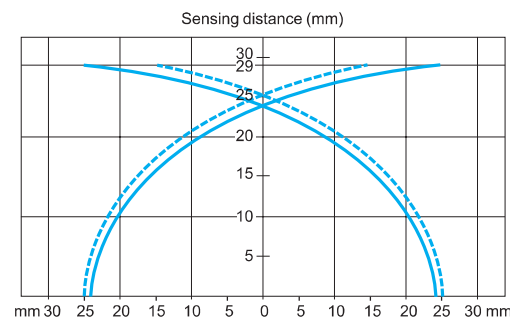
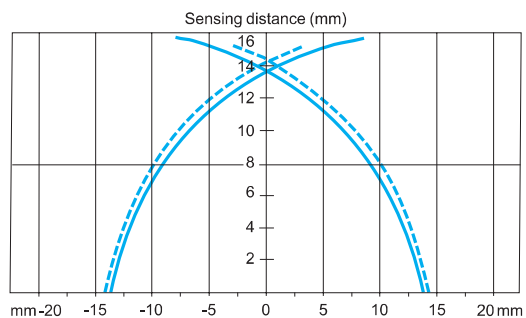
**Standard steel target (mm)**

24 x 24 x 1

**Operating zone (mm)**

0...6.4 (flush mounted)

0...12.8 (not flush mounted)



**Sensor (mm)**

Ø 30

**Standard steel target (mm)**

45 x 45 x 1

**Operating zone (mm)**

0...12 (flush mounted)

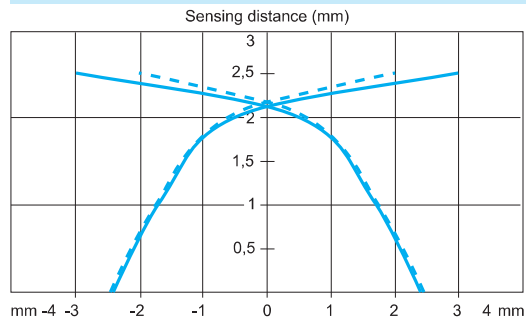
0...24 (not flush mounted)

— pick-up points  
- - - drop-out points (object approaching from the side)

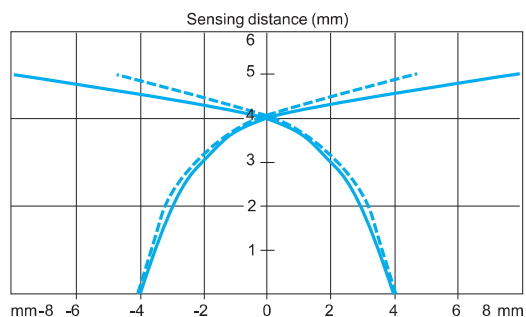


### Cubic, flat or rectangular type sensors

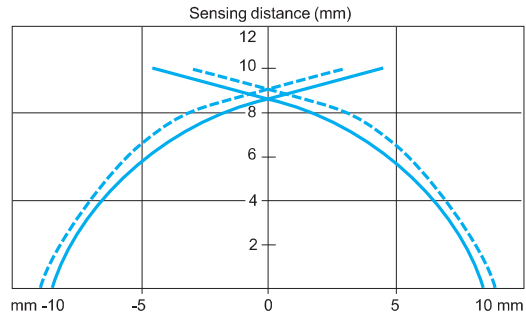
#### Flush mountable in metal



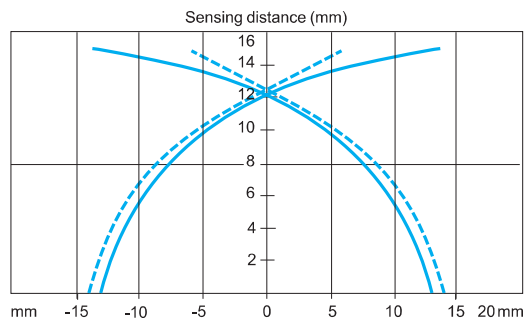
Sensor	Standard steel target (mm)	Operating zone (mm)
<b>XS7J1A1</b>	5 x 5 x 1	0...2
<i>— pick-up points</i> <i>- - - drop-out points (object approaching from the side)</i>		



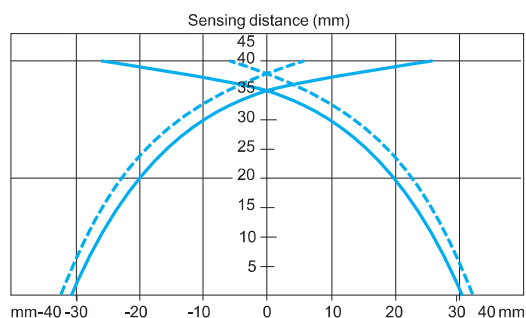
Sensor	Standard steel target (mm)	Operating zone (mm)
<b>XS7F1A1</b>	5 x 5 x 1	0...4
<i>— pick-up points</i> <i>- - - drop-out points (object approaching from the side)</i>		



Sensor	Standard steel target (mm)	Operating zone (mm)
<b>XS7E1A1</b>	8 x 8 x 1	0...8
<i>— pick-up points</i> <i>- - - drop-out points (object approaching from the side)</i>		



Sensor	Standard steel target (mm)	Operating zone (mm)
<b>XS7C1A1</b> <b>XS7C2A1</b>	18 x 18 x 1	0...12
<i>— pick-up points</i> <i>- - - drop-out points (object approaching from the side)</i>		

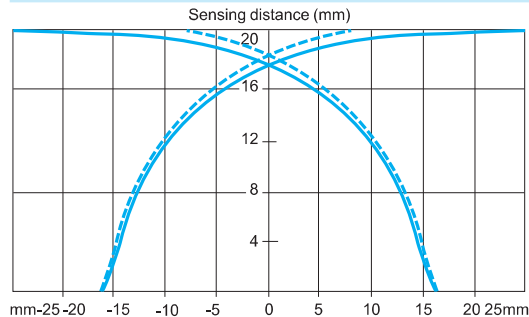


Sensor	Standard steel target (mm)	Operating zone (mm)
<b>XS7D1A1</b>	30 x 30 x 1	0...32
<i>— pick-up points</i> <i>- - - drop-out points (object approaching from the side)</i>		



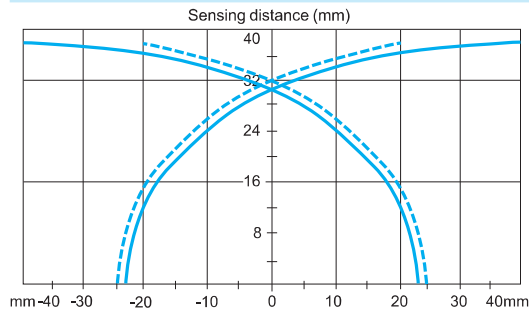
### Cubic or rectangular type sensors, increased range

#### Flush mountable in metal



Sensor	Standard steel target (mm)	Operating zone (mm)
XS8C-A1	30 x 30 x 1	0...16
— pick-up points - - - drop-out points (object approaching from the side)		

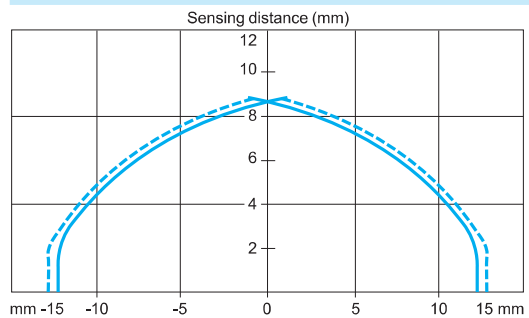
#### Non flush mountable in metal



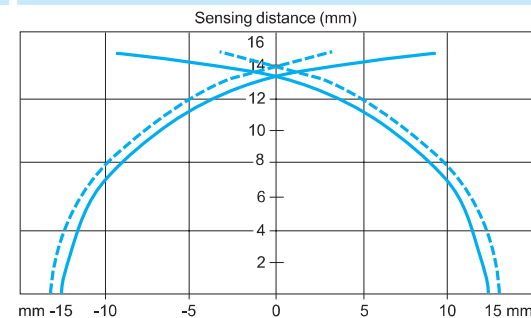
Sensor	Standard steel target (mm)	Operating zone (mm)
XS8C-A4	45 x 45 x 1	0...32
— pick-up points - - - drop-out points (object approaching from the side)		

### Flat type sensors, increased range

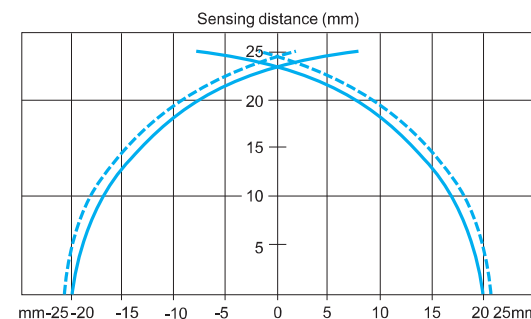
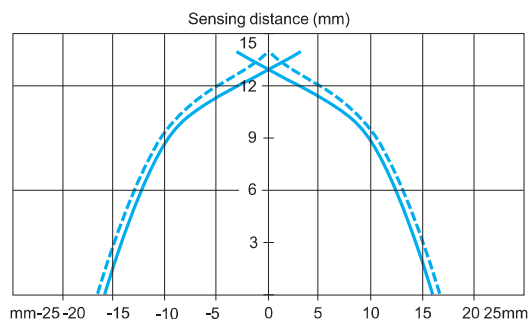
#### Flush mountable in metal



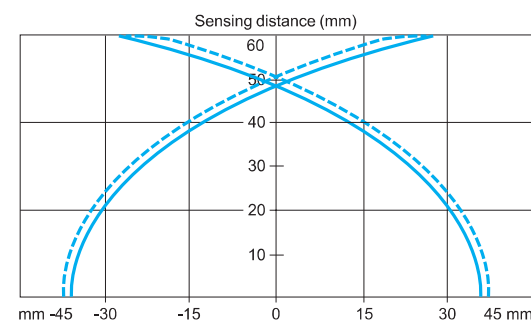
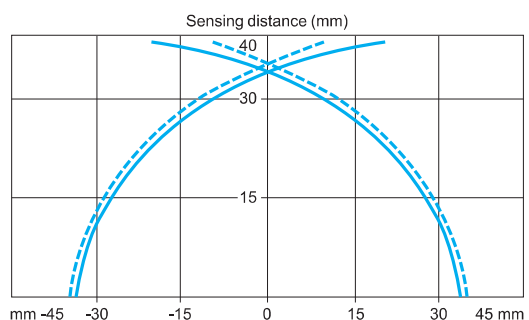
#### Non flush mountable in metal



Sensor
XS8E
Standard steel target (mm)
18 x 18 x 1
Operating zone (mm)
5...10 (flush mounted) 5...15 (not flush mounted)



Sensor
XS8C
Standard steel target (mm)
30 x 30 x 1
Operating zone (mm)
8...15 (flush mounted) 8...25 (not flush mounted)



Sensor
XS8D
Standard steel target (mm)
45 x 45 x 1
Operating zone (mm)
20...40 (flush mounted) 0...60 (not flush mounted)

— pick-up points  
- - - drop-out points (object approaching from the side)



# Substitution table

Sensors with the closest functionalities

# Inductive proximity sensors

Old sensor	New XS sensor	Old sensor	New XS sensor	Old sensor	New XS sensor
<b>Cylindrical type, DC</b>					
<b>Diameter 6.5 mm</b>					
<b>XS1</b>					
XS1L06NA340	XS506B1NAL2	XS1M08NA370	XS508BLNAL2	XS1N08PB349L1	XS108B3PBL5
XS1L06NA340S	XS506B1NAM8	XS1M08NA370D	XS508BLNAM12	XS1N08PB349D	XS108B3PBM12
XS1L06NB340	XS506B1NBL2	XS1M08NA370L1	XS508BLNAL5	XS1N08PB349S	XS108B3PBM8
XS1L06NB340S	XS506B1NBM8	XS1M08NB370	XS508BLNBL2		
XS1L06PA340	XS506B1PAL2	XS1M08NB370D	XS508BLNBM12		
XS1L06PA340L1	XS506B1PAL5	XS1M08PA370	XS508BLPAL2	<b>XS2</b>	
XS1L06PA340D	XS506B1PAM12	XS1M08PA370D	XS508BLPAM12	XS2M08NA340	XS608B1NAL2
XS1L06PA340S	XS506B1PAM8	XS1M08PA370L1	XS508BLPAL5	XS2N08NA340	XS108B3NAL2
XS1L06PB340	XS506B1PBL2	XS1M08PA370L2	XS508BLPAL10	XS2N08NA340D	XS108B3NAM12
XS1L06PB340L1	XS506B1PBL5	XS1M08PA370LD	XS508BLPAM12 (1)	XS2N08NA340L1	XS108B3NAL5
XS1L 06PB340S	XS506B1PBM8	XS1M08PA370S	XS508BLPAM12 (2)	XS2N08NA340L2	XS108B3NAL10
		XS1M08PB370	XS508BLPBL2	XS2N08NA340S	XS108B3NAM8
		XS1M08PB370D	XS508BLPBM12	XS2N08NB340	XS108B3NBL2
		XS1M08PB370L1	XS508BLPBL5	XS2N08NB340D	XS108B3NBM12
		XS1M08PB370L2	XS508BLPBL10	XS2N08NB340S	XS108B3NBM8
				XS2N08PA340	XS108B3PAL2
XS1L06NA349	XS106B3NAL2			XS2N08PA340D	XS108B3PAM12
XS1L06NA349S	XS106B3NAM8	XS1N08NA340	XS508B1NAL2	XS2N08PA340L1	XS108B3PAL5
XS1L06NB349	XS106B3NBL2	XS1N08NA340D	XS508B1NAM12	XS2N08PA340L2	XS108B3PAL10
XS1L06NB349S	XS106B3NBM8	XS1N08NA340L1	XS508B1NAL5	XS2N08PA340S	XS108B3PAM8
XS1L06PA349	XS106B3PAL2	XS1N08NA340L2	XS508B1NAL10	XS2N08PB340	XS108B3PBL2
XS1L06PA349L1	XS106B3PAL5	XS1N08NA340S	XS508B1NAM8	XS2N08PB340D	XS108B3PBM12
XS1L06PA349D	XS106B3PAM12	XS1N08NB340	XS508B1NBL2	XS2N08PB340S	XS108B3PBM8
XS1L06PA349S	XS106B3PAM8	XS1N08NB340D	XS508B1NBM12		
XS1L06PB349	XS106B3PBL2	XS1N08NB340S	XS508B1NBM8		
XS1L06PB349L1	XS106B3PBL5	XS1N08PA340	XS508B1PAL2	<b>XS3</b>	
XS1L06PB349S	XS106B3PBM8	XS1N08PA340D	XS508B1PAM12	XS3P08NA340	XS508B1NAL2 (3)
		XS1N08PA340L1	XS508B1PAL5	XS3P08NA340D	XS508B1NAM12 (3)
		XS1N08PA340L2	XS508B1PAL10	XS3P08NA340L1	XS508B1NAL5 (3)
<b>Diameter 8 mm</b>		XS1N08PA340LD	XS508B1PAM12	XS3P08PA340	XS508B1PAL2 (3)
<b>XS1</b>		XS1N08PA340S	XS508B1PAM8	XS3P08PA340D	XS508B1PAM12 (3)
XS1D08NA140	XS108BLNAL2	XS1N08PB340	XS508B1PBL2	XS3P08PA340L1	XS508B1PAL5 (3)
XS1D08NA140D	XS108BLNAM12	XS1N08PB340D	XS508B1PBM12		
XS1D08PA140	XS108BLPAL2	XS1N08PB340L1	XS508B1PBL5		
XS1D08PA140D	XS108BLPAM12	XS1N08PB340L2	XS508B1PBL10		
XS1D08PA140L1	XS108BLPAL5	XS1N08PB340S	XS508B1PBM8		
XS1M08DA210	XS508B1DAL2	XS1N08NA349	XS108B3NAL2	XS3P08NA370	XS508BLNAL2 (3)
XS1M08DA210D	XS508B1DAM12	XS1N08NA349L1	XS108B3NAL5	XS3P08NA370L1	XS508BLNAL5 (3)
XS1M08DA210L1	XS508B1DAL5	XS1N08NA349D	XS108B3NAM12	XS3P08PA370	XS508BLPAL2 (3)
XS1M08DA210L2	XS508B1DAL10	XS1N08NA349S	XS108B3NAM8	XS3P08PA370L1	XS508BLPAL5 (3)
XS1M08DA210LD	XS508B1DAL08M12	XS1N08NB349	XS108B3NBL2		
XS1M08DB210	XS508B1DBL2	XS1N08NB349L1	XS108B3NBL5		
XS1M08DB210D	XS508B1DBM12	XS1N08NB349D	XS108B3NBM12		
XS1M08DB210L1	XS508B1DBL5	XS1N08NB349S	XS108B3NBM8		
XS1M08DB210LD	XS508B1DBM12 (1)	XS1N08PA349	XS108B3PAL2		
		XS1N08PA349L1	XS108B3PAL5		
XS1M08DA214D	XS508B1CAM12	XS1N08PA349D	XS108B3PAM12		
XS1M08DA214LD	XS508B1CAL08M12	XS1N08PA349S	XS108B3PAM8		
		XS1N08PB349	XS108B3PBL2		

(1) For the new sensor an integral M12 connector replaces the remote M12 connector on a 0.80 m flying lead.

(2) For the new sensor an M12 connector replaces the M8 connector.

(3) For the new sensor, the metal case replaces the plastic case.



# Substitution table

Sensors with the closest functionalities

# Inductive proximity sensors

Old sensor	New XS sensor	Old sensor	New XS sensor	Old sensor	New XS sensor
<b>Cylindrical type, DC (continued)</b>					
<b>Diameter 12 mm</b>					
<b>XS1</b>					
XS1M12DA210	XS512B1DAL2	XS1N12PA340S	XS512B1PAM12 (2)	XS2N12PC410D	XS112B3PCM12
XS1M12DA210D	XS512B1DAM12	XS1N12PB340	XS512B1PBL2	XS2N12PC410L1	XS112B3PCM12 + XZCPV1141L5
XS1M12DA210L1	XS512B1DAL5	XS1N12PB340D	XS512B1PBM12	XS2N12PC410L2	XS112B3PCM12 + XZCPV1141L10
XS1M12DA210L2	XS512B1DAL10	XS1N12PB340L1	XS512B1PBL5		
XS1M12DA210LA	XS512B1DAL08U78			XS2N12PB340	XS112B3PBL2
XS1M12DA210LD	XS512B1DAL08M12	XS1M12PA349D	XS612B1PAM12	XS2N12PB340D	XS112B3PBM12
XS1M12DB210	XS512B1DBL2	XS1N12NA349	XS112B3NAL2	XS2N12PB340L1	XS112B3PBL5
XS1M12DB210D	XS512B1DBM12	XS1N12NA349L1	XS112B3NAL5		
XS1M12DB210L1	XS512B1DBL5	XS1N12NA349D	XS112B3NAM12	<b>XS3</b>	
XS1M12DB210L2	XS512B1DBL10	XS1N12NB349	XS112B3NBL2	XS3P12NA340	XS512B1NAL2 (3)
XS1M12DB210LD	XS512B1DBL08M12	XS1N12NB349L1	XS112B3NBL5	XS3P12NA340D	XS512B1NAM12 (3)
		XS1N12NB349D	XS112B3NBM12	XS3P12NA340L1	XS512B1NAL5 (3)
XS1M12DA214D	XS512B1CAM12	XS1N12PA349	XS112B3PAL2	XS3P12PA340	XS512B1PAL2 (3)
XS1M12DA214LD	XS512B1CAL08M12	XS1N12PA349L1	XS112B3PAL5	XS3P12PA340D	XS512B1PAM12 (3)
		XS1N12PB349	XS112B3PBL2	XS3P12PA340L1	XS512B1PAL5 (3)
		XS1N12PB349L1	XS112B3PBL5		
		XS1N12PB349D	XS112B3PBM12		
				XS3P12NA370	XS512BLNAL2 (3)
XS1M12NA370	XS512BLNAL2			XS3P12NA370L1	XS512BLNAL5 (3)
XS1M12NA370D	XS512BLNAM12	<b>XS2</b>		XS3P12PA370	XS512BLPAL2 (3)
XS1M12NA370L1	XS512BLNAL5	XS2M12NA370	XS612B1NAL2	XS3P12PA370L1	XS512BLPAL5 (3)
XS1M12NA370L2	XS512BLNAL10	XS2M12NA370D	XS612B1NAM12		
XS1M12NA370S	XS612B1NAM12 (2)	XS2M12NA370L1	XS612B1NAL5		
XS1M12NB370	XS512BLNBL2	XS2M12NA370L2	XS612B1NAL10	<b>XS4</b>	
XS1M12NB370D	XS512BLNBM12	XS2M12NB370	XS612B1NBL2	XS4P12PC410L2	XS4P12PC410D + XZCPV1141L10
XS1M12PA370	XS512BLPAL2	XS2M12NB370D	XS612B1NBM12		
XS1M12PA370D	XS512BLPAM12	XS2M12PA370	XS612B1PAL2		
XS1M12PA370L1	XS512BLPAL5	XS2M12PA370D	XS612B1PAM12		
XS1M12PA370L2	XS512BLPAL10	XS2M12PA370L1	XS612B1PAL5		
XS1M12PA370LA	XS612B1PAL08U78	XS2M12PA370L2	XS612B1PAL10		
XS1M12PA370LD	XS612B1PAL08M12	XS2M12PA370LA	XS612B1PAL08U78		
XS1M12PB370	XS512BLPBL2	XS2M12PA370LD	XS612B1PAL08M12		
XS1M12PB370D	XS512BLPBM12	XS2M12PB370	XS612B1PBL2		
XS1M12PB370L1	XS512BLPBL5	XS2M12PB370D	XS612B1PBM12		
XS1M12PB370L2	XS512BLPBL10	XS2M12PB370L1	XS612B1PBL5		
XS1M12PB370LD	XS612B1PAM12 (1)	XS2M12PB370S	XS612B1PBM12 (2)		
XS1N12NA340	XS512B1NAL2	XS2N12NA340	XS112B3NAL2		
XS1N12NA340D	XS512B1NAM12	XS2N12NA340D	XS112B3NAM12		
XS1N12NA340L1	XS512B1NAL5	XS2N12NA340L1	XS112B3NAL5		
XS1N12NA340L2	XS512B1NAL10	XS2N12NA340L2	XS112B3NAL10		
XS1N12NB340	XS512B1NBL2	XS2N12NB340	XS112B3NBL2		
XS1N12NB340D	XS512B1NBM12	XS2N12NB340D	XS112B3NBM12		
XS1N12NC410L2	XS1N12NC410D + XZCPV1141L10	XS2N12NC410L1	XS2N12NC410D + XZCPV1141L5		
XS1N12PA340	XS512B1PAL2	XS2N12PA340	XS112B3PAL2		
XS1N12PA340D	XS512B1PAM12	XS2N12PA340D	XS112B3PAM12		
XS1N12PA340L1	XS512B1PAL5	XS2N12PA340L1	XS112B3PAL5		
XS1N12PA340L2	XS512B1PAL10	XS2N12PA340L2	XS112B3PAL10		
XS1N12PA340LD	XS512B1PAM12 (1)	XS2N12PC410	XS112B3PCL2		

(1) For the new sensor an integral M12 connector replaces the remote M12 connector on a 0.80 m flying lead.

(2) For the new sensor an M12 connector replaces the M8 connector.

(3) For the new sensor, the metal case replaces the plastic case.



# Substitution table

Sensors with the closest functionalities

## Inductive proximity sensors

Old sensor	New XS sensor	Old sensor	New XS sensor	Old sensor	New XS sensor
<b>Cylindrical type, DC (continued)</b>		<b>XS1</b>			
<b>Diameter 18 mm</b>					
<b>XS1</b>					
XS1M18DA210	XS518B1DAL2	XS1M18PB370D	XS518BLPBM12	XS2M18NB370B	XS618B1NBL01B (4)
XS1M18DA210B	XS518B1DAL01B (4)	XS1M18PB370L1	XS518BLPBL5	XS2M18NB370C	XS618B1NBL01C (4)
XS1M18DA210C	XS518B1DAL01C (4)	XS1M18PB370L2	XS518BLPBL10	XS2M18NB370D	XS618B1NBM12
XS1M18DA210D	XS518B1DAM12	XS1M18PB370C	XS618B1PBL01C (4)	XS2M18NB370L1	XS618B1NBL5
XS1M18DA210G	XS518B1DAL01G (4)			XS2M18NB370L2	XS618B1NBL10
XS1M18DA210L1	XS518B1DAL5	XS1N18NA340	XS518B1NAL2	XS2M18PA370	XS618B1PAL2
XS1M18DA210L2	XS518B1DAL10	XS1N18NA340D	XS518B1NAM12	XS2M18PA370A	XS618B1PAL01U78 (4)
XS1M18DA210LD	XS518B1DAL08M12	XS1N18NA340L1	XS518B1NAL5	XS2M18PA370B	XS618B1PAL01B (4)
XS1M18DB210	XS518B1DBL2	XS1N18NA340L2	XS518B1NAL10	XS2M18PA370C	XS618B1PAL01C (4)
XS1M18DB210B	XS518B1DBL01B (4)	XS1N18NB340	XS518B1NBL2	XS2M18PA370D	XS618B1PAM12
XS1M18DB210D	XS518B1DBM12	XS1N18NB340D	XS518B1NBM12	XS2M18PA370G	XS618B1PAL01G (4)
XS1M18DB210LD	XS518B1DBL08M12	XS1N18NB340L2	XS518B1NBL10	XS2M18PA370LA	XS618B1PAL08U78 (4)
		XS1N18NC410L1	XS1N18NC410D + XZCPV1141L5	XS2M18PA370L1	XS618B1PAL5
				XS2M18PA370L2	XS618B1PAL10
		XS1N18PA340	XS518B1PAL2	XS2M18PB370	XS618B1PBL2
XS1M18DA214D	XS518B1CAM12	XS1N18PA340D	XS518B1PAM12	XS2M18PB370A	XS618B1PBL01U78 (4)
XS1M18DA214LD	XS518B1CAL08M12	XS1N18PA340L1	XS518B1PAL5	XS2M18PB370B	XS618B1PBL01B (4)
		XS1N18PA340L2	XS518B1PAL10	XS2M18PB370C	XS618B1PBL01C (4)
		XS1N18PB340	XS518B1PBL2	XS2M18PB370D	XS618B1PBM12
		XS1N18PB340D	XS518B1PBM12	XS2M18PB370L1	XS618B1PBL5
		XS1N18PB340L2	XS518B1PBL10	XS2M18PB370L2	XS618B1PBL10
XS1M18NA370	XS518BLNAL2				
XS1M18NA370A	XS618B1NAL01U78 (4)			<b>XS3</b>	
XS1M18NA370B	XS618B1NAL01B (4)			XS3P18NA340	XS518B1NAL2 (3)
XS1M18NA370C	XS618B1NAL01C (4)			XS3P18NA340D	XS518B1NAM12 (3)
XS1M18NA370D	XS518BLNAM12			XS3P18NA340L1	XS518B1NAL5 (3)
XS1M18NA370L1	XS518BLNAL5	<b>XS2</b>		XS3P18PA340	XS518B1PAL2 (3)
XS1M18NA370L2	XS518BLNAL10	XS2N18NA340	XS118B3NAL2	XS3P18PA340D	XS518B1PAM12 (3)
XS1M18NB370	XS518BLNBL2	XS2N18NA340D	XS118B3NAM12	XS3P18PA340L1	XS518B1PAL5 (3)
XS1M18NB370B	XS618B1NBL01B (4)	XS2N18NA340L1	XS118B3NAL5	XS3P18NA370	XS518BLNAL2 (3)
XS1M18NB370C	XS618B1NBL01C (4)	XS2N18NA340L2	XS118B3NAL10	XS3P18NA370L1	XS518BLNAL5 (3)
XS1M18NB370D	XS518BLNBM12	XS2N18NB340	XS118B3NBL2	XS3P18PA370	XS518BLPAL2 (3)
XS1M18NB370L1	XS518BLNBL5	XS2N18NC410L2	XS2N18NC410D + XZCPV1141L10	XS3P18PA370L1	XS518BLPAL5 (3)
XS1M18NB370L2	XS518BLNBL10			XS3P18PB370B	XS518BLPAL10 (3)
XS1M18PA370	XS518BLPAL2	XS2N18PC410	XS118B3PCL2		
XS1M18PA370A	XS618B1PAL01U78 (4)	XS2N18PC410D	XS118B3PCM12		
XS1M18PA370B	XS618B1PAL01B (4)	XS2N18PC410L1	XS118B3PCM12 + XZCPV1141L5		
XS1M18PA370C	XS618B1PAL01C (4)			<b>XS4</b>	
XS1M18PA370D	XS518BLPAM12	XS2N18NB340D	XS118B3NBM12	XS4P18NA370B	XS4P18NA370L01B (4)
XS1M18PA370G	XS618B1PAL01G (4)	XS2N18PA340	XS118B3PAL2	XS4P18NB370B	XS4P18NB370L01B (4)
XS1M18PA370DTQ	XS518BLPAM12TQ	XS2N18PA340D	XS118B3PAM12	XS4P18PA370B	XS4P18PA370L01B (4)
XS1M18PA370G	XS618B1PAL01G (4)	XS2N18PA340L1	XS118B3PAL5	XS4P18PB370B	XS4P18PB370L01B (4)
XS1M18PA370L1	XS518BLPAL5	XS2N18PA340L2	XS118B3PAL10		
XS1M18PA370L2	XS518BLPAL10	XS2N18PB340	XS118B3PBL2		
XS1M18PA370LA	XS618B1PAL08U78	XS2N18PB340D	XS118B3PBM12		
XS1M18PA370LD	XS518BLPAM12 (1)	XS2M18NA370	XS618B1NAL2		
XS1M18PA370DTQ	XS518BLPAM12TQ	XS2M18NA370A	XS618B1NAL01U78 (4)		
XS1M18PA370TF	XS518BLPAL2TF	XS2M18NA370B	XS618B1NAL01B (4)		
XS1M18PB370	XS518BLPBL2	XS2M18NA370C	XS618B1NAL01C (4)		
XS1M18PB370A	XS618B1PBL01U78 (4)	XS2M18NA370D	XS618B1NAM12		
XS1M18PB370B	XS618B1PBL01B (4)	XS2M18NA370L1	XS618B1NAL5		
		XS2M18NA370L2	XS618B1NAL10		
		XS2M18NB370	XS618B1NBL2		

(1) For the new sensor an integral M12 connector replaces the remote M12 connector on a 0.80 m flying lead.

(3) For the new sensor, the metal case replaces the plastic case.

(4) For the new sensor, connectors A, B, C and G on 0.1 m flying lead replace integral connectors A, B, C and G.



### Sensors with the closest functionalities

## Inductive proximity sensors

Old sensor	New XS sensor	Old sensor	New XS sensor	Old sensor	New XS sensor
Cylindrical type, DC (continued)					
Diameter 30 mm					
XS1					
XS1M30DA210	XS530B1DAL2	XS1N30NA340	XS530B1NAL2	XS2M30PA370G	XS630B1PAL01G (4)
XS1M30DA210B	XS530B1DAL01B (4)	XS1N30NA340D	XS530B1NAM12	XS2M30PA370L1	XS630B1PAL5
XS1M30DA210C	XS530B1DAL01C (4)	XS1N30NA340L1	XS530B1NAL5	XS2M30PA370L2	XS630B1PAL10
XS1M30DA210D	XS530B1DAM12	XS1N30NA340L2	XS530B1NAL10	XS2M30PB370	XS630B1PBL2
XS1M30DA210G	XS530B1DAL01G (4)	XS1N30NB340	XS530B1NBL2	XS2M30PB370B	XS630B1PBL01B (4)
XS1M30DA210L1	XS530B1DAL5	XS1N30NB340D	XS530B1NBM12	XS2M30PB370C	XS630B1PBL01C (4)
XS1M30DA210L2	XS530B1DAL10	XS1N30PA340	XS530B1PAL2	XS2M30PB370D	XS630B1PBM12
XS1M30DA210LD	XS530B1DAL08M12	XS1N30PA340D	XS530B1PAM12	XS2M30PB370G	XS630B1PBL01G (4)
XS1M30DB210	XS530B1DBL2	XS1N30PA340L1	XS530B1PAL5	XS2M30PB370L1	XS630B1PBL5
XS1M30DB210B	XS530B1DBL01B (4)	XS1N30PA340L2	XS530B1PAL10	XS2M30PB370L2	XS630B1PBL10
XS1M30DB210D	XS530B1DBM12	XS1N30PB340	XS530B1PBL2		
XS1M30DB210LD	XS530B1DBM12 (1)	XS1N30PB340D	XS530B1PBM12		
				XS3	
		XS2		XS3P30NA340	XS530B1NAL2 (3)
		XS2N30NA340	XS130B3NAL2	XS3P30NA340D	XS530B1NAM12 (3)
		XS2N30NA340D	XS130B3NAM12	XS3P30NA340L1	XS530B1NAL5 (3)
		XS2N30NA340L1	XS130B3NAL5	XS3P30PA340	XS530B1PAL2 (3)
XS1M30DA214D	XS530B1CAM12	XS2N30NA340L2	XS130B3NAL10	XS3P30PA340D	XS530B1PAM12 (3)
XS1M30DA214LD	XS530B1CAL08M12	XS2N30NB340	XS130B3NBL2	XS3P30PA340L1	XS530B1PAL5 (3)
		XS2N30NC410L1	XS2N30NC410D + XZCPV1141L5	XS3P30PA340L2	XS530B1PAL10 (3)
XS1M30PA349D	XS630B1PAM12 (5)	XS2N30PC410	XS130B3PCL2	XS3P30PA370	XS530BLPAL2 (3)
		XS2N30PC410D	XS130B3PCM12	XS3P30PA370L1	XS530BLPAL5 (3)
		XS2N30PC410L1	XS130B3PCM12 + XZCPV1141L5	XS3P30PA370L2	XS530BLPAL10 (3)
XS1M30NA370	XS530BLNAL2	XS2N30NB340D	XS130B3NBM12	XS3P30NA370	XS530BLNAL2 (3)
XS1M30NA370B	XS630B1NAL01B (4)	XS2N30PA340	XS130B3PAL2	XS3P30NA370L1	XS530BLNAL5 (3)
XS1M30NA370C	XS630B1NAL01C (4)	XS2N30PA340D	XS130B3PAM12		
XS1M30NA370D	XS530BLNAM12	XS2N30PA340L1	XS130B3PAL5		
XS1M30NA370L1	XS530BLNAL5	XS2N30PA340L2	XS130B3PAL10		
XS1M30NA370L2	XS530BLNAL10	XS2N30PB340	XS130B3PBL2		
XS1M30NB370	XS530BLNBL2	XS2N30PB340D	XS130B3PBM12		
XS1M30NB370B	XS630B1NBL01B (4)			XS4	
XS1M30NB370C	XS630B1NBL01C (4)			XS4P30NA370B	XS4P30NA370L01B (4)
XS1M30NB370D	XS530BLNBM12			XS4P30NB370B	XS4P30NB370L01B (4)
XS1M30NB370L1	XS530BLNBL5			XS4P30NC410L2	XS4P30NC410D + XZCPV1141L10
XS1M30NB370L2	XS530BLNBL10			XS4P30PA370B	XS4P30PA370L01B (4)
XS1M30PA370	XS530BLPAL2			XS4P30PB370B	XS4P30PB370L01B (4)
XS1M30PA370A	XS630B1PAL01U78 (4)			XS4P30PC410L1	XS4P30PC410D + XZCPV1141L5
XS1M30PA370B	XS630B1PAL01B (4)			XS4P30PC410L2	XS4P30PC410D + XZCPV1141L10
XS1M30PA370C	XS630B1PAL01C (4)				
XS1M30PA370D	XS530BLPAM12				
XS1M30PA370G	XS630B1PAL01G (4)				
XS1M30PA370L1	XS530BLPAL5				
XS1M30PA370L2	XS530BLPAL10				
XS1M30PB370	XS530BLPBL2				
XS1M30PB370B	XS630B1PBL01B (4)				
XS1M30PB370C	XS630B1PBL01C (4)				
XS1M30PB370D	XS530BLPBM12				
XS1M30PB370G	XS630B1PBL01G (4)				
XS1M30PB370L1	XS530BLPBL5				
XS1M30PB370L2	XS530BLPBL10				

(3) For the new sensor, the metal case replaces the plastic case.

(4) For the new sensor, connectors A, B, C and G on 0.1 m flying lead replace integral connectors A, B, C and G.

(5) For the new sensor,  $S_n \equiv 15$  mm instead of 20 mm



# Substitution table

Sensors with the closest functionalities

# Inductive proximity sensors

Old sensor	New XS sensor	Old sensor	New XS sensor	Old sensor	New XS sensor
Cylindrical type, AC or DC		Diameter 18 mm (continued)		Diameter 30 mm (continued)	
Diameter 12 mm		XS1		XS1M30MB230C	
XS1		XS1M18MA239A		XS1M30MB230G	XS630B1MBL01G (4)
XS1M12MA230	XS512B1MAL2	XS1M18MA239K	XS618B1MAU20 (5)	XS1M30MB230K	XS530B1MBU20
XS1M12MA230K	XS512B1MAU20	XS2		XS1M30MB230L1	XS530B1MBL5
XS1M12MA230L1	XS512B1MAL5	XS2M18MA230		XS1M30MB230L2	XS530B1MBL10
XS1M12MA230L2	XS512B1MAL10	XS618B1MAL2		XS1M30MA239	
XS1M12MB230	XS512B1MBL2	XS618B1MAL01U78 (4)		XS1M30MA239A	XS1M30MA239L01A (4)
XS1M12MB230K	XS512B1MBU20	XS618B1MAL01B (4)		XS2	
XS1M12MB230L1	XS512B1MBL5	XS618B1MAL01C (4)		XS2M30MA230	XS630B1MAL2
XS1M12MB230L2	XS512B1MBL10	XS618B1MAL01G (4)		XS2M30MA230A	XS630B1MAL01U78 (4)
XS612B1MAL2		XS618B1MAU20		XS2M30MA230B	XS630B1MAL01B (4)
XS1M12MA239	XS612B1MAL2	XS618B1MAL5		XS2M30MA230C	XS630B1MAL01C (4)
XS1M12MA239K	XS612B1MAU20	XS618B1MAL10		XS2M30MA230G	XS630B1MAL01G (4)
XS2		XS618B1MBL2		XS2M30MA230K	XS630B1MAU20
XS2M12MA230	XS612B1MAL2	XS618B1MBL01U78 (4)		XS2M30MA230L1	XS630B1MAL5
XS2M12MA230K	XS612B1MAU20	XS618B1MBL01B (4)		XS2M30MA230L2	XS630B1MAL10
XS2M12MA230L1	XS612B1MAL5	XS618B1MBL01C (4)		XS2M30MB230	XS630B1MBL2
XS2M12MA230L2	XS612B1MAL10	XS618B1MBU20		XS2M30MB230A	XS630B1MBL01U78 (4)
XS2M12MB230	XS612B1MBL2	XS618B1MBL5		XS2M30MB230B	XS630B1MBL01B (4)
XS2M12MB230K	XS612B1MBU20	XS618B1MBL10		XS2M30MB230C	XS630B1MBL01C (4)
XS2M12MB230L1	XS612B1MBL5	XS3		XS2M30MB230G	XS630B1MBL01G (4)
XS2M12MB230L2	XS612B1MBL10	XS3P18MA230		XS2M30MB230K	XS630B1MBU20
XS3		XS618B1MAL2 (3)		XS2M30MB230L1	XS630B1MBL5
XS3P12MA230	XS612B1MAL2 (3)	XS618B1MAU20 (3)		XS2M30MB230L2	XS630B1MBL10
XS3P12MA230K	XS612B1MAU20 (3)	XS618B1MAL5 (3)		XS3	
XS3P12MA230L1	XS612B1MAL5 (3)	XS618B1MAL10 (3)		XS3P30MA230	XS630B1MAL2 (3)
XS3P12MA230L2	XS612B1MAL10 (3)	XS618B1MBL2 (3)		XS3P30MA230K	XS630B1MAU20 (3)
XS3P12MB230	XS612B1MBL2 (3)	XS618B1MBU20 (3)		XS3P30MA230L1	XS630B1MAL5 (3)
XS3P12MB230K	XS612B1MBU20 (3)	XS618B1MBL5 (3)		XS3P30MA230L2	XS630B1MAL10 (3)
XS3P12MB230L1	XS612B1MBL5 (3)	XS4		XS3P30MB230	XS630B1MBL2 (3)
Diameter 18 mm		XS4P18MA230B		XS3P30MB230K	XS630B1MBU20 (3)
XS1		XS4P18MA230C		XS3P30MB230L1	XS630B1MBL5 (3)
XS1M18MA230	XS518B1MAL2	XS4P18MA230G		XS4	
XS1M18MA230A	XS618B1MAL01U78 (4)	XS4P18MB230B		XS4P30MA230B	XS4P30MA230L01B (4)
XS1M18MA230B	XS618B1MAL01B (4)	XS4P18MB230C		XS4P30MA230C	XS4P30MA230L01C (4)
XS1M18MA230C	XS618B1MAL01C (4)	Diameter 30 mm		XS4P30MA230G	XS4P30MA230L01G (4)
XS1M18MA230G	XS618B1MAL01G (4)	XS1		XS4P30MB230B	XS4P30MB230L01B (4)
XS1M18MA230K	XS518B1MAU20	XS1M30MA230		XS4P30MB230C	XS4P30MB230L01C (4)
XS1M18MA230L1	XS518B1MAL5	XS1M30MA230A			
XS1M18MA230L2	XS518B1MAL10	XS1M30MA230B			
XS1M18MB230	XS518B1MBL2	XS1M30MA230C			
XS1M18MB230A	XS618B1MBL01U78 (4)	XS1M30MA230G			
XS1M18MB230B	XS618B1MBL01B (4)	XS1M30MA230K			
XS1M18MB230C	XS618B1MBL01C (4)	XS1M30MA230L1			
XS1M18MB230G	XS618B1MBL01G (4)	XS1M30MB230			
XS1M18MB230K	XS518B1MBU20	XS1M30MB230A			
XS1M18MB230L1	XS518B1MBL5	XS1M30MB230B			
XS1M18MB230L2	XS518B1MBL10	XS1M30MB230C			
XS1M18MA239	XS618B1MAL2 (5)				

(3) For the new sensor, the metal case replaces the plastic case.  
(4) For the new sensor, connectors A, B, C and G on 0.1 m flying lead replace integral connectors A, B, C and G.  
(5) For the new sensor, Sn = 8 mm instead of 10 mm.



# Substitution table

Sensors with the closest functionalities

# Inductive proximity sensors

Old sensor	New XS sensor	Old sensor	New XS sensor
Block type		40 x 40 x 70 mm and 40 x 40 x 117 mm (continued)	
40 x 40 x 70 mm and 40 x 40 x 117 mm		XS8	
XS7		XS8C40DA210	XS8C4A1DPG13
XS7C40DA210	XS7C4A1DPG13	XS8C40DA210H29	XS8C4A1DPP20
XS7C40DA210A	XS7C4A1DPU78	XS8C40DA214D	XS8C4A1DPM12
XS7C40DA210D	XS7C4A1DPM12	XS8C40DP210	XS8C4A1DPG13
XS7C40DA210H29	XS7C4A1DPP20	XS8C40DP210H29	XS8C4A1DPP20
XS7C40DA210H7	XS7C4A1DPN12	XS8C40DP210H7	XS8C4A1DPN12
XS7C40DA214D	XS7C4A1DPM12	XS8C40FP260	XS8C4A1MPG13
XS7C40DP210	XS7C4A1DPG13	XS8C40FP260H29	XS8C4A1MPP20
XS7C40DP210H29	XS7C4A1DPP20	XS8C40FP260H7	XS8C4A1MPN12
XS7C40DP210H7	XS7C4A1DPN12	XS8C40MP230	XS8C4A1MPG13
XS7C40FP260	XS7C4A1MPG13	XS8C40MP230H29	XS8C4A1MPP20
XS7C40FP260A	XS7C4A1MPU78	XS8C40MP230H7	XS8C4A1MPN12
XS7C40FP260H29	XS7C4A1MPP20	XS8C40NC440	XS8C4A1NCG13
XS7C40FP260H7	XS7C4A1MPN12	XS8C40NC440H29	XS8C4A1NCP20
XS7C40KPM40	XS9C4A1PCG13	XS8C40NC449	XS8C4A4NCG13
XS7C40KPM40H29	XS9C4A1PCP20	XS8C40NC449H29	XS8C4A4NCP20
XS7C40KPM40H7	XS9C4A1PCN12	XS8C40NC449H7	XS8C4A4NCN12
XS7C40MP230	XS7C4A1MPG13	XS8C40PC440	XS8C4A1PCG13
XS7C40MP230A	XS7C4A1MPU78	XS8C40PC440D	XS8C4A1PCM12
XS7C40MP230H29	XS7C4A1MPP20	XS8C40PC440H29	XS8C4A1PCP20
XS7C40MP230H7	XS7C4A1MPN12	XS8C40PC440H7	XS8C4A1PCN12
XS7C40NC440	XS8C4A1NCG13	XS8C40PC449	XS8C4A4PCG13
XS7C40NC440D	XS8C4A1NCM12	XS8C40PC449D	XS8C4A4PCM12
XS7C40NC440H29	XS8C4A1NCP20	XS8C40PC449H29	XS8C4A4PCP20
XS7C40NC440H7	XS8C4A1NCN12	XS8C40PC449H7	XS8C4A4PCN12
XS7C40NC449	XS8C4A1NCG13	XS8T4NC440	XS8C2A1NCM12 + XZCP1141L2
XS7C40NC449H29	XS8C4A1NCP20	XS8T4NC440LD01	XS8C2A1NCM12
XS7C40NC449H7	XS8C4A1NCN12	XS8T4PC440	XS8C2A1PCM12 + XZCP1141L2
XS7C40PC440	XS8C4A1PCG13	XS8T4PC440L1	XS8C2A1PCM12 + XZCP1141L5
XS7C40PC440D	XS8C4A1PCM12	XS8T4PC440L2	XS8C2A1PCM12 + XZCP1141L10
XS7C40PC440H29	XS8C4A1PCP20	XS8T4PC440LD	XS8C2A1PCM12
XS7C40PC440H7	XS8C4A1PCN12	XS8T4PC440LD01	XS8C2A1PCM12
XS7C40PC449	XS8C4A1PCG13	40 x 40 x 117 mm	
XS7C40PC449D	XS8C4A1PCM12	XSCH	
XS7C40PC449H29	XS8C4A1PCP20	XSCH203629	XS9C4A2A2G13
XS7C40PC449H7	XS8C4A1PCN12	XSCH203629H7	XS9C4A2A2N12
XS7T4DA210	XS7C2A1DAM12 + XZCP1141L2	XSCH207629	XS9C4A2A1G13
XS7T4DA214LD	XS8C2A1CAM12	XSCH207629H7	XS9C4A2A1N12
XS7T4DA214LD01	XS8C2A1CAM12		
XS7T4DA214LD01W	XS8C2A1CAM12 + XSZPKC2		
XS7T4DA214LDW	XS8C2A1CAM12 + XSZPKC2		
XS7T4NC440	XS8C2A1NCM12 + XZCP1141L2		
XS7T4NC440LD	XS8C2A1NCM12		
XS7T4NC440LD01	XS8C2A1NCM12		
XS7T4PC440	XS8C2A1PCM12 + XZCP1141L2		
XS7T4PC440LD	XS8C2A1PCM12		



## Product reference index

### XS range

		XS130B3NBL2	33	XS1N05NB310	68	XS212SANAM12	92	XS4P08PA370	64
AB1FU10135U	118	XS130B3NBM12	33	XS1N05NB311	68	XS212SAPAL2	92	XS4P08PB340	64
X		XS130B3PAL2	33	XS1N05NB311S	68	XS212SAPAM12	92	XS4P08PC410	56
XS106B3NAL2	32	XS130B3PAL2TQ	33	XS1N05PA310	68	XS218AAMAL2	98	XS4P12AB110	81
XS106B3NAM8	32	XS130B3PAM12	33	XS1N05PA311	68	XS218AAMAU20	98	XS4P12AB120	81
XS106B3NBL2	32	XS130B3PAM12TQ	33	XS1N05PA311S	68	XS218AANAL2	96	XS4P12KP340	62
XS106B3NBM8	32	XS130B3PBL2	33	XS1N05PB310	68	XS218AANAM12	96	XS4P12KP340D	62
XS106B3PAL2	32	XS130B3PBM12	33	XS1N05PB311	68	XS218AAPAL2	96	XS4P12MA230	64
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XS7E1A1NAM8	48	XS8C2A4DAM12	50	XS918R4PAM12	100		33	XSZE108	118
XS7E1A1NBL01M12	48	XS8C2A4DBM12	50		101		34	XSZE112	118
XS7E1A1NBL2	48	XS8C2A4MAU20	50	XS918RWPAM12	108		36	XSZE118	118
XS7E1A1NBL2	48	XS8C2A4MBU20	50		109		38	XSZE130	118
XS7E1A1NBM8	48	XS8C2A4NCM12	50	XS918S1PAM12	90		40	XSZE208	118
XS7E1A1PAL01M12	48	XS8C2A4PCM12	50		91		42	XSZE212	118
XS7E1A1PAL2	48	XS8C4A1DPP20	52	XS918S4PAM12	90		54	XSZE218	118
XS7E1A1PAM8	48	XS8C4A1MPP20	52		91		57	XSZE230	118
XS7E1A1PBL01M12	48	XS8C4A1NCP20	52	XS930R1PAM12	100		60	XSZE308	118
XS7E1A1PBL2	48	XS8C4A1PCP20	52		101	XSZB112	96	XSZE312	118
XS7E1A1PBM8	48	XS8C4A4DPP20	52	XS930R4PAM12	100		118	XSZE318	118
XS7F1A1DAL01M8	46	XS8C4A4MPP20	52		101	XSZB118	22	XSZE330	118
XS7F1A1DAL2	46	XS8C4A4NCP20	52	XS930S1PAM12	90		23	XSZF10	118
XS7F1A1DBL01M8	46	XS8C4A4PCP20	52		91		26	XSZP112	118
XS7F1A1DBL2	46	XS8D1A1MAL2	74	XS930S4PAM12	90		27	XSZP118	118
XS7F1A1NAL01M8	46	XS8D1A1MAU20	74		91		30	XSZP130	118
XS7F1A1NAL2	46	XS8D1A1MBL2	74	XS9C111A1L01M12	85		33	XSZPE13	118
XS7F1A1NBL01M8	46	XS8D1A1MBL2	74	XS9C111A1L2	85		34	XSZPKC2	115
XS7F1A1NBL2	46	XS8D1A1MBU20	74	XS9C111A2L01M12	87		36	XSZPSC2	115
XS7F1A1PAL01M8	46	XS8D1A1NAL2	74	XS9C111A2L2	87		38	XTAZ30	118
XS7F1A1PAL2	46	XS8D1A1NAM12	74	XS9C11RMBL01U20	79		40	XUZA118	90
XS7F1A1PBL01M8	46	XS8D1A1NBL2	74	XS9C11RPBL01M12	79		42		
		XS8D1A1NBM12	74	XS9C2A1NCM12	114		44		
		XS8D1A1NBM12	74	XS9C2A1PCM12	114		54		
		XS8D1A1NBM12	74	XS9C2A1PCM12	114		57		
		XS8D1A1NBM12	74	XS9C2A1PCM12	114		60		
		XS8D1A1NBM12	74	XS9C2A1PCM12	114		62		



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XUZH2005	92
XUZH32	118
XUZE04	118
XUZE06	118
XUZE08	118
XZCP1141L10	51 100 108
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XZCP1241L5	100 108
XZCP1865L10	51
XZCP1865L5	51
XZCP1965L10	51
XZCP1965L5	51
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XZCPA1241L2	92 96
XZCPA1241L5	92 96
XZCPA1865L10	94 98
XZCPA1865L5	94 98
XZCPA1965L10	94 98
XZCPA1965L5	94 98
XZCRA151140A2	92 96
XZCRA151140A5	92 96

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